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C COPYRIGHT		ALL RIGHTS RESERVED.				P	LTR	DESCRIPTION			DATE	DWN	APVD
						A1		ECR-14-001880			11FEB2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART

NUMBER 2151157-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1852689
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
 1852689

THIS DRAWING IS A CONTROLLED DOCUMENT.		DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN GOPALAKRISHNA HV		CHK RAGHAVENDRA		APVD RAGHAVENDRA		NAME		TE Connectivity	
				0 PLC	±										
				1 PLC	±										
				2 PLC	±										
				3 PLC	±										
				4 PLC	±										
				ANGLES	±										
MATERIAL		FINISH		WEIGHT		SIZE		CAGE CODE		DRAWING NO		RESTRICTED TO			
						A 3				C- 1852689					

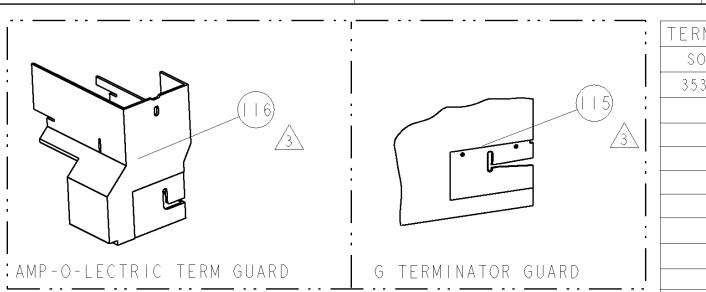
1470-19 (3/11)

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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1852689-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER
1852689-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1852689-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
1852689-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER
7-1852689-7	A	-	-	-	SPARE PARTS

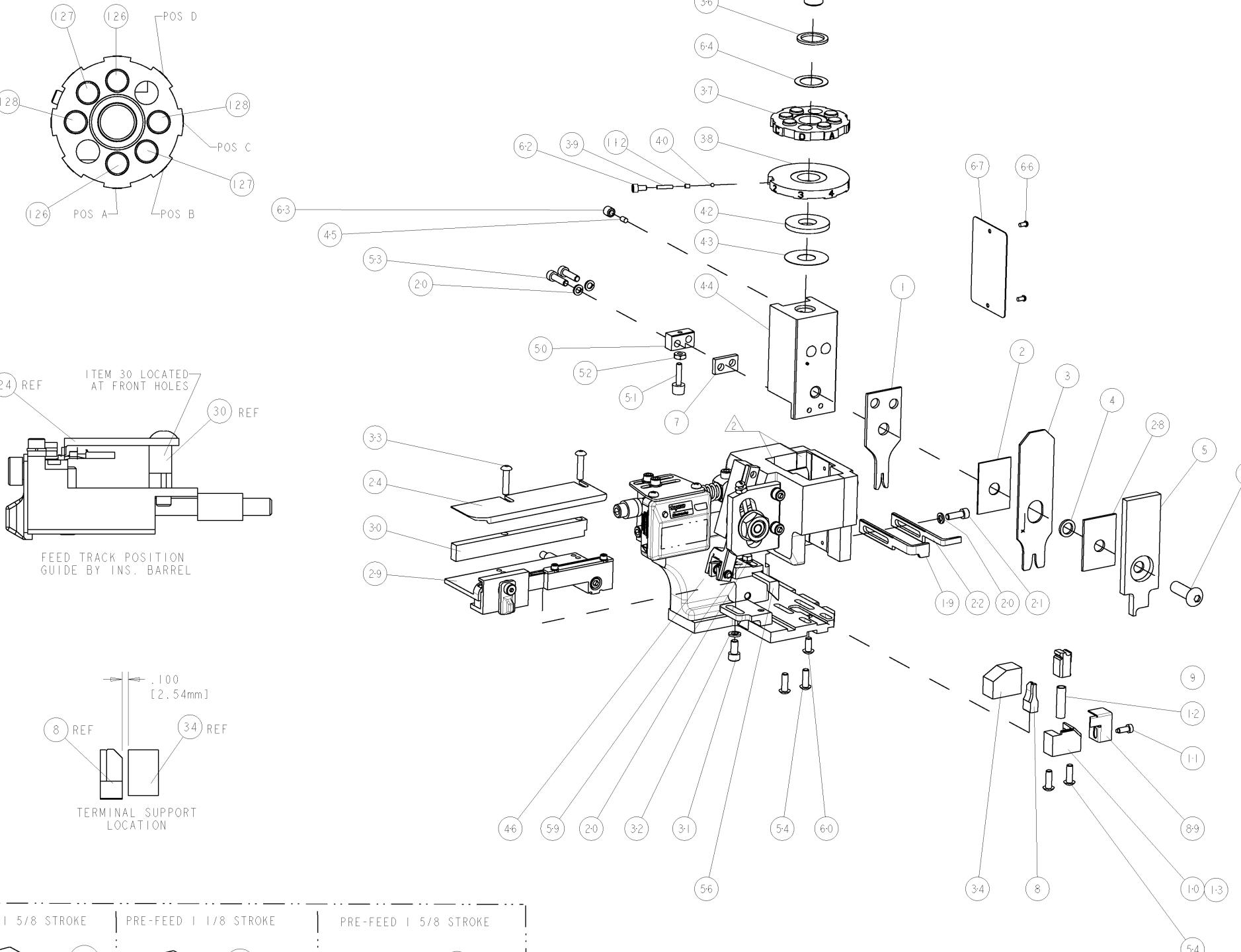
△ RECOMMENDED SPARE PARTS

△ GREASE LIGHTLY

△ GUARD MUST BE IN PLACE WHEN OPERATING
APPLICATOR IN A BENCH MACHINE



TERMINAL NAME: 110 SERIES POSITIVE LOCK EX-II			
SOCKET	-	TE TERMINAL - TE CRIMP SPECS	
353249-2	-	PAD LTR	CRIMP HEIGHT
-	-	A .89mm+.05/-0.035+.002/-0.002	22AWG or 0.31mm ²
-	-	B .85mm+.05/-0.033+.002/-0.002	24AWG or 0.22mm ²
-	-	C .80mm+.05/-0.032+.002/-0.002	26AWG or 0.14mm ²
-	-	D	-
-	-	CRIMP	SIZE
-	-	WIRE	1.40mm [.055]
-	-	INSUL	2.75mm [.108]
WIRE STRIP LENGTH	TERM APPL. SPEC	FEED	APPLICATOR INSTRUCTIONS
3.000-4.000	114-5229	11.400	408-8040
			SET UP GAGE
			458637-1



LOC	DISP	REVISIONS		
A	66	P	LTR	DESCRIPTION
		A	RELEASED	01MAY2008 BH BH

△	2	2	2	2	-	2-354779-2	PIN, WIRE DISC, .3100	1128
△	2	2	2	2	-	1-354779-8	PIN, WIRE DISC, .3080	1127
△	2	2	2	2	-	1-354779-5	PIN, WIRE DISC, .3065	1126
△	-	-	REF	-	..	455749-1	GUARD, FRONT WINDOW	1116
△	-	-	REF	-	..	679532-1	INSERT, GUARD	1115
△					-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	1112
△					-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	191
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△					-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	159
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△	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	154
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△					-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	146
△					-	690191-1	PLUG, NYLON	145
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△					-	690125-1	SHIM SUB-ASSY	143
△					-	690124-9	WASHER, RAM (.125)	142
△					-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	141
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△					-	690170-1	SPRING, COMPRESSION	139
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△					-	22480-5	SPRING, COMPRESSION	136
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△					-	690786-3	TERMINAL SUPPORT	134
△	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	133
△					-	21024-5	WASHER, SPRG LOCK, REG NO 10	132
△					-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	131
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△					-	1633091-1	ASSEMBLY, STRIP GUIDE	129
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△	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	120
△	-	-	-	-	..	691353-1	STRIPPER	119
△		-	-	-	..	679625-1	SHARPENER, FRONT (NO CUT)	113
△					-	3-22280-3	SPRING, COMPRESSION	112
△					-	690461-1	STOP, SHEAR	111
△					-	690459-1	SHARPENER, FRONT	110
△					-	462006-1	FLOATING SHEAR, FRONT	109
△					-	2-1633106-6	ANVIL, COMBINATION .055	108
△					-	240641-5	SPACER	107
△	-	-	-	-	..	2-455889-0	DEPRESSOR, SHEAR	105
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△					-	2-456402-4	CRIMPER, WIRE PREMIUM	101

PART NO	
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