

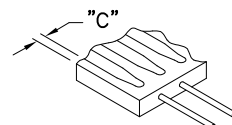
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LOC	DIST	REVISIONS					
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			H1	ECR-11-025464	16DEC11	RK	BVH

NOTES:

- △1 PITCH TOLERANCE TO BE $\pm 0.18[.007]$ FOR $1.27[.050]$ PITCH JUMPERS
& $\pm 0.25[.010]$ FOR ALL REMAINING PITCHES.
TOLERANCE TO BE NON CUMULATIVE OVER GAUGE LENGTH.
- △2 11.92–152.40[.500–6.000] ARE STANDARD LENGTHS. JUMPERS ARE AVAILABLE
IN INCREMENTS OF $2.50[.10]$ PLUS $6.35[.25]$ AND $19.05[.75]$.
- △3 DELETED
- △4 FOR CONDUCTOR PITCH 7 (2mm), ON PAGE 2 & 3, DIMENSION "B" IS $2.00[.079]$
- △5 SPECIAL PIN LENGTHS ARE AVAILABLE FOR JUMPERS WITH A PIN CONFIGURATION
OF "A" OR "B" ON LENGTHS OF UP TO $609.6[24.0]$ IN $2.54[.100]$ & $5.08[.200]$ PITCH
VARIANTS ONLY BY ADDING THE FOLLOWING SUFFIXES:

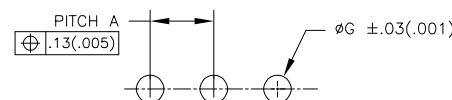
SUFFIX	PEN LENGTH	TOLERANCE
V1	2.85 (.112)	±.305 [±.012]
V2	3.40 (.134)	
V3	4.10 (.161)	
V4	6.50 (.256)	
V5	3.10 (.122)	
V6	2.81 (.150)	
V7	4.50 (.177)	
V8	2.00 (.079)	
V9	TBD	
V10	.76 (.030)	
V11	2.41 (.095)	



DIMENSION FROM THE EDGE
OF INSULATION MATERIAL TO
EDGE OF THE FIRST COND.
EXCEPT "M" STYLE.

6. RECOMMENDED PCB HOLE DRILLING DETAILS ARE AS FOLLOWS:-

PITCH A	ØG
1.27 (.050)	.70 (.028)
1.90 (.075)	.80 (.031)
2.54 (.100)	.95 (.037)
3.18 (.125)	.95 (.037)
3.81 (.150)	.95 (.037)
5.08 (.200)	.95 (.037)

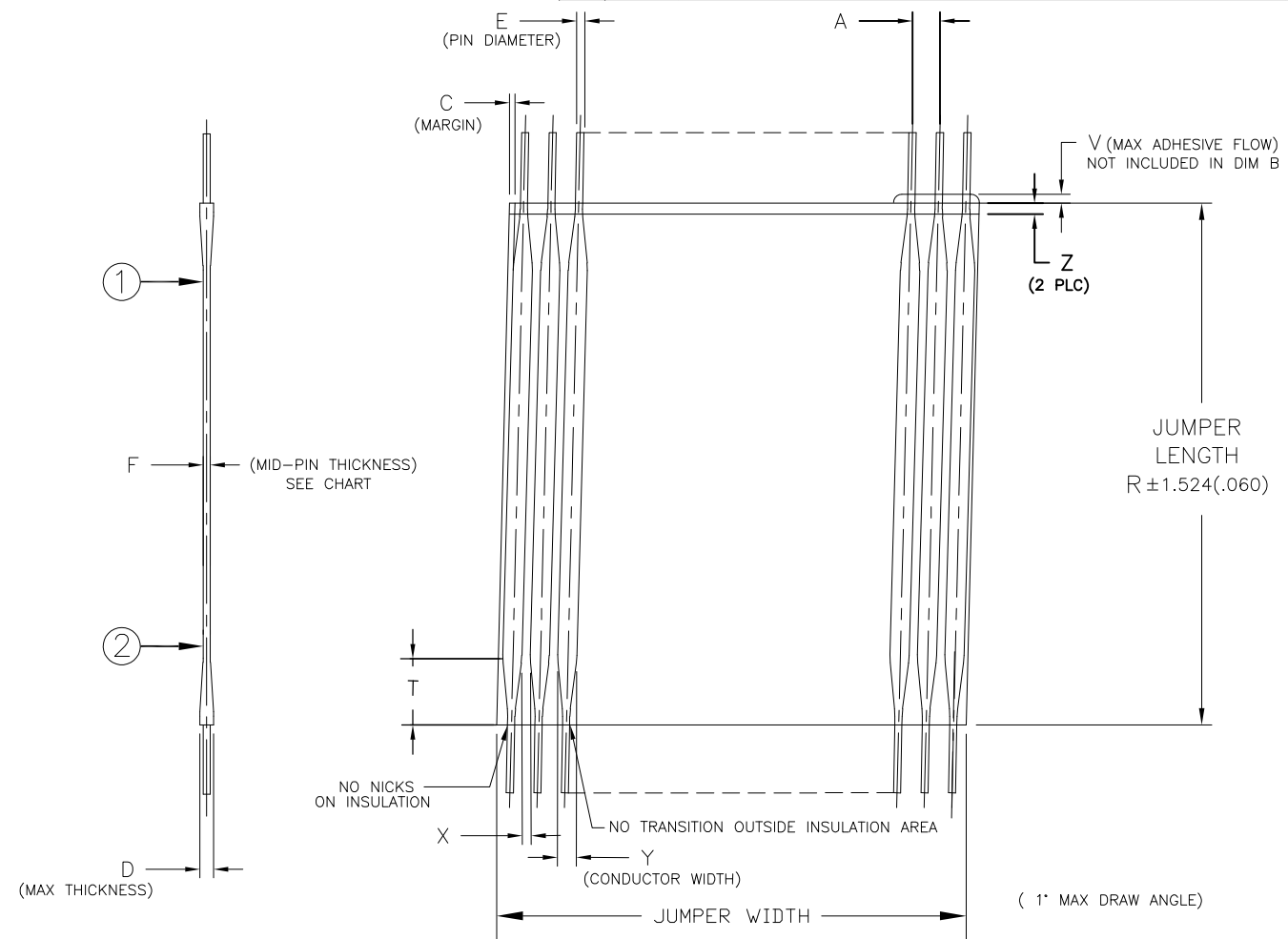


7. BEND RADIUS TO APPLY ONLY IN THE FLAT SECTION OF JUMPER BETWEEN THE CONDUCTOR TRANSITION AREAS.
8. PER 108-2135.
9. TOOL MARKS PERMISSIBLE ON BENDS. NO EXPOSED COPPER.
10. PIN DIAMETER SPECIFIED NOT APPLICABLE IN BENDING AREA OF PIN, DUE TO NORMAL DEFORMATION OF BENDING PROCESS.
11. REFER TO RELEVANT MATERIAL SPECIFICATIONS.

F – MID POINT THICKNESS BETWEEN PT 1 & PT 2		
	MINIMUM	MAXIMUM
NOMEX®	.152 [.006]	.305 [.012]
POLYESTER	.152 [.006]	.305 [.012]
KAPTON®	.102 [.004]	.254 [.010]
TEFLON®	.305 [.012]	.533 [.021]

12. PRODUCT AND PROCESSING MUST MEET REQUIREMENTS OF THE CONNECTIVITY STANDARD 230-702.

Nomex®, Teflon® and Kapton® are trademarks of E. I. DuPont de Nemours.



JUMPER LENGTH	PITCH (NOMINAL)	TRANSITION MAX	MAX/MIN MARGIN	 PIN DIAMETER	WIRE GAUGE (AWG)	MIN/MAX NO. OF CONDUCTORS	MAXIMUM ADHESIVE FLOW	MIN GAP BETWEEN CONDUCTORS	CONDUCTOR WIDTH	MAXIMUM INSULATION MISMATCH	MAX THICKNESS
R 	A 	T	C	E	—	—	V	X	Y	Z	D
11.93 (.50) TO 863.6 (30.00) IN STEPS OF 2.50 (.10) PLUS 6.35 (.25) AND 19.05 (.75)	1.00 (0.039)	4.32 [1.170]	0.35 (0.014) 0.17 (0.007)	0.330 (0.0130) 0.317 (0.0125)	28	2–70	0.38 (0.015)	0.13 (0.009)	0.76 (0.030) 0.56 (0.022)	.76 (0.030)	.64
	1.25 (0.049)	4.32 [1.170]	0.50 (0.020) 0.17 (0.007)	0.330 (0.0130) 0.317 (0.0125)	28	2–70	0.38 (0.015)	0.25 (0.010)	0.89 (0.035) 0.64 (0.025)	.76 (0.030)	.64
	1.27 (0.050)	4.32 [1.170]	0.50 (0.020) 0.17 (0.007)	0.330 (0.0130) 0.317 (0.0125)	28	2–70	0.38 (0.015)	0.25 (0.010)	0.89 (0.035) 0.64 (0.025)	.76 (0.030)	.64
	2.00 (0.079)	5.08 [2.00]	0.70 (0.028) 0.25 (0.010)	0.416 (0.0164) 0.400 (0.0157)	26	2–50	0.38 (0.015)	0.38 (0.015)	1.14 (0.045) 0.89 (0.035)	.76 (0.030)	.84
	1.90 (0.075)	5.08 [2.00]	0.70 (0.028) 0.25 (0.010)	0.416 (0.0164) 0.400 (0.0157)	26	2–50	0.38 (0.015)	0.38 (0.015)	1.14 (0.045) 0.89 (0.035)	.76 (0.030)	.84
	2.54 (0.100)	6.35 [2.50]	0.80 (0.031) 0.25 (0.010)	0.526 (0.0207) 0.505 (0.0199)	24	2–50	0.51 (0.020)	0.51 (0.020)	1.52 (0.060) 1.27 (0.050)	.76 (0.030)	.84
	3.18 (0.125)	6.35 [2.50]	1.00 (0.039) 0.25 (0.010)	0.526 (0.0207) 0.505 (0.0199)	24	2–25	0.51 (0.020)	0.51 (0.020)	1.52 (0.060) 1.27 (0.050)	.76 (0.030)	.84
	3.81 (0.150)	6.35 [2.50]	1.00 (0.039) 0.25 (0.010)	0.526 (0.0207) 0.505 (0.0199)	24	2–20	0.51 (0.020)	0.51 (0.020)	1.52 (0.060) 1.27 (0.050)	.76 (0.030)	.84
	5.08 (0.200)	6.35 [2.50]	1.00 (0.039) 0.25 (0.010)	0.526 (0.0207) 0.505 (0.0199)	24	2–15	0.51 (0.020)	0.51 (0.020)	1.52 (0.060) 1.27 (0.050)	.76 (0.030)	.84

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN J. SCHWARTZ 28FEB01		 TE Connectivity				
		CHK E. FOX 28FEB01						
DIMENSIONS: MM [INCHES]		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME FLEXSTRIP PIN CONFIGURATIONS, GENERIC — —				
		APVD E. FOX 28FEB01						
		PRODUCT SPEC —						
		APPLICATION SPEC —		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO	
MATERIAL —		FINISH —		A300779		C=1474339	—	
CUSTOMER DRAWING						SCALE NTS	SHEET 1 OF 4	REV H1

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© COPYRIGHT — By — ALL RIGHTS RESERVED.				LOC GP		DIST 00	
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				DESCRIPTION		DATE	
				SEE SHEET 1		—	
				DWN		APVD	
A — STRAIGHT PINS		B — RIGHT ANGLE PINS (BENT DOWN)		C — RIGHT ANGLE STAGGERED PINS (PIN 1 SHORT, BENT DOWN)		D — STRAIGHT ANGLE STAGGERED PINS (PIN 1 STRAIGHT)	
 PIN 1 3.18±.76 (.125±.030)		 PIN 1 .5(.020) 3.18±.76 (.125±.030) R.5(.020) MIN.		 PIN 1 .5(.020) 3.18±.76 (.125±.030) R.5(.020) MIN. 2.54±.26 [.100±.010] DIM "B"		 PIN 1 DIM "B" 2.54±.26 (.100±.010) .5(.020) 3.18±.76 (.125±.030) R.5(.020) MIN.	
STANDARD JUMPERS SMART DESCRIPTION				STANDARD LINE JOBS			
AUTOMOTIVE USE ONLY				MANUFACTURING NOTE:			
FLEXSTRIP PRODUCT CODE				MINIMUM GAP BETWEEN STRIPS			
INSULATION MATERIAL: N — NOMEX® P — POLYESTER T — TEFLON® K — KAPTON®				SK/A/Z .75 INCH LP 1.1 INCH			
CONDUCTOR PITCH: 1 — 1.27(.050) 2 — 2.54(.100) 3 — 3.18(.125) 4 — 3.81(.150) 5 — 5.08(.200) 6 — 1.90(.075) 7 — 2.00(.078) 8 — 1.25(.049) 9 — 1.00(.039)				MINIMUM CONDUCTOR COUNT PER STRIP FOR LINE JOBS			
PIN ARRANGEMENT (FOR BOTH ENDS) A THRU Z				PITCH CONDUCTOR			
INSULATION LENGTH IN INCHES .50 MIN. — 30.0 MAX. IN .100 INCREMENTS PLUS, .25 AND .75				1 1.27 (.050) 60			
				2 2.54 (.100) 60			
				3 3.18 (.125) 60			
				4 3.81 (.150) 50			
				5 5.08 (.200) 40			
				6 1.91 (.075) 60			
				7 2.0 (.078) 60			
				8 1.24 (.049) 60			
				9 1.0 (.039) 80			
				CONDUCTOR PITCH: 1 — 1.27(.050) 2 — 2.54(.100) 3 — 3.18(.125) 4 — 3.81(.150) 5 — 5.08(.200) 6 — 1.90(.075) 7 — 2.00(.078) 8 — 1.25(.049) 9 — 1.00(.039)			
				MATERIAL: N — NOMEX® P — POLYESTER T — TEFLON® K — KAPTON®			
				LONG PIN (OPTIONAL)			
				LINE JOB DESIGNATOR (SK, A, Z)			
				INSULATION LENGTH IN INCHES .5 MIN. — 30.0 MAX. IN .100 INCREMENTS, PLUS .25 & .75			
				THE FOLLOWING ORDERING CODE IS A SPECIAL FOR TE CONNECTIVITY GERMANY DESCRIBING A STRIP OF ANY INSULATION MATERIAL, ANY PITCH AND ANY INSULATION LENGTH WITH A 11.00[.433] MIN PIN LENGTH UNLESS OTHERWISE SPECIFIED:—			
				FS X-X X J-A A W			
Nomex®, Teflon® and Kapton® are trademarks of E. I. DuPont de Nemours.				THIS DRAWING IS A CONTROLLED DOCUMENT.			
DIMS: MM [INCHES]				TOLERANCES UNLESS OTHERWISE SPECIFIED:			
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SEE SHEET 1

NORMAL CONDUCTOR PITCH		1.00 (.039)	1.25 (.049)	1.27 (.050)	1.90 (.075)	2.00 (.078)	2.54 (.100)	3.18 (.125)	3.81 (.150)	5.08 (.200)
WIRE GAUGE		AWG 28	AWG 28	AWG 28	AWG 26	AWG 26	AWG 24	AWG 24	AWG 24	AWG 24
NOMINAL WIRE DIAMETER		.32(.0126)	.32(.0126)	.32(.0126)	.40(.0159)	.40(.0159)	.51(.0201)	.51(.0201)	.51(.0201)	.51(.0201)
CURRENT RATING		8	8	8	8	8	8	8	8	8
VOLTAGE RATING		8	8	8	8	8	8	8	8	8
MAX NUMBER OF CONDUCTORS PER JUMPER		8	8	8	8	8	8	8	8	8
MIN BREAKDOWN VOLTAGE @ 1 MIN		8	8	8	8	8	8	8	8	8
INSULATION RESISTANCE (GND. SIG. GND) 305 (12') SAMPLE @ 500VDC	P N T K	8	8	8	8	8	8	8	8	8
CAPACITANCE (pf / 50.8 (12') LENGTH) (GND, SIG, GND) (AVERAGE)	P N T K	8	8	8	8	8	8	8	8	8
CHARACTERISTIC IMPEDANCE (GND. SIG. GND) (AVERAGE)	P N T K	8	8	8	8	8	8	8	8	8
APPLICATION TEMP RANGE (C°) (FOR SOLDERING)	P N T K	200 / 4 sec 200 / 4 sec 240 / 4 sec 240 / 4 sec	200 / 4 sec 200 / 4 sec 240 / 4 sec 240 / 4 sec	200 / 4 sec 200 / 4 sec 240 / 4 sec 240 / 4 sec	200 / 4 sec 200 / 4 sec 240 / 4 sec 240 / 4 sec	200 / 4 sec 200 / 4 sec 240 / 4 sec 240 / 4 sec	250 / 4 sec 250 / 4 sec 260 / 5 sec 260 / 5 sec	250 / 4 sec 250 / 4 sec 260 / 5 sec 260 / 5 sec	250 / 4 sec 250 / 4 sec 260 / 5 sec 260 / 5 sec	250 / 4 sec 250 / 4 sec 260 / 5 sec 260 / 5 sec
OPERATING TEMPERATURE (C°) 11	P N T K	-40 to 105 (For all Conductor Pitches) -40 to 125 (For all Conductor Pitches) -40 to 150 (For all Conductor Pitches) -40 to 150 (For all Conductor Pitches)								
MINIMUM BEND RADIUS 7	P N T K	3.18mm (For all Conductor Pitches) 3.18mm (For all Conductor Pitches) 3.18mm (For all Conductor Pitches) 3.18mm (For all Conductor Pitches)								
UL STYLE NUMBER	P N T K	2639 (For all Conductor Pitches .100 and above) 5456 (For all Conductor Pitches .100 and above) 2928 (For all Conductor Pitches .100 and above) 2927 (For all Conductor Pitches .100 and above)								

ABR.	MATERIAL	SPECIFICATION
	COPPER WIRE	100-1577
P	POLYESTER	100-1575
N	NOMEX®	100-1758
T	TEFLON®	100-1574
K	KAPTON®	100-1576

Nomex®, Teflon® and Kapton® are trademarks of E. I. DuPont de Nemours.

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:
MM [INCHES]

MATERIAL
-

TOLERANCES UNLESS
OTHERWISE SPECIFIED:

0 PLC ± -
1 PLC ± -
2 PLC ± -
3 PLC ± -
4 PLC ± -
ANGLES ± 1/2°
FINISH
-

DWN
J. SCHWARTZ
28FEB01

CHK
E. FOX
28FEB01

APVD
E. FOX
28FEB01

PRODUCT SPEC
-

APPLICATION SPEC
-

WEIGHT
-

CUSTOMER DRAWING

TE Connectivity

NAME
FLEXSTRIP PIN CONFIGURATIONS, GENERIC

SIZE
A3

CAGE CODE
00779

DRAWING NO
C-1474339

RESTRICTED TO
-

SCALE
N.T.S.

SHEET
4 OF 4

REV
H1

1470-19 (3/11)

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