

[illegible]

MATERIAL

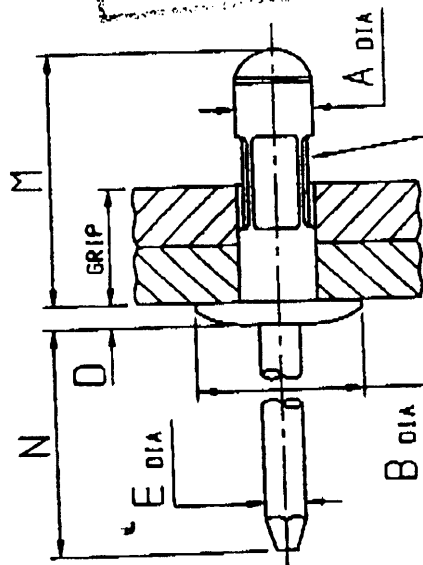
5007: ALUMINIUM 2.5% MAGNESIUM ALLOY 5052
DIN 1725 AL Mg 2.5
VERKSTOFF 3.3523

11/25/2011 1:28 PM

ZINC COATED LOW CARBON STEEL
85970 080A15 OR 080A20
01N 1554 Cqt15 OR Cqt2
WERKSTOFF 1.1132 DR 1.1152
2 mm
LOW CARBON STEEL 85970 040A12
01N 1554 QSL36-3 WERKSTOFF 1.0214

NOTES

1. 'AVEX' IS A REGISTERED TRADEMARK OF AVDEL TEXTRON LIMITED
2. TO INSTALL AVDEL FASTENERS USE OF AVDEL SPECIFIED INSTALLATION TOOLING IS RECOMMENDED (SEE APPROPRIATE BROCHURE)
3. AVDEL FASTENERS ARE READY FOR USE AS SUPPLIED AND SHALL NOT BE REPROCESSSED OR DEGRADED PRIOR TO INSTALLATION AS THIS MAY AFFECT PERFORMANCE
4. RIVETS FOR USE WITH AUTOMATIC FEED MACHINES (99 AVNATIC) ARE CODED 1681-1XXX (5th DIGIT=1)
5. THE MAXIMUM NEAT THICKNESS 'D' AFTER INSTALLATION IS .010X 0.25" LESS THAN THE VALUE SHOWN IN THE COLUMN 'D' MAX



BODY CRIMPED
 CRIMPING FLASH IS PERMISSIBLE
 CRIMP POSITION MAY VARY
 ACCORDING TO RIVET DIA AND LENGTH

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