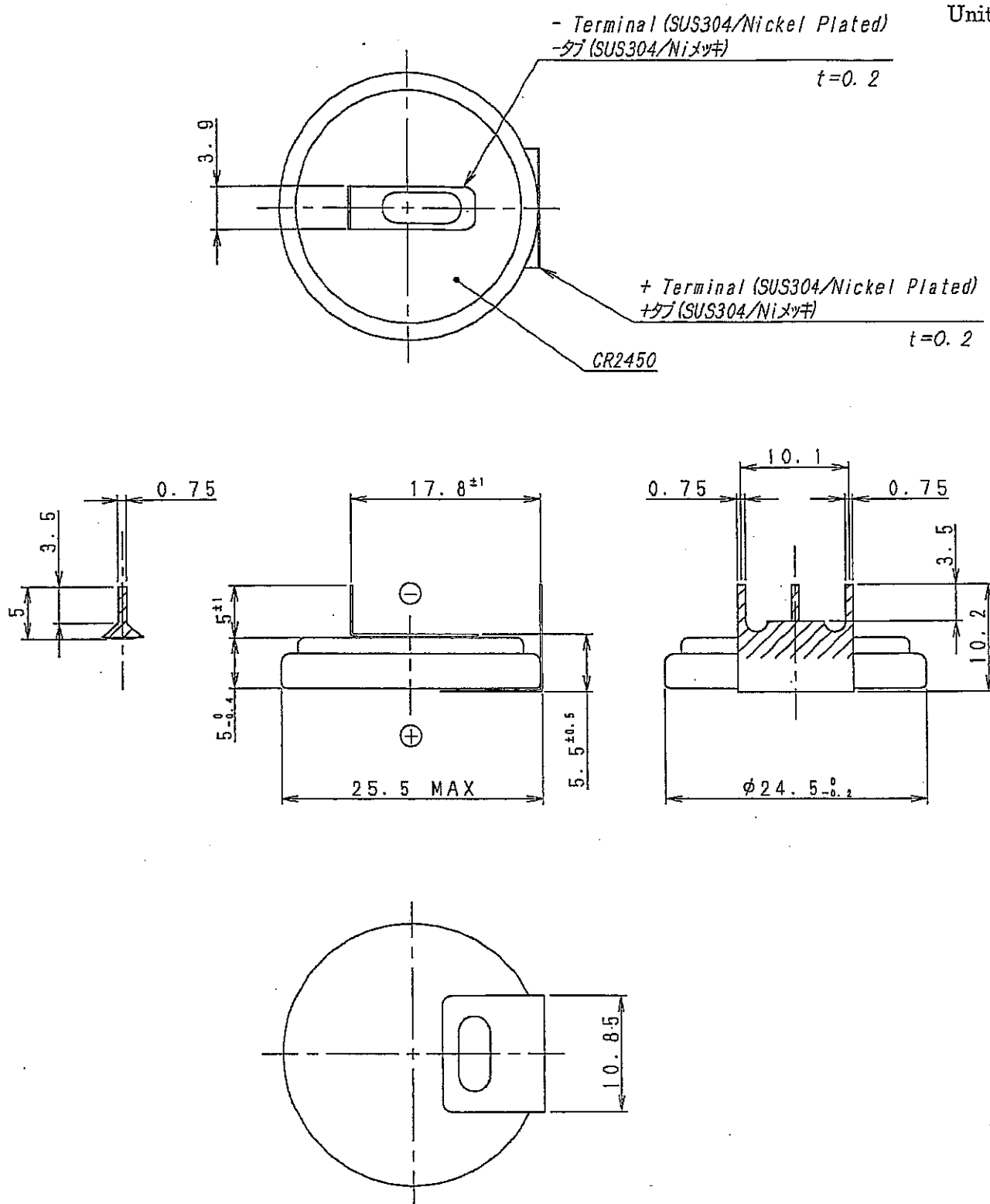


Fig.1 Shape and Dimensions
Item : CR2450-F2MX1HF

Unit:mm



Note 1) Tab : Nickel plated stainless steel plate of 0.2t.

2) Tab welding : Lazer welding (2~4 points)

3) Welded strength of tab : The tab shall be endure a pulling force at 19.6N for 10 sec..
 (at a right angle with the terminal of the battery)

4) Condition of soldering : Temp.; 250~270°C, Time; less than 5 sec..

5) The gap between the center of tab and center of battery shall be less than 1mm.

6) Tin-plated part : The top of tab. (hatching part)