

.050" × .100" Tripolarized, Latch/Ejector Header

Straight, 4 Wall

810 Series



64

- Tripolarization to mini socket — high walls to protect pins
- 50 mil × 100 mil doubles board density
- Nine sizes (20–100 position)
- Latch and eject for rugged high performance applications
- Post mount option facilitates soldering process
- Two row design saves board space

Date Modified: February 19, 1999

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Physical

Insulation

Material: High Temperature Plastic (LCP)
Flammability: UL 94V-0
Color: Ivory (Natural) – LCP
Marking: 3M Logo, Part Number and Orientation Triangle

Contact

Material: Copper Alloy
Plating
Underplate: 100 μ " [2.54 μ m] Nickel — QQ-N-290, Class 2
Wiping Area: 30 μ " [0.76 μ m] Gold — MIL-G-45204, Type II, Grade C
Solder Tails: 100 μ " [2.54 μ m] 90/10 Tin Lead

Electrical

Current Rating: 0.5 A
Insulation Resistance: $> 1 \times 10^9 \Omega$ at 500 Vdc
Withstanding Voltage: 500 Vrms at Sea Level

Environmental

Operating Temperature Rating: -55°C to $+105^{\circ}\text{C}$
Process Temperature Rating: 250°C @ 90 Seconds Max

UL File No.: E68080

3M Interconnect Solutions Division

6801 River Place Blvd.
Austin, TX 78726-9000

For technical, sales or ordering information call
800-225-5373

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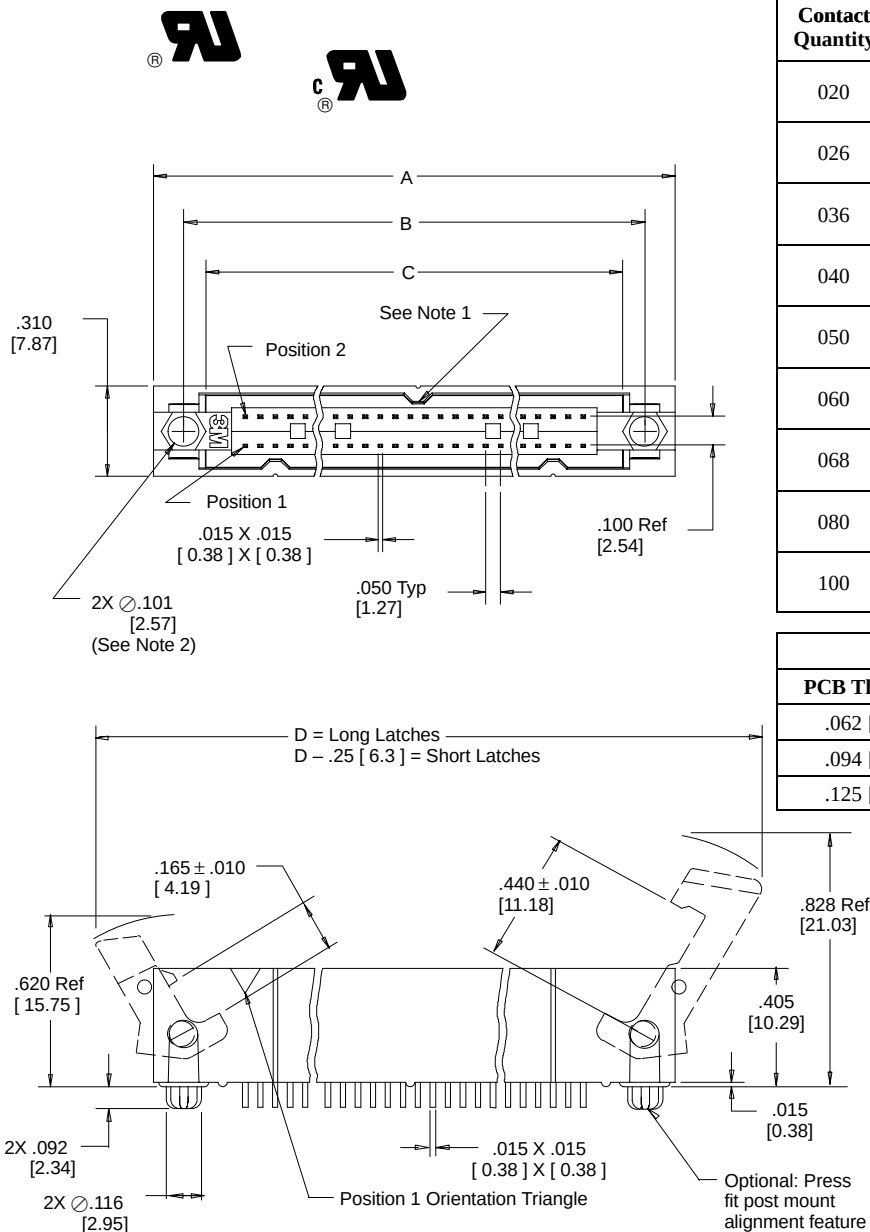


Table 1				
Contact Quantity	Dimensions			
	A	B	C	D Ref
020	1.060 [26.92]	.860 [21.84]	.710 [18.03]	1.92 [48.8]
026	1.210 [30.73]	1.010 [25.65]	.860 [21.84]	2.07 [52.6]
036	1.460 [37.08]	1.260 [32.00]	1.110 [28.19]	2.32 [58.9]
040	1.560 [39.62]	1.360 [34.54]	1.210 [30.73]	2.42 [61.5]
050	1.810 [45.97]	1.610 [40.89]	1.460 [37.08]	2.67 [67.8]
060	2.060 [52.32]	1.860 [47.24]	1.710 [43.43]	2.92 [74.2]
068	2.260 [57.04]	2.060 [52.32]	1.910 [48.51]	3.12 [79.2]
080	2.560 [65.02]	2.360 [59.94]	2.210 [56.13]	3.42 [86.9]
100	3.060 [77.72]	2.860 [72.64]	2.710 [68.83]	3.92 [99.6]

Table 2	
PCB Thickness	"F" Solder Tail Length ± .010
.062 [15.7]	.090 [2.29]
.094 [2.39]	.112 [2.79]
.125 [3.18]	.143 [3.63]

Notes:

1. This polarization bump does not exist on the 20 position header.
2. Accepts the following mounting hole hardware: 3M Part #3341-6, # 2-56 machine screw and nut.
3. Recommended to be mated to the .050" x .100" 82XXX Series Socket.

Ordering Information

Header		Ejector / Latch	
81XXX-6X0X0X		3505-29	
Contact Quantity (See Table 1)	Board Mounting Options:	Ejector (Short)	
Ejector/Latch System:	0 = Mount screw holes	3505-28	
0 = None	1 = None	Ejector/latch (Long)	
1 = Short (Packaged Separately)	3 = Press fit posts both ends		
2 = Long (Packaged Separately)	Contact Tail: (See Table 2)		
5 = Short (Installed)	2 = Solder Tail for .062 [1.57] PC Board		
6 = Long (Installed)	3 = Solder Tail for .094 [2.39] PC Board		
	4 = Solder Tail for .125 [3.18] PC Board		

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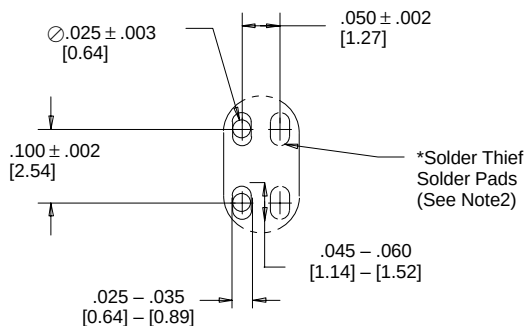
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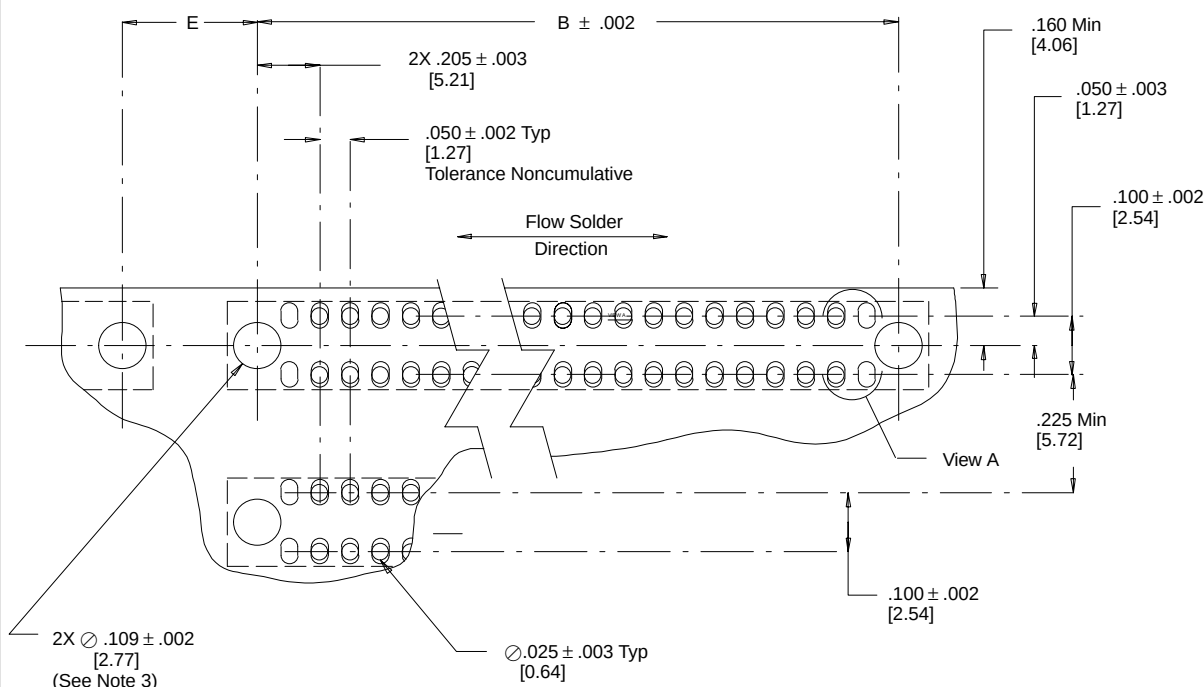
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*Solder Thief Solder Pads required only on Solder side of PC Board.

View A

Table 3	
Ejector/Latches	Dimension E (Min)
None	.215 [5.46]
Long	.650 [16.51]
Short	.525 [13.34]



Recommended Mounting Hole Pattern

(Shown for mounting side of PC Board)

Inch
[mm]

Tolerance Unless Noted			
	.0	.00	.000
Inch	± .1	± .01	± .005

[] Dimensions for Reference only

Notes:

1. Recommended to process PC Boards through the solder bath such that the connector enters end first (two solder tails at a time). This will help prevent solder bridging.
2. A Solder Thief Solder Pad (Dummy Pad) at the end of each row is recommended on the bottom or solder side of the PC Board in order to help prevent solder bridging on the end solder tails. The Solder Thiefs are only required on the end of the rows which leave the solder bath last.

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