



Series 0513 Pin-Line™ Socket Strips w/Collet Contacts & Solder Pin Tails

FEATURES

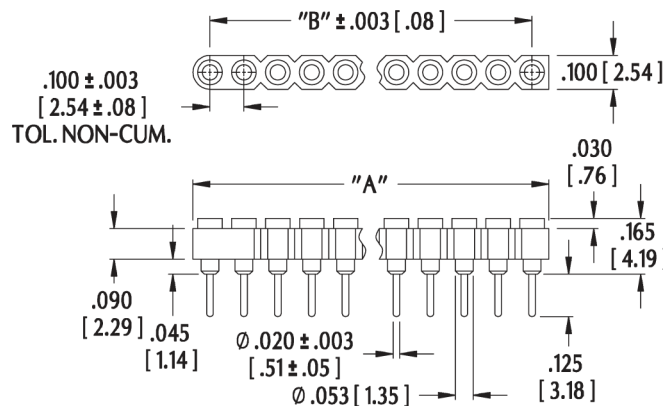
- Rows of Socket Strips may be Mounted on Any Centers and are End-to-end or Side-to-side Stackable for 0.100 [2.54] Grid or Matrix Patterns
- Available with Solder Pin Tails or Wire Wrap Pins
- Socket Strips can be Cut to the Desired Number of Positions with “break” Feature

GENERAL SPECIFICATIONS

- **BODY MATERIAL:** Black UL 94V-0 Glass-filled 4/6 Nylon
- **PIN BODY:** Brass 360 1/2-hard per UNS C36000 ASTM B16/B16M-05
- **PIN BODY PLATING:** 10μ [0.25μ] min. Au per MIL-G-45204 –OR– 200μ [5.08μ] min. 93/7 Sn/Pb per ASTM B545 –OR– 200μ [5.08μ] min. Sn per ASTM B545 Type 1 over 100μ [2.54μ] min. Ni per SAE AMS-QQ-N-290B
- **4-FINGER COLLET CONTACT:** BeCu per UNS C17200 ASTM B194-08
- **CONTACT PLATING:** 200μ [5.08μ] min. 93/7 Sn/Pb per ASTM B545 –OR– 200μ [5.08μ] min. Sn per ASTM B545 Type 1 –OR– 10μ [0.25μ] Au per MIL-G-45204 over 50μ [1.27μ] min. [1.27μ] Ni per SAE AMS-QQ-N-290 heavy 30μ [0.76μ]
- **CONTACT CURRENT RATING:** 3 amps
- **INSERTION FORCE:** 180g/pin, based on 0.018 [0.46] dia. test lead
- **WITHDRAWAL FORCE:** 90g/pin, based on 0.018 [0.46] dia. test lead
- **NORMAL FORCE:** 140g/pin, based on 0.018 [0.46] dia. test lead
- **OPERATING TEMPERATURE:** 221°F [105°C] for Sn and Sn/Pb; 257°F [125°C] for Au plating
- **ACCEPTS LEADS:** 0.015-0.025 [0.38-0.64] dia., 0.100-0.146 [2.54-3.71] long

MOUNTING CONSIDERATIONS

- **SUGGESTED PCB HOLE SIZE:** 0.030 ±0.002 [0.76 ±0.05] dia.



"A" = NO. OF PINS PER ROW x 0.100 [2.54]

"B" = (NO. OF PINS PER ROW - 1) x 0.100 [2.54]

ORDERING INFORMATION

XX-0513-X XX XX

Additional Plating

H = heavy Au on Collet
T = Sn Collet/Sn Shell
TL = Sn/Pb Collet, Sn/Pb Shell

Plating

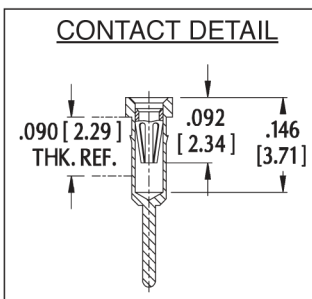
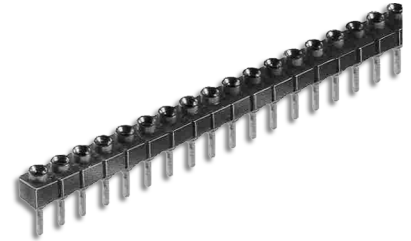
0 = Au Collet/Sn Shell
OTL = Au Collet/Sn/Pb Shell
1 = Au Collet/Au Shell

Termination

1 = Solder Pin Tail

No. of Pins

(1 thru 25)



ALL DIMENSIONS: INCHES [MILLIMETERS]

ALL TOLERANCES: ±0.005 [0.13] UNLESS OTHERWISE SPECIFIED

FOR SOCKETS WITH WIRE WRAP PINS, SEE DATA SHEETS 12014

CONSULT FACTORY FOR OTHER SIZES AND CONFIGURATIONS

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