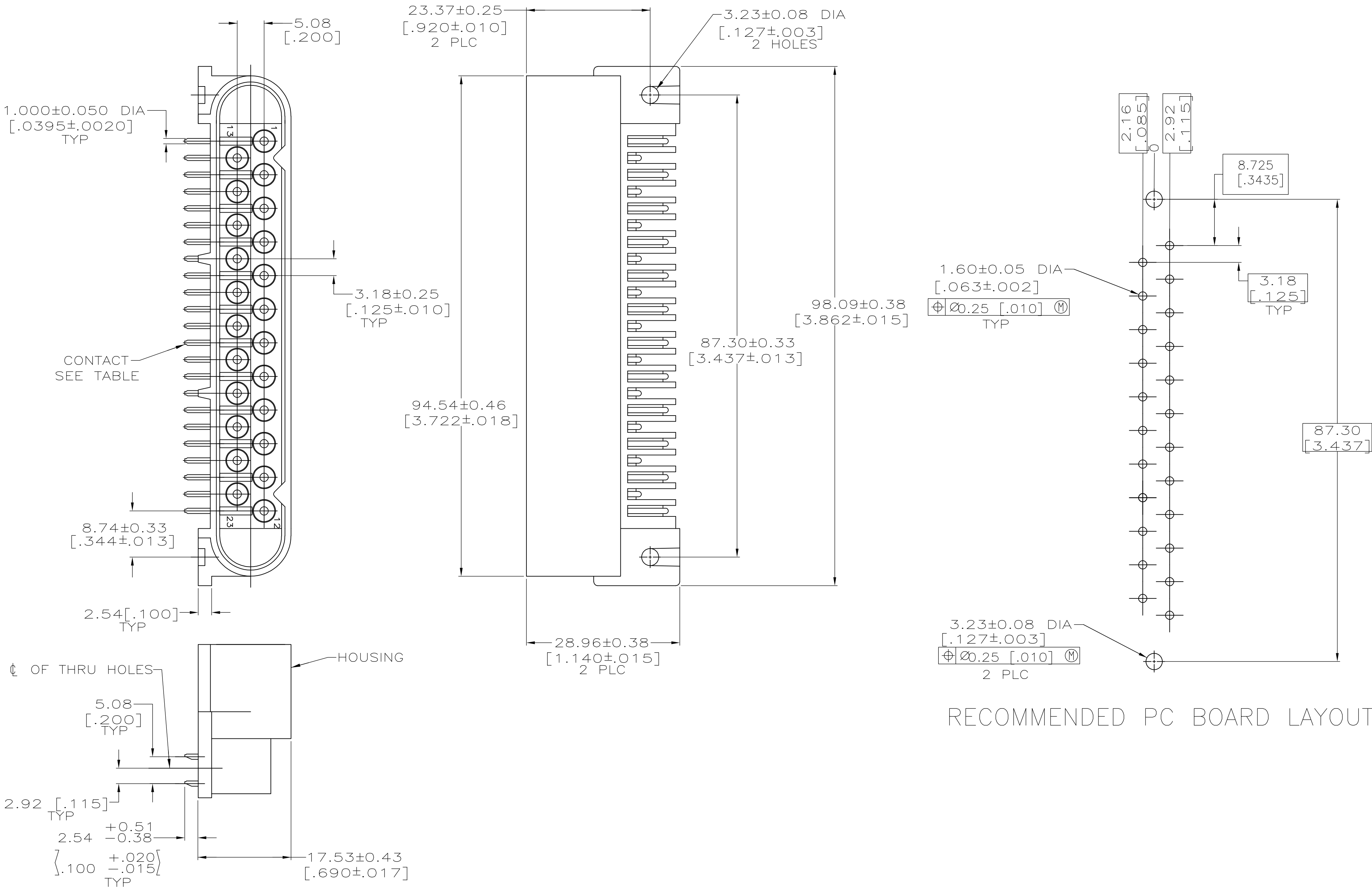


LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
FT	0		C	REVISED PER 0G3B-0197-05	4/25/05	SS	GS
			C1	REVISED PER ECO-09-020689	25AUG09	KK	AEG



RECOMMENDED PC BOARD LAYOUT

- △

0.76um[.000030] MIN GOLD FOR A LENGTH OF 5.08[.200] MIN FROM MATIING END, 3.81um [.000150] MIN TIN-LEAD FOR A LENGTH OF 2.16 [.085] MIN FROM OPPOSITE END, BOTH OVER 1.27um [.000050] MIN NICKEL ON ENTIRE CONTACT.
- △

0.76um[.000030] MIN GOLD OVER 1.27um [.000050] MIN NICKEL.
- △

0.76um[.000030] MIN GOLD FOR A LENGTH OF 5.08[.200] MIN FROM MATIING END, 3.81um [.000150] MIN TIN FOR A LENGTH OF 2.16 [.085] MIN FROM OPPOSITE END, BOTH OVER 1.27um [.000050] MIN NICKEL ON ENTIRE CONTACT.
- △

OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

OBSOLETE	△	△	POSITIONS 10 AND 21	POSITIONS 18 AND 20	POSITIONS 1 THRU 9, 11 THRU 17,19,22,23	213768-6
OBSOLETE	△	△	POSITION 23	NONE	POSITIONS 1 THRU 22	213768-5
	△	△	NONE	NONE	ALL POSITIONS	213768-4
△	△	△	POSITIONS 10 AND 21	POSITIONS 18 AND 20	POSITIONS 1 THRU 9, 11 THRU 17,19,22,23	213768-3
△	△	△	POSITION 23	NONE	POSITIONS 1 THRU 22	213768-2
	△	△	NONE	NONE	ALL POSITIONS	213768-1
	GROUND CONTACT FINISH	SIGNAL CONTACT FINISH	EMPTY CIRCUITS	GROUND CONTACTS	SIGNAL CONTACTS	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN W.LENKER CHK J.McCLINTON APVD -	11/02/92 11-16-92 -	Tyco Electronics Corporation Harrisburg, Pa 17105-3608	
DIMENSIONS: mm [INCHES]		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	
		0 PLC	± -	PRODUCT SPEC	PIN HEADER ASSEMBLY, 23 POSITION, RIGHT ANGLE, METRIMATE
		1 PLC	± -	APPLICATION SPEC	
		2 PLC	± 0.13 [.005]	SIZE	
		3 PLC	± -	CAGE CODE	
MATERIAL: POLYESTER, UL94V-0 BLACK		FINISH	-	DRAWING NO	RESTRICTED TO
CONTACTS: BRASS PER QQ-B-626				00779	
				213768	
				CUSTOMER DRAWING	
				SCALE 2:1	SHEET 1 OF 1