



ISO 529
Tap tolerance
Class 2 for 6H fit
Chamfer thread numbers
3
Cutting rake
10°
Flute geometry
40° right hand spiral flute
Surface treatment
Bright
Range
2 - 20mm
Application
For machine tapping of blind holes.

366770

Size x pitch (mm)	Overall length (mm)	Flute length (mm)	Shank diam- eter (mm)	Square A/F (mm)	Order code	Price each
2 x 0.40	41	8.0	2.50	2.00	No Order Code	
3 x 0.50	48	12.5	3.15	2.50	148-8961	
4 x 0.70	53	14.0	4.00	3.15	138-9483	
5 x 0.80	58	11.0	5.00	4.00	138-9484	
6 x 1.00	66	13.0	6.30	5.00	147-7495	
8 x 1.25	72	16.0	8.00	6.30	147-7496	
10 x 1.50	80	18.0	10.00	8.00	147-7497	
12 x 1.75	89	22.0	9.00	7.10	147-7498	
16 x 2.00	102	24.0	12.50	10.00	147-7499	
20 x 2.50	112	29.0	14.00	11.20	147-7501	