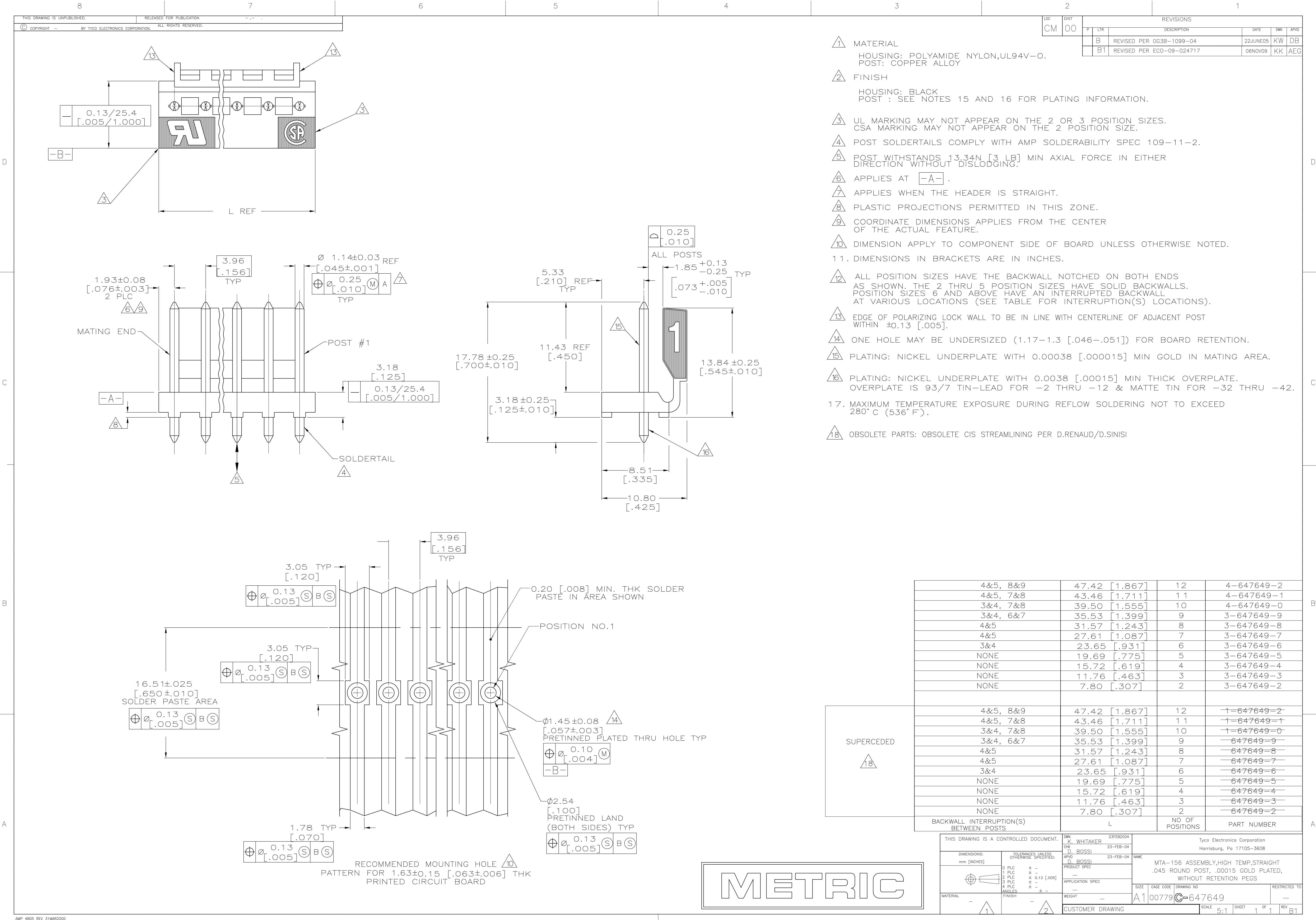




- 1 MATERIAL
HOUSING: POLYAMIDE NYLON,UL94V-O.
POST: COPPER ALLOY
- 2 FINISH
HOUSING: BLACK
POST : SEE NOTES 15 AND 16 FOR PLATING INFORMATION.
- 3 UL MARKING MAY NOT APPEAR ON THE 2 OR 3 POSITION SIZES.
CSA MARKING MAY NOT APPEAR ON THE 2 POSITION SIZE.
- 4 POST SOLDERTAILS COMPLY WITH AMP SOLDERABILITY SPEC 109-11-2.
- 5 POST WITHSTANDS 13.34N [3 LB] MIN AXIAL FORCE IN EITHER DIRECTION WITHOUT DISLODGING.
- 6 APPLIES AT -A-.
- 7 APPLIES WHEN THE HEADER IS STRAIGHT.
- 8 PLASTIC PROJECTIONS PERMITTED IN THIS ZONE.
- 9 COORDINATE DIMENSIONS APPLIES FROM THE CENTER OF THE ACTUAL FEATURE.
- 10 DIMENSION APPLY TO COMPONENT SIDE OF BOARD UNLESS OTHERWISE NOTED.
11. DIMENSIONS IN BRACKETS ARE IN INCHES.
- 12 ALL POSITION SIZES HAVE THE BACKWALL NOTCHED ON BOTH ENDS AS SHOWN. THE 2 THRU 5 POSITION SIZES HAVE SOLID BACKWALLS. POSITION SIZES 6 AND ABOVE HAVE AN INTERRUPTED BACKWALL AT VARIOUS LOCATIONS (SEE TABLE FOR INTERRUPTION(S) LOCATIONS).
- 13 EDGE OF POLARIZING LOCK WALL TO BE IN LINE WITH CENTERLINE OF ADJACENT POST WITHIN ±0.13 [.005].
- 14 ONE HOLE MAY BE UNDERSIZED (1.17-1.3 [.046-.051]) FOR BOARD RETENTION.
- 15 PLATING: NICKEL UNDERPLATE WITH 0.00038 [.000015] MIN GOLD IN MATING AREA.
- 16 PLATING: NICKEL UNDERPLATE WITH 0.0038 [.00015] MIN THICK OVERPLATE. OVERPLATE IS 93/7 TIN-LEAD FOR -2 THRU -12 & MATTE TIN FOR -32 THRU -42.
17. MAXIMUM TEMPERATURE EXPOSURE DURING REFLOW SOLDERING NOT TO EXCEED 280°C (536°F).
- 18 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

4&5, 8&9	47.42 [1.867]	12	4-647649-2
4&5, 7&8	43.46 [1.711]	11	4-647649-1
3&4, 7&8	39.50 [1.555]	10	4-647649-0
3&4, 6&7	35.53 [1.399]	9	3-647649-9
4&5	31.57 [1.243]	8	3-647649-8
4&5	27.61 [1.087]	7	3-647649-7
3&4	23.65 [.931]	6	3-647649-6
NONE	19.69 [.775]	5	3-647649-5
NONE	15.72 [.619]	4	3-647649-4
NONE	11.76 [.463]	3	3-647649-3
NONE	7.80 [.307]	2	3-647649-2

SUPERCEDED

4&5, 8&9	47.42 [1.867]	12	1-647649-2
4&5, 7&8	43.46 [1.711]	11	1-647649-1
3&4, 7&8	39.50 [1.555]	10	1-647649-0
3&4, 6&7	35.53 [1.399]	9	647649-9
4&5	31.57 [1.243]	8	647649-8
4&5	27.61 [1.087]	7	647649-7
3&4	23.65 [.931]	6	647649-6
NONE	19.69 [.775]	5	647649-5
NONE	15.72 [.619]	4	647649-4
NONE	11.76 [.463]	3	647649-3
NONE	7.80 [.307]	2	647649-2
BACKWALL INTERRUPTION(S) BETWEEN POSTS		L	
		NO OF POSITIONS	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN K. WHITAKER 23FEB2004	Tyco Electronics Corporation Harrisburg, Pa 17105-3608	
DIMENSIONS: mm [INCHES]		CHK D. BOSSI 23-FEB-04	NAME	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± 0.13 [.005] 3 PLC ± - 4 PLC ± - ANGLES ± -		APVD D. BOSSI 23-FEB-04	PRODUCT SPEC	
MATERIAL		FINISH	APPLICATION SPEC	SIZE
-		-	WEIGHT	SCALE
1		2	CUSTOMER DRAWING	5:1
			SIZE	1 OF 1
			REV	B1

