

## **PCA9625**

## 16-bit Fm+ I<sup>2</sup>C-bus 100 mA 24 V LED driver Rev. 02 — 15 January 2008

**Product data sheet** 

#### **General description** 1.

The PCA9625 is an I<sup>2</sup>C-bus controlled 16-bit LED driver optimized for voltage switch dimming and blinking 100 mA Red/Green/Blue/Amber (RGBA) LEDs. Each LED output has its own 8-bit resolution (256 steps) fixed frequency individual PWM controller that operates at 97 kHz with a duty cycle that is adjustable from 0 % to 99.6 % to allow the LED to be set to a specific brightness value. An additional 8-bit resolution (256 steps) group PWM controller has both a fixed frequency of 190 Hz and an adjustable frequency between 24 Hz to once every 10.73 seconds with a duty cycle that is adjustable from 0 % to 99.6 % that is used to either dim or blink all LEDs with the same value.

Each LED output can be off, on (no PWM control), set at its individual PWM controller value or at both individual and group PWM controller values. The PCA9625 operates with a supply voltage range of 2.3 V to 5.5 V and the 100 mA open-drain outputs allow voltages up to 24 V.

The PCA9625 is one of the first LED controller devices in a new Fast-mode Plus (Fm+) family. Fm+ devices offer higher frequency (up to 1 MHz) and more densely populated bus operation (up to 4000 pF).

The active LOW Output Enable input pin  $(\overline{OE})$  blinks all the LED outputs and can be used to externally PWM the outputs, which is useful when multiple devices need to be dimmed or blinked together without using software control.

Software programmable LED Group and three Sub Call I<sup>2</sup>C-bus addresses allow all or defined groups of PCA9625 devices to respond to a common I<sup>2</sup>C-bus address, allowing for example, all red LEDs to be turned on or off at the same time or marquee chasing effect, thus minimizing I<sup>2</sup>C-bus commands. Seven hardware address pins allow up to 126 devices on the same bus.

The Software Reset (SWRST) Call allows the master to perform a reset of the PCA9625 through the I<sup>2</sup>C-bus, identical to the Power-On Reset (POR) that initializes the registers to their default state causing the outputs to be set HIGH (LED off). This allows an easy and quick way to reconfigure all device registers to the same condition.

The PCA9625 and PCA9635 software is identical and if the PCA9625 on-chip 100 mA NAND FETs do not provide enough current or voltage to drive the LEDs, then the PCA9635 with larger current or higher voltage external drivers can be used.



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#### 2. Features

- 16 LED drivers. Each output programmable at:
  - Off
  - On
  - Programmable LED brightness
  - Programmable group dimming/blinking mixed with individual LED brightness
- 1 MHz Fast-mode Plus compatible I<sup>2</sup>C-bus interface with 30 mA high drive capability on SDA output for driving high capacitive buses
- 256-step (8-bit) linear programmable brightness per LED output varying from fully off (default) to maximum brightness using a 97 kHz PWM signal
- 256-step group brightness control allows general dimming (using a 190 Hz PWM signal) from fully off to maximum brightness (default)
- 256-step group blinking with frequency programmable from 24 Hz to 10.73 s and duty cycle from 0 % to 99.6 %
- Sixteen open-drain outputs can sink between 0 mA to 100 mA and are tolerant to a maximum off state voltage of 24 V. No input function.
- Output state change programmable on the Acknowledge or the STOP Command to update outputs byte-by-byte or all at the same time (default to 'Change on STOP').
- Active LOW Output Enable (OE) input pin allows for hardware blinking and dimming of the LEDs
- 7 hardware address pins allow 126 PCA9625 devices to be connected to the same I<sup>2</sup>C-bus and to be individually programmed
- 4 software programmable I<sup>2</sup>C-bus addresses (one LED Group Call address and three LED Sub Call addresses) allow groups of devices to be addressed at the same time in any combination (for example, one register used for 'All Call' so that all the PCA9625s on the I<sup>2</sup>C-bus can be addressed at the same time and the second register used for three different addresses so that <sup>1</sup>/<sub>3</sub> of all devices on the bus can be addressed at the same time in a group). Software enable and disable for I<sup>2</sup>C-bus address.
- Software Reset feature (SWRST Call) allows the device to be reset through the I<sup>2</sup>C-bus
- 25 MHz internal oscillator requires no external components
- Internal power-on reset
- Noise filter on SDA/SCL inputs
- No glitch on power-up
- Supports hot insertion
- Low standby current
- Operating power supply voltage (V<sub>DD</sub>) range of 2.3 V to 5.5 V; also requires
   V<sub>DD(DRV)FET</sub> supply voltage range of 10 V to 24 V
- 5.5 V tolerant inputs on non-LED pins
- -40 °C to +85 °C operation
- ESD protection exceeds 2000 V HBM per JESD22-A114, 200 V MM per JESD22-A115 and 1000 V CDM per JESD22-C101
- Latch-up testing is done to JEDEC Standard JESD78 which exceeds 100 mA
- Package offered: SO32

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## 3. Applications

- RGB or RGBA LED drivers
- LED status information
- LED displays
- LCD backlights
- Keypad backlights for cellular phones or handheld devices

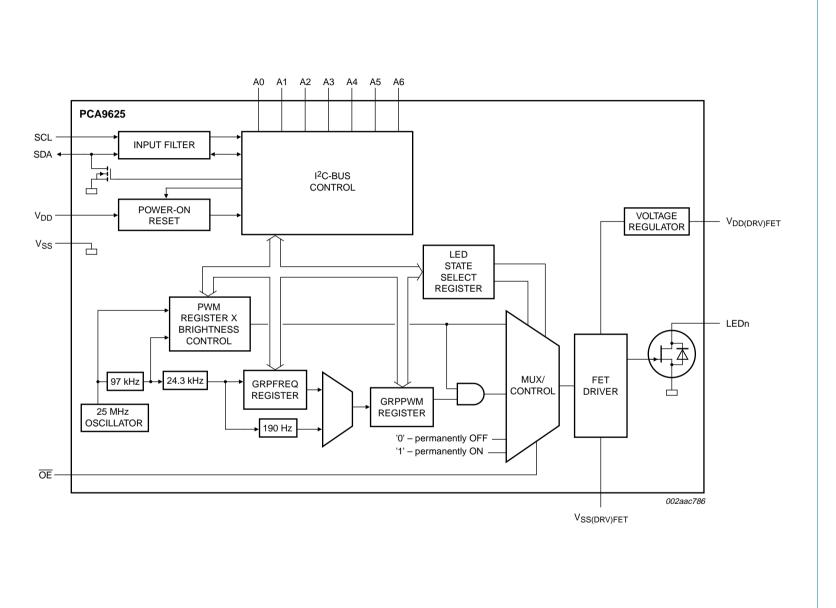
## 4. Ordering information

#### Table 1. Ordering information

Type number	Topside mark	Package						
		Name	Description	Version				
PCA9625D	PCA9625D	SO32	plastic small outline package; 32 leads; body width 7.5 mm	SOT287-1				

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# 9 Block diagram



Remark: Only one LED output shown for clarity.

Fig 1. **Block diagram of PCA9625** 

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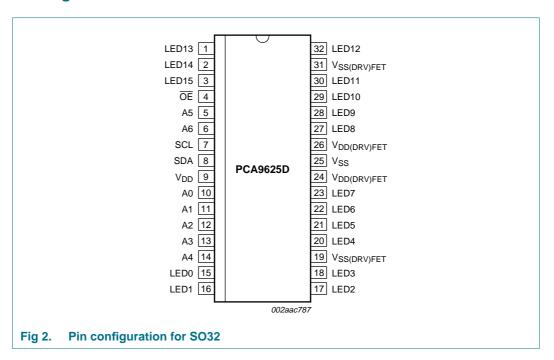
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## 6. Pinning information

#### 6.1 Pinning



#### 6.2 Pin description

Table 2. Pin description for SO32

		-	
Symbol	Pin	Туре	Description
LED13	1	0	LED driver 13
LED14	2	0	LED driver 14
LED15	3	0	LED driver 15
ŌĒ	4	I	active LOW output enable
A5	5	I	address input 5
A6	6	I	address input 6
SCL	7	I	serial clock line
SDA	8	I/O	serial data line
$V_{DD}$	9	power supply	supply voltage
A0	10	I	address input 0
A1	11	I	address input 1
A2	12	I	address input 2
A3	13	I	address input 3
A4	14	I	address input 4
LED0	15	0	LED driver 0
LED1	16	0	LED driver 1
LED2	17	0	LED driver 2
LED3	18	0	LED driver 3

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Table 2. Pin description for SO32

VSS(DRV)FET 19 power supply FET driver supply ground  LED4 20 O LED driver 4  LED5 21 O LED driver 5  LED6 22 O LED driver 6  LED7 23 O LED driver 7  VDD(DRV)FET 24 power supply supply voltage for FET driver  VSS 25 power supply supply ground  VDD(DRV)FET 26 power supply supply voltage for FET driver  LED8 27 O LED driver 8  LED9 28 O LED driver 9  LED10 29 O LED driver 10  LED 11 30 O LED driver 11  VSS(DRV)FET 31 power supply FET driver supply ground		-		
LED4         20         O         LED driver 4           LED5         21         O         LED driver 5           LED6         22         O         LED driver 6           LED7         23         O         LED driver 7           V <sub>DD(DRV)FET</sub> 24         power supply supply voltage for FET driver           V <sub>SS</sub> 25         power supply supply voltage for FET driver           LED8         27         O         LED driver 8           LED9         28         O         LED driver 9           LED10         29         O         LED driver 10           LED11         30         O         LED driver 11           V <sub>SS(DRV)FET</sub> 31         power supply         FET driver supply ground	Symbol	Pin	Туре	Description
LED5       21       O       LED driver 5         LED6       22       O       LED driver 6         LED7       23       O       LED driver 7         VDD(DRV)FET       24       power supply supply voltage for FET driver         VSS       25       power supply supply ground         VDD(DRV)FET       26       power supply supply voltage for FET driver         LED8       27       O       LED driver 8         LED9       28       O       LED driver 9         LED10       29       O       LED driver 10         LED11       30       O       LED driver 11         VSS(DRV)FET       31       power supply       FET driver supply ground	$V_{\text{SS}(\text{DRV})\text{FET}}$	19	power supply	FET driver supply ground
LED6         22         O         LED driver 6           LED7         23         O         LED driver 7           V <sub>DD(DRV)FET</sub> 24         power supply supply voltage for FET driver           V <sub>SS</sub> 25         power supply supply ground           V <sub>DD(DRV)FET</sub> 26         power supply supply voltage for FET driver           LED8         27         O         LED driver 8           LED9         28         O         LED driver 9           LED10         29         O         LED driver 10           LED11         30         O         LED driver 11           V <sub>SS(DRV)FET</sub> 31         power supply         FET driver supply ground	LED4	20	0	LED driver 4
LED7         23         O         LED driver 7           V <sub>DD(DRV)FET</sub> 24         power supply supply voltage for FET driver           V <sub>SS</sub> 25         power supply supply ground           V <sub>DD(DRV)FET</sub> 26         power supply supply voltage for FET driver           LED8         27         O         LED driver 8           LED9         28         O         LED driver 9           LED10         29         O         LED driver 10           LED11         30         O         LED driver 11           V <sub>SS(DRV)FET</sub> 31         power supply         FET driver supply ground	LED5	21	0	LED driver 5
VDD(DRV)FET       24       power supply       supply voltage for FET driver         VSS       25       power supply       supply ground         VDD(DRV)FET       26       power supply       supply voltage for FET driver         LED8       27       O       LED driver 8         LED9       28       O       LED driver 9         LED10       29       O       LED driver 10         LED11       30       O       LED driver 11         VSS(DRV)FET       31       power supply       FET driver supply ground	LED6	22	0	LED driver 6
VSS         25         power supply         supply ground           VDD(DRV)FET         26         power supply         supply voltage for FET driver           LED8         27         O         LED driver 8           LED9         28         O         LED driver 9           LED10         29         O         LED driver 10           LED11         30         O         LED driver 11           VSS(DRV)FET         31         power supply         FET driver supply ground	LED7	23	0	LED driver 7
V <sub>DD(DRV)FET</sub> 26         power supply         supply voltage for FET driver           LED8         27         O         LED driver 8           LED9         28         O         LED driver 9           LED10         29         O         LED driver 10           LED11         30         O         LED driver 11           V <sub>SS(DRV)FET</sub> 31         power supply         FET driver supply ground	$V_{DD(DRV)FET}$	24	power supply	supply voltage for FET driver
LED8       27       O       LED driver 8         LED9       28       O       LED driver 9         LED10       29       O       LED driver 10         LED11       30       O       LED driver 11         VSS(DRV)FET       31       power supply       FET driver supply ground	V <sub>SS</sub>	25	power supply	supply ground
LED9         28         O         LED driver 9           LED10         29         O         LED driver 10           LED11         30         O         LED driver 11           V <sub>SS(DRV)FET</sub> 31         power supply         FET driver supply ground	$V_{DD(DRV)FET}$	26	power supply	supply voltage for FET driver
LED10         29         O         LED driver 10           LED11         30         O         LED driver 11           V <sub>SS(DRV)FET</sub> 31         power supply         FET driver supply ground	LED8	27	0	LED driver 8
LED11 30 O LED driver 11  V <sub>SS(DRV)FET</sub> 31 power supply FET driver supply ground	LED9	28	0	LED driver 9
V <sub>SS(DRV)FET</sub> 31 power supply FET driver supply ground	LED10	29	0	LED driver 10
	LED11	30	0	LED driver 11
LED12 32 O LED driver 12	V <sub>SS(DRV)FET</sub>	31	power supply	FET driver supply ground
	LED12	32	0	LED driver 12

#### 7. Functional description

Refer to Figure 1 "Block diagram of PCA9625".

#### 7.1 Device addresses

Following a START condition, the bus master must output the address of the slave it is accessing.

There are a maximum of 128 possible programmable addresses using the 7 hardware address pins. Two of these addresses, Software Reset and LED All Call, cannot be used because their default power-up state is ON, leaving a maximum of 126 addresses. Using other reserved addresses, as well as any other Sub Call address, will reduce the total number of possible addresses even further.

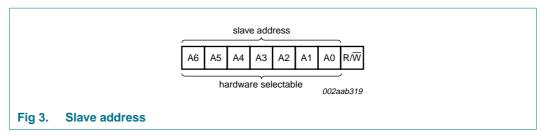
#### 7.1.1 Regular I<sup>2</sup>C-bus slave address

The  $I^2C$ -bus slave address of the PCA9625 is shown in <u>Figure 3</u>. To conserve power, no internal pull-up resistors are incorporated on the hardware selectable address pins and they must be pulled HIGH or LOW.

**Remark:** Reserved I<sup>2</sup>C-bus addresses must be used with caution since they can interfere with:

- 'reserved for future use' I<sup>2</sup>C-bus addresses (0000 011, 1111 1XX)
- slave devices that use the 10-bit addressing scheme (1111 0XX)
- slave devices that are designed to respond to the General Call address (0000 000)
- High-speed mode (Hs-mode) master code (0000 1XX)

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The last bit of the address byte defines the operation to be performed. When set to logic 1 a read is selected, while a logic 0 selects a write operation.

#### 7.1.2 LED All Call I<sup>2</sup>C-bus address

- Default power-up value (ALLCALLADR register): E0h or 1110 000
- Programmable through I<sup>2</sup>C-bus (volatile programming)
- At power-up, LED All Call I<sup>2</sup>C-bus address is enabled. PCA9625 sends an ACK when E0h (R/W = 0) or E1h (R/W = 1) is sent by the master.

See Section 7.3.8 "ALLCALLADR, LED All Call I2C-bus address" for more detail.

**Remark:** The default LED All Call I<sup>2</sup>C-bus address (E0h or 1110 000) must not be used as a regular I<sup>2</sup>C-bus slave address since this address is enabled at power-up. All the PCA9625s on the I<sup>2</sup>C-bus will acknowledge the address if sent by the I<sup>2</sup>C-bus master.

#### 7.1.3 LED Sub Call I<sup>2</sup>C-bus addresses

- 3 different I<sup>2</sup>C-bus addresses can be used
- Default power-up values:
  - SUBADR1 register: E2h or 1110 001SUBADR2 register: E4h or 1110 010
  - SUBADR3 register: E8h or 1110 100
- Programmable through I<sup>2</sup>C-bus (volatile programming)
- At power-up, Sub Call I<sup>2</sup>C-bus addresses are disabled. PCA9625 does not send an ACK when E2h (R/W = 0) or E3h (R/W = 1), E4h (R/W = 0) or E5h (R/W = 1), or E8h (R/W = 0) or E9h (R/W = 1) is sent by the master.

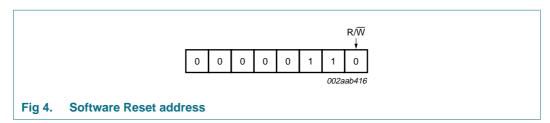
See Section 7.3.7 "SUBADR1 to SUBADR3, I2C-bus subaddress 1 to 3" for more detail.

**Remark:** The default LED Sub Call I<sup>2</sup>C-bus addresses may be used as regular I<sup>2</sup>C-bus slave addresses as long as they are disabled.

#### 7.1.4 Software Reset I<sup>2</sup>C-bus address

The address shown in Figure 4 is used when a reset of the PCA9625 needs to be performed by the master. The Software Reset address (SWRST Call) must be used with  $R/\overline{W} = logic 0$ . If  $R/\overline{W} = logic 1$ , the PCA9625 does not acknowledge the SWRST. See Section 7.6 "Software Reset" for more detail.

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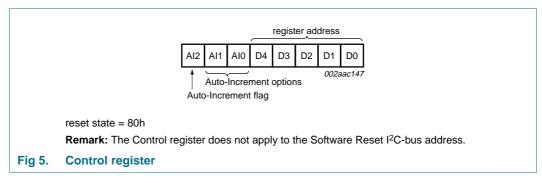


**Remark:** The Software Reset I<sup>2</sup>C-bus address is a reserved address and cannot be used as a regular I<sup>2</sup>C-bus slave address or as an LED All Call or LED Sub Call address.

#### 7.2 Control register

Following the successful acknowledgement of the slave address, LED All Call address or LED Sub Call address, the bus master will send a byte to the PCA9625, which will be stored in the Control register.

The lowest 5 bits are used as a pointer to determine which register will be accessed (D[4:0]). The highest 3 bits are used as Auto-Increment flag and Auto-Increment options (AI[2:0]).



When the Auto-Increment flag is set (AI2 = logic 1), the five low order bits of the Control register are automatically incremented after a read or write. This allows the user to program the registers sequentially. Four different types of Auto-Increment are possible, depending on AI1 and AI0 values.

Table 3. Auto-Increment options

Al2	Al1	AI0	Function
0	0	0	no Auto-Increment
1	0	0	Auto-Increment for all registers. D[4:0] roll over to '0 0000' after the last register (1 1011) is accessed.
1	0	1	Auto-Increment for individual brightness registers only. D[4:0] roll over to '0 0010' after the last register (1 0001) is accessed.
1	1	0	Auto-Increment for global control registers only. D[4:0] roll over to '1 0010' after the last register (1 0011) is accessed.
1	1	1	Auto-Increment for individual and global control registers only. D[4:0] roll over to '0 0010' after the last register (1 0011) is accessed.

**Remark:** Other combinations not shown in  $\underline{\text{Table 3}}$  (Al[2:0] = 001, 010, and 011) are reserved and must not be used for proper device operation.

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AI[2:0] = 000 is used when the same register must be accessed several times during a single  $I^2C$ -bus communication, for example, changes the brightness of a single LED. Data is overwritten each time the register is accessed during a write operation.

Al[2:0] = 100 is used when all the registers must be sequentially accessed, for example, power-up programming.

AI[2:0] = 101 is used when the 16 LED drivers must be individually programmed with different values during the same I<sup>2</sup>C-bus communication, for example, changing color setting to another color setting.

Al[2:0] = 110 is used when the LED drivers must be globally programmed with different settings during the same I<sup>2</sup>C-bus communication, for example, global brightness or blinking change.

AI[2:0] = 111 is used when individual and global changes must be performed during the same I<sup>2</sup>C-bus communication, for example, changing a color and global brightness at the same time.

Only the 5 least significant bits D[4:0] are affected by the Al[2:0] bits.

When the Control register is written, the register entry point determined by D[4:0] is the first register that will be addressed (read or write operation), and can be anywhere between 0 0000 and 1 1011 (as defined in Table 4). When AI[2] = 1, the Auto-Increment flag is set and the rollover value at which the register increment stops and goes to the next one is determined by AI[2:0]. See Table 3 for rollover values. For example, if the Control register = 1111 0100 (F4h), then the register addressing sequence will be (in hex):  $14 \rightarrow ... \rightarrow 1B \rightarrow 00 \rightarrow ... \rightarrow 13 \rightarrow 02 \rightarrow ... \rightarrow 13 \rightarrow 02 \rightarrow ... \rightarrow 13 \rightarrow 02 \rightarrow ...$  as long as the master keeps sending or reading data.

#### 7.3 Register definitions

Table 4. Register summary [1][2]

Register number (hex)	D4	D3	D2	D1	D0	Name	Туре	Function
00	0	0	0	0	0	MODE1	read/write	Mode register 1
01	0	0	0	0	1	MODE2	read/write	Mode register 2
02	0	0	0	1	0	PWM0	read/write	brightness control LED0
03	0	0	0	1	1	PWM1	read/write	brightness control LED1
04	0	0	1	0	0	PWM2	read/write	brightness control LED2
05	0	0	1	0	1	PWM3	read/write	brightness control LED3
06	0	0	1	1	0	PWM4	read/write	brightness control LED4
07	0	0	1	1	1	PWM5	read/write	brightness control LED5
08	0	1	0	0	0	PWM6	read/write	brightness control LED6
09	0	1	0	0	1	PWM7	read/write	brightness control LED7
0A	0	1	0	1	0	PWM8	read/write	brightness control LED8
0B	0	1	0	1	1	PWM9	read/write	brightness control LED9
0C	0	1	1	0	0	PWM10	read/write	brightness control LED10
0D	0	1	1	0	1	PWM11	read/write	brightness control LED11
0E	0	1	1	1	0	PWM12	read/write	brightness control LED12

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Table 4. Register summary [1][2] ...continued

Register number (hex)	D4	D3	D2	D1	D0	Name	Туре	Function
0F	0	1	1	1	1	PWM13	read/write	brightness control LED13
10	1	0	0	0	0	PWM14	read/write	brightness control LED14
11	1	0	0	0	1	PWM15	read/write	brightness control LED15
12	1	0	0	1	0	GRPPWM	read/write	group duty cycle control
13	1	0	0	1	1	GRPFREQ	read/write	group frequency
14	1	0	1	0	0	LEDOUT0	read/write	LED output state 0
15	1	0	1	0	1	LEDOUT1	read/write	LED output state 1
16	1	0	1	1	0	LEDOUT2	read/write	LED output state 2
17	1	0	1	1	1	LEDOUT3	read/write	LED output state 3
18	1	1	0	0	0	SUBADR1	read/write	I <sup>2</sup> C-bus subaddress 1
19	1	1	0	0	1	SUBADR2	read/write	I <sup>2</sup> C-bus subaddress 2
1A	1	1	0	1	0	SUBADR3	read/write	I <sup>2</sup> C-bus subaddress 3
1B	1	1	0	1	1	ALLCALLADR	read/write	LED All Call I <sup>2</sup> C-bus address

<sup>[1]</sup> Only D[4:0] = 0 0000 to 1 1011 are allowed and will be acknowledged. D[4:0] = 1 1100 to 1 1111 are reserved and will not be acknowledged.

#### 7.3.1 Mode register 1, MODE1

Table 5. MODE1 - Mode register 1 (address 00h) bit description

Legend: \* default value.

Bit	Symbol	Access	Value	Description
7	Al2	read only	0	Register Auto-Increment disabled.
			1*	Register Auto-Increment enabled.
6	Al1	read only	0*	Auto-Increment bit 1 = 0.
			1	Auto-Increment bit 1 = 1.
5	AI0	read only	0*	Auto-Increment bit $0 = 0$ .
			1	Auto-Increment bit 0 = 1.
4	SLEEP	P R/W		Normal mode[1].
			1*	Low power mode. Oscillator off[2].
3	SUB1	R/W	0*	PCA9625 does not respond to I <sup>2</sup> C-bus subaddress 1.
			1	PCA9625 responds to I <sup>2</sup> C-bus subaddress 1.
2	SUB2	R/W	0*	PCA9625 does not respond to I <sup>2</sup> C-bus subaddress 2.
			1	PCA9625 responds to I <sup>2</sup> C-bus subaddress 2.
1	SUB3	R/W	0*	PCA9625 does not respond to I <sup>2</sup> C-bus subaddress 3.
			1	PCA9625 responds to I <sup>2</sup> C-bus subaddress 3.
0	ALLCALL	R/W	0	PCA9625 does not respond to LED All Call I <sup>2</sup> C-bus address.
			1*	PCA9625 responds to LED All Call I <sup>2</sup> C-bus address.

<sup>[1]</sup> It takes 500 μs max. for the oscillator to be up and running once SLEEP bit has been set to logic 1. Timings on LEDn outputs are not guaranteed if PWMx, GRPPWM or GRPFREQ registers are accessed within the 500 μs window.

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<sup>[2]</sup> When writing to the Control register, bit 4 must be programmed with logic 0 for proper device operation.

<sup>[2]</sup> No blinking or dimming is possible when the oscillator is off.

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#### 7.3.2 Mode register 2, MODE2

Table 6. MODE2 - Mode register 2 (address 01h) bit description Legend: \* default value.

Bit	Symbol	Access	Value	Description
7	-	read only	0*	reserved
6	-	read only	0*	reserved
5	DMBLNK	R/W	0*	group control = dimming.
			1	group control = blinking.
4	INVRT	R/W	0*	reserved; write must always be a logic 0
3	OCH	R/W	0*	outputs change on STOP command[1]
			1	outputs change on ACK
2	-	R/W	1*	reserved; write must always be a logic 1
1	-	R/W	0*	reserved; write must always be a logic 0
0	-	R/W	1*	reserved; write must always be a logic 1

<sup>[1]</sup> Change of the outputs at the STOP command allows synchronizing outputs of more than one PCA9625. Applicable to registers from 02h (PWM0) to 08h (LEDOUT) only.

#### 7.3.3 PWM0 to PWM15, individual brightness control

Table 7. PWM0 to PWM15 - PWM registers 0 to 15 (address 02h to 11h) bit description Legend: \* default value.

Address	Register	Bit	Symbol	Access	Value	Description
02h	PWM0	7:0	IDC0[7:0]	R/W	0000 0000*	PWM0 Individual Duty Cycle
03h	PWM1	7:0	IDC1[7:0]	R/W	0000 0000*	PWM1 Individual Duty Cycle
04h	PWM2	7:0	IDC2[7:0]	R/W	0000 0000*	PWM2 Individual Duty Cycle
05h	PWM3	7:0	IDC3[7:0]	R/W	0000 0000*	PWM3 Individual Duty Cycle
06h	PWM4	7:0	IDC4[7:0]	R/W	0000 0000*	PWM4 Individual Duty Cycle
07h	PWM5	7:0	IDC5[7:0]	R/W	0000 0000*	PWM5 Individual Duty Cycle
08h	PWM6	7:0	IDC6[7:0]	R/W	0000 0000*	PWM6 Individual Duty Cycle
09h	PWM7	7:0	IDC7[7:0]	R/W	0000 0000*	PWM7 Individual Duty Cycle
0Ah	PWM8	7:0	IDC8[7:0]	R/W	0000 0000*	PWM8 Individual Duty Cycle
0Bh	PWM9	7:0	IDC9[7:0]	R/W	0000 0000*	PWM9 Individual Duty Cycle
0Ch	PWM10	7:0	IDC10[7:0]	R/W	0000 0000*	PWM10 Individual Duty Cycle
0Dh	PWM11	7:0	IDC11[7:0]	R/W	0000 0000*	PWM11 Individual Duty Cycle
0Eh	PWM12	7:0	IDC12[7:0]	R/W	0000 0000*	PWM12 Individual Duty Cycle
0Fh	PWM13	7:0	IDC13[7:0]	R/W	0000 0000*	PWM13 Individual Duty Cycle
10h	PWM14	7:0	IDC14[7:0]	R/W	0000 0000*	PWM14 Individual Duty Cycle
11h	PWM15	7:0	IDC15[7:0]	R/W	0000 0000*	PWM15 Individual Duty Cycle

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A 97 kHz fixed frequency signal is used for each output. Duty cycle is controlled through 256 linear steps from 00h (0 % duty cycle = LED output off) to FFh (99.6 % duty cycle = LED output at maximum brightness). Applicable to LED outputs programmed with LDRx = 10 or 11 (LEDOUT0 to LEDOUT3 registers).

$$duty\ cycle = \frac{IDCx[7:0]}{256} \tag{1}$$

#### 7.3.4 GRPPWM, group duty cycle control

Table 8. GRPPWM - Group brightness control register (address 12h) bit description Legend: \* default value

Address	Register	Bit	Symbol	Access	Value	Description
12h	GRPPWM	7:0	GDC[7:0]	R/W	1111 1111	GRPPWM register

When DMBLNK bit (MODE2 register) is programmed with logic 0, a 190 Hz fixed frequency signal is superimposed with the 97 kHz individual brightness control signal. GRPPWM is then used as a global brightness control allowing the LED outputs to be dimmed with the same value. The value in GRPFREQ is then a 'Don't care'.

General brightness for the 16 outputs is controlled through 256 linear steps from 00h (0 % duty cycle = LED output off) to FFh (99.6 % duty cycle = maximum brightness). Applicable to LED outputs programmed with LDRx = 11 (LEDOUT0 to LEDOUT3 registers).

When DMBLNK bit is programmed with logic 1, GRPPWM and GRPFREQ registers define a global blinking pattern, where GRPFREQ contains the blinking period (from 24 Hz to 10.73 s) and GRPPWM the duty cycle (ON/OFF ratio in %).

$$duty\ cycle = \frac{GDC[7:0]}{256} \tag{2}$$

#### 7.3.5 GRPFREQ, group frequency

Table 9. GRPFREQ - Group Frequency register (address 13h) bit description Legend: \* default value.

Address	Register	Bit	Symbol	Access	Value	Description
13h	GRPFREQ	7:0	GFRQ[7:0]	R/W	0000 0000*	GRPFREQ register

GRPFREQ is used to program the global blinking period when DMBLNK bit (MODE2 register) is equal to 1. Value in this register is a 'Don't care' when DMBLNK = 0. Applicable to LED outputs programmed with LDRx = 11 (LEDOUT0 to LEDOUT3 registers).

Blinking period is controlled through 256 linear steps from 00h (41 ms, frequency 24 Hz) to FFh (10.73 s).

global blinking period = 
$$\frac{GFRQ[7:0] + 1}{24}(s)$$
 (3)

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#### 7.3.6 LEDOUT0 to LEDOUT3, LED driver output state

Table 10. LEDOUT0 to LEDOUT3 - LED driver output state register (address 14h to 17h) bit description

Legend: \* default value.

Address	Register	Bit	Symbol	Access	Value	Description
14h	LEDOUT0	7:6	LDR3	R/W	00*	LED3 output state control
		5:4	LDR2	R/W	00*	LED2 output state control
		3:2	LDR1	R/W	00*	LED1 output state control
		1:0	LDR0	R/W	00*	LED0 output state control
15h	LEDOUT1	7:6	LDR7	R/W	00*	LED7 output state control
		5:4	LDR6	R/W	00*	LED6 output state control
		3:2	LDR5	R/W	00*	LED5 output state control
		1:0	LDR4	R/W	00*	LED4 output state control
16h	LEDOUT2	7:6	LDR11	R/W	00*	LED11 output state control
		5:4	LDR10	R/W	00*	LED10 output state control
		3:2	LDR9	R/W	00*	LED9 output state control
		1:0	LDR8	R/W	00*	LED8 output state control
17h	LEDOUT3	7:6	LDR15	R/W	00*	LED15 output state control
		5:4	LDR14	R/W	00*	LED14 output state control
		3:2	LDR13	R/W	00*	LED13 output state control
		1:0	LDR12	R/W	00*	LED12 output state control

LDRx = 00 — LED driver x is off (default power-up state).

**LDRx = 01** — LED driver x is fully on (individual brightness and group dimming/blinking not controlled).

**LDRx = 10** — LED driver x individual brightness can be controlled through its PWMx register.

**LDRx = 11** — LED driver x individual brightness and group dimming/blinking can be controlled through its PWMx register and the GRPPWM registers.

#### 7.3.7 SUBADR1 to SUBADR3, I<sup>2</sup>C-bus subaddress 1 to 3

Table 11. SUBADR1 to SUBADR3 - I<sup>2</sup>C-bus subaddress registers 0 to 3 (address 18h to 1Ah) bit description

Legend: \* default value.

Address	Register	Bit	Symbol	Access	Value	Description
18h	SUBADR1	7:1	A1[7:1]	R/W	1110 001*	I <sup>2</sup> C-bus subaddress 1
		0	A1[0]	R only	0*	reserved
19h	SUBADR2	7:1	A2[7:1]	R/W	1110 010*	I <sup>2</sup> C-bus subaddress 2
		0	A2[0]	R only	0*	reserved
1Ah	SUBADR3	7:1	A3[7:1]	R/W	1110 100*	I <sup>2</sup> C-bus subaddress 3
		0	A3[0]	R only	0*	reserved

Subaddresses are programmable through the  $I^2C$ -bus. Default power-up values are E2h, E4h, E8h, and the device(s) will not acknowledge these addresses right after power-up (the corresponding SUBx bit in MODE1 register is equal to 0).

#### 16-bit Fm+ I<sup>2</sup>C-bus 100 mA 24 V LED driver

Once subaddresses have been programmed to their right values, SUBx bits need to be set to logic 1 in order to have the device acknowledging these addresses (MODE1 register).

Only the 7 MSBs representing the  $I^2$ C-bus subaddress are valid. The LSB in SUBADRx register is a read-only bit (0).

When SUBx is set to logic 1, the corresponding I<sup>2</sup>C-bus subaddress can be used during either an I<sup>2</sup>C-bus read or write sequence.

#### 7.3.8 ALLCALLADR, LED All Call I<sup>2</sup>C-bus address

Table 12. ALLCALLADR - LED All Call I<sup>2</sup>C-bus address register (address 1Bh) bit description

Legend: \* default value.

Address	Register	Bit	Symbol	Access	Value	Description
1Bh	ALLCALLADR	7:1	AC[7:1]	R/W	1110 000*	ALLCALL I <sup>2</sup> C-bus address register
		0	AC[0]	R only	0*	reserved

The LED All Call I<sup>2</sup>C-bus address allows all the PCA9625s on the bus to be programmed at the same time (ALLCALL bit in register MODE1 must be equal to 1 (power-up default state)). This address is programmable through the I<sup>2</sup>C-bus and can be used during either an I<sup>2</sup>C-bus read or write sequence. The register address can also be programmed as a Sub Call.

Only the 7 MSBs representing the All Call I<sup>2</sup>C-bus address are valid. The LSB in ALLCALLADR register is a read-only bit (0).

If ALLCALL bit = 0, the device does not acknowledge the address programmed in register ALLCALLADR.

#### 7.4 Active LOW output enable input

The active LOW output enable  $(\overline{OE})$  pin, allows to enable or disable all the LED outputs at the same time.

- When a LOW level is applied to  $\overline{OE}$  pin, all the LED outputs are enabled.
- When a HIGH level is applied to  $\overline{OE}$  pin, all the LED outputs are high-impedance.

The  $\overline{\text{OE}}$  pin can be used as a synchronization signal to switch on/off several PCA9625 devices at the same time. This requires an external clock reference that provides blinking period and the duty cycle.

The  $\overline{\text{OE}}$  pin can also be used as an external dimming control signal. The frequency of the external clock must be high enough not to be seen by the human eye, and the duty cycle value determines the brightness of the LEDs.

**Remark:** Do not use  $\overline{OE}$  as an external blinking control signal when internal global blinking is selected (DMBLNK = 1, MODE2 register) since it will result in an undefined blinking pattern. Do not use  $\overline{OE}$  as an external dimming control signal when internal global dimming is selected (DMBLNK = 0, MODE2 register) since it will result in an undefined dimming pattern.

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#### 7.5 Power-on reset

When power is applied to  $V_{DD}$ , an internal power-on reset holds the PCA9625 in a reset condition until  $V_{DD}$  has reached  $V_{POR}$ . At this point, the reset condition is released and the PCA9625 registers and I<sup>2</sup>C-bus state machine are initialized to their default states (all zeroes) causing all the channels to be deselected. Thereafter,  $V_{DD}$  must be lowered below 0.2 V to reset the device.

#### 7.6 Software Reset

The Software Reset Call (SWRST Call) allows all the devices in the I<sup>2</sup>C-bus to be reset to the power-up state value through a specific formatted I<sup>2</sup>C-bus command. To be performed correctly, it implies that the I<sup>2</sup>C-bus is functional and that there is no device hanging the bus.

The SWRST Call function is defined as the following:

- 1. A START command is sent by the I<sup>2</sup>C-bus master.
- 2. The reserved SWRST I<sup>2</sup>C-bus address '0000 011' with the  $R/\overline{W}$  bit set to '0' (write) is sent by the I<sup>2</sup>C-bus master.
- 3. The PCA9625 device(s) acknowledge(s) after seeing the SWRST Call address '0000 0110' (06h) only. If the  $R/\overline{W}$  bit is set to '1' (read), no acknowledge is returned to the  $I^2C$ -bus master.
- 4. Once the SWRST Call address has been sent and acknowledged, the master sends 2 bytes with 2 specific values (SWRST data byte 1 and byte 2):
  - a. Byte 1 = A5h: the PCA9625 acknowledges this value only. If byte 1 is not equal to A5h, the PCA9625 does not acknowledge it.
  - b. Byte 2 = 5Ah: the PCA9625 acknowledges this value only. If byte 2 is not equal to 5Ah, then the PCA9625 does not acknowledge it.
  - If more than 2 bytes of data are sent, the PCA9625 does not acknowledge any more.
- 5. Once the right 2 bytes (SWRST data byte 1 and byte 2 only) have been sent and correctly acknowledged, the master sends a STOP command to end the SWRST Call: the PCA9625 then resets to the default value (power-up value) and is ready to be addressed again within the specified bus free time (t<sub>BUF</sub>).

The I<sup>2</sup>C-bus master must interpret a non-acknowledge from the PCA9625 (at any time) as a 'SWRST Call Abort'. The PCA9625 does not initiate a reset of its registers. This happens only when the format of the SWRST Call sequence is not correct.

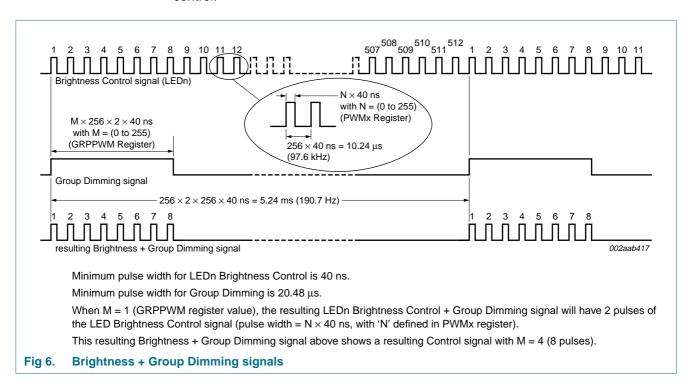
#### 16-bit Fm+ I2C-bus 100 mA 24 V LED driver

#### 7.7 Individual brightness control with group dimming/blinking

A 97 kHz fixed frequency signal with programmable duty cycle (8 bits, 256 steps) is used to control individually the brightness for each LED.

On top of this signal, one of the following signals can be superimposed (this signal can be applied to the 4 LED outputs):

- A lower 190 Hz fixed frequency signal with programmable duty cycle (8 bits, 256 steps) is used to provide a global brightness control.
- A programmable frequency signal from 24 Hz to <sup>1</sup>/<sub>10.73</sub> Hz (8 bits, 256 steps) with programmable duty cycle (8 bits, 256 steps) is used to provide a global blinking control.



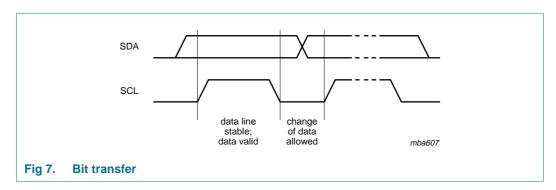
16-bit Fm+ I<sup>2</sup>C-bus 100 mA 24 V LED driver

#### 8. Characteristics of the I<sup>2</sup>C-bus

The I<sup>2</sup>C-bus is for 2-way, 2-line communication between different ICs or modules. The two lines are a serial data line (SDA) and a serial clock line (SCL). Both lines must be connected to a positive supply via a pull-up resistor when connected to the output stages of a device. Data transfer may be initiated only when the bus is not busy.

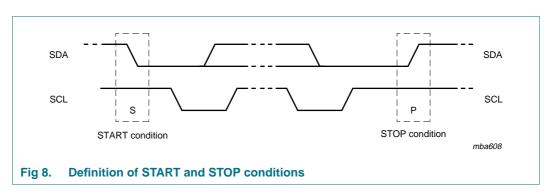
#### 8.1 Bit transfer

One data bit is transferred during each clock pulse. The data on the SDA line must remain stable during the HIGH period of the clock pulse as changes in the data line at this time will be interpreted as control signals (see Figure 7).



#### 8.1.1 START and STOP conditions

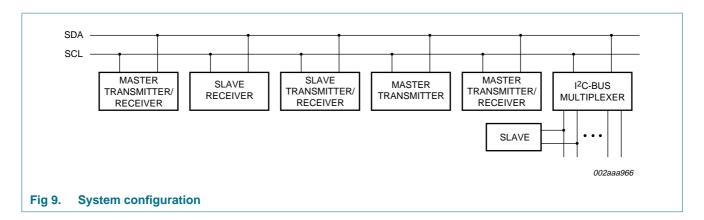
Both data and clock lines remain HIGH when the bus is not busy. A HIGH-to-LOW transition of the data line while the clock is HIGH is defined as the START condition (S). A LOW-to-HIGH transition of the data line while the clock is HIGH is defined as the STOP condition (P) (see Figure 8).



#### 8.2 System configuration

A device generating a message is a 'transmitter'; a device receiving is the 'receiver'. The device that controls the message is the 'master' and the devices which are controlled by the master are the 'slaves' (see Figure 9).

#### 16-bit Fm+ I<sup>2</sup>C-bus 100 mA 24 V LED driver

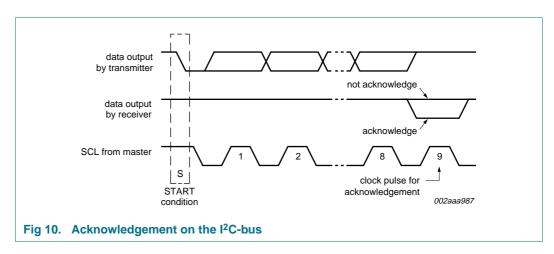


#### 8.3 Acknowledge

The number of data bytes transferred between the START and the STOP conditions from transmitter to receiver is not limited. Each byte of eight bits is followed by one acknowledge bit. The acknowledge bit is a HIGH level put on the bus by the transmitter, whereas the master generates an extra acknowledge related clock pulse.

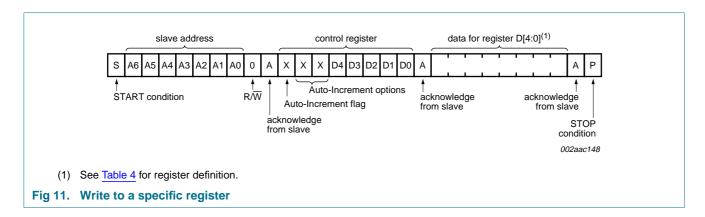
A slave receiver which is addressed must generate an acknowledge after the reception of each byte. Also a master must generate an acknowledge after the reception of each byte that has been clocked out of the slave transmitter. The device that acknowledges has to pull down the SDA line during the acknowledge clock pulse, so that the SDA line is stable LOW during the HIGH period of the acknowledge related clock pulse; set-up time and hold time must be taken into account.

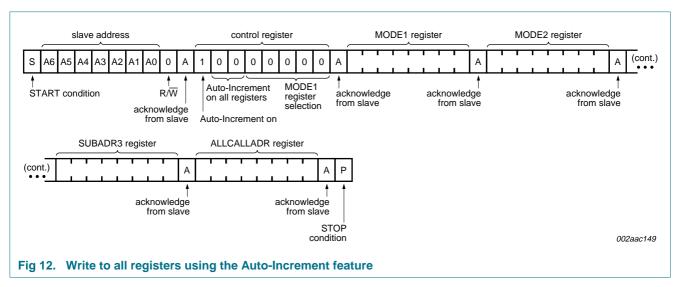
A master receiver must signal an end of data to the transmitter by not generating an acknowledge on the last byte that has been clocked out of the slave. In this event, the transmitter must leave the data line HIGH to enable the master to generate a STOP condition.

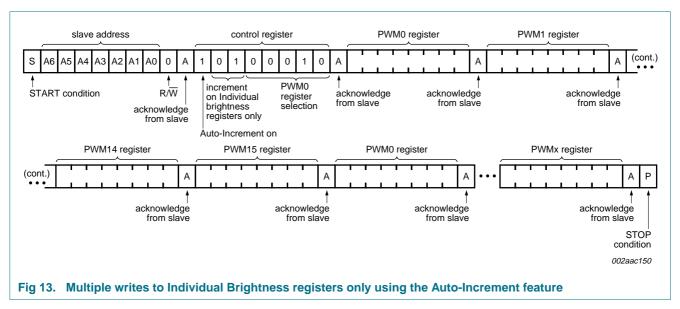


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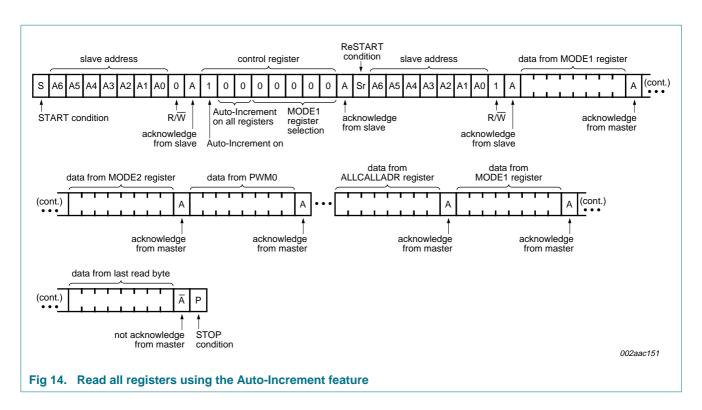
#### 9. Bus transactions

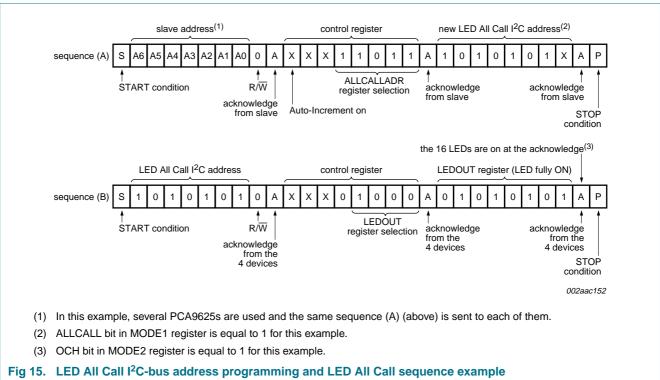






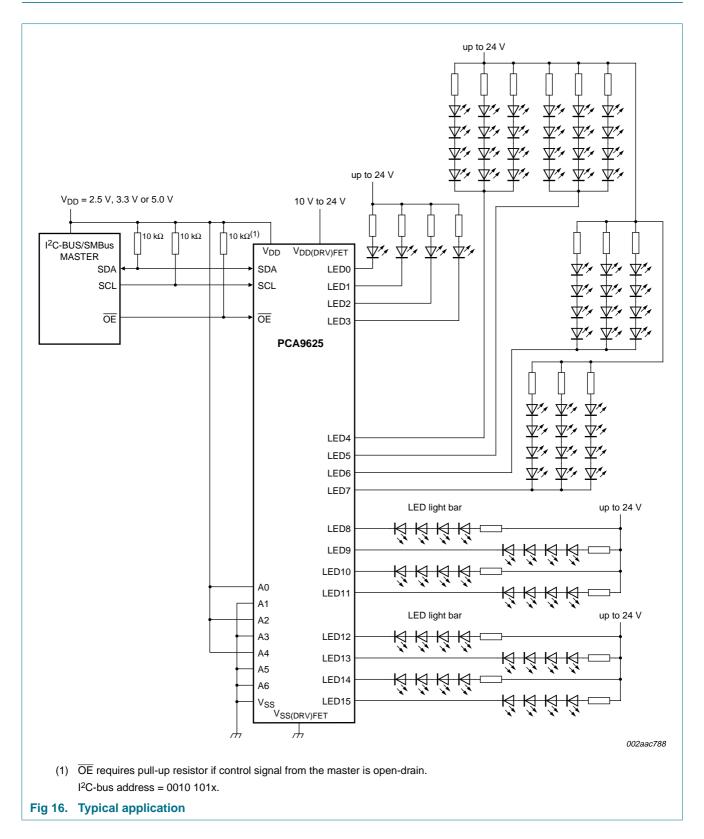
#### 16-bit Fm+ I<sup>2</sup>C-bus 100 mA 24 V LED driver





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## 10. Application design-in information



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#### 16-bit Fm+ I<sup>2</sup>C-bus 100 mA 24 V LED driver

## 11. Limiting values

Table 13. Limiting values

In accordance with the Absolute Maximum Rating System (IEC 60134).

Symbol	Parameter	Conditions	Min	Max	Unit
$V_{DD}$	supply voltage		-0.5	+6.0	V
V <sub>I/O</sub>	voltage on an input/output pin		$V_{SS}-0.5$	5.5	V
V <sub>drv(LED)</sub>	LED driver voltage		[1] $V_{SS} - 0.5$	24	V
$V_{DD(DRV)FET}$	FET driver supply voltage		[1] $V_{SS} - 0.5$	24	V
I <sub>O(LEDn)</sub>	output current on pin LEDn		-	100	mA
I <sub>SS</sub>	ground supply current	per V <sub>SS(DRV)FET</sub> pin	-	800	mA
P <sub>tot</sub>	total power dissipation	$T_{amb} = 25  ^{\circ}C$	-	1.8	W
		T <sub>amb</sub> = 85 °C	-	0.72	W
P/ch	power dissipation per channel	T <sub>amb</sub> = 25 °C	-	100	mW
		T <sub>amb</sub> = 85 °C	-	45	mW
T <sub>stg</sub>	storage temperature		-65	+150	°C
T <sub>amb</sub>	ambient temperature	operating	-40	+85	°C

<sup>[1]</sup> The  $V_{drv(LED)}$  must always be less than or equal to  $V_{DD(DRV)FET}$ .

#### 12. Thermal characteristics

Table 14. Thermal characteristics

Symbol	Parameter	Conditions	Тур	Unit
$R_{th(j-a)}$	thermal resistance from junction to ambient	SO32	55	°C/W

#### 16-bit Fm+ I<sup>2</sup>C-bus 100 mA 24 V LED driver

## 13. Static characteristics

Table 15. Static characteristics

 $V_{DD}$  = 2.3 V to 5.5 V;  $V_{SS}$  = 0 V;  $T_{amb}$  = -40 °C to +85 °C; unless otherwise specified.

Symbol	Parameter	Conditions	Mi	n	Тур	Max	Unit
Supply							
$V_{DD(DRV)FET}$	FET driver supply voltage		10		-	24	V
$V_{DD}$	supply voltage		2.3	}	-	5.5	V
I <sub>DD</sub>	supply current	on pin $V_{DD}$ (pin 9); operating mode; no load; $f_{SCL} = 1 \text{ MHz}$					
		$V_{DD} = 2.3 \text{ V}$	-		2.5	10	mΑ
		$V_{DD} = 3.3 \text{ V}$	-		2.5	10	mΑ
		$V_{DD} = 5.5 \text{ V}$	-		2.5	10	mΑ
I <sub>stb</sub>	standby current	on pin $V_{DD}$ (pin 9); no load; $f_{SCL} = 0$ Hz; $I/O = inputs$ ; $V_{I} = V_{DD}$					
		$V_{DD} = 2.3 \text{ V}$	-		1.3	5	μΑ
		$V_{DD} = 3.3 \text{ V}$	-		1.4	6	μΑ
		$V_{DD} = 5.5 V$	-		1.5	7	μΑ
		on pin $V_{\text{DD(DRV)}\text{FET}}$ (pin 24 and pin 26)					
		$V_{DD(DRV)FET} = 18 \text{ V}$	-		400	1000	μΑ
$V_{POR}$	power-on reset voltage	no load; $V_I = V_{DD}$ or $V_{SS}$	<u>[1]</u> -		1.70	2.0	V
Input SCL; i	nput/output SDA						
$V_{IL}$	LOW-level input voltage		-0.	.5	-	$+0.3V_{DD}$	V
$V_{IH}$	HIGH-level input voltage		0.7	$V_{DD}$	-	5.5	V
I <sub>OL</sub>	LOW-level output current	$V_{OL} = 0.4 \text{ V}; V_{DD} = 2.3 \text{ V}$	20		-	-	mΑ
		$V_{OL} = 0.4 \text{ V}; V_{DD} = 5.0 \text{ V}$	30		-	-	mΑ
IL	leakage current	$V_I = V_{DD}$ or $V_{SS}$	-1		-	+1	μΑ
Ci	input capacitance	$V_I = V_{SS}$	-		6	10	pF
LED driver of	outputs						
$V_{drv(LED)}$	LED driver voltage		<u>[2]</u> 0		-	24	V
I <sub>OL</sub>	LOW-level output current	$V_{OL} = 0.5 V$	[ <u>3</u> ] 100	0	-	-	mΑ
$I_{OL(tot)}$	total LOW-level output current	$V_{OL} = 0.5 V$	[ <u>3</u> ] 160	00	-	-	mΑ
R <sub>on</sub>	ON-state resistance	$V_{DD(DRV)FET} = 10 \text{ V};$ $V_{DD} = 2.3 \text{ V}$	-		2	5	Ω
C <sub>o</sub>	output capacitance		-		2.5	5	pF
OE input							
$V_{IL}$	LOW-level input voltage		-0.	.5	-	+0.8	V
V <sub>IH</sub>	HIGH-level input voltage		2		-	5.5	V
I <sub>LI</sub>	input leakage current		-1		-	+1	μΑ
C <sub>i</sub>	input capacitance		-		3.7	5	рF

#### 16-bit Fm+ I<sup>2</sup>C-bus 100 mA 24 V LED driver

Table 15. Static characteristics ... continued

 $V_{DD}$  = 2.3 V to 5.5 V;  $V_{SS}$  = 0 V;  $T_{amb}$  = -40 °C to +85 °C; unless otherwise specified.

22	, co , amb	•				
Symbol	Parameter	Conditions	Min	Тур	Max	Unit
Address in	puts					
$V_{IL}$	LOW-level input voltage		-0.5	-	+0.3V <sub>DD</sub>	V
V <sub>IH</sub>	HIGH-level input voltage		$0.7V_{DD}$	-	5.5	V
ILI	input leakage current		-1	-	+1	μΑ
C <sub>i</sub>	input capacitance		-	3.7	5	pF

<sup>[1]</sup> V<sub>DD</sub> must be lowered to 0.2 V in order to reset part.

#### 14. Dynamic characteristics

Table 16. Dynamic characteristics

Symbol	Parameter	Conditions		d-mode bus	Fast-mod I <sup>2</sup> C-bus			mode <sup>2</sup> C-bus	Unit
			Min	Max	Min	Max	Min	Max	
f <sub>SCL</sub>	SCL clock frequency		0	100	0	400	0	1000	kHz
t <sub>BUF</sub>	bus free time between a STOP and START condition		4.7	-	1.3	-	0.5	-	μs
t <sub>HD;STA</sub>	hold time (repeated) START condition		4.0	-	0.6	-	0.26	-	μs
t <sub>SU;STA</sub>	set-up time for a repeated START condition		4.7	-	0.6	-	0.26	-	μs
t <sub>SU;STO</sub>	set-up time for STOP condition		4.0	-	0.6	-	0.26	-	μs
t <sub>HD;DAT</sub>	data hold time		0	-	0	-	0	-	ns
t <sub>VD;ACK</sub>	data valid acknowledge time	<u>[1]</u>	0.3	3.45	0.1	0.9	0.05	0.45	μs
$t_{VD;DAT}$	data valid time	[2]	0.3	3.45	0.1	0.9	0.05	0.45	μs
t <sub>SU;DAT</sub>	data set-up time		250	-	100	-	50	-	ns
$t_{LOW}$	LOW period of the SCL clock		4.7	-	1.3	-	0.5	-	μs
t <sub>HIGH</sub>	HIGH period of the SCL clock		4.0	-	0.6	-	0.26	-	μs
t <sub>f</sub>	fall time of both SDA and SCL signals	[3][4]	-	300	20 + 0.1C <sub>b</sub> [5]	300	-	120	ns
t <sub>r</sub>	rise time of both SDA and SCL signals		-	1000	$20 + 0.1C_b^{[5]}$	300	-	120	ns
t <sub>SP</sub>	pulse width of spikes that must be suppressed by the input filter	<u>[6]</u>	-	50	-	50	-	50	ns

<sup>[1]</sup>  $t_{VD;ACK}$  = time for Acknowledgement signal from SCL LOW to SDA (out) LOW.

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<sup>[2]</sup>  $V_{DD(DRV)FET}$  and  $V_{drv(LED)}$  voltages are independent, but  $V_{drv(LED)} \le V_{DD(DRV)FET}$  at all times.

<sup>[3]</sup> Each bit must be limited to a maximum of 100 mA and the total package limited to 1600 mA due to internal busing limits.

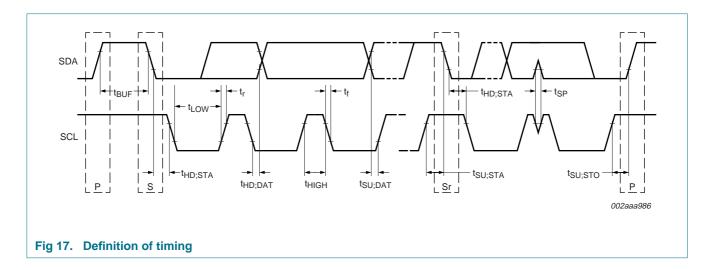
<sup>[2]</sup>  $t_{VD;DAT}$  = minimum time for SDA data out to be valid following SCL LOW.

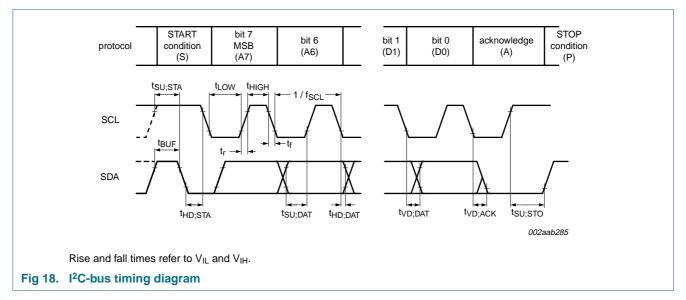
<sup>[3]</sup> A master device must internally provide a hold time of at least 300 ns for the SDA signal (refer to the V<sub>IL</sub> of the SCL signal) in order to bridge the undefined region of SCL's falling edge.

#### 16-bit Fm+ I2C-bus 100 mA 24 V LED driver

[4] The maximum t<sub>f</sub> for the SDA and SCL bus lines is specified at 300 ns. The maximum fall time (t<sub>f</sub>) for the SDA output stage is specified at 250 ns. This allows series protection resistors to be connected between the SDA and the SCL pins and the SDA/SCL bus lines without exceeding the maximum specified t<sub>f</sub>.

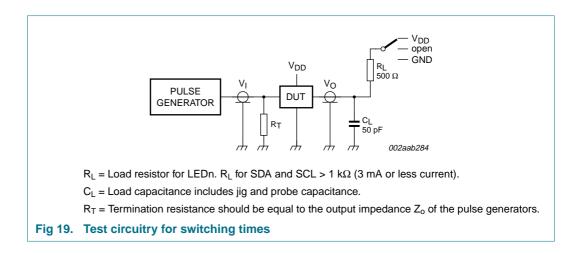
- [5]  $C_b$  = total capacitance of one bus line in pF.
- [6] Input filters on the SDA and SCL inputs suppress noise spikes less than 50 ns.





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## 15. Test information

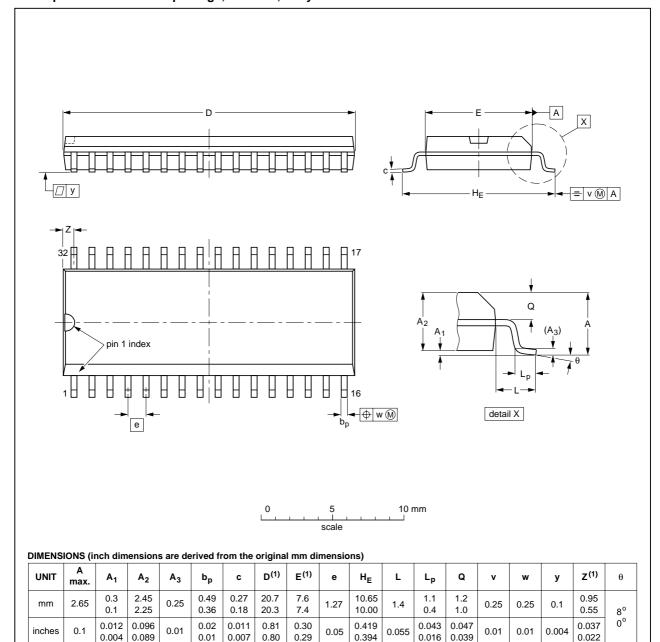


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## 16. Package outline

#### SO32: plastic small outline package; 32 leads; body width 7.5 mm

SOT287-1



#### Note

1. Plastic or metal protrusions of 0.15 mm (0.006 inch) maximum per side are not included.

OUTLINE		KEFEK	ENCES	EUROPEAN	ISSUE DATE
VERSION	IEC	JEDEC	JEITA	PROJECTION	ISSUE DATE
SOT287-1		MO-119			<del>00-08-17</del> 03-02-19

Fig 20. Package outline SOT287-1 (SO32)

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### 17. Handling information

Inputs and outputs are protected against electrostatic discharge in normal handling. However, to be completely safe you must take normal precautions appropriate to handling integrated circuits.

#### 18. Soldering of SMD packages

This text provides a very brief insight into a complex technology. A more in-depth account of soldering ICs can be found in Application Note *AN10365 "Surface mount reflow soldering description"*.

#### 18.1 Introduction to soldering

Soldering is one of the most common methods through which packages are attached to Printed Circuit Boards (PCBs), to form electrical circuits. The soldered joint provides both the mechanical and the electrical connection. There is no single soldering method that is ideal for all IC packages. Wave soldering is often preferred when through-hole and Surface Mount Devices (SMDs) are mixed on one printed wiring board; however, it is not suitable for fine pitch SMDs. Reflow soldering is ideal for the small pitches and high densities that come with increased miniaturization.

#### 18.2 Wave and reflow soldering

Wave soldering is a joining technology in which the joints are made by solder coming from a standing wave of liquid solder. The wave soldering process is suitable for the following:

- Through-hole components
- Leaded or leadless SMDs, which are glued to the surface of the printed circuit board

Not all SMDs can be wave soldered. Packages with solder balls, and some leadless packages which have solder lands underneath the body, cannot be wave soldered. Also, leaded SMDs with leads having a pitch smaller than ~0.6 mm cannot be wave soldered, due to an increased probability of bridging.

The reflow soldering process involves applying solder paste to a board, followed by component placement and exposure to a temperature profile. Leaded packages, packages with solder balls, and leadless packages are all reflow solderable.

Key characteristics in both wave and reflow soldering are:

- Board specifications, including the board finish, solder masks and vias
- · Package footprints, including solder thieves and orientation
- The moisture sensitivity level of the packages
- Package placement
- Inspection and repair
- Lead-free soldering versus SnPb soldering

#### 18.3 Wave soldering

Key characteristics in wave soldering are:

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- Process issues, such as application of adhesive and flux, clinching of leads, board transport, the solder wave parameters, and the time during which components are exposed to the wave
- Solder bath specifications, including temperature and impurities

#### 18.4 Reflow soldering

Key characteristics in reflow soldering are:

- Lead-free versus SnPb soldering; note that a lead-free reflow process usually leads to higher minimum peak temperatures (see <u>Figure 21</u>) than a SnPb process, thus reducing the process window
- Solder paste printing issues including smearing, release, and adjusting the process window for a mix of large and small components on one board
- Reflow temperature profile; this profile includes preheat, reflow (in which the board is heated to the peak temperature) and cooling down. It is imperative that the peak temperature is high enough for the solder to make reliable solder joints (a solder paste characteristic). In addition, the peak temperature must be low enough that the packages and/or boards are not damaged. The peak temperature of the package depends on package thickness and volume and is classified in accordance with Table 17 and 18

Table 17. SnPb eutectic process (from J-STD-020C)

Package thickness (mm)	Package reflow temperature (°C)  Volume (mm³)				
	< 350	≥ 350			
< 2.5	235	220			
≥ 2.5	220	220			

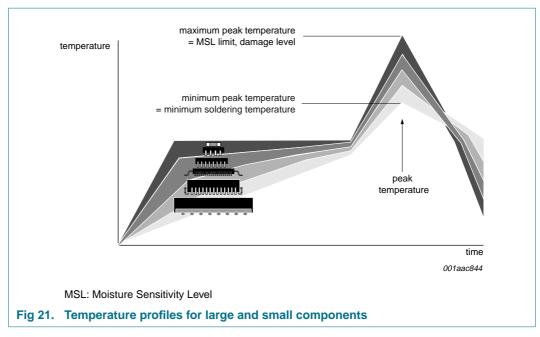
Table 18. Lead-free process (from J-STD-020C)

Package thickness (mm)	ess (mm) Package reflow temperature (°C)  Volume (mm³)					
	< 350	350 to 2000	> 2000			
< 1.6	260	260	260			
1.6 to 2.5	260	250	245			
> 2.5	250	245	245			

Moisture sensitivity precautions, as indicated on the packing, must be respected at all times.

Studies have shown that small packages reach higher temperatures during reflow soldering, see Figure 21.

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For further information on temperature profiles, refer to Application Note *AN10365* "Surface mount reflow soldering description".

#### 19. Abbreviations

Table 19. Abbreviations

Acronym	Description
CDM	Charged Device Model
DUT	Device Under Test
ESD	ElectroStatic Discharge
FET	Field-Effect Transistor
НВМ	Human Body Model
I <sup>2</sup> C-bus	Inter-Integrated Circuit bus
LED	Light Emitting Diode
LSB	Least Significant Bit
MM	Machine Model
MSB	Most Significant Bit
NMOS	Negative-channel Metal Oxide Semiconductor
NPN	bipolar transistor with N-type emitter and collector and a P-type base
PCB	Printed-Circuit Board
PMOS	Positive-channel Metal Oxide Semiconductor
PNP	bipolar transistor with P-type emitter and collector and an N-type base
PWM	Pulse Width Modulation
RGB	Red/Green/Blue
RGBA	Red/Green/Blue/Amber
SMBus	System Management Bus
-	

#### 16-bit Fm+ I<sup>2</sup>C-bus 100 mA 24 V LED driver

## 20. Revision history

#### Table 20. Revision history

Document ID	Release date	Data sheet status	Change notice	Supersedes			
PCA9625_2	20080115	Product data sheet	-	PCA9625_1			
Modifications:	Section 2 "Feat	atures", 6 <sup>th</sup> bullet item re-writte	en				
	<ul> <li>Section 7.2 "Control register", 3rd paragraph following <u>Table 3</u> changed from "Al[2:0] = 101 is used when the four LED drivers" to "Al[2:0] = 101 is used when the 16 LED drivers"</li> </ul>						
	<ul> <li><u>Table 6 "MODE2 - Mode register 2 (address 01h) bit description"</u>: bit 1 and bit 0 description</li> </ul>						
	• Table 13 "Limiting values":						
	<ul> <li>symbol P<sub>to</sub></li> </ul>	t: added separate specificatio	ns for Conditions $T_{amb} =$	25 °C and $T_{amb}$ = 85 °C			
	<ul> <li>added specification for P/ch, power dissipation per channel</li> </ul>						
	<ul> <li>added <u>Table note [1]</u></li> </ul>						
	added <u>Section 12 "Thermal characteristics"</u>						
	<ul> <li><u>Table 15 "Static characteristics"</u>, sub-section "Supply", I<sub>DD</sub>: added "on pin V<sub>DD</sub> (pin 9)" to Condition column</li> </ul>						
	<ul> <li><u>Table 15 "Static characteristics"</u>, sub-section "Supply", I<sub>stb</sub>:</li> </ul>						
	<ul> <li>added "on pin V<sub>DD</sub> (pin 9)" to Conditions column</li> </ul>						
	<ul><li>for conditio</li><li>11 μA to 5</li></ul>	uA; changed Max value from					
	<ul><li>for conditio</li><li>12 μA to 6</li></ul>	n V <sub>DD</sub> = 3.3 V, changed Typ ν $\mu$ A	ralue from 2.9 μA to 1.4 μ	uA; changed Max value from			
	<ul> <li>for conditio</li> <li>15.5 μA to</li> </ul>	n V <sub>DD</sub> = 5.5 V, changed Typ ν 7 μΑ	alue from 3.8 μA to 1.5 μ	uA; changed Max value from			
	<ul> <li>added separate specifications for condition "on pin V<sub>DD(DRV)FET</sub> (pin 24 and pin 26)"</li> </ul>						
	• Table 15 "Stati	ic characteristics", sub-section	n "LED driver outputs": a	dded Ron specification			
	• Table 15 "Stati	ic characteristics", Table note	[2] re-written				
PCA9625_1	20070917	Objective data sheet	-	-			

#### 16-bit Fm+ I2C-bus 100 mA 24 V LED driver

#### 21. Legal information

#### 21.1 Data sheet status

Document status[1][2]	Product status[3]	Definition
Objective [short] data sheet	Development	This document contains data from the objective specification for product development.
Preliminary [short] data sheet	Qualification	This document contains data from the preliminary specification.
Product [short] data sheet	Production	This document contains the product specification.

- [1] Please consult the most recently issued document before initiating or completing a design.
- [2] The term 'short data sheet' is explained in section "Definitions"
- [3] The product status of device(s) described in this document may have changed since this document was published and may differ in case of multiple devices. The latest product status information is available on the Internet at URL <a href="http://www.nxp.com">http://www.nxp.com</a>.

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