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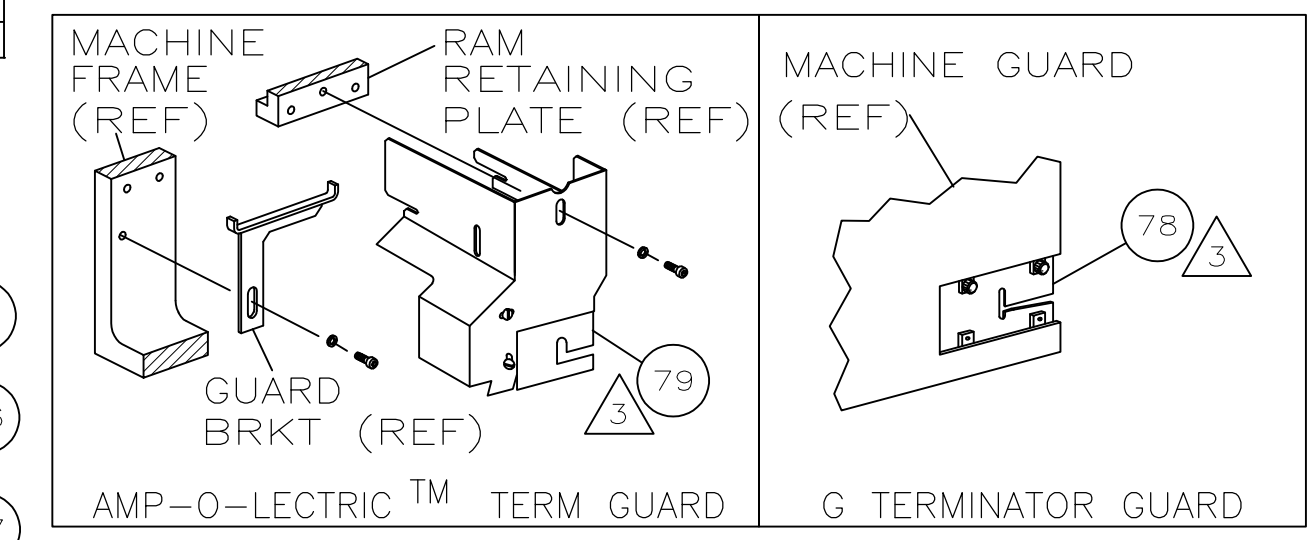
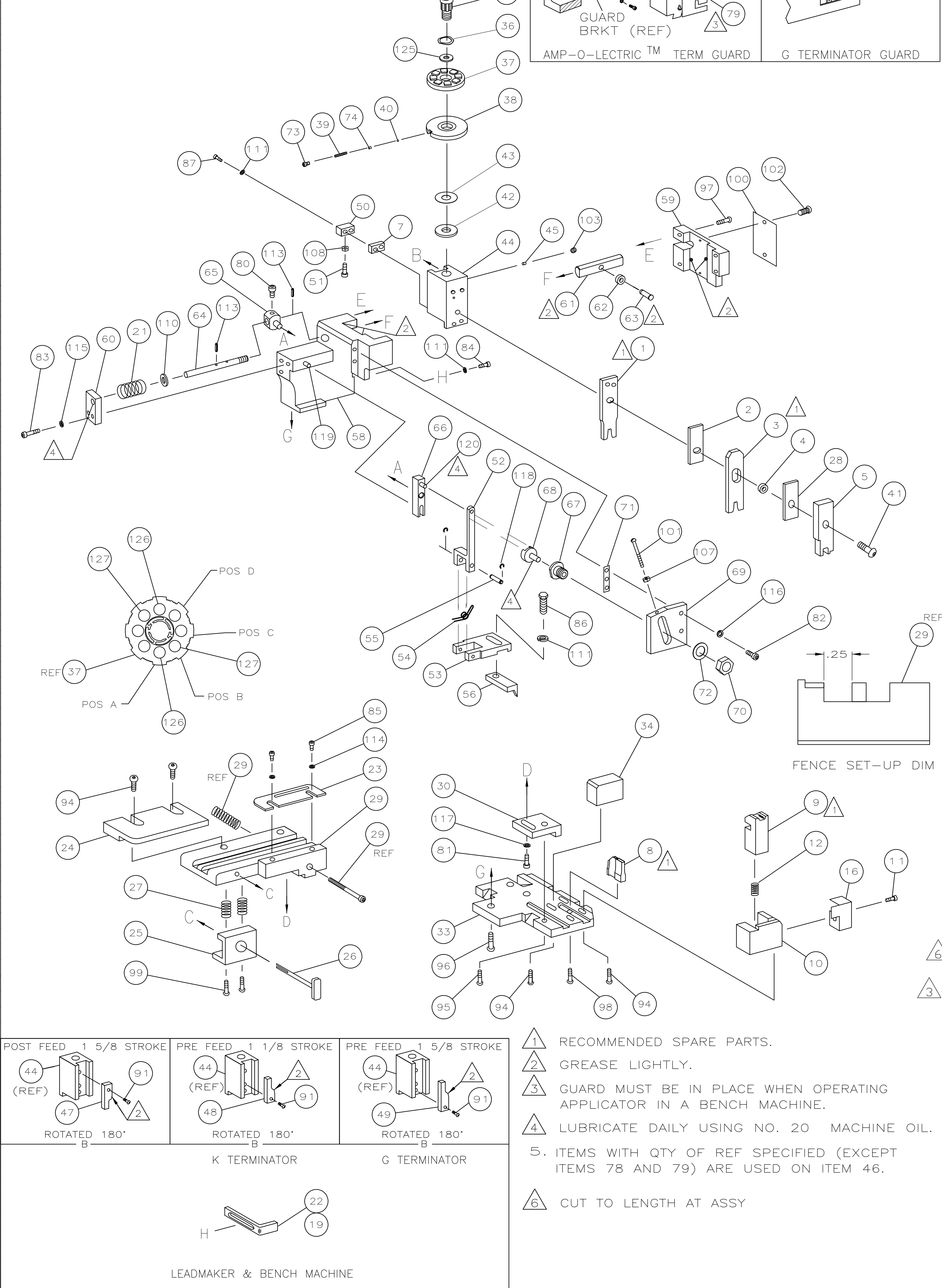
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PART NUMBER	REV	FIRST USED
1385577-1	D	122500-1
1385577-2	D	565435-5
1385577-3	D	354500-1



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TERMINAL NAME: TERMINAL					
AMP TERM PN	1572244	MFR TERM PN	12084913	PACKARD CRIMP SPECS	
		PAD LTR	CRIMP HEIGHT		WIRE SIZE
		A	.044 ±.001 [1.15 ±0.03mm]		0.5mm ² (20)
		B	.040 ±.001 [1.0 ±0.03mm]		0.35mm ² (22)
		C	NOT		USED
		D	NOT		USED
		CRIMP	SIZE	TYPE	RANGE
		WIRE	.055 [1.40mm]	F	0.35-0.5mm ²
		INSUL	.086 [2.18mm]	F	-
WIRE STRIP LENGTH	.196-.212	TERM APPL SPEC	NONE	FEED	.312
		APPL INSTRUCTION	408-8040	SET UP GAGE	458637-1
		LAYOUT	L2793		

						129
						128
2	2	2	-	4-354779-6	PIN, WIRE DISC (.3220)B	127
2	2	2	-	3-354779-8	PIN, WIRE DISC (.3180)A	126
1	1	1	-	986950-1	WASHER, FLAT PRECISION	125
1	1	1	-	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	1	-	4088040	SF APPL INST 408-8040	123
						122
						121
REF	REF	REF	-	1-21030-1	PIN,DOWEL(Ø.187x.50)LEVER	120
REF	REF	REF	-	1-21030-6	PIN,DOWEL(Ø.187x1.25)HOUSING	119
REF	REF	REF	-	21045-3	RING,RET "C"(Ø.187)FD FING PIN	118
1	1	1	-	21024-5	WASHER, LOCK(#10)ADJ BLOCK	117
REF	REF	REF	-	21024-5	WASHER,LOCK(#10)ADJ PLATE	116
REF	REF	REF	-	21024-5	WASHER,LOCK(#10)FEED GDE ROD	115
2	2	2	-	21024-2	WASHER,LOCK(#4)FRONT STP GUIDE	114
REF	REF	REF	-	5-21028-1	PIN,SLT SPR(Ø.125x.50)ADJ ROD	113
						112
4	4	4	-	21024-4	WASHER,LOCK(#8)STRIPPER	111
REF	REF	REF	-	21899-4	WASHER,FLAT(Ø5/16)SCREW ADJ	110
						109
1	1	1	-	21018-5	NUT,HEX(NO.6)HOLDDOWN	108
REF	REF	REF	-	21068-5	NUT,HEX(6-32)FEED ADJ	107
						106
						105
1	1	-	-	992031-1	PIN, CLEVIS	104
1	1	1	-	21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM	103
2	2	2	-	21017-2	SCR,DRIVE(#2x.19)ID PLATE	102
REF	REF	REF	-	6-23715-5	SCR,PAN HD(6-32x1.50)FEED ADJ	101
1	1	1	-	461264-1	PLATE, IDENTIFICATION	100
2	2	2	-	5-21006-6	SCR,SET(10-32x.75)DRAG	99
1	1	1	-	22733-8	SCR,BHC(8-32x.38 LW)ANVIL	98
REF	REF	REF	-	2-21002-9	SCR,BHC(10-32x.75)CAP	97
REF	REF	REF	-	2-22733-8	SCR,BHC(1/4-20x.62)HOUSING	96
REF	REF	REF	-	2-21002-7	SCR,BHC(10-32x.50)SG ADJ BLOCK	95
6	6	6	-	2-21002-2	SCR,BHC(8-32x.50)TERM H DWN	94
						93
						92
1	1	1	-	1-21002-7	SCR,BHC(6-32x.38)CAM	91
						90
1	1	-	-	7-21000-9	SCR,SHC(4-40x.19)STRIPPER	89
						88
2	2	2	-	2-21000-8	SCR,SHC(8-32x.62)DEP-HOLD	87
1	1	1	-	2-22603-0	SCR,HEX HD(8-32x.31)FEED FINGER	86
2	2	2	-	1-21000-3	SCR,SHC(4-40x.25)FR ST GUIDE	85
1	1	1	-	2-21000-7	SCR,SHC(8-32x.50)STRIPPER	84
REF	REF	REF	-	3-21000-7	SCR,SHC(10-32x.75)FEED ROD GD	83
REF	REF	REF	-	3-21000-6	SCR,SHC(10-32x.62)ADJ BLK	82
1	1	1	-	3-21000-4	SCR,SHC(10-32x.38)SG ADJ BL	81
REF	REF	REF	-	3-21000-4	SCR,SHC(10-32x.38)PIVOT BLK	80
-	REF	-	-	455749-1	GUARD, WINDOW	79
REF	-	-	-	679532-1	INSERT, GUARD	78
						77
						76
						75
1	1	1	-	690603-1	SPRING, ASSIST	74
1	1	1	-	23030-1	SCR,SHC(6-32x.25 SL)INS DISC	73
REF	REF	REF	-	458109-1	WASHER, SPECIAL	72
REF	REF	REF	-	690517-1	SPACER	71
-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
QTY REQD PER ASSY		PARTS LIST				

LOC		DIST		REVISIONS			
A		66		F LTR		DATE	DWN
		D		ECR-07-011739		5-2007	MY
						GB	
-1	LEADMAKER		MECH POST FEED				
-2	BENCH MODEL K		MECH PRE FEED				
-3	BENCH MODEL G		MECH PRE FEED				
REF	REF	REF	-	22594-8	NUT,HEX(1/2-20)	70	
REF	REF	REF	-	240628-1	PLATE, ADJUSTMENT	69	
REF	REF	REF	-	240626-1	SHAFT, PIVOT	68	
REF	REF	REF	-	240633-1	BUSHING	67	
REF	REF	REF	-	455680-1	LEVER, INTERMEDIATE	66	
REF	REF	REF	-	240629-1	BLOCK, PIVOT	65	
REF	REF	REF	-	240632-2	SCREW, ADJ FEED ROD	64	
REF	REF	REF	-	240659-3	PIN, CAM ROLLER	63	
REF	REF	REF	-	240658-1	ROLLER, CAM	62	
REF	REF	REF	-	454398-2	ROD, FEED	61	
REF	REF	REF	-	454178-1	GUIDE, FEED ROD	60	
REF	REF	REF	-	454220-1	CAP, RAM	59	
REF	REF	REF	-	454485-1	HOUSING	58	
						57	
1	1	1	-	458537-2	PAWL, FEED	56	
REF	REF	REF	-	240624-1	PIN, FEED FINGER	55	
REF	REF	REF	-	691499-1	SPRING, FEED FINGER	54	
REF	REF	REF	-	690541-1	HOLDER, FEED FINGER	53	
REF	REF	REF	-	455679-1	LEVER, TERMINAL FEED ARM	52	
1	1	1	-	811242-2	BUMPER, HOLDDOWN	51	
1	1	1	-	690753-1	SPACER, TONKER	50	
1	-	-	-	690602-6	CAM, PRE-FEED 1 5/8 ST	49	
-	1	-	-	690602-5	CAM, PRE-FEED 1 1/8 ST	48	
-	-	1	-	690501-4	CAM, POST-FEED 1 5/8 ST	47	
1	1	1	-	459456-1	APPLICATOR, BASIC (SUBASSY)	46	
1	1	1	-	690191-1	PLUG, NYLON	45	
1	1	1	-	455673-1	RAM	44	
1	1	1	-	690125-1	WASHER, LAMINATED	43	
1	1	1	-	690124-1	WASHER, RAM	42	
1	1	1	-	7-21002-9	BOLT, CRIMPER(5/16x1.00)	41	
1	1	1	-	23241-6	BALL, STEEL	40	
1	1	1	-	690170-1	SPRING, COMPRESSION	39	
1	1	1	-	690142-1	DISC, INSULATION	38	
1	1	1	-	354777-1	WIRE DISC, PLASTIC	37	
1	1	1	-	22480-5	WASHER, SPRING	36	
1	1	1	-	690212-1	POST, RAM	35	
1	1	1	-	3-690786-3	SUPPORT, TERMINAL	34	
REF	REF	REF	-	455675-1	PLATE, BASE	33	
						32	
						31	
REF	REF	REF	-	455689-1	BLOCK, STRIP GUIDE ADJ	30	
1	1	1	-	318756-1	STRIP GUIDE PLATE ASSY	29	
1	1	1	-	1-455888-0	SPACER, FRONT SHEAR DEP	28	
2	2	2	-	1-22284-0	SPRING, DRAG	27	
1	1	1	-	690546-1	LEVER, DRAG RELEASE	26	
1	1	1	-	240792-1	DRAG, TERMINAL	25	
1	1	1	-	6-690504-8	GUIDE, STRIP (REAR)	24	
1	1	1	-	690438-1	GUIDE, STRIP (FRONT)	23	
-	-	1	-	690472-2	STRIPPER	22	
REF	REF	REF	-	4-22284-9	SPRING, FEED RETURN	21	
						20	
1	1	-	-	691353-1	STRIPPER	19	
						18	
						17	
1	1	1	-	318563-1	GUARD, CHIP, FRONT	16	
						15	
						14	
						13	
1	1	1	-	3-22280-3	SPRING, SHEAR	12	
1	1	1	-	690461-1	STOP, SHEAR	11	
1	1	1	-	690459-1	HOLDER, SHEAR (FRONT)	10	
1	1	1	-	454276-1	SHEAR, FLOAT (FRONT)	9	
1	1	1	-	2-662183-8	ANVIL	8	
1	1	1	-	6-240641-9	SPACER, DEPRESSOR (REAR)	7	
						6	
1	1	1	-	1-455889-4	DEPRESSOR, SHEAR (FRONT)	5	
1	1	1	-	1-238011-0	SPACER, BLOCK CRIMPER	4	
1	1	1	-	8-1424909-4	CRIMPER, INSULATION	3	
1	1	1	-	455888-7	SPACER, CRIMPER	2	
1	1	1	-	5-456402-8	CRIMPER, WIRE	1	
-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO	
QTY REQD PER ASSY		PARTS LIST					

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ± .001

1 PLC ± .002

2 PLC ± .003

3 PLC ± .004

4 PLC ± .005

ANGLES ± .001

MATERIAL -

FINISH -

DWN B. HIGMAN

CHK -

APVD J. ELBIN

PRODUCT SPEC -

APPLICATION SPEC -

WEIGHT -

CUSTOMER DRAWING

25MAR03

25MAR03

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

Tyco Electronics

Tyco Electronics Corporation

Harrisburg, PA 17105-3608

SIDE FEED HDM APPLICATOR

1385577

SCALE

SHEET 1 of 1

REV

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[1385577-3](#)