

Customer Information Sheet

DRAWING No.: Z2170-00 TO Z2177-00, Z2179-00

IF IN DOUBT - ASK

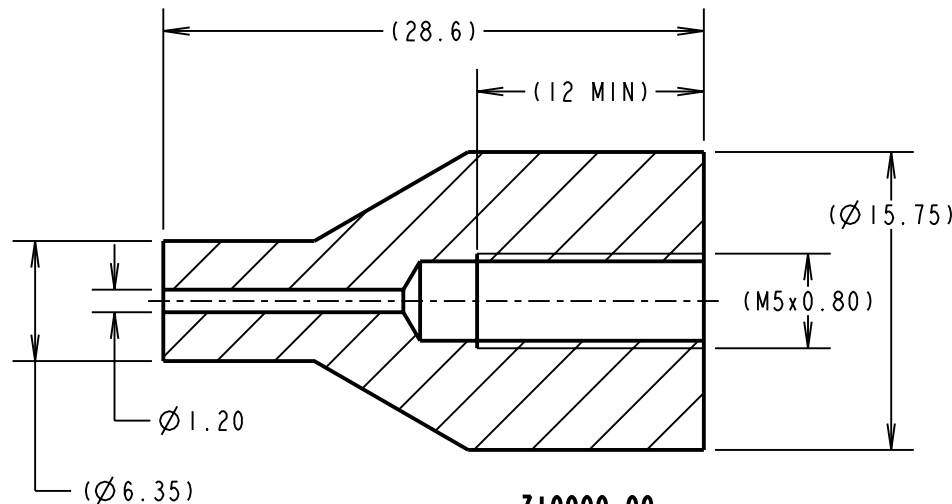
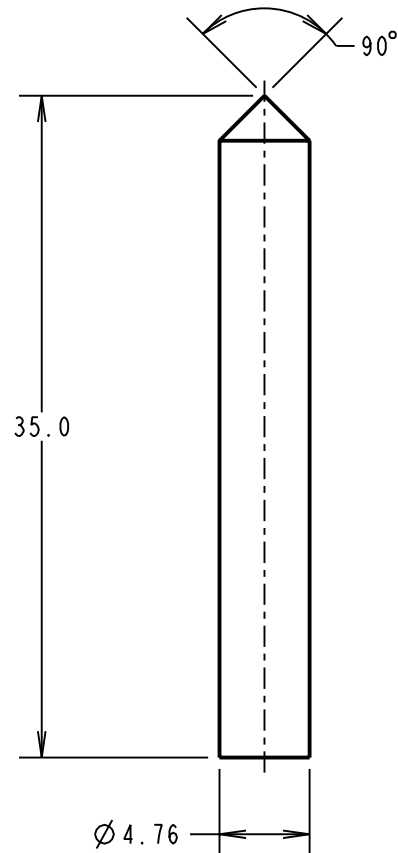
(C)

NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm

Z10002-00
TOP TOOL



Z10000-00
BOTTOM TOOL PART
MACHINED BLANK

Z10002-00
(TOP TOOL)

SEE TABLE

PCB

Z10000-00
(BOTTOM TOOL)

OPERATION DIAGRAM

FOR USE WITH THESE PART NUMBERS:

H2170-01	H2170-05	H2171-01	H2171-05	H2172-01	H2172-05
H2173-01	H2173-05	H2174-01	H2174-05	H2175-01	H2175-05
H2176-01	H2176-05	H2177-05	H2179-01	H2179-05	

NOTES:

1. MUST BE USED WITH A BENCH PRESS OR OTHER FIXED TOOLING, TO ENSURE EVEN PRESSURE IS APPLIED TO THE HEAD OF THE TERMINAL.
2. TOP AND BOTTOM TOOLS ARE PACKED IN A BAG AS A KIT.

SB	2	19.04.11	11243
NAME	ISS.	DATE	C/NOTE
APPROVED:	S.BENNETT		
CHECKED:	S.FLOWER		
DRAWN:	MARK G PLESTED		
CUSTOMER REF.:			
ASSEMBLY DRG:			

HARWIN

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TOLERANCES

X. = $\pm 1\text{mm}$
X.X = $\pm 0.25\text{mm}$
X.XX = $\pm 0.10\text{mm}$
X.XXX = $\pm 0.01\text{mm}$

ANGLES = $\pm 5^\circ$

UNLESS STATED

MATERIAL:

SILVER STEEL

FINISH: CLEAN

S/AREA: mm²

TITLE:

TOP AND BOTTOM TOOL SET

DRAWING NUMBER: Z2170-00 TO Z2177-00, Z2179-00

SHT
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