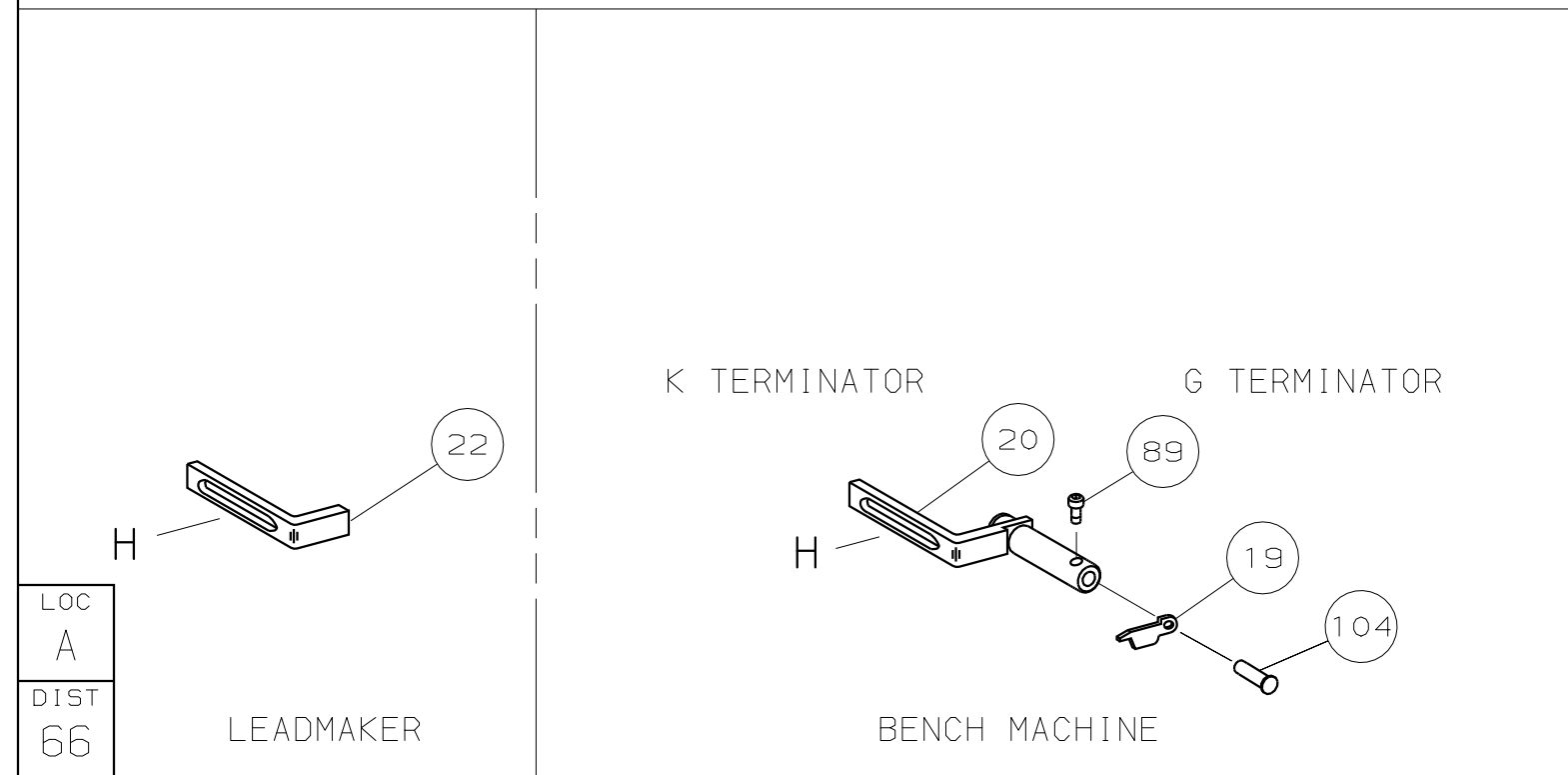
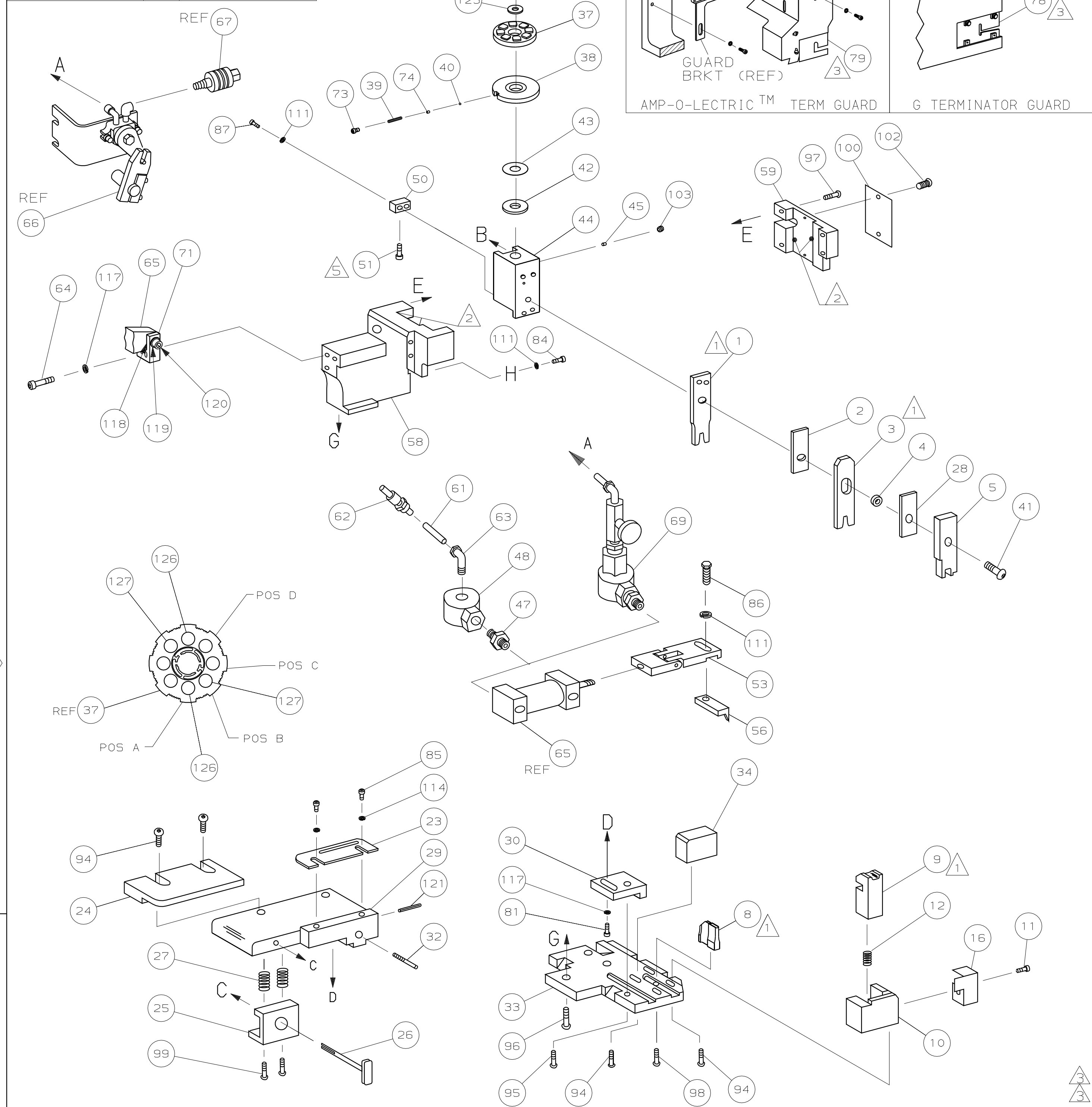
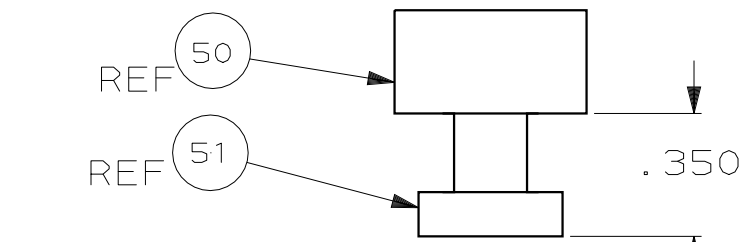


PART NUMBER	REV	FIRST USED
1385279-1	A	122500-1
1385279-2	A	565435-5
1385279-3	A	354500-1



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 SEE DRAWING FOR COMPONENTS
- 5 APPLY LOCTITE PN 1-23419-5 TO THREADS



TERMINAL NAME: TERMINAL, WIRE SNAP-ON (FEMALE)			
AMP PN	MFR PN	TYCO TERMINAL AMP CRIMP SPECS	
1438243	N36DA-F119AA	PAD LTR	CRIMP HEIGHT
		A	.067 ±.002 [1.70 ±0.05mm]
		B	.063 ±.002 [1.60 ±0.05mm]
		C	NOT
		D	NOT
		CRIMP	SIZE
		WIRE	.096 [2.45mm]
		INSUL	.110 [2.80mm]
		FEED	.960
		APPL INSTRUCTION	408-8040
		SET UP GAGE	458637-1
		LAYOUT	L2541

2	2	2	-	C	9-354778-6	PIN, WIRE DISC (.2975)B	129
2	2	2	-	C	8-354778-9	PIN, WIRE DISC (.2940)A	127
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION	126
1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE	125
1	1	1	-	-	4088040	SF APPL INST 408-8040	124
1	1	1	-	A	4-21028-0	PIN,SLT SPR(Ø.093x.75)ST GDE PL	123
1	1	1	-	A	3-21001-5	SCR,SHC (3/8-16X1.00)AIR FEED	122
1	1	1	-	A	21024-8	WASHER, LOCK (3/8)AIR FEED	121
1	1	1	-	A	371178	WASHER	120
3	3	3	-	A	21024-5	WASHER, LOCK (#10)ADJ BLOCK	119
							118
							117
							116
							115
2	2	2	-	A	21024-2	WASHER,LOCK (#4)FRONT STP GUIDE	114
							113
							112
4	4	4	-	A	21024-4	WASHER,LOCK (#8)STRIPPER	111
							110
							109
							108
							107
							106
							105
1	1	-	-	A	992031-1	PIN, CLEVIS	104
1	1	1	-	A	21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM	103
2	2	2	-	A	21017-2	SCR,DRIVE (#2x.19)ID PLATE	102
							101
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION	100
2	2	2	-	A	3-21002-0	SCR,BHC (10-32x.88)DRAG	99
1	1	1	-	A	22733-8	SCR,BHC (8-32x.38 LW)ANVIL	98
4	4	4	-	A	2-21002-9	SCR,BHC (10-32x.75)CAP	97
3	3	3	-	A	2-22733-8	SCR,BHC (1/4-20x.62)HSG	96
1	1	1	-	A	2-21002-7	SCR,BHC (10-32x.50)SG ADJ BLK	95
6	6	6	-	A	2-21002-2	SCR,BHC (8-32x.50)TERM H DWN	94
							93
							92
							91
							90
1	1	-	-	A	7-21000-9	SCR,SHC (4-40x.19)STRIPPER	89
							88
2	2	2	-	A	2-21000-7	SCR,SHC (8-32x.48)DEP-HOLD	87
1	1	1	-	A	2-22603-1	SCR,HEX HD (8-32x.38)FEED FINGER	86
2	2	2	-	A	1-21000-3	SCR,SHC (4-40x.25)F ST GUIDE	85
1	1	1	-	A	2-21000-7	SCR,SHC (8-32x.50)STRIPPER	84
							83
							82
1	1	1	-	A	3-21000-4	SCR,SHC (10-32x.38)SG ADJ BL	81
							80
-	1	-	-	B	462992-7	GUARD ASSY	79
REF	-	-	-	B	679532-1	INSERT, GUARD	78
							77
							76
							75
1	1	1	-	A	690603-1	SPRING, ASSIST	74
1	1	1	-	A	23030-1	SCR,SHC (6-32x.25 SL)INS DISC	73
							72
1	1	1	-	B	459610-1	MOUNT, FEED BRACKET	71
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
QTY REQD PER ASSY				PARTS LIST			

-1	LEADMAKER				AIRFEED		
-2	BENCH MODEL K				AIRFEED		
-3	BENCH MODEL G				AIRFEED		
-	1	-	-	C	692655-5	AIR FEED VALVE ASSY	70
-	REF	-	-	A	24042-2	VALVE, SHUT OFF	69
-	REF	-	-	C	692655-6	AIR FEED VALVE ASSY	68
1	1	1	-	B	461065-1	AIR FEED ASSY (1 INCH)	67
2	2	2	-	A	3-21000-9	SCR,SHC (10-32x1.00)AIR ASSY	66
1	-	1	-	A	980285-2	ELBOW, SWIVEL 1/8 NPT - 1/4 T	65
1	-	1	-	A	23238-1	QUICK DISCONNECT	64
21.00	-	21.00	1N	A	27319-4	TUBING, POLY-FLO Ø.25	63
							62
							61
							60
							59
							58
							57
							56
							55
							54
1	1	1	-	B	458537-2	PAWL, FEED	53
							52
1	1	1	-	A	461062-1	FEED FINGER ASSY	51
1	1	1	-	A	811242-3	BUMPER, HOLDDOWN	50
1	1	1	-	A	690753-1	SPACER, TONKER	49
							48
1	-	1	-	A	22374-7	VALVE, QUICK EXHAUST	47
1	-	1	-	A	22304-1	NIPPLE, HEX 1/8 NPT	46
							45
1	1	1	-	A	690191-1	PLUG, NYLON	44
1	1	1	-	C	455673-1	RAM	43
1	1	1	-	A	690125-1	WASHER, LAMINATED	42
1	1	1	-	A	690124-1	WASHER, RAM	41
1	1	1	-	A	7-21002-9	BOLT, CRIMPER (5/16x1.00)	40
1	1	1	-	A	23241-6	BALL, STEEL	39
1	1	1	-	A	690170-1	SPRING, COMPRESSION	38
1	1	1	-	C	690142-4	DISC, INSULATION	37
1	1	1	-	D	354777-1	WIRE DISC ASSY	36
1	1	1	-	A	22480-5	WASHER, SPRING	35
1	1	1	-	B	690212-1	POST, RAM	34
1	1	1	-	B	690786-1	SUPPORT, TERMINAL	33
1	1	1	-	D	455675-1	PLATE, BASE	32
1	1	1	-	A	690432-3	SCREW, ADJUSTMENT	31
							30
1	1	1	-	B	455689-1	BLOCK, STRIP GUIDE ADJ	29
1	1	1	-	C	455671-1	PLATE, STRIP GUIDE	28
1	1	1	-	C	1-455888-0	SPACER, FRONT SHEAR DEP	27
2	2	2	-	A	1-22284-0	SPRING, DRAG	26
1	1	1	-	B	690546-1	LEVER, DRAG RELEASE	25
1	1	1	-	B	240792-1	DRAG, TERMINAL	24
1	1	1	-	D	2-90765-7	GUIDE, STRIP (REAR)	23
1	1	1	-	A	690438-2	GUIDE, STRIP (FRONT)	22
-	-	1	-	B	690472-2	STRIPPER	21
							20
1	1	-	-	A	679218-1	STRIPPER WIRE STOP ASSY	19
1	1	-	-	B	458949-1	STRIPPER	18
							17
							16
1	1	1	-	B	318563-1	GUARD, CHIP, FRONT	15
							14
							13
1	1	1	-	A	5-22280-0	SPRING, SHEAR	12
1	1	1	-	B	690461-1	STOP, SHEAR	11
1	1	1	-	C	690459-1	HOLDER, SHEAR (FRONT)	10
1	1	1	-	C	1-454276-9	SHEAR, FLOAT (FRONT)	9
1	1	1	-	C	5-662520-0	ANVIL	8
							7
							6
1	1	1	-	C	1-455889-4	DEPRESSOR, SHEAR (FRONT)	5
1	1	1	-	B	1-238011-0	SPACER, BLOCK CRIMPER	4
1	1	1	-	C	9-456135-1	CRIMPER, INSULATION	3
1	1	1	-	C	1-455888-3	SPACER, CRIMPER	2
1	1	1	-	C	3-568176-3	CRIMPER, WIRE	1

QTY REQD PER ASSY				PARTS LIST			
DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED: 2 PLC DEC ±.25 3 PLC DEC ±.005 4 PLC DEC ±. SURF TEXTURE: ✓ REMOVE BURRS, BREAK SHARP EDGES R.015 MAX				MATERIAL			
DR A.ANDERSON 01JUN01 APP T.ELBIN				HT TR			
CHK - REL -				FIN			
NAME SIDE FEED HDM APPLICATOR				MACHINE REF MINI APPL			
SCALE -				DWG NO 1385279			
CAGE CODE 00779				SHEET 1 OF 1			
CUSTOMER AND ASSEMBLY DRAWING				RESTRICTED TO			