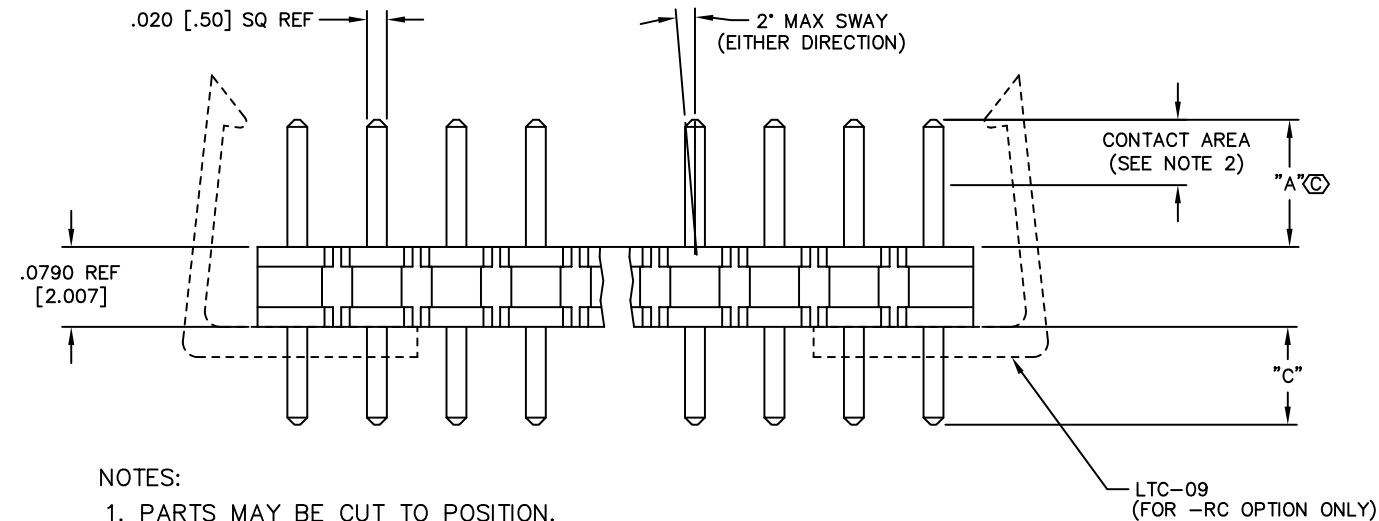
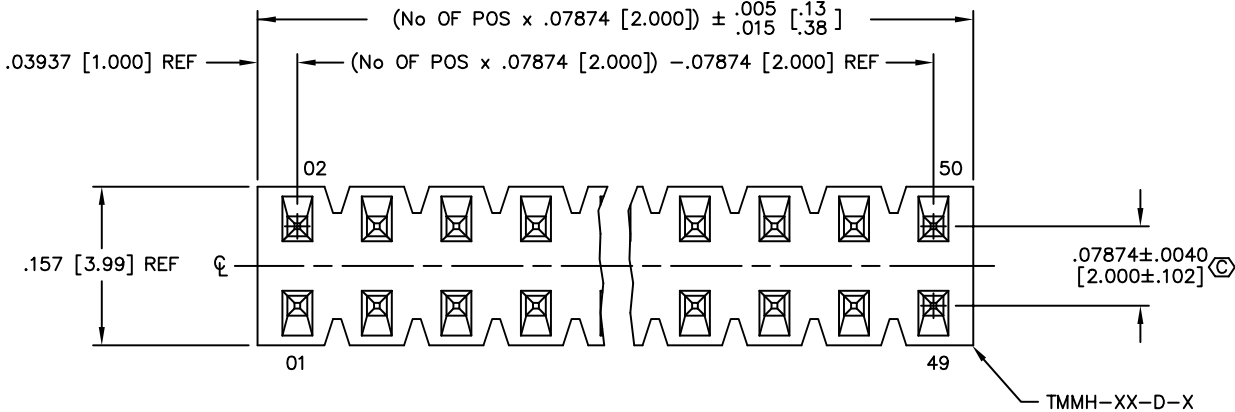


TABLE 1				
LEAD STYLE	"A"	"B"	TERMINAL	"C"
-01	.126 [3.20]	.302 [7.67]	T-1S13-07-XX-2	.097 [2.46] REF
-04	.075 [1.91]	.255 [6.48]	T-1S13-04-XX-2	.101 [2.57] REF
* -05	.065 [1.65]	.234 [5.94] REF	T-1S13-07-XX-2	.090 [2.29]
-21	.126 [3.20]	.255 [6.48]	T-1S13-04-XX-2	.050 [1.27] REF
-22	.075 [1.91]	.204 [5.18]	T-1S13-25-XX-2	.050 [1.27] REF
-06	.126 [3.20]	.344 [8.74]	T-1S13-31-XX-2	.139 [3.53] REF

* SEE NOTE 5



NOTES:

- PARTS MAY BE CUT TO POSITION.
- GOLD PLATING TO BE ON POST, TIN PLATING ON TAIL.
- Ⓢ REPRESENTS A CRITICAL DIMENSION.
- MINIMUM PUSHOUT FORCE: 1.0 LB.
- MUST SHEAR TO DIMENSION SHOWN.
- NOTE DELETED
- MAX CUT FLASH: .020 [.51]
- WAVE SOLDER APPLICATION ONLY.
- RETAINING CLIP FOR -06 LEAD STYLE ONLY.
- DUE TO THE HIGH AMOUNT OF INSERTION FORCE NEEDED, THE -LC OPTION IS NOT COMPATIBLE WITH AUTO PLACEMENT. SAMTEC RECOMMENDS MANUAL PLACEMENT FOR ALL ASSEMBLIES WITH THE -EC, -EBC, AND -EPC OPTION.

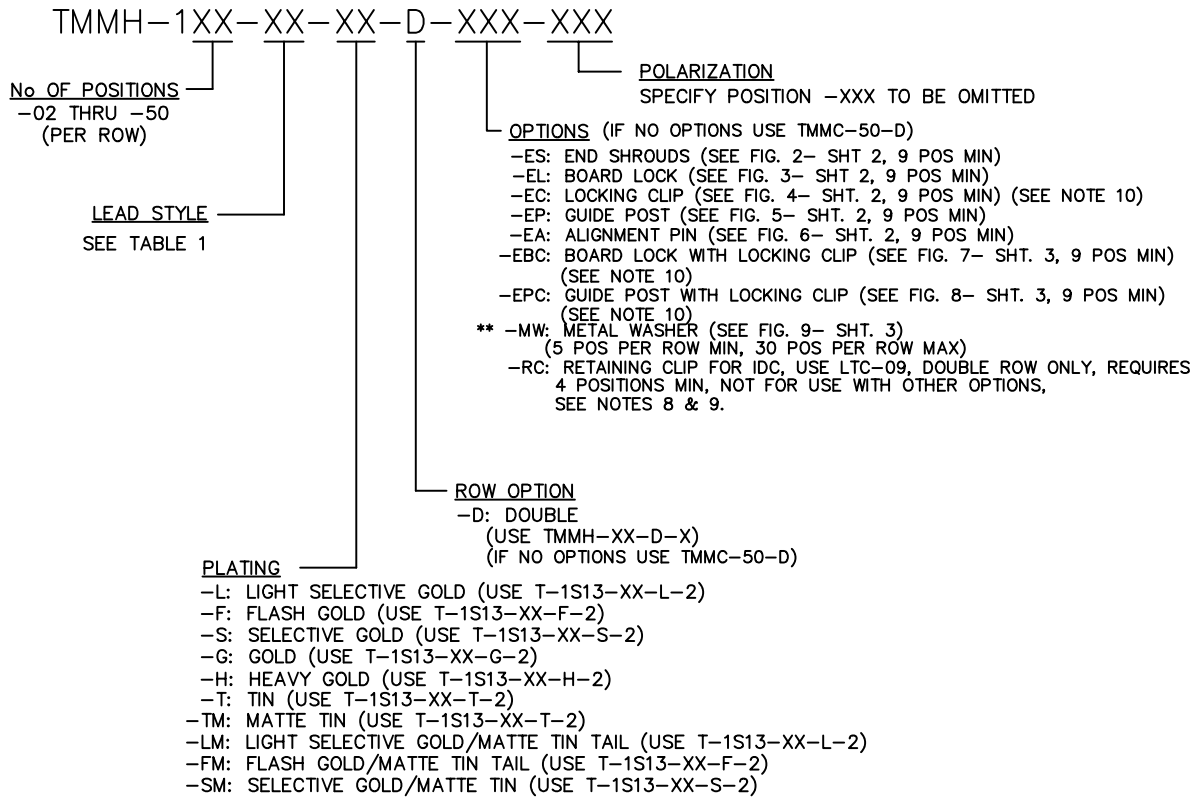
UNLESS OTHERWISE NOTED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:

ONE PLACE DECIMALS ±.1[2.5] THREE PLACE DECIMALS ±.005[.13]
TWO PLACE DECIMALS ±.01[.3] FOUR PLACE DECIMALS ±.0020[.051]

ANGLES
± 2°

TITLE:
2mm x 2mm
TERMINAL STRIP ASSEMBLY

DWG NO:
TMMH-1XX-XX-XX-D-XXX-XXX
SHEET 1 OF 3



** -MW OPTION, DO NOT DESIGN IN. SAMTEC WILL ONLY SUPPORT EXISTING BUSINESS 2/05/02.

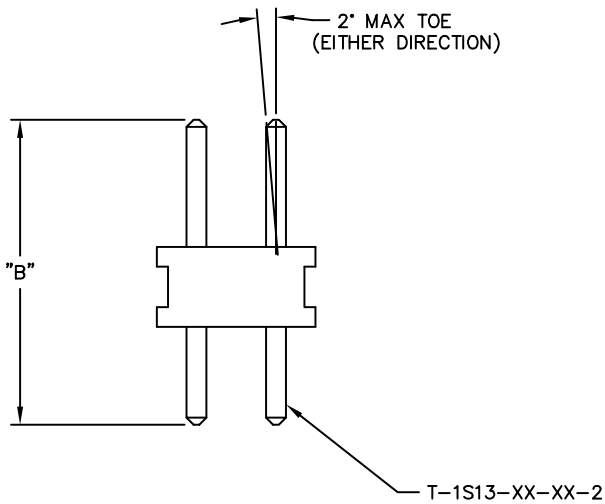


FIG. 1

PROPRIETARY NOTE
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MATERIAL: BLACK, LCP	 520 PARK EAST BLVD. NEW ALBANY, INDIANA 47150 PHONE (812) 944-6733 P.O. BOX 1147 CODE 55322	EXISPROD\ASSEMBLY\2MM TMMH-TH
TERMINAL: PHOSPHOR BRONZE		MADE BY: PURVIS 12-17-96

