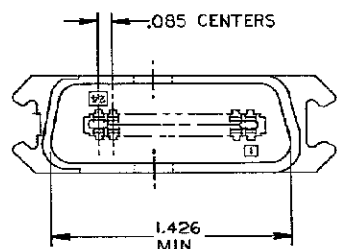
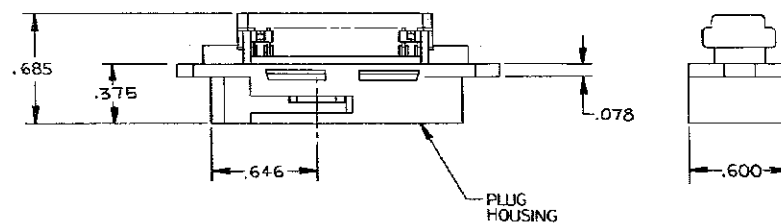
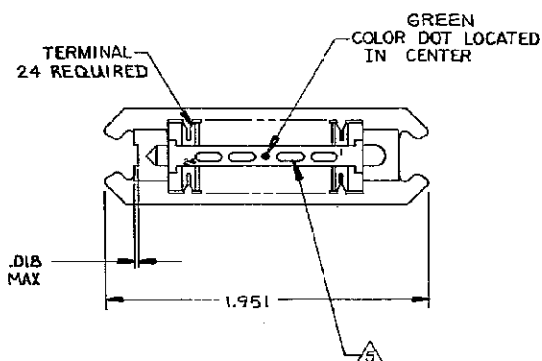


LOC	DST	REVISIONS			
		P	LTR	DATE	OWN
GP	00	K		REVISED PER ECO-08-007327	ZMR/WLM



1. THE CONTACT SURFACES OF THE TERMINALS ARE COATED WITH LUBRICANT.
- ALL DIMENSIONS SHOWN ARE FOR REFERENCE ONLY UNLESS OTHERWISE SPECIFIED.
- MATERIAL:
 - HOUSING - THERMOPLASTIC (BLACK)
 - TERMINALS - HIGH STRENGTH COPPER ALLOY PLATED WITH EITHER .000030 MIN GOLD OR GOLD FLASH OVER PALLADIUM NICKEL .000030 MIN TOTAL, ON CONTACT MATING SURFACE. .000050 MIN NICKEL UNDERPLATE OVER ENTIRE TERMINAL.
4. WIRE SIZE: 22 AWG SOLID OR 22 AWG 7 STRANDS OF COPPER CONDUCTORS. MAX INSULATION DIAMETER OF .045 IS ACCEPTABLE FOR MOST APPLICATIONS.
- CORING MAY OR MAY NOT APPEAR AND IS AT THE DISCRETION OF TYCO ELECTRONICS.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DRN K. SHELTON 8-4-82	Tyco Electronics Corporation Harrisburg, PA 17105-3608	
DIMENSIONS: INCHES		CHK G. BOWMAN 10-29-82	NAME	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APRD S. HEGE 10-29-82	DESCRIPTION PLUG ASSY. 24 POSITIONS, C SLOT BAIL LOCK, CHAMP-LOK	
0 PLC ± -		PRODUCT SPEC	SIZE A2	DATE CODE 00779
1 PLC ± -		APPLICATION SPEC	DRAWING NO C=552317	RESTRICTED TO
2 PLC ± -		WEIGHT	SCALE NTS	SHEET 1 of 1
3 PLC ± -		CUSTOMER DRAWING	REV K	
4 PLC ± -				
ANGLES				
FINISH				