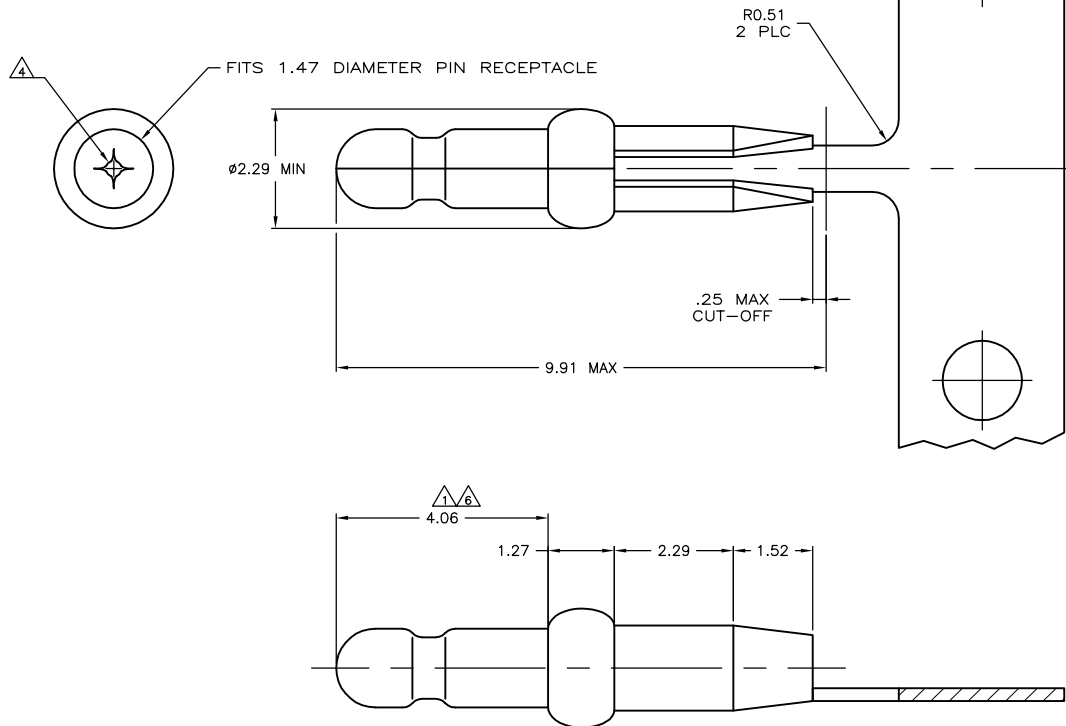
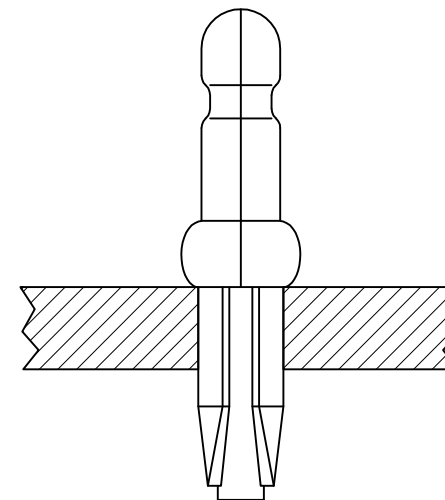


REVISIONS					
P	LTR	DESCRIPTION	DATE	OWN	APPRO
AK2	REVISED PER ECR-17-013047		12SEP17	J.Z	D.Z



1. 0.00076 MIN GOLD PLATING IN THIS AREA WITH 0.00381 MIN MATTE TIN LEAD ON THE REMAINDER, BOTH OVER 0.00127 MIN NICKEL UNDERPLATE.
2. FITS 1.47 - 1.57 DIAMETER HOLE IN A 1.57 OR 2.36 PRINTED CIRCUIT BOARD.
3. PARTS TO COMPLY WITH AMP SOLDERABILITY SPECIFICATION 109-11-3.
4. 0.05 - 0.25 DIAMETER OPENING REQUIRED IN TIP OF PIN.
5. APPLICATOR FEED: 8.00 - 8.26.
6. 0.00076 MIN GOLD PLATING IN THIS AREA WITH 0.00381 MIN MATTE TIN ON THE REMAINDER, BOTH OVER 0.00127 MIN NICKEL UNDERPLATE.



0.13	.005	1.52	.060	8.00	.315	-	-
0.05	.002	1.47	.058	4.06	.160	-	-
0.00381	.000150	1.27	.050	2.36	.093	-	-
0.00127	.000050	0.51	.020	2.29	.090	9.91	.390
0.00076	.000030	0.25	.010	1.57	.062	8.26	.325
MM	IN	MM	IN	MM	IN	MM	IN

CONVERSION TABLE

METRIC

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN T. BECK 29JUL97	3-60809-2	
DIMENSIONS: mm		CHK R. SWING 29JUL97	60809-2	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± 0.13 3 PLC ± - 4 PLC ± - ANGLES ± -		APPRO A. REDDICK 10SEP97	60809-1	
MATERIAL 0.25 PH BRZ		NAME A. REDDICK 108-1025 APPLICATION SPEC 114-1008	PART NUMBER	
FINISH SEE TABLE		SIZE A2	CAGE CODE 00779	DRAWING NO 60809
CUSTOMER DRAWING		SCALE 15:1	SHEET 1 of 1	REV AK2