

PACKAGING PROCESS SHEET

STANDARD PACKAGING PROCESS FOR CATALOG NBR 1488991-1 00 CURRENT

UM PC ORG CODE 0K00 PROD CDE M104

SUPPLIER MFG DATE 02/23/05

COUNTRY CODE MX

TRADEMARK NM

STANDARD QUANTITY - 750

DESCRIPTION

STANDARD LEVEL - 400

PRODUCT DESC 3P FML ASSY, SEAL, STD, A KEY, NOC
MARKING NONE

PRODUCT & APPROVAL LAST CHANGED: 11/11/11 REASON FOR CHG PALI MASS CHANGE

SPEC/PKG CODE INFO LAST CHANGED: 03/17/10 PACKAGING REV S

SPEC. TO REF. REV. DESCRIPTION

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102-00060	K	CAGE Codes and Date Coding
107-00115	AF	Packaging and Marking Requirements for Global Tyco Electronics Compani
107-00142-5	D	PALLET REQUIREMENTS
107-00205	C	Stretch Wrapping, Procedure for
107-00216	M	AIAG Packaging Requirements

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400
LAST CHANGED: 03/17/10

PACKAGE QUANTITY	750
INSTRUCTION	LBL FORMATS
SHEET REQD.	REQUIRED
=====	=====

999102-1	
PKG MTL REQUIRED	PKG MTL DESCRIPTION
=====	=====
995265-3	BAG, GUSSETED
995575-1	TAPE, PACKAGING, TRANSPARENT
999077-5	LABEL STOCK
1- 999713-0	BOX, SHIPPING, RSC, AIAG
=====	=====
PKG MTL QUANTITY	PKG MTL U/M
=====	=====
1.0000000	PC
1.6100000	MR
1.0000000	PC
1.0000000	PC

OPERATION DESCRIPTION

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SETUP BOX AND PLACE POLYBAG INSIDE.
PLACE SPECIFIED QUANTITY OF PARTS IN BAG.
FOLD BAG IN MANNER SO THAT PARTS CANNOT SPILL.
SEAL BOX WITH TAPE.
APPLY LABEL PER BOX GRAPHICS.

PALLETTIZATION PACKAGING DESCRIBED BELOW:

PLC 500
LAST CHANGED: 03/17/10

PACKAGE QUANTITY AS REQD

PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
=====	=====	=====	=====
698313-1	FILM, STRETCH	1.8500000	FT
999689-1	PALLET, 4 WAY ENTRY, 30 X 32	1.0000000	PC

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PLC 500

LAST CHANGED: 03/17/10

PACKAGE QUANTITY AS REQD

OPERATION DESCRIPTION

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PALLETIZE BOXES ON PALLET PER PALLETIZATION GRAPHICS

MAP PRINTED ON TOP BOX PANEL ALONG W/ 107-142-5 SPEC...

SECURE PALLETIZED BOXES TO PALLET WITH STRETCHFILM

APPLIED PER 107-205 SPEC...

APPLY REQUIRED LABELS TO THE EXTERIOR SURFACE OF THE

APPLIED STRETCHFILM...