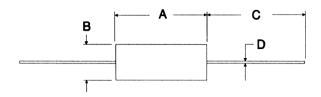
Features:

- Non-inductive design
- Molded body for package uniformity
- Ideal for pulse-load handling characteristics
- 1W now available
- RoHS compliant / lead-free



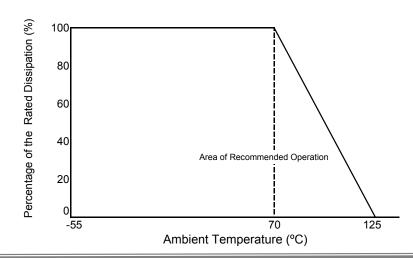
Electrical Specifications									
Type / Code	Power Rating (Watts) @ 70°C	Maximum Continuous Working Voltage (1)	Maximum Pulse Voltage	Dielectric Withstanding Voltage	Ohmic Range (Ω) and Tolerance				
				voltage	5%	10%			
RC14	0.25W	250V	400V	500V	2.2 - 5.6M	1 - 5.6M			
RC12	0.5W	350V	700V	700V	1 - 22M	1 - 22M			
RC1	1W	500V	1,000V	1,000V	-	2.2 - 1M			

(1) Lesser of √PR or maximum working voltage.



Mechanical Specifications									
Type / Code	A Body Length	B Body Diameter	C Lead Length (Bulk)	D Lead Diameter	Unit				
RC14	0.248 ± 0.028	0.094 ± 0.004	1.181 ± 0.118	0.024 ± 0.002	inches				
	6.30 ± 0.70	2.40 ± 0.10	30.00 ± 3.00	0.60 ± 0.050	mm				
RC12	0.374 + 0.031 / -0.028	0.142 ± 0.008	1.102 ± 0.118	0.028 + 0.003 / -0.002	inches				
	9.50 + 0.80 / -0.70	3.60 ± 0.20	28.00 ± 3.00	0.70 + 0.070 / -0.05	mm				
RC1	0.563 ± 0.028	0.224 ± 0.012	1.024 ± 0.118	0.035 ± 0.002	inches				
	14.30 ± 0.70	5.70 ± 0.30	26.00 ± 3.00	0.90 ± 0.050	mm				

Power Derating Curve:



Resistance Temperature Characteristics							
Resistance Range	-55°C	+105°C					
Under 1K	+2 to + 5	-4 to -2					
1K to 9.1K	+5 to +9	-5 to -3	Maximum % resistance change from room temperature (+25°C) value				
10K to 91K	+8 to +11	-7 to -5	100m temperature (+25°C) value				
100K to 910K	+10 to +14	-9 to -7					
1M to 10M	+13 to +20	-14 to -9					

Performance Characteristics (JISC 5201 - 1:1998)							
Test	Test Results	Test Method					
Voltage Proof	No breakdown or flashover	V-block method RC 1/4 100 VAC, 60 seconds RC 1/2 500 VAC, 60 seconds					
Overload	$\pm 2\%$ +0.05Ω No visible damage, legible markings	2.5 times the rated voltage or twice the limiting element voltage whichever is less. Severe, 5 seconds.					
Termination Strength	Tensile: $\pm 2\% + 0.05\Omega$. No visible damage Bending: $\pm 2\% + 0.05\Omega$. No visible damage Torsion: $\pm 2\% + 0.05\Omega$. No visible damage	10N for 5 - 10 seconds 5N, twice 180°C, two rotations					
Solderability	In accordance with Clause 4.17.4.5	235°C, 5 seconds					
Resistance to Soldering Heat	$\pm 3\%$ +0.05Ω No visible damage, legible markings	After immersion into flux, the immersion into solder shall be carried out 4mm from the body at 350°C for 3.5 seconds					
Temperature Shock	±2% +0.05Ω No visible damage.	5 cycles between -55°C to 125°C					
Climatic Sequence	±10% +0.5Ω	Dry/Damp heat: 12 +12 hour cycle, first cycle Cold/Damp heat: 12 + 12 hour cycle, remaining cycle D.C. load					
Damp Test, Steady State	±10% +0.5Ω Insulation resistance: R ≥100M ohm. No visible damage, legible markings	40°C 95% relative humidity for 56 days, test a, b and c of Clause 4.24.2.1					
Endurance @ 70°C	±10% +0.5Ω Insulation resistance: R ≥1G ohm. No visible damage.	Rated voltage, 1.5 hours ON, 0.5 hours OFF at 70°C, 1,000 hours					
±10% +0.5Ω Endurance @ 125°C Insulation resistance: R ≥1G ohm. No visible damage.		125°C, no load, 1,000 hours					

Operating Temperature Range: $-55^{\circ}C$ to $+125^{\circ}C$

Reliability Test – Load Life in Moisture									
Criteria (%)		Load Ratio P/Pn (%)	Total Testing Time (Hrs)	Number of Fractures (pcs)	Failure Ratio		Average Lifetime (60% reliability level) (Hrs)		
Δ R/R	±5	0	2.984 x 10 ⁶	6	0.201	0.244	4.098 x 10 ⁵		
		20	2.990 x 10 ⁶	4	0.134	0.176	5.682 x 10 ⁵		
		60	2.997 x 10 ⁶	2	0.067	0.104	9.615 x 10 ⁵		
		100	2.992 x 10 ⁶	3	0.1	0.139	7.194 x 10 ⁵		
		Total	1.196 x 10 ⁷	15	0.125	0.138	7.209 x 10 ⁵		
	±10	Total	1.2 x 10 ⁷	0	0.0055	0.0077	1.299 x 10 ⁷		

Stackpole Electronics, Inc.

Carbon Composition Resistor

Resistive Product Solutions

Technical Guide:

1. Storage Conditions:

Temperature: 5 to 35°C (40 to 95°F) Humidity: 25 – 60% relative humidity

Term: Two years in factory poly-bag with desiccant. If parts are removed from the poly-bag,

they should be used immediately or resealed in the bag.

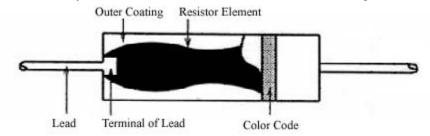
Environment: Clean, dry environment, free of corrosive gases

2. Application precautions:

Lead forming: Forming is recommended at least 2mm of farther from the base of the lead Soldering: Soldering is recommended at least 4mm or farther from the base of the lead

3. Washing:

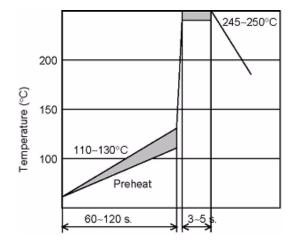
Carbon composition resistors are highly hygroscopic and changes in resistance value can occur if too much moisture is absorbed. For this reason it is recommended not to use water or water-soluble solvents to clean these components. Alcohol or hydrocarbon solvents are recommended for rinsing.



4. Soldering Recommendations:

Note: The conditions shown below are for reference. Please perform a mounting evaluation to assure compatibility.

a. Flow soldering (recommended profile for Sn and Sn/Pb solders)



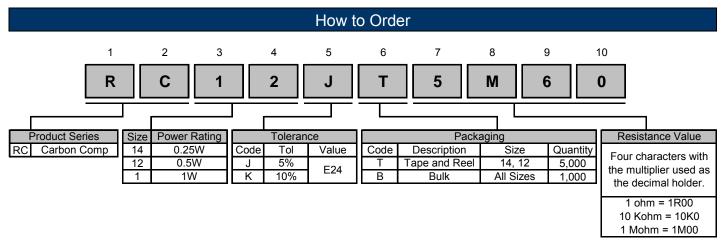
b. Soldering iron (recommended for Sn and Sn/Pb solders)

Temperature of soldering tip: 300°C, duration: 10 sec. max. Temperature of soldering tip: 350°C, duration: 3 sec. max.

Other:

- 1. Evaluate and confirm the compatibility of your assembly process with this product.
- 2. Refer to the catalog, the product news, and the specifications for details on the RC series resistors.
- 3. If you have any questions, please contact our sales staff.

Resistive Product Solutions



Legacy Part Number (before January 3, 2011):

SEI Type		Code Nominal F		esistance SM	Tolerance 5%	Packaging R				
Туре	_		Wattage		Values		Туре	Qty	Description	Code
RC	Carbon Comp	1/4	0.25W	5%	E24		14, 12	5,000	tape and reel	R
		1/2	0.5W	10%	LZT		all	1,000	bulk	Α
		1	1W			•				