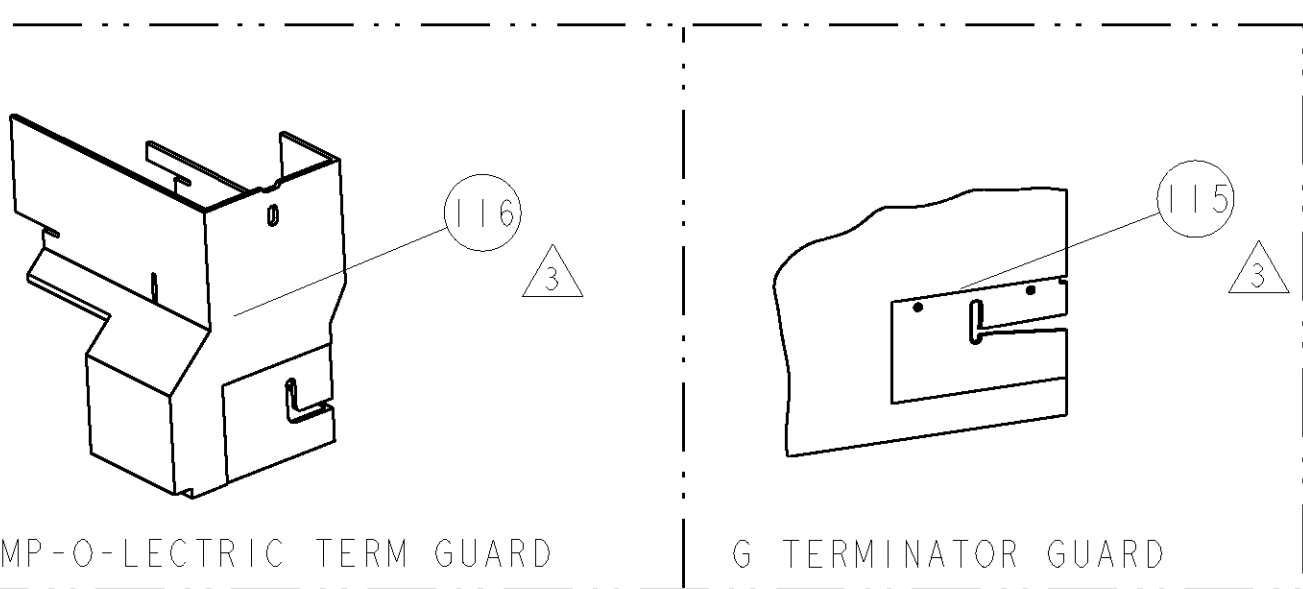
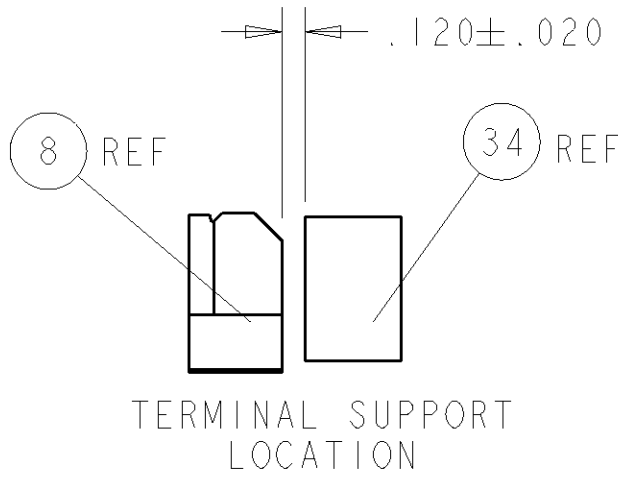
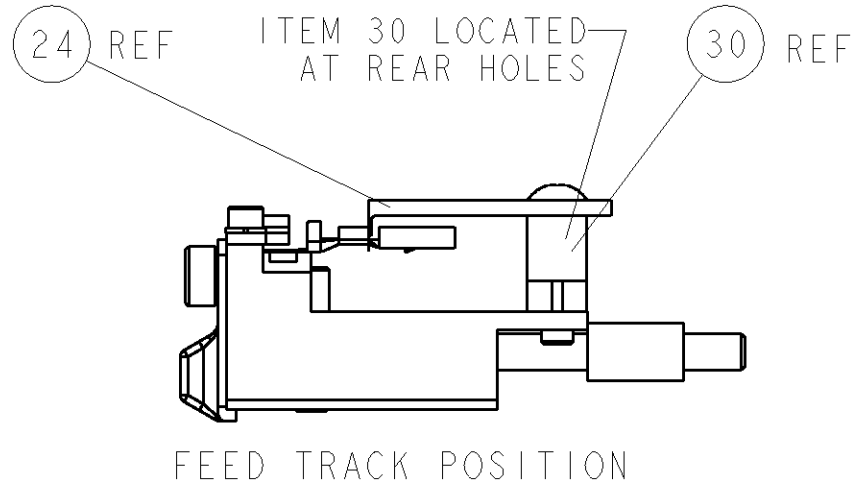


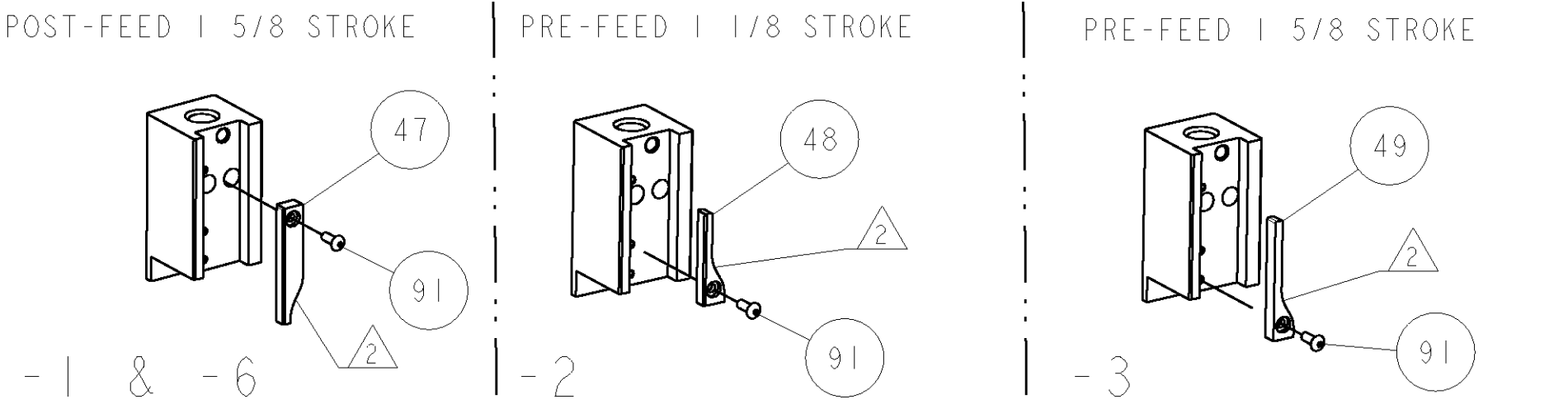
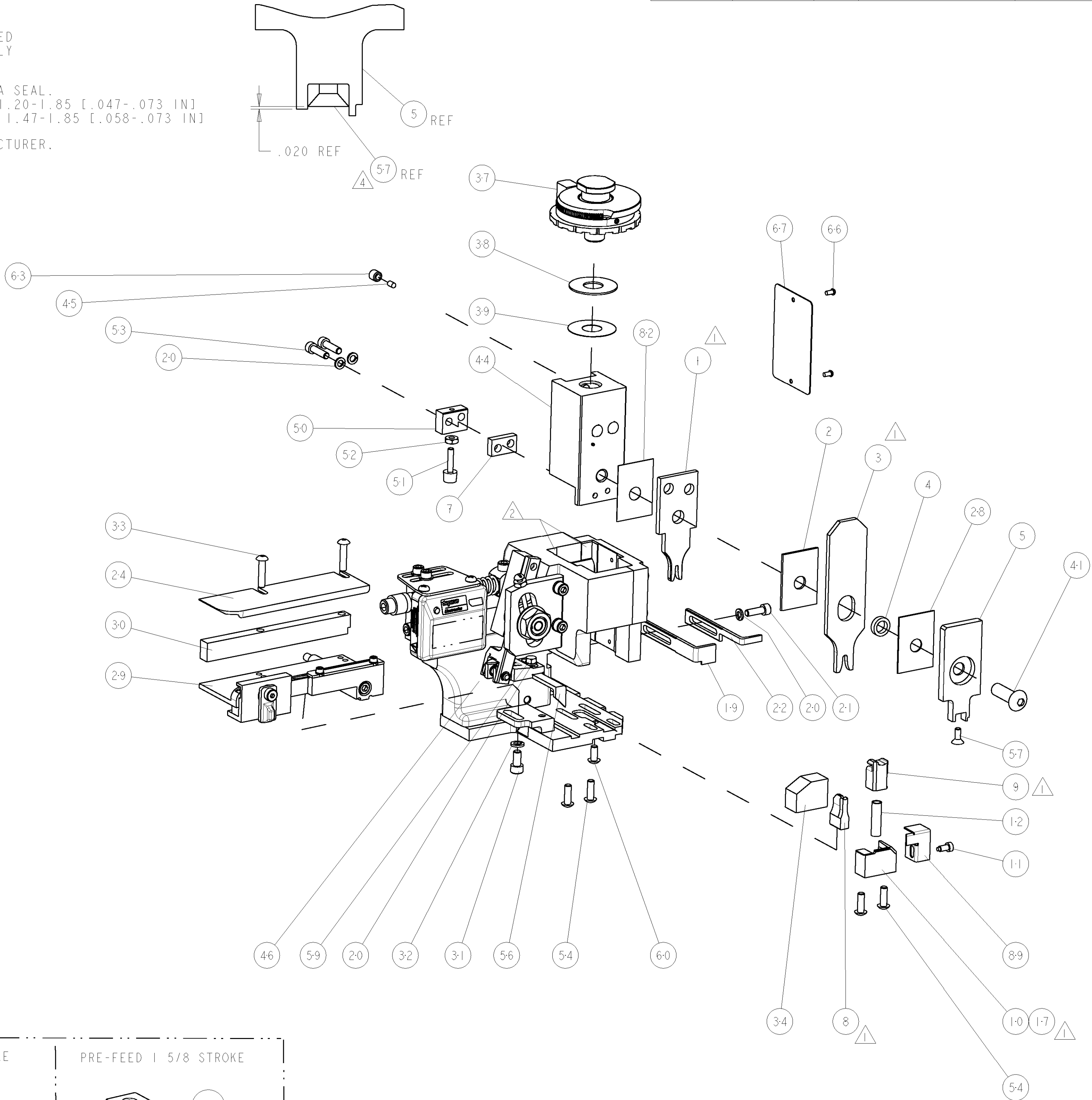
8			7		
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1855221-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER
1855221-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1855221-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
1855221-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER
7-1855221-7	A	-	-	-	SPARE PARTS

- RECOMMENDED SPARE PARTS
- GREASE LIGHTLY
- GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY PN 1-23419-5 LOC-TITE TO THREADS.
- THIS APPLICATOR APPLIES TERMINAL WITH A SEAL. INSULATION RANGE FOR SEAL 286970-1 IS 1.20-1.85 [.047-.073 IN] INSULATION RANGE FOR SEAL 1572300-1 IS 1.47-1.85 [.058-.073 IN]
- CRIMP DATA SUPPLIED BY TERMINAL MANUFACTURER.

*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: PIN/SOCKET DELPHI SERIES GT150					
TYCO TERM PN	MANUF TERM PN	DELPHI TERMINAL-DELPHI CRIMP SPECS			
SOCKET	-	REF SETTING			
1572170-1	12191818	CRIMP HEIGHT		WIRE SIZE	
-	-	1.10±0.05mm[.043±.002]		0.50mm ² or 20AWG	
PIN	-	1.05±0.05mm[.041±.002]		0.35mm ² or 22AWG	
286969-1	15326268	-		-	
-	-	-		-	
SEAL PN.	-	CRIMP	SIZE	TYPE	RANGE
286970-1	15366021	WIRE	1.78mm[.070]	F	0.35-0.50mm ²
1572300-1	12191226	INSUL	3.56mm[.140]	O	
WIRE STRIP LENGTH .189 - .220	TERM APPL SPEC NONE	FEED .433	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1



3	-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
	-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	1	-	455888-1	SPACER, CRIMPER	82
-	1	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	1	-	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	1	-	1-21003-9	SCR, FLT SKT HD CAP 6-32 X .375	57
-	1	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
-	1	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	-	1	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	1	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	-	1	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
-	1	1	1	1	1	-	690191-1	PLUG,NYLON	45
-	1	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	1	-	690125-1	SHIM SUB-ASSY	39
-	1	1	1	1	1	-	469367-7	SHIM	38
-	1	1	1	1	1	-	879103-3	FINE ADJUST HEAD ASSEMBLY	37
-	1	1	1	1	1	-	690786-6	TERMINAL SUPPORT	34
-	2	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	1	-	1320908-1	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1	-	455888-6	SPACER, CRIMPER	28
-	1	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	-	-	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	-	1	1	-	-	1-690472-7	STRIPPER	19
-	1	-	-	-	-	-	679625-2	SHEAR HOLDER, FRONT (NO CUT)	17
-	1	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	-	690461-2	STOP, SHEAR	11
-	-	-	1	1	1	-	1-690459-0	SHEAR HOLDER, FRONT	10
-	1	1	1	1	1	-	318707-3	FLOATING SHEAR, FRONT	9
1	1	1	1	1	1	-	1-1633108-7	ANVIL, COMBINATION .070	8
-	1	1	1	1	1	-	5-240641-0	SPACER	7
-	1	1	1	1	1	-	318701-1	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	-	238011-2	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	1	-	456135-6	CRIMPER, INSULATION O PREMIUM	3
-	1	1	1	1	1	-	1-455888-3	SPACER, CRIMPER	2
1	1	1	1	1	1	-	318702-4	CRIMPER, WIRE	1

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DATE	BY	APPROVED	DESCRIPTION	ITEM NO
INCHES		9 PLC ±.01 2 PLC ±.01 3 PLC ±.001 4 PLC ±.0001		27MAR2007	LOTHOUSE	27MAR2007	TYCO Electronics	1
MATERIAL		FINISH		CUSTOMER DRAWING		CUSTOMER VIEWABLE ASSEMBLY		1