



DOUBLE ACTION HAND TOOL

P/N 575062 & 576801

IS. 1020 G.B.

Released 17.2.65.

Revised 24.9.82.

1. The Tool, see Figure 1, covered by this Instruction Sheet is used to crimp AMP terminals 151315 & 151320. Tool 576801 is used for two wire application on terminal 151315.

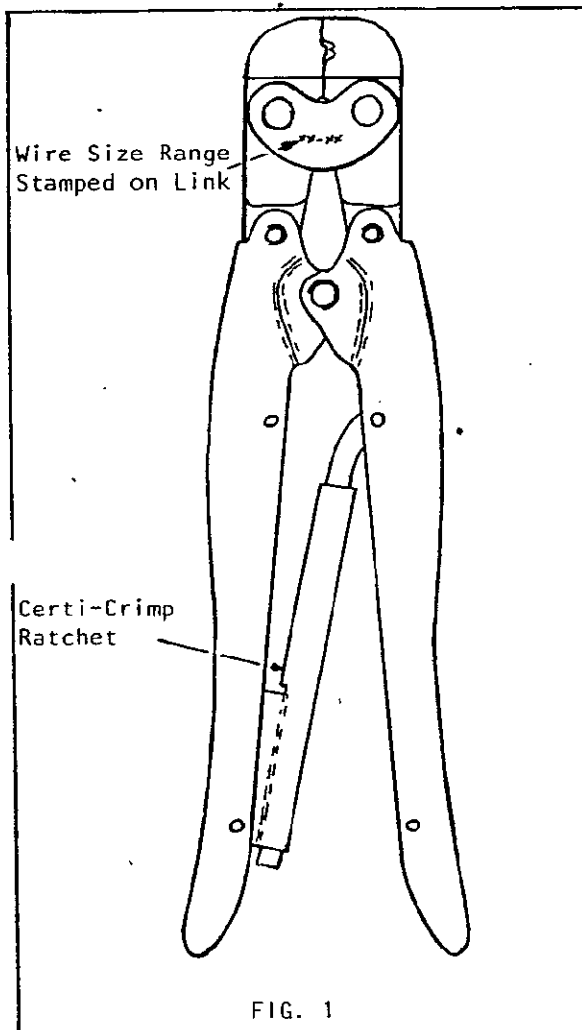


FIG. 1

2. WIRE STRIPPING

Strip wire as shown in Fig. 2. Stripping length equals barrel length plus $\frac{1}{32}$ inch.

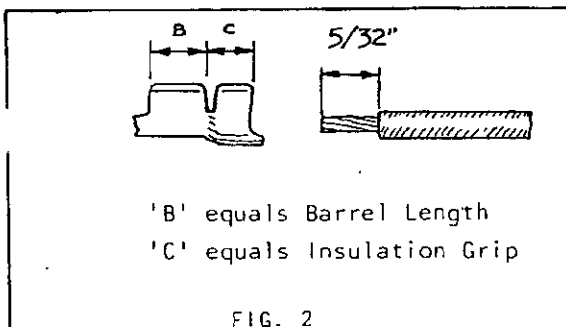
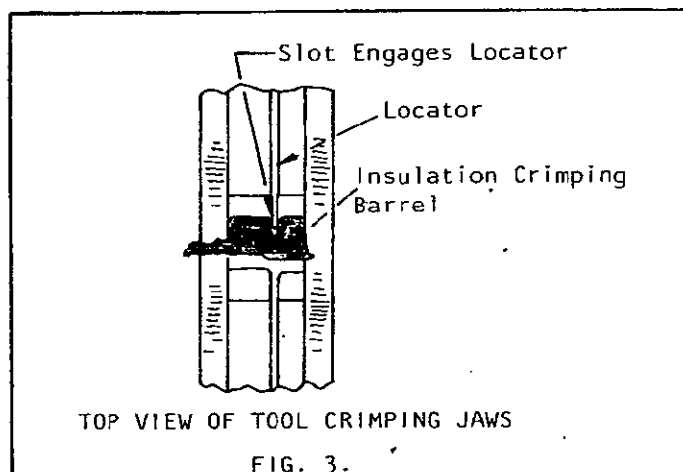


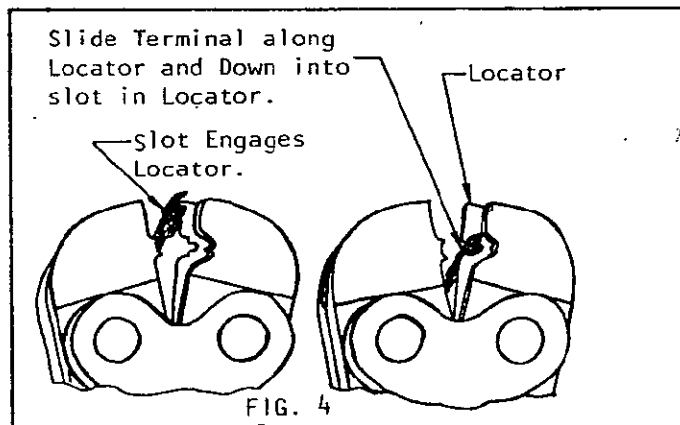
FIG. 2

3. CRIMPING PROCEDURE

- (a) To open crimping jaws on tools having Certi-Crimp Ratchets, squeeze handles until Ratchet releases. Handles will open automatically. Note that once Ratchet is engaged, handles cannot be opened.
- (b) Open Crimping Jaws.
- (c) Hold tool so that Link with wire size range stamped on it faces operator. See Fig 1.
- (d) Pick up terminal and place it on Locator as shown in Fig. 3. Slot between Wire Crimping Barrel and Insulation Crimping Barrel engages Locator.



- (e) Slide terminal along Locator and down into slot in Locator. See Fig. 4.



- (f) Hold terminal in place and close handles until Crimping Jaws grip terminal. Do not deform terminal.
- (g) Insert stripped wire. Make sure stripped wire passes thru Insulation Crimping Barrel of terminal and on into Wire Crimping Barrel of terminal.
- (h) Complete crimp by squeezing handles until Certi-Crimp Ratchet releases.

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