

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1426003-1	F	122500-1	LEADMAKER	MECH POST FEED	CUTS CARRIER
1426003-2	F	565435-5	BENCH K & G	MECH PRE FEED	CUTS CARRIER
1426003-6	F	122500-1	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1426003-1	F	122500-1	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1426003-2	F	565435-5	BENCH K & G	MECH PRE FEED	-2 AND SPARE PARTS
7-1426003-6	F	122500-1	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1426003-7	A	-	-	-	SPARE PARTS KIT

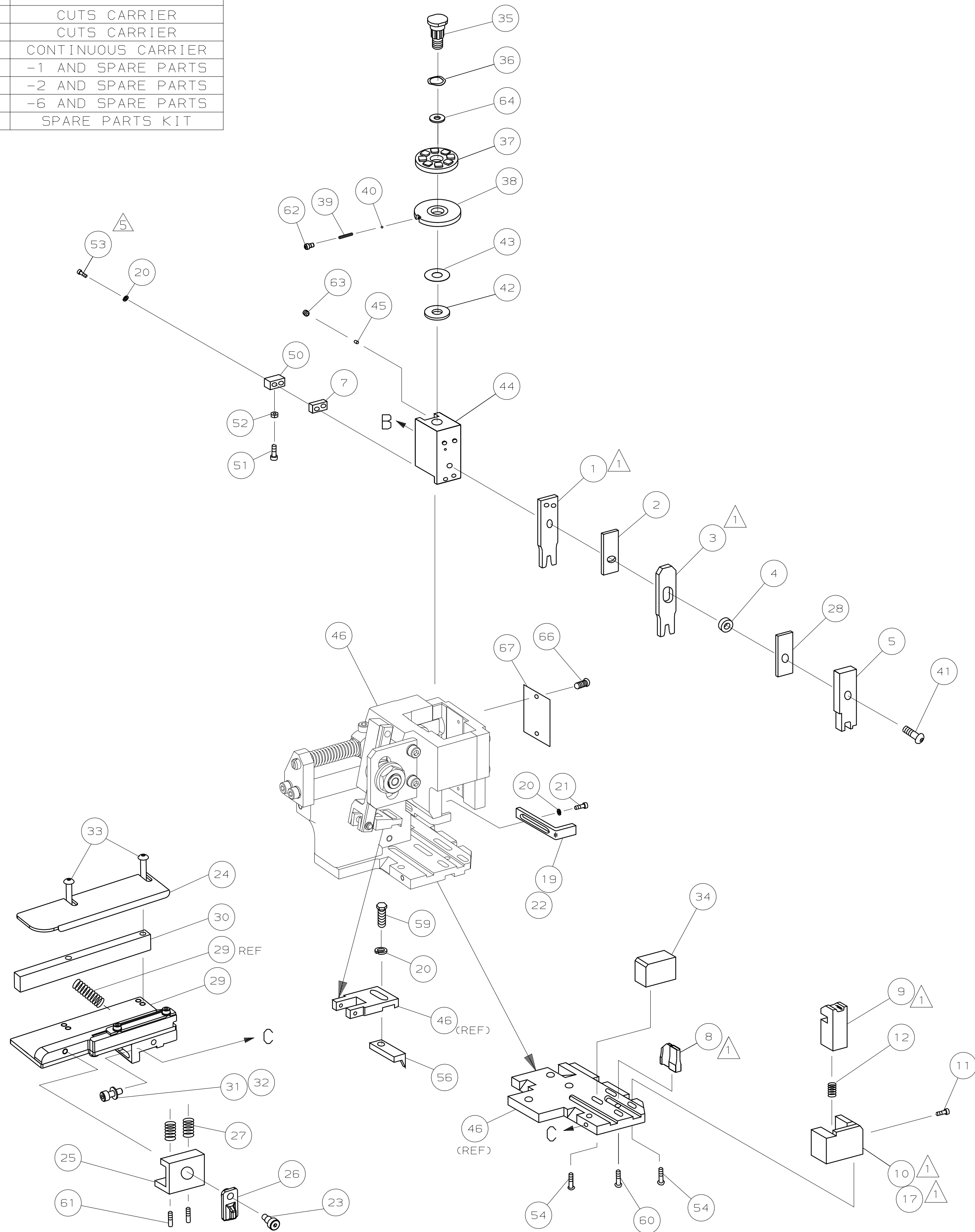
CRIMP DATA (AMP TERMINAL)

TERMINAL NAME: JUNIOR POWER TIMER RECEPTACLE

CRIMP	SIZE	TYPE	RANGE
WIRE	2.79 [.110 IN]	F	1.0mm ² - 3.0mm ²
INSUL	3.94 [.155 IN]	F	3.5 MAX [.138 IN MAX]
WIRE STRIP LENGTH 4.5-5.5 [.177-.217 IN]			APPL INSTRUCTION 408-8322 

TERMINAL	-	-		FEED
APPL SPEC	114-15051	-		14.0 [1.551 IN]

TERMINALS APPLIED

[illegible][illegible]

- ① RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- ③ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE. ITEM 69 USED ON BENCH G ONLY. ITEM 70 USED ON BENCH K ONLY.
4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- ⑤ CUT TO LENGTH AT ASSY.

VIEW B ROTATED 180°

Diagram illustrating various termination methods for a cable:

- POST FEED 40 mm STROKE:** Shows a cable with a 40 mm stroke. Components include a 44 (REF) and a 49.
- POST FEED 30 mm STROKE:** Shows a cable with a 30 mm stroke. Components include a 44 (REF) and a 49.
- PRE FEED 30 mm STROKE:** Shows a cable with a 30 mm stroke. Components include a 44 (REF) and a 49.
- PRE FEED 40 mm STROKE:** Shows a cable with a 40 mm stroke. Components include a 44 (REF) and a 49.
- AMP-O-ELECTRIC™ TERM GUARD:** Shows a cable with a 40 mm stroke. Components include a 44 (REF), a 48, and a 49.
- G TERMINATOR GUARD:** Shows a cable with a 40 mm stroke. Components include a 69 and a 70.

	-	1	1	1	1	1	1	1426003	PRINT, APPLICATOR LOG SHEET	73
	-	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	72
	-	-	REF	-	-	REF	-	455749-1	GUARD, WINDOW	71
	-	-	REF	-	-	REF	-	679532-1	INSERT, GUARD	70
	-	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	69
	-	2	2	2	2	2	2	21017-2	SCR,DRIVE (#2x.19) ID PLATE	68
	-	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	67
	-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET(M6X6 LW)RAM	66
	-	1	1	1	1	1	1	18023-9	SCR,SHC (M4X6) INS DISC	65
	-	2	2	2	2	2	2	2-18032-5	SCR,SKT SET(M5X20)DRAG	64
	-	1	1	1	1	1	1	18024-7	SCR,BHC (M4X10) ANVIL	63
	-	1	1	1	1	1	1	5-18022-2	SCR,HEX (M4X8)FEED FINGER	62
										61
										60
	-	1	1	1	1	1	1	1338685-1	PAWL, FEED	59
										58
										57
	-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
										55
	-	4	4	4	4	4	4	18024-8	SCR,SHC (M4xN0) SHEAR HOLDER	54
	-	2	2	2	2	2	2	1-18023-3	SCR,SHC (M4x16) TERM HLD DWN	53
	-	1	1	1	1	1	1	18030-1	NUT, HEX (M3)HOLD DOWN	52
	-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51
	-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
	-	1	1	1	1	1	1	18024-3	SCR,BHC (M3X10)CAM	49
	-	-	1	-	-	1	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
	-	1	-	1	1	-	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
	-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
	-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
	-	1	1	1	1	1	1	1338660-1	RAM	44
	-	1	1	1	1	1	1	690125-1	WASHER, LAMINATED	43
	-	1	1	1	1	1	1	690124-1	WASHER, RAM	42
	-	1	1	1	1	1	1	2-18024-6	SCR,BHC (M8X25)RAM	41
	-	1	1	1	1	1	1	23241-1	BALL, STEEL	40
	-	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	39
	-	1	1	1	1	1	1	1320922-4	DISC, INSULATION	38
	-	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC	37
	-	1	1	1	1	1	1	22480-5	WASHER, SPRING	36
	-	1	1	1	1	1	1	690212-1	POST, RAM	35
	-	1	1	1	1	1	1	1320934-6	SUPPORT, TERMINAL	34
	-	2	2	2	2	2	2	1-18024-0	SCR,BHC (M4X20)STRIP GUIDE	33
	-	1	1	1	1	1	1	18027-2	WASHER, FLAT (M4)	32
	-	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP (M4X12)MOUNT BLOCK	31
	-	1	1	1	1	1	1	1320908-3	SPACER, STRIP GUIDE	30
	-	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29
	-	1	1	1	1	1	1	1-455888-7	SPACER, FRONT SHEAR DEP	28
	-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
	-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
	-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
	-	1	1	1	1	1	1	1320928-1	GUIDE, STRIP (REAR)	24
	-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
	-	1	-	1	1	-	1	690472-2	STRIPPER	22
	-	1	1	1	1	1	1	1-18023-1	SCR,SHC (M4X10)STRIPPER	21
	-	4	4	4	4	4	4	18025-2	WASHER, LOCK (M4) STRIPPER	20
	-	-	1	-	-	1	-	690472-1	STRIPPER	19
	-	1	-	-	1	-	-	1338684-1	HOLDER, SHEAR, FRONT (N0-CUT)	18
										17
										16
										15
										14
	-	1	1	1	1	1	1	3-22280-3	SPRING, SHEAR	13
	-	1	1	1	1	1	1	356885-4	STOP, SHEAR	12
	-	-	1	1	-	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	11
	-	1	1	1	1	1	1	454276-1	SHEAR, FLOAT (FRONT)	10
	1	2	2	2	1	1	1	1333207-1	ANVIL	9
	-	1	1	1	1	1	1	1-240641-6	SPACER, DEPRESSOR (REAR)	8
										7
										6
	-	1	1	1	1	1	1	1-455889-4	DEPRESSOR, SHEAR (FRONT)	5
	-	1	1	1	1	1	1	1-238011-0	SPACER, BLOCK CRIMPER	4
	1	2	2	2	1	1	1	8-683453-2	CRIMPER, INSULATION	3
	-	1	1	1	1	1	1	455888-3	SPACER, CRIMPER	2
	1	2	2	2	1	1	1	456408-3	CRIMPER, WIRE	1
-77	-76	-72	-71	-6	-2	-1		PART NO	DESCRIPTION	ITEM NO
								← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)		
								PARTS LIST		

DIMENSIONS: mm [INCHES]		MATL -		HT TR -		FIN -	
DO NOT SCALE PRINT.							
TOLERANCES UNLESS OTHERWISE SPECIFIED:							
2 PLC DEC $\pm$ 0.5 [0.2 IN]		DR 15MAY00 APP 15MAY00		REL: F:BACKHURST			
3 PLC DEC $\pm$		DRL: L:LOTHOUSE		AMP		AMP Incorporated	
4 PLC DEC $\pm$		CHK -		FEL -		Hole Size: 0.1183-0.1250	
ANGLES $\pm$		NAME		SIDE FEED HD-1 APPLICATOR		MACHINE REF	
SURF. TEXTURE: $\checkmark$		SCALE -		DWG NO 1426003		HD-1 APPL	
REMOVE BURRS, BREAK SHARP EDGES R0.38 MAX		D		1 of 1		REV F	
CAGE CODE 00779		CUSTOMER AND ASSEMBLY DRAWING					RESTRICTED TO -