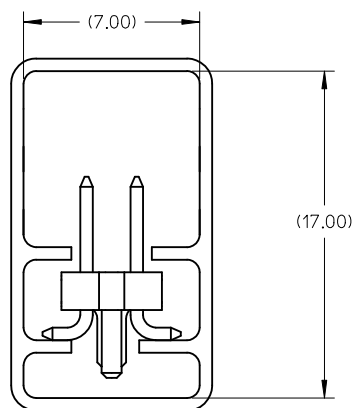
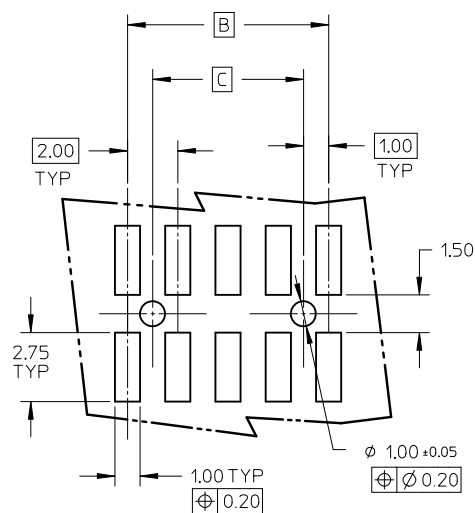
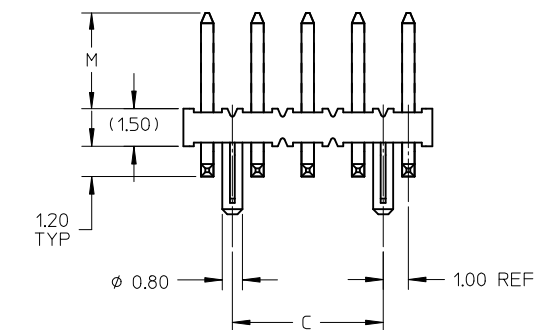
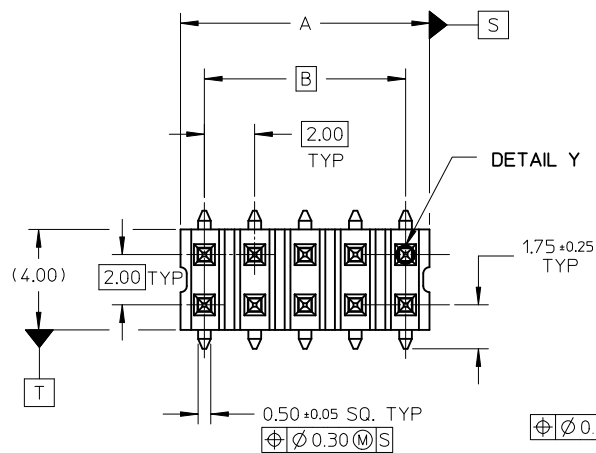
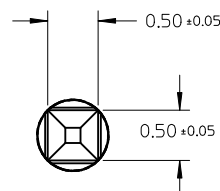
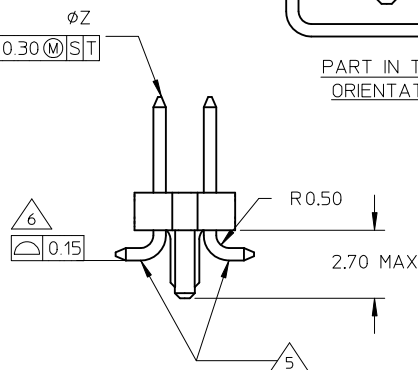




PART IN TUBE
ORIENTATION



DETAIL Y

NOTE:

1. MATERIAL:

HSG - HIGH TEMPERATURE THERMOPLASTIC,
UL 94V-0, COLOUR BLACK

PIN - 0.50 SQ PHOSPHOR BRONZE

2. PLATING:

**50 / **52 - 0.38um MIN GOLD PLATE AT CONTACT AREA,
TIN PLATE AT SOLDER AREA,
BOTH OVER NICKEL UNDERPLATE

**51 - 0.76um MIN GOLD PLATE AT CONTACT AREA,
TIN PLATE AT SOLDER AREA,
BOTH OVER NICKEL UNDERPLATE

**77 - 0.05-0.25um GOLD PLATE AT CONTACT AREA,
TIN PLATE AT SOLDER AREA,
BOTH OVER NICKEL UNDERPLATE

(** - REPRESENTS DIFFERENT CKT SIZE , SEE TABLE AT SHT 2)

3. PIN PUSHOUT FORCE: 1KG MIN IN EITHER DIRECTION

4. PRODUCT SPEC PS-87761-100 APPLIES.

5. BEND DEPRESSION IS ACCEPTABLE SO LONG AS IT DOES NOT
AFFECT THE OVERALL COPLANARITY OF TAIL.

6. COPLANARITY IS TO BE MEASURED BY RESTING THE SOLDER TAIL
ON A FLAT SURFACE.

7. FOR ILLUSTRATION PURPOSES, 10CKT IS SHOWN

8. TUBE LENGTH IS 560MM REF STANDARD.

9. RECOMMENDED PCB BOARD THK IS 1.60±0.10 MM.

ADD AU FLASH OPTION EC NO: S2011-1004 2011/06/01 DRWN:SKANG CHKD:ATSEE APPR:MLONG 2011/06/14	DESCRIPTION	QUALITY SYMBOLS ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY		SCALE NTS	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION		
			mm	INCH	DRAWN BY KSEE		DATE 2003/12/24		CUSTOM HEADER MGRID, 2MM DUAL ROW HDR WITH PEG, SMT MOLEX INCORPORATED		
			4 PLACES	± ---	± ---	CHECKED BY KCLING		DATE 2004/01/12			
			3 PLACES	± ---	± ---	APPROVED BY SKTOH		DATE 2004/01/12			
			2 PLACES	± 0.2	± ---						
			1 PLACE	± ---	± ---	ANGULAR ± 3 °		DOCUMENT NO. SD-87759-113		SHEET NO. 1 OF 2	
REV	B2	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	SIZE A3		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION						

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