

A man with a beard and a woman are in a workshop. The man, wearing a white t-shirt and brown leather apron, is pointing at a wooden chair frame. The woman, wearing a blue shirt and a brown apron, is looking at the frame. The workshop has wooden beams and various tools in the background.

**3M** Science.  
Applied to Life.™

**Fast setting adhesives.  
Applied for speed  
and durability.**

**3M™ Hot Melt Adhesive Systems**

# 3M™ Hot Melt Adhesives Made Simple

## 3M™ Hot Melt Adhesives aim to make your operations faster and more efficient in 2 Easy Steps.

3M™ Hot Melt Adhesives offer many benefits for success with a variety of assembly and/or closure applications. With just a limited number of adhesive solutions you can address many of your application needs.

- Easy to use and provide durability, flexibility and speed in your manufacturing processes
- Bonds to a variety of surfaces
- Can improve the appearance versus mechanical fasteners
- Solvent-free and 100% solids which may help your business reduce VOC emissions

### Step 1: Select your assembly type.

#### Small Joint Assembly



Small joints are typically irregularly shaped, but only a few inches of overlap area.

#### Large Surface Lamination



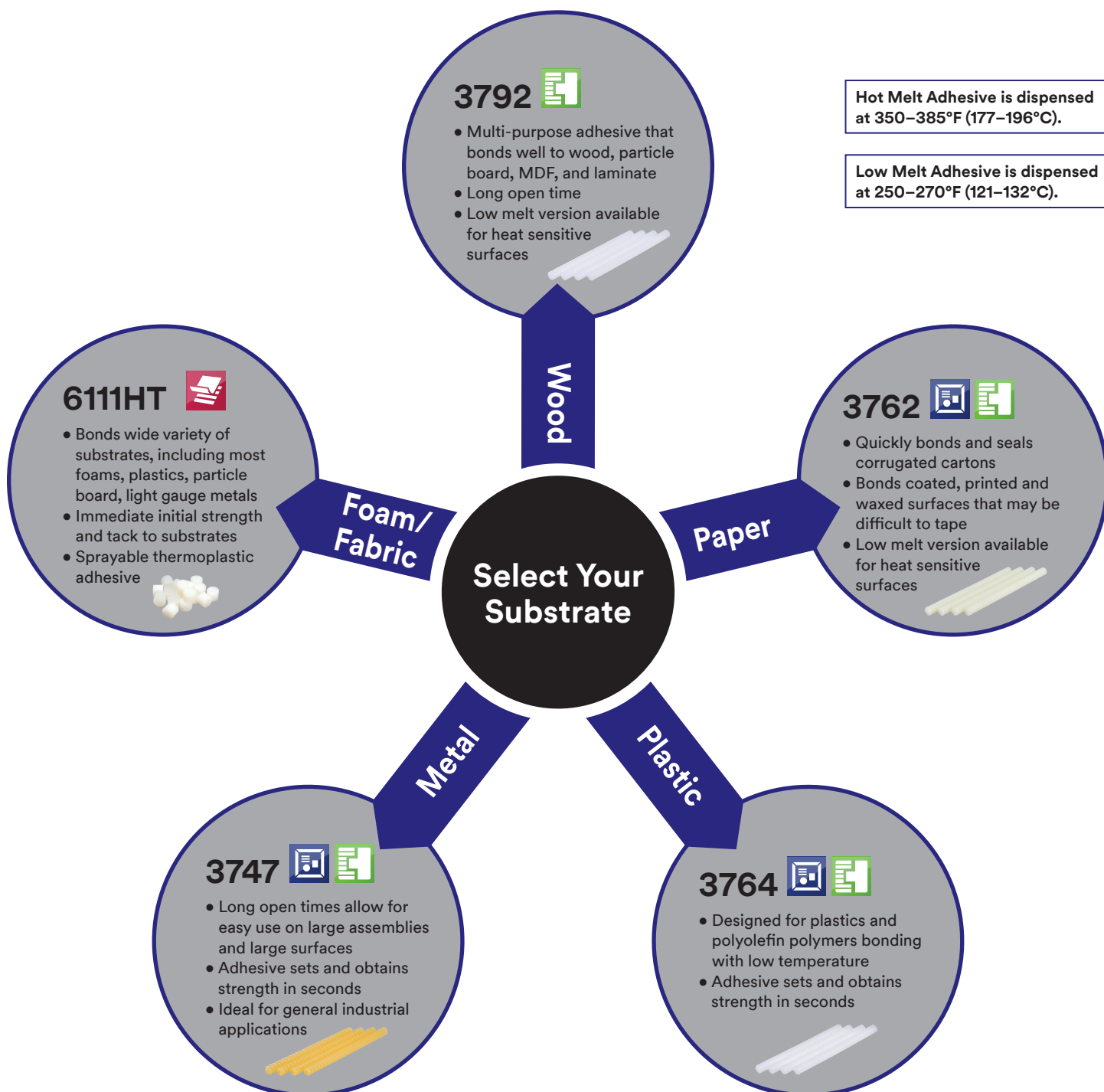
Two surfaces of similar size, either rigid or flexible, are bonded or laminated together where majority of the surface is covered by adhesive.

#### Mounting and Trim Attachment



Small objects are mounted or added to a large surface.

## Step 2: After selecting your assembly, choose the substrate and identify the adhesive that performs best for your application.



**Note:** Low Melt (LM) adhesives liquefy at lower operating temperatures for bonding heat sensitive surfaces such as bead board and foams.  
**Note:** High Temperature (HT) has high temperature resistance.

# Lead Markets and Applications



## Furniture and Woodworking

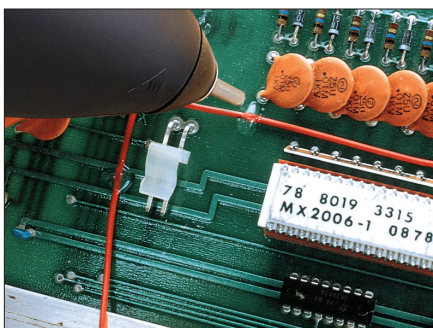
### Common Assembly: Small Joint Assembly, Large Surface Lamination, Mounting and Trim Attachment

- Great product performance for various small joint, mounting and trim attachment, and large surface lamination assemblies in furniture, upholstery, cabinetry, and more
- Bonds well to wood, particleboard, MDF, laminate, foam, and fabric; Nearly instant bonding strength speeds up production — eliminating the need for clamping and mechanical fasteners
- Low melt adhesives are available for lower operating temperatures and bonding heat sensitive surfaces

#### Lead Adhesives

**3792** Multi-purpose for wood, fabric and many other substrates with a long open time.

**3792LM** Multi-purpose low melt for heat sensitive surfaces.



## Transportation and Electrical

### Common Assembly: Large Surface Lamination and Sealing

- Fast, durable product performance for various small joint, mounting and trim attachment, large surface lamination and potting assemblies for automotive interior and electrical component manufacturing
- Bonds well to foams, fabrics, non-wovens and difficult surfaces, such as LSE plastics
- Some products are available as sprayable hot melt; All products can be tested to meet your specification requirements

#### Lead Adhesives

**3748** Bonds to plastic with high peel performance. Good thermal shock resistance and non-corrosive to copper. 3748VO is self extinguishing.

**6111HT** Sprayable hot melt with long open time. High temperature resistant.



## Metalworking

### Common Assembly: Mounting and Trim Attachment

- Ideal for bonding to a variety of substrates
- Provides good heat resistance
- To get the ideal quality adhesion please heat the metal surface to 60–80°C before applying hot melts; Note: Metal should be clean and dry before applying the adhesives

#### Lead Adhesives

**3747** Creates a strong, tough bond for a variety of substrates, including many plastics, wood and lightweight metals. Designed to be flexible, easing the process of application.

**3789** A go-to for high performance metal bonding, glass, plastics, vinyl, wood and other surfaces. Features impact resistance for durability and strength.

**6111HT** Ideal for metal to insulation material applications.



## Packaging and Corrugated Carton Sealing

### Common Assembly: Small Joint Assembly

- Quickly bonds and seals any size of corrugated carton invisibly; Durably bonds coated, printed and waxed surface that may be difficult to seal with tape
- Low melt adhesives are available for lower operating temperatures and bonding heat sensitive surfaces

#### Lead Adhesives

**3762** Fast-setting with "hot tack".

**3762LM** General purpose, fast setting with "hot tack".



## Product Assembly

### Common Assembly: Small Joint Assembly, Large Surface Lamination, Mounting and Trim Attachment

- Fast, durable product performance for small joint, mounting and trim attachment, large surface lamination, and more
- Many solutions are available to quickly assemble and attach materials for your design
- Low melt adhesives are available for lower operating temperatures and bonding heat sensitive surfaces

#### Lead Adhesives

**3764** Bonds to all plastics, including low surface energy (LSE), flexible at low temp.

**3792LM** Multi-purpose low melt for heat sensitive surfaces.



## Point-of-Purchase, Displays and Trade Exhibits

### Common Assembly: Small Joint Assembly, Large Surface Lamination, Mounting and Trim Attachment

- Fast, durable product performance for small joint, mounting and trim attachment, large surface lamination, and more
- Bonds well to wood, foam, fabric, and plastics
- Low melt adhesives are available for worker-friendly temperatures and bonding heat-sensitive surfaces

#### Lead Adhesives

**3762LM** General purpose, fast setting with "hot tack".

**3792LM** Multi-purpose low melt for heat sensitive surfaces.

# 3M™ Hot Melt Adhesives

|                                                       | Product/Cat #                                                                                    | Color       | Features/Application Ideas                                                                                                                                             | Sizes                                                      | Legacy SKU                                                           | SAP SKU                                              | Case Qty.            | Billing Unit |  |
|-------------------------------------------------------|--------------------------------------------------------------------------------------------------|-------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------|----------------------------------------------------------------------|------------------------------------------------------|----------------------|--------------|--|
| Low Melt Technology:<br>Applied 250–270°F (121–132°C) | <b>3762LM*</b>  | Light Amber | Excellent “hot tack”, fast setting for corrugated, beadboard, recoupage, repacking chipboard and wood. Economical, general purpose. Use with low melt applicator only. | 5/8" x 8" Q<br>5/8" x 2" TC<br>1" x 3" PG<br>1/2" x 12" AE | 62-3720-9132-2<br>62-3720-9830-1<br>62-3720-9330-2<br>62-3720-9531-5 | 7100025246<br>7000121330<br>7000121328<br>7000121329 | 11<br>11<br>22<br>11 | LBS          |  |
|                                                       | <b>3792LM*</b>  | Clear       | Clear, multi-purpose for wood, coated paper, polyolefins and other heat-sensitive materials. P.O.P. displays. Use with low melt applicator only.                       | 5/8" x 8" Q<br>5/8" x 2" TC<br>1" x 3" PG<br>1/2" x 12" AE | 62-3760-9132-8<br>62-3760-9830-7<br>62-3760-9330-8<br>62-3760-9531-1 | 7000000880<br>7000121341<br>7100020424<br>7100042234 | 11<br>11<br>22<br>11 | LBS          |  |

|                                                       |                                                                                                  |              |                                                                                                                                               |                                                            |                                                                      |                                                      |                      |     |  |
|-------------------------------------------------------|--------------------------------------------------------------------------------------------------|--------------|-----------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------|----------------------------------------------------------------------|------------------------------------------------------|----------------------|-----|--|
| Hot Melt Technology:<br>Applied 350–385°F (177–196°C) | <b>3731*</b>                                                                                     | Tan          | High heat resistance. Bonds plastics including polyethylene, polypropylene.                                                                   | 5/8" x 8" Q<br>1" x 3" PG                                  | 62-3731-9132-9<br>62-3731-9330-9                                     | 7100009195<br>7100020337                             | 11<br>22             | LBS |  |
|                                                       | <b>3738*</b>                                                                                     | Tan          | High delivery rate and long bonding range. General purpose for foundry sand cores, wood bonding, corrugated, selected plastics and chipboard. | 5/8" x 8" Q<br>5/8" x 2" TC<br>1" x 3" PG<br>1/2" x 12" AE | 62-3738-9132-4<br>62-3738-9830-3<br>62-3738-9330-4<br>62-3738-9531-7 | 7100008738<br>7100009196<br>7100020456<br>7100023046 | 11<br>11<br>22<br>11 | LBS |  |
|                                                       | <b>3747</b>     | Tan          | General purpose for wide variety of plastics, wood and lightweight metals.                                                                    | 5/8" x 8" Q<br>5/8" x 2" TC<br>1" x 3" PG<br>1/2" x 12" AE | 62-3747-9132-5<br>62-3747-9830-4<br>62-3747-9330-5<br>62-3747-9531-8 | 7000000877<br>7000121336<br>7100020458<br>7100020323 | 11<br>11<br>22<br>11 | LBS |  |
|                                                       | <b>3748*</b>                                                                                     | Off-White    | Good thermal shock resistance. Non-corrosive to copper for many electronic applications. Bonds polyolefins.                                   | 5/8" x 8" Q<br>5/8" x 2" TC<br>1" x 3" PG                  | 62-3748-9132-3<br>62-3748-9830-2<br>62-3748-9330-3                   | 7000000878<br>7000000879<br>7100005566               | 11<br>11<br>22       | LBS |  |
|                                                       | <b>3748 VO</b>                                                                                   | Light Yellow | Self-extinguishing version of 3748. Meets UL 1410 requirements.                                                                               | 5/8" x 8" Q<br>5/8" x 2" TC<br>1" x 3" PG                  | 62-3768-9132-1<br>62-3768-9830-0<br>62-3768-9330-1                   | 7000000887<br>7000121345<br>7010330271               | 11<br>11<br>22       | LBS |  |
|                                                       | <b>3750</b>                                                                                      | Tan          | Low viscosity for high flow rate, increased production. Good hot tack, quick grab for packaging and woodworking.                              | 1/2" x 10" AE                                              | 62-3726-9531-2                                                       | 7000121331                                           | 11                   | LBS |  |
|                                                       | <b>3750</b>                                                                                      | Clear        | Low viscosity for high flow rate, increased production. Good hot tack, quick grab for packaging and woodworking.                              | 1/2" x 10" AE                                              | 62-3729-9531-6                                                       | 7000046499                                           | 11                   | LBS |  |
|                                                       | <b>3762</b>   | Tan          | Excellent “hot tack”, fast setting for corrugated, beadboard, recoupage, repacking chipboard and wood. Economical, general purpose.           | 5/8" x 8" Q<br>5/8" x 2" TC<br>1" x 3" PG<br>1/2" x 12" AE | 62-3762-9132-4<br>62-3762-9830-3<br>62-3762-9330-4<br>62-3762-9531-7 | 7100023053<br>7100020333<br>7000046513<br>7100023019 | 11<br>11<br>22<br>11 | LBS |  |
|                                                       | <b>3764*</b>  | Clear        | Bonds variety of plastics including polycarbonate, polyethylene, and polypropylene. Flexible at low temperatures.                             | 5/8" x 8" Q<br>5/8" x 2" TC<br>1" x 3" PG<br>1/2" x 12" AE | 62-3764-9132-0<br>62-3764-9830-9<br>62-3764-9330-0<br>62-3764-9531-3 | 7100008178<br>7000000886<br>7000000884<br>7000000885 | 11<br>11<br>22<br>11 | LBS |  |
|                                                       | <b>3779*</b>                                                                                     | Amber        | High heat resistance. High strength. Electronics wire attachment.                                                                             | 5/8" x 8" Q<br>5/8" x 2" TC<br>1" x 3" PG                  | 62-3779-9132-8<br>62-3779-9830-7<br>62-3779-9330-8                   | 7000000888<br>7000000890<br>7100009192               | 11<br>11<br>22       | LBS |  |
|                                                       | <b>3789*</b>                                                                                     | Brown        | High performance for plastics. Impact resistant. Bonds vinyl and wood.                                                                        | 5/8" x 8" Q<br>1" x 3" PG                                  | 62-3789-9132-7<br>62-3789-9330-7                                     | 7100008737<br>7100020457                             | 11<br>22             | LBS |  |
|                                                       | <b>3792*</b>  | Clear        | Clear, multi-purpose for wood, corrugated, fabric, furniture, upholstery, novelties, and other lightweight materials.                         | 5/8" x 8" Q<br>5/8" x 2" TC<br>1" x 3" PG<br>1/2" x 12" AE | 62-3792-9132-1<br>62-3792-9830-0<br>62-3792-9330-1<br>62-3792-9531-4 | 7000000891<br>7100020336<br>7100020334<br>7100020335 | 11<br>11<br>22<br>11 | LBS |  |
|                                                       | <b>3797</b>                                                                                      | Off-White    | High ball and ring. Low viscosity. Good for electrical potting.                                                                               | 5/8" x 2" TC<br>1" x 3" PG                                 | 62-3797-9830-9<br>62-3797-9330-0                                     | 7000121350<br>7000000892                             | 11<br>22             | LBS |  |

|           |                                                                                                   |           |                                                                                                                            |                     |                                                                      |                                                      |                        |     |  |
|-----------|---------------------------------------------------------------------------------------------------|-----------|----------------------------------------------------------------------------------------------------------------------------|---------------------|----------------------------------------------------------------------|------------------------------------------------------|------------------------|-----|--|
| Bulk Only | <b>6111HT</b>  | Tan, Blue | Sprayable hot melt adhesive, bonds to polyurethane foam, felt, fabric and lightweight aluminum. Available in Tan and Blue. | 0.75" x 0.75" chips | 62-6115-9335-1<br>62-6113-9335-6<br>62-6113-9339-8<br>62-6115-9339-3 | 7100069028<br>7100023018<br>7010292724<br>7010309934 | 22<br>22<br>850<br>850 | LBS |  |
|-----------|---------------------------------------------------------------------------------------------------|-----------|----------------------------------------------------------------------------------------------------------------------------|---------------------|----------------------------------------------------------------------|------------------------------------------------------|------------------------|-----|--|

\*Also available in bulk.

\*\*Initial starting point for temperature modules.

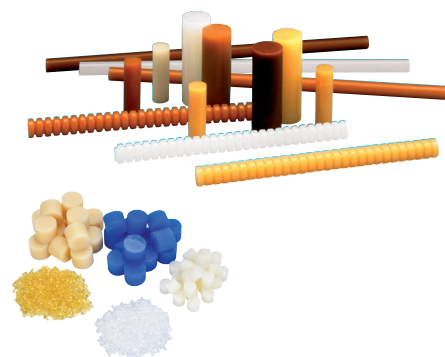
1. Brookfield Thermosel Viscometer in Centipoise; 2. Douglas Fir to Douglas Fir; 3. 1/8" semicircular bead, Douglas Fir to Douglas Fir; 4. Made from components listed as indirect food additives under FDA regulations for adhesives (21 CFR 175.105).

| EC Temp Control Modules** |                                                                                                                     | Viscosity CPS <sup>1</sup> | Delivery Time 3" Length of Stick Type (sec.) | Shear Strength PSI <sup>2</sup> 72°F (22°C) | Open Time 1/8" Bead <sup>3</sup> (sec.) | FDA Listed <sup>4</sup> | UL 94 Listing |
|---------------------------|---------------------------------------------------------------------------------------------------------------------|----------------------------|----------------------------------------------|---------------------------------------------|-----------------------------------------|-------------------------|---------------|
|                           | N/A                                                                                                                 | 4,000 @ 250°F              | Q-TBD<br>TC-TBD<br>PG-45<br>AE-10            | Fir: 375                                    | 25                                      | Yes                     | N/A           |
|                           | N/A                                                                                                                 | 10,500 @ 250°F             | Q-15<br>TC-TBD<br>PG-60<br>AE-TBD            | Fir: 280                                    | 40                                      | Yes                     | V2            |
|                           | 420°F (215°C)                      | 12,000 @ 375°F             | Q-30<br>PG-65                                | Fir: 490<br>PP: 430                         | 30                                      | —                       | N/A           |
|                           | 400°F (205°C)                      | 2,875 @ 375°F              | Q-TBD<br>TC-15<br>PG-35<br>AE-TBD            | Fir: 350                                    | 50                                      | Yes                     | V2            |
|                           | 400°F (205°C)                      | 4,100 @ 375°F              | Q-15<br>TC-TBD<br>PG-45<br>AE-TBD            | Fir: 430<br>Steel: 410<br>PVC: 410          | 45                                      | Yes                     | N/A           |
|                           | 400°F (205°C)                      | 5,750 @ 356°F              | Q-25<br>TC-TBD<br>PG-65                      | Fir: 250                                    | 30                                      | Yes                     | V2            |
|                           | 400°F (205°C)                    | 5,500 @ 392°F              | Q-30<br>TC-TBD<br>PG-65                      | Fir: 205                                    | 30                                      | —                       | VO            |
|                           | N/A                                                                                                                 | 2,550 @ 375°F              | AE-6                                         | 500, TBD                                    | 30                                      | —                       | N/A           |
|                           | N/A                                                                                                                 | 4,100 @ 375°F              | AE-10                                        | 250, TBD                                    | 30                                      | —                       | N/A           |
|                           | 350°F (180°C);<br>380°F (195°C)  | 4,650 @ 300°F              | Q-15<br>TC-TBD<br>PG-30<br>AE-TBD            | 545                                         | 35                                      | Yes                     | V2            |
|                           | 400°F (205°C)                    | 6,000 @ 375°F              | Q-20<br>TC-TBD<br>PG-55<br>AE-TBD            | 390                                         | 30                                      | Yes                     | V2            |
|                           | 420°F (215°C)                    | 7,000 @ 375°F              | Q-TBD<br>TC-TBD<br>PC-75                     | 700                                         | 25                                      | Yes                     | N/A           |
|                           | 420°F (215°C)                    | 5,200 @ 375°F              | Q-25<br>PG-70                                | 570                                         | 50                                      | Yes                     | V2            |
|                           | 400°F (205°C)                    | 5,000 @ 375°F              | Q-15<br>TC-TBD<br>PG-45<br>AE-TBD            | 250                                         | <50                                     | Yes                     | V2            |
|                           | 350°F (180°C)                    | 3,600 @ 350°F              | TC-20<br>PG-55                               | PP: 330                                     | 30                                      | Yes                     | V2            |
|                           | N/A                                                                                                                 | 2,500–4,500 @ 375°F        | N/A                                          | PP: 300                                     | 1 surface: 180<br>2 surface: 480        | —                       | N/A           |

**Note:** The technical information and data on these pages should be considered representative or typical only and should not be used for specification purposes.

# Selecting the Right System — Made Simple

3M™ Hot Melt Applicators Systems are trusted solutions that are engineered to help you improve productivity, lower cost and minimize waste in industrial applications. From high volume to detail work, 3M Hot Melt Applicators are uniquely designed to ensure optimum performance through melt-on-demand or progressive feed technology for your production needs. 3M™ Hot Melt Adhesives are designed and precisely manufactured for use in a 3M Hot Melt Applicator. When paired together, they work as a system, providing optimal performance for your design needs.



Easy to Use

| Product                                                                                                              | Temp    | Legacy SKU  | SAP SKU    | Voltage  | Plug Type                                                                                                                                                                                                                                                                                                                                | Weight <sup>1</sup> | Output <sup>2</sup> (lb/hr) | Power (120V) | Heater                     | Temp Control           | Operating Temp | Packaging |
|----------------------------------------------------------------------------------------------------------------------|---------|-------------|------------|----------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------|-----------------------------|--------------|----------------------------|------------------------|----------------|-----------|
| 3M™ Hot Melt Applicator AE, Gen II  | Low     | 62979999315 | 7100278635 | 110–230V | US                                                                                                                                                                                                                                                                                                                                       | 16.8 oz             | 4                           | 25W (250W)   | PTC self-regulating heater | Self-regulating heater | 265°F (130°C)  | 1/case    |
|                                                                                                                      | Regular | 62979999315 | 7100278995 |          |                                                                                                                                                                                                                                                                                                                                          |                     |                             |              |                            |                        | 380°F (195°C)  |           |
|                                    |         |             |            |          | <ul style="list-style-type: none"><li>• Narrow profile for better visibility to help with accuracy</li><li>• Adjustable trigger for different outputs per trigger pull, or to suit different hand sizes</li><li>• Sturdy base keeps the tool upright when not in use so glue does not melt back</li><li>• Easy to clean nozzle</li></ul> |                     |                             |              |                            |                        |                |           |
|                                                                                                                      |         |             |            |          | <div><div></div><div>AE Stick</div><div>1/2" (12mm) x 10"<br/>1/2" (12mm) x 12"</div><div>Hot Melt</div></div>                                                                                                                                                                                                                           |                     |                             |              |                            |                        |                |           |

Speed

| Product                          |                 | Stock No.      | SAP SKU    | Weight <sup>1</sup> | Output <sup>2</sup> | Temp <sup>3</sup> | Power (120V) | Packaging |
|----------------------------------|-----------------|----------------|------------|---------------------|---------------------|-------------------|--------------|-----------|
| 3M™ Hot Melt Applicator PG II    | Cartridge Feed* | 62-9938-9630-7 | 7000121615 | 4.3 lb.             | 7.5 lb./hr          | 385°F (196°C)     | 500W         | 1/case    |
|                                  | Magazine Feed*  | 62-9938-9830-3 | 7000121616 |                     |                     |                   |              |           |
| 3M™ Hot Melt Applicator PG II LT | Cartridge Feed* | 62-9783-9630-7 | 7000121604 | 4.3 lb.             | 6.0 lb./hr          | 265°F (129°C)     | 500W         |           |
|                                  | Magazine Feed*  | 62-9783-9830-3 | 7000121605 |                     |                     |                   |              |           |



- Supports high-volume demands
- Rear cartridge feed port provides easy loading and continuous flow of adhesive
- Convenient stands hold applicator in proper standby or hands free position

PG Stick

1" (25.4mm) x 3"

Hot Melt

Low Melt

\*Cartridge Feed holds up to 2 adhesive sticks (1" x 3") and the applicator holds 3 more in the chamber for a total of 5.  
Magazine Feed holds up to 9 adhesive sticks (1" x 3") and the applicator holds 3 more in the chamber for a total of 12.



# Accessories to Improve Productivity

3M™ Hot Melt Applicator Accessories and Parts are designed to offer versatility, when dispensing 3M Hot Melt Adhesives. These accessories and parts maximize the use of 3M Hot Melt Adhesives with our legacy and new Hot Melt applicators, improving productivity, optimizing precision, and reducing waste in your assembly process.



| Product/Cat # |                                                                                     | Description                          | Stock Number   | UPC Number          | Case Qty | Billing Unit |
|---------------|-------------------------------------------------------------------------------------|--------------------------------------|----------------|---------------------|----------|--------------|
| 9725*         |    | 0.072" Mini Extension Tip            | 62-9725-9930-2 | 0-00-021200-21786-9 | 3        | CS           |
| 9729*         |   | High Viscosity Valve (TC, EC, PG II) | 62-9729-9930-4 | 0-00-021200-64840-3 | 3        | CS           |
| 9785*         |  | 0.07" Tapered Aluminum Extension     | 62-9785-9930-6 | 0-00-021200-82554-5 | 3        | CS           |
| 9921*         |  | 0.090" Fluted Tip                    | 62-9921-0066-9 | 0-00-021200-21840-8 | 3        | CS           |
| 9940*         |  | 0.125" Fluted Tip                    | 62-9940-6920-1 | 0-00-021200-22036-4 | 3        | CS           |
| 9946          |  | 0.072" Brass Extension               | 62-9946-6980-2 | 0-00-021200-22040-1 | 3        | CS           |

\*Applicator tips will work with all of the all of the new 3M™ Hot Melt Applicators – GEN II and the legacy 3M™ Hot Melt Applicators, excluding the AE II.

**Note:** The technical information and data on these pages should be considered representative or typical only and should not be used for specification purposes.  
**Note:** Reference the owner manuals for replacement parts or warranty details.

| Product/Cat #                                                                                           |                                                                                     | Description                                                     | Stock Number   | UPC Number          | Case Qty | Billing Unit |
|---------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-----------------------------------------------------------------|----------------|---------------------|----------|--------------|
| <b>9945 PGIIbHsd</b><br><b>3M™ Hot Melt Applicator</b><br><b>Heavy Duty Benchstand</b>                  |    | For use with PG II and PG II LT                                 | 62-9945-9930-6 | 0-00-021200-22039-5 | 1        | CS           |
| <b>9276</b><br><b>3M™ Hot Melt Applicator</b><br><b>Bench Mount</b>                                     |   | Includes bench nozzle assembly<br>(Does not include applicator) | 62-9276-9930-6 | 0-00-021200-82277-3 | 1        | CS           |
| <b>9233</b><br><b>3M™ Hot Melt Applicator</b><br><b>PGII and PGII LT Bench</b><br><b>Mount Assembly</b> |  | For use with bench mounted applicator                           | 62-9233-2781-1 | 0-00-021200-21713-5 | 1        | CS           |
| <b>9277</b><br><b>3M™ Hot Melt Applicator</b><br><b>Foot Pedal Assembly</b>                             |  | For use with bench mounted applicator                           | 62-9277-9930-4 | 0-00-021200-82278-0 | 1        | CS           |

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For more products and information, visit [3M.com/HotMeltAdhesives](https://www.3M.com/HotMeltAdhesives) or call 1-800-362-3550.

**Product Use:** Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. Given the variety of factors that can affect the use and performance of a 3M product, user is solely responsible for evaluating the 3M product and determining whether it is fit for a particular purpose and suitable for user's method of application.

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