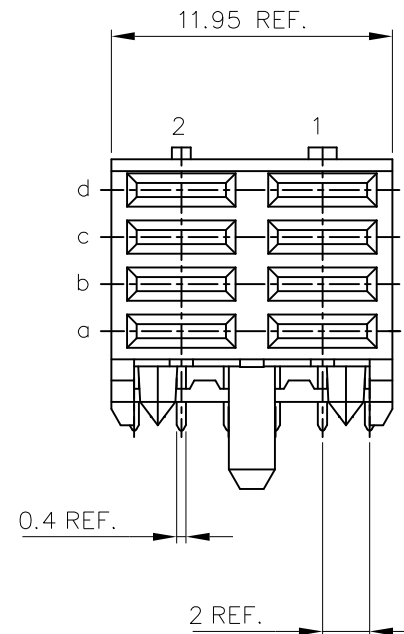
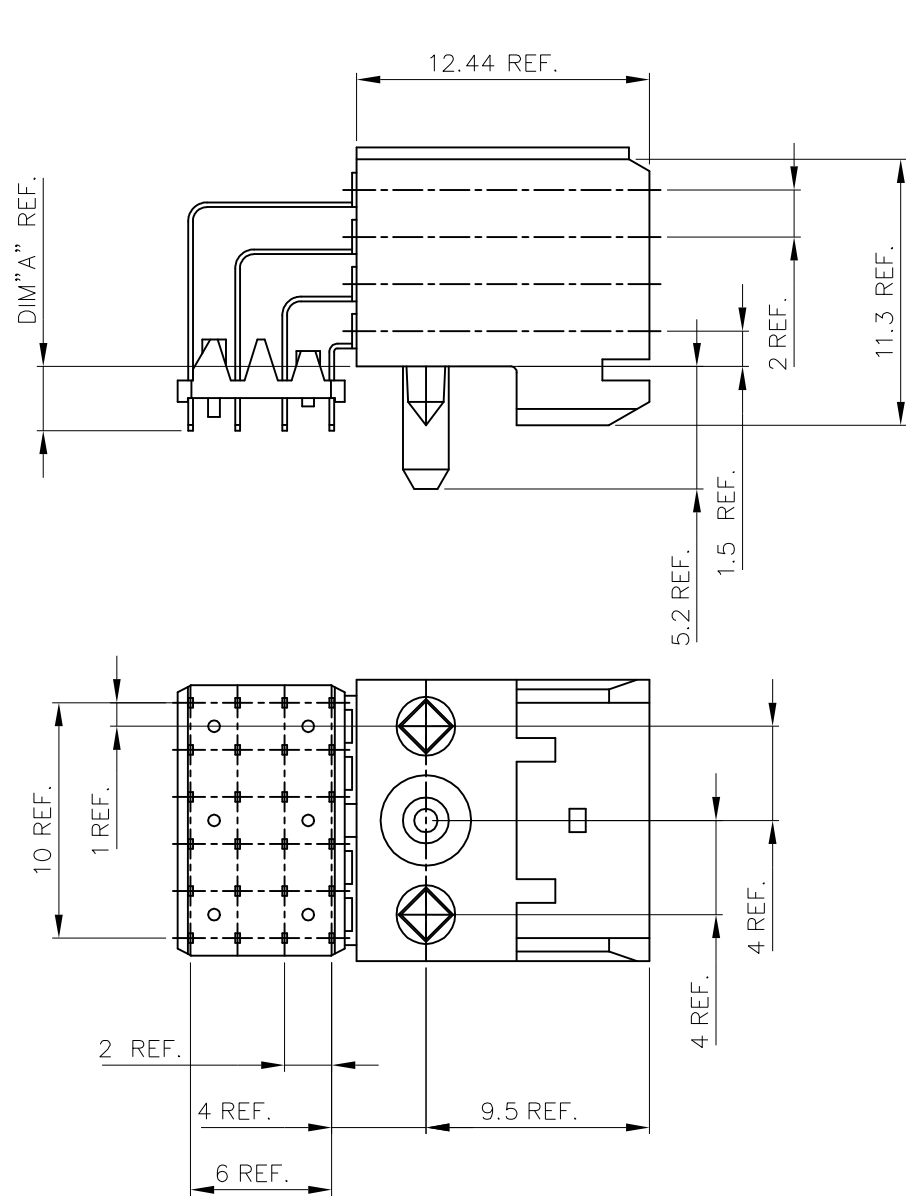


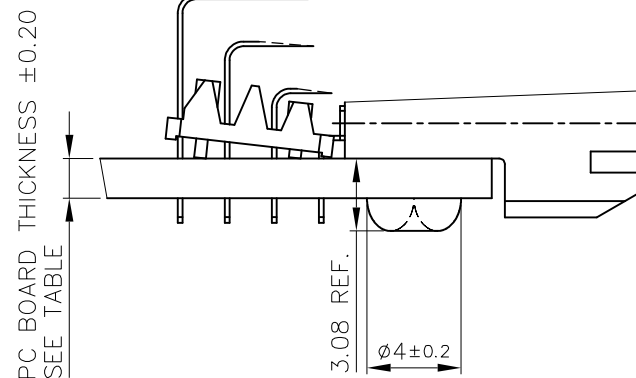
PLATING CONTACT AREA:	
DASH NR:	PERFORMANCE LEVEL
-1YY	TELCORDIA CO
-2YY	CUSTOMER SPECIAL
-3YY	CUSTOMER SPECIAL
-9YY	TELCORDIA CO
-2YYLF	CUSTOMER SPECIAL
-9YYLF	TELCORDIA CO
-1YYLF	TELCORDIA CO
-3YYLF	CUSTOMER SPECIAL

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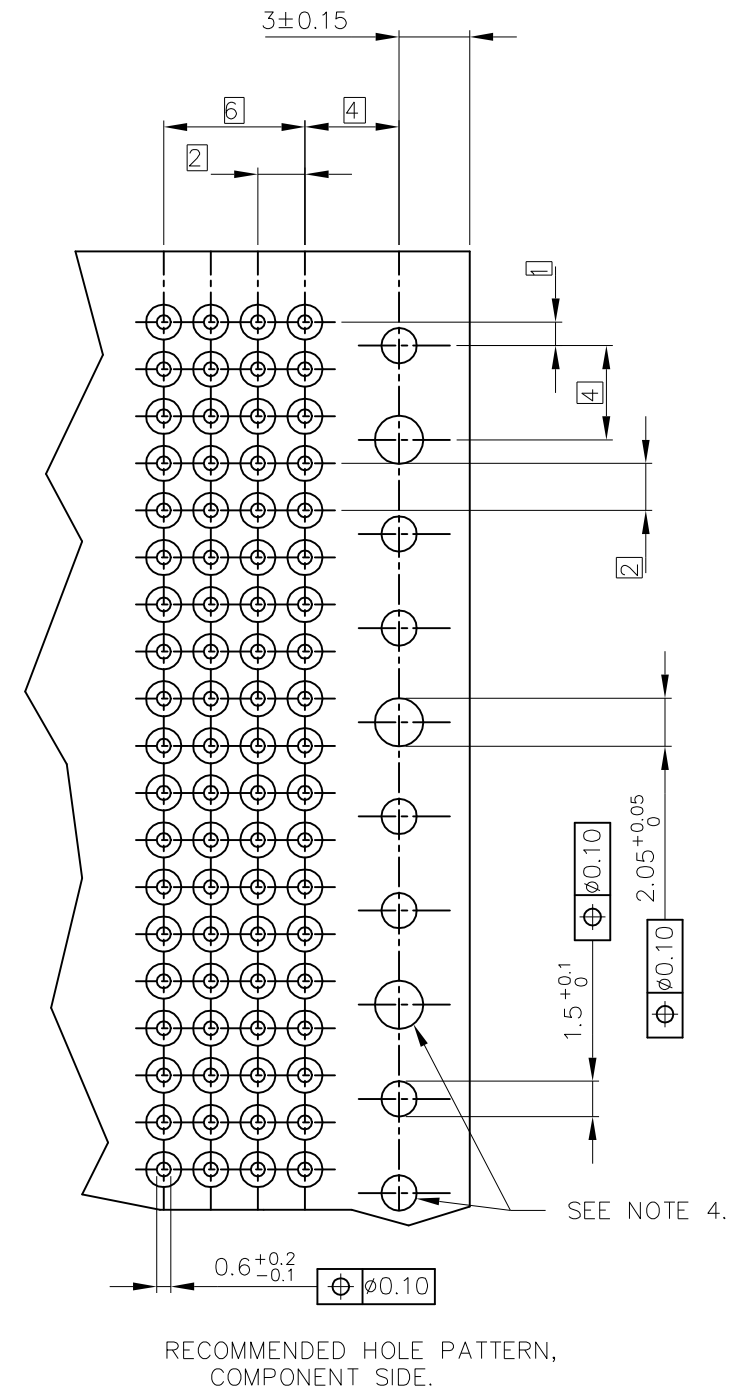
PC BOARD VERSIONS		
PRODUCTNR:	PCB THICKNESS	DIM"A"
70231-X01LF	1.6	2.90
70231-X11LF	2.4	3.53



PRODUCT AFTER HOT RIVETTING.



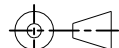
PC BOARD THICKNESS ±0.20
SEE TABLE



RECOMMENDED HOLE PATTERN,
COMPONENT SIDE.

NOTES:

- 1 BODY MAT'L: LIQUID CRYSTAL POLYMER 30% GLASS
FLAME RETARDANT ACC. UL 94-V0
- 2 TERMINAL MATERIAL: PHOSPHOR BRONZE.
- 3 INDICATED HOLES ARE UNPLATED.
- 4 PRODUCTMARKING: PARTNUMBER & BATCH ID.
- 5 THIS PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER
COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008
- 6 THE HOUSING WILL WITHSTAND EXPOSURE TO 260DEGREE PEAK
TEMPERATURE FOR 10 SECONDS IN A WAVE SOLDER APPLICATION.
- 7 THE PRODUCT SPECIFICATION GS-12-453.
- 8 FOR THE PRODUCT WITH 30u" GOLD PLATING IN TERMINAL,
THEY CAN BE REPLACED BY 30 GXT PLATING.

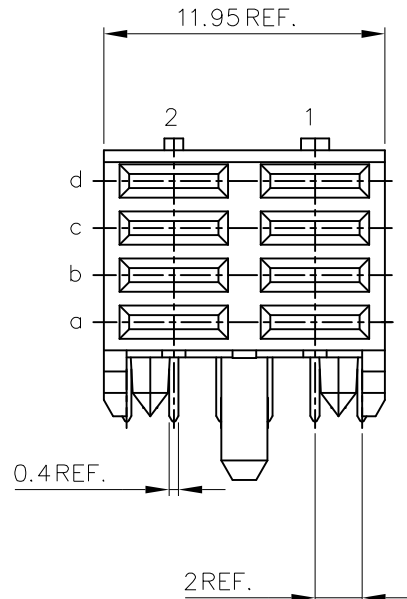
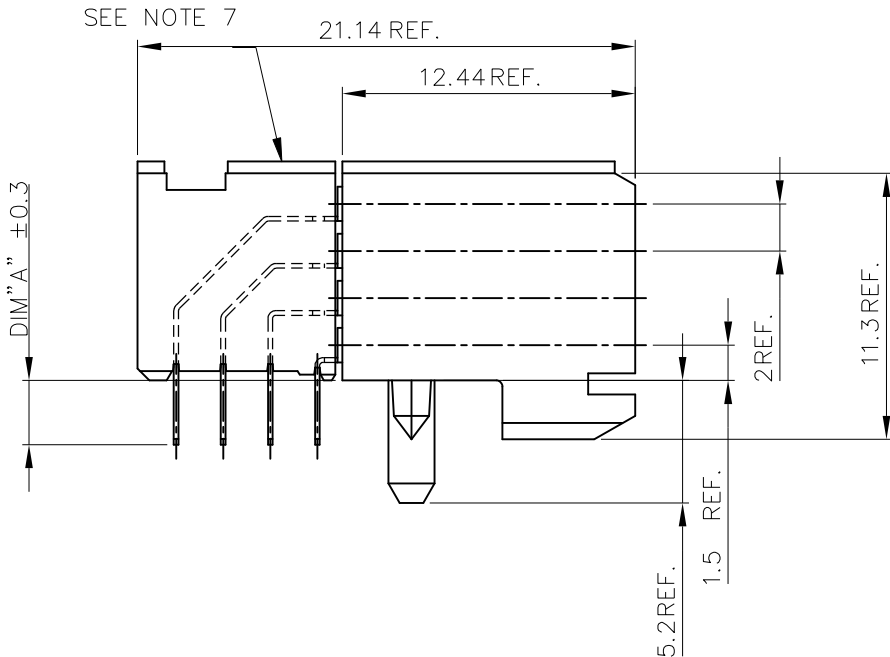
mat'l. code				surface ISO 1302 ✓				tolerance ISO 406 ISO 1101				projection 				product family METRAL (tm)																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																									
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PLATING CONTACT AREA:	
DASH NR:	PERFORMANCE LEVEL
-1YY	TELCORDIA CO
-2YY	CUSTOMER SPECIAL
-3YY	CUSTOMER SPECIAL
-9YY	TELCORDIA CO
-2YYLF	CUSTOMER SPECIAL
-9YYLF	TELCORDIA CO
-1YYLF	TELCORDIA CO
-3YYLF	CUSTOMER SPECIAL

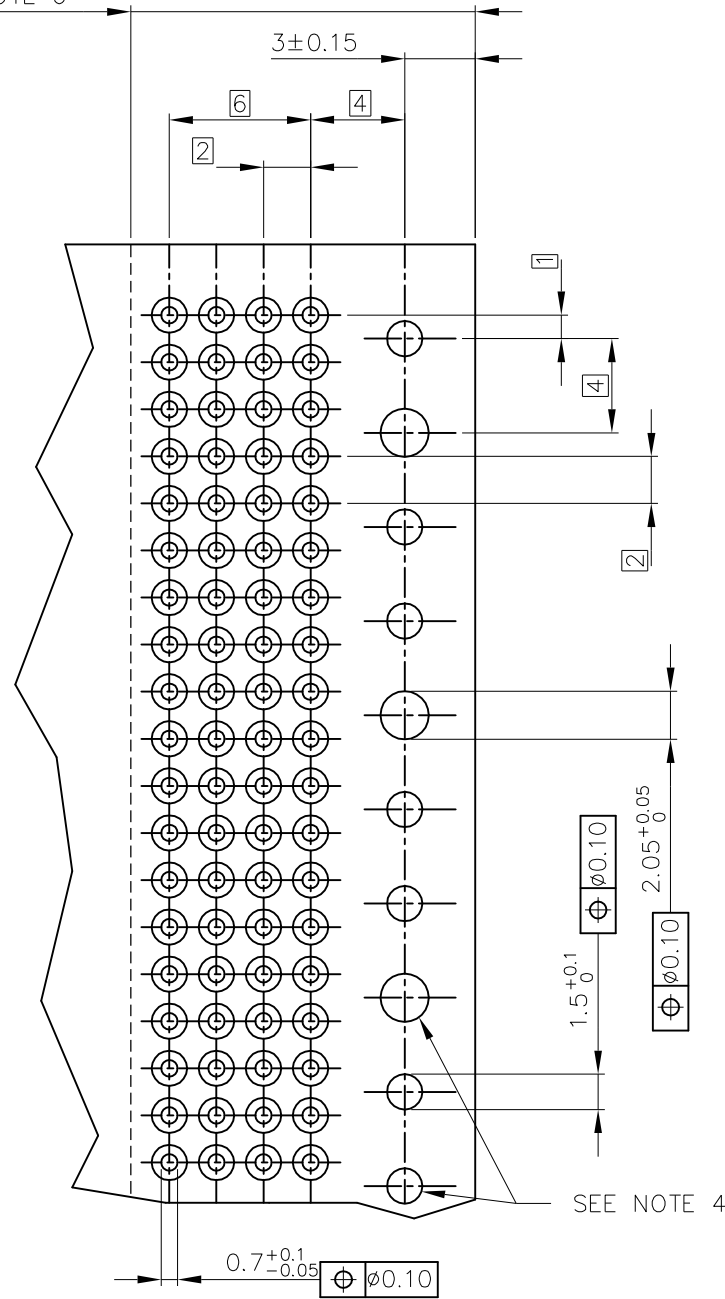
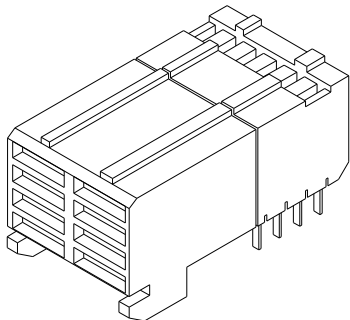
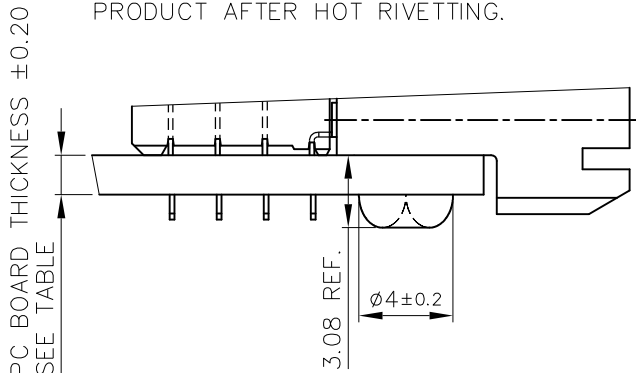
OBSOLETE
OBSOLETE
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OBSOLETE

PC BOARD VERSIONS		
PRODUCTNR:	PCB THICKNESS	DIM "A"
70231-X02LF	1.6	2.90
70231-X12LF	2.4	3.53

14.64 REF. SEE NOTE 6



PRODUCT AFTER HOT RIVETTING.

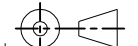


RECOMMENDED HOLE PATTERN,
COMPONENT SIDE.

SEE NOTE 4.

NOTES:

- 1 BODY MAT'L: LIQUID CRYSTAL POLYMER 30% GLASS
FLAME RETARDANT ACC. UL 94-V0
- 2 TERMINAL MATERIAL: PHOSPHOR BRONZE.
- 3 INDICATED HOLES ARE UNPLATED.
- 4 PRODUCT MARKING: PARTNUMBER & BATCH ID.
- 5 SET BACK FOR PRESS BLOCK.
- 6 TOP SURFACE OF PRESS BLOCK MAY EXTEND UP TO
0.4MM HIGHER THAN HOUSING. THIS MAY AFFECT THE
TAIL LENGTH BEFORE APPLICATION TO A BOARD
- 7 THIS PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER
COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008
- 8 THE HOUSING WILL WITHSTAND EXPOSURE TO 260DEGREE PEAK
TEMPERATURE FOR 10 SECONDS IN A WAVE SOLDER APPLICATION.
- 9 THE PRODUCT SPECIFICATION GS-12-453.
- 10 FOR THE PRODUCT WITH 30u" GOLD PLATING IN TERMINAL,
THEY CAN BE REPLACED BY 30 GXT PLATING.

mat'l. code				surface ISO 1302 ✓		tolerance ISO 406 ISO 1101		projection 		product family METRAL (tm)											
ltr	ecn no	dr	date	tolerances unless otherwise specified								title RA FEMALE POWER STB 12MM VERSION									
P				angles	linear	0.X ±0.30															
						0.XX ±0.15															
						0° ±2°															
							0.XXX ±0.05		scale 5:1												
				dr	R.TRLPPE		1990-09-18				dwg no				sheet 2 of 2				size		
				engr	BOUWKNEGT		1990-09-18				70231				A3						
				chr	VAN ZANTEN		1990-09-18														
				appd	VAN ZANTEN		1990-09-18														
sheet index		revision sheet																			