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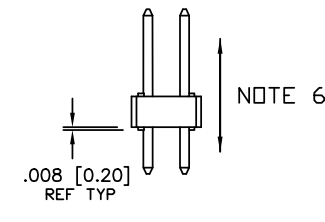
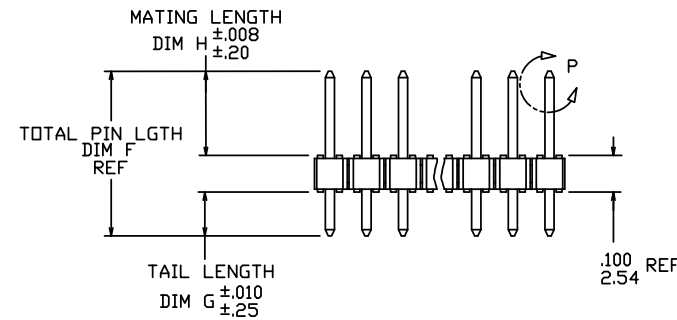
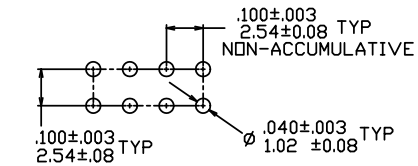
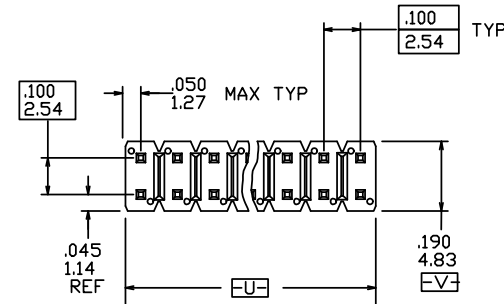
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PRODUCT NUMBER

XXXXX-YYYHTLF

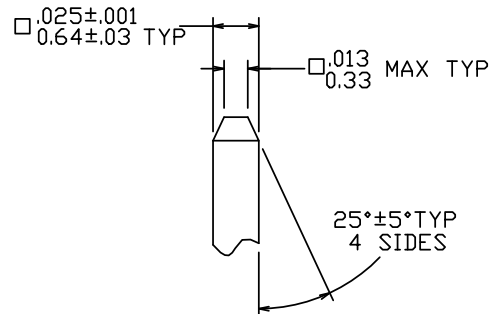
LEAD FREE OPTION
SEE NOTE 1,10TUBE PACKAGING OPTION
SEE NOTE 1HIGH TEMPERATURE PLASTIC
SEE NOTE 1NO OF
POSITIONS
SEE NOTE 1PIN PLATING
SEE SHEET 2

BASE PART NO.



⌀ .020/.51 (M) U (M) V (S)

NOTE 4



rev	ecn no	dr	date
AG	V20801	MHT	4/29/02
AH	M04-0234	AGS	12/29/05
AJ	M05-0072	MHT	5/03/05
AK	M06-0269	MHT	7/17/06
AL	M06-0346	MHT	9/04/06
AM	M08-0291	MHT	10/06/08
AN	N11-0118	J.Z	2011-04-12

www.fciconnect.com			surface 6.4 ISO 1302	tolerance std ISO 406 ISO 1101	projection A4	INCH/MM ↔
TOLERANCES UNLESS OTHERWISE SPECIFIED			ANGULAR	LINEAR	size	Scale
Dr	T. BREWBAKER	7/29/94	0°	±2°	±0.3	1.000
Eng	T.HANNA	7/29/94	0°	±2°	±0.15	
Chr	J. MURPHY	7/29/94	0°	±2°	±0.05	
Appr	T.HANNA	7/29/94	Product family		ECN	N11-0118
title			BERGSTIK® II HEADER		Spec ref	
catalog no			.100/2.54 DR SELF-RET		dwg no	69192
			CUSTOMER		Rev.	AN
					sheet 1 of 4	

REV F - 2006-04-17

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PDM: Rev:AN

STATUS Released 4 Printed: Apr 20, 2011

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PIN PLATING CODES:

XXXX-1YY	30u"/0.76u MIN (SEE NOTE 11) OVER 50u"/1.27u MIN Ni
XXXX-2YY	15u"/0.38u MIN (SEE NOTE 11) OVER 50u"/1.27u MIN Ni
XXXX-3YY	50u"/1.27u MIN (SEE NOTE 11) OVER 50u"/1.27u MIN Ni
XXXX-4YY	100u"/2.54u MIN Sn OVER 50u"/1.27u MIN Ni (SEE NOTE 12)
XXXX-4YYHLF	
XXXX-5YY	15u"/0.38u MIN (SEE NOTE 11) OVER 50u"/1.27u MIN Ni
XXXX-6YY	30u"/0.76u MIN (SEE NOTE 11) OVER 50u"/1.27u MIN Ni
XXXX-7YY	30u"/0.76u MIN (SEE NOTE 11) OVER 50u"/1.27u MIN Ni
XXXX-8YY	15u"/0.38u MIN (SEE NOTE 11) OVER 50u"/1.27u MIN Ni
XXXX-9YY	15u"/0.38u MIN (SEE NOTE 11) OVER 50u"/1.27u MIN Ni
XXXX-0YY	30u"/0.76u MIN (SEE NOTE 11) OVER 50u"/1.27u MIN Ni

NOTES

(1) PART NUMBER OPTIONS:

PIN PLATING CODES (SEE ABOVE)

HIGH TEMP. MATERIAL:

FOR HIGH-TEMPERATURE APPLICATIONS, SPECIFY AN "H" AT THE END OF THE PART NUMBER, AND PCT WILL BE SUPPLIED.

NUMBER OF POSITION:

ANY NUMBER OF POSITIONS FROM 2 (2X1) THRU 72 (2X36).

PACKAGING:

PACKAGED IN POLY BAGS.

EIGHT DIGIT PART NUMBERS FOLLOWED BY A "T" ARE PACKAGED IN TUBES. SEE SPECIFIC PART NUMBERS FOR AVAILABILITY.

LEAD FREE:

ADD "HLF" SUFFIX AT THE END OF PART NUMBER FOR LEAD FREE OPTION, NOT AVAILABLE FOR -5YY, -5YYH, -6YY & -6YYH.

(2) BODY MATERIAL:

MANUFACTURER'S OPTION OF NYLON OR PCT, GLASS FIBER REINFORCED, FLAME RETARDENT PER UL-94V-0.

COLOR: BLACK. OR

MINERAL FILLED LCP, COLOR BLACK

FLAME RETARDENT PER UL-94V-0

PART NUMBERS WITH "H" SUFFIX WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE FOR 20 SECONDS IN WAVE SOLDER, INFRA-RED OR VAPOR PHASE SOLDER PROCESS.

PART NUMBERS WITHOUT "H" SUFFIX WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE FOR WAVE SOLDER PROCESS.

(3) PIN MATERIAL: PHOS-BRONZE.

(4) MEASURED WITH PART IN RESTRAINED CONDITION.

5. TWO SIDES OF PIN TIPS NOT PLATED. TYPICAL BOTH ENDS.

(6) 2LBS/0.9KG MIN PIN RETENTION IN EITHER DIRECTION.

(7) ±.010/0.25 TOL. APPLIES TO ALL "G" TAILS EXCEPT INDICATED PARTS ON TABLE WHERE +.010/0.25, -.000/0.00 APPLIES.

(8) SECTION R-R DIMENSIONS APPLY TO RETENTION PIN POSITIONS ONLY LOCATED AT MANUFACTURES OPTION.

9. 5LB/2.3KG MAX INSERTION FORCE AND .25LB/.1KG MIN RETENTION FORCE PER RETENTIVE PIN USING .062/1.57 THICK CIRCUIT BOARDS AND RECOMMENDED HOLE PATTERN.

(10) THESE PRODUCTS MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATION AS DESCRIBED IN GS-22-008.

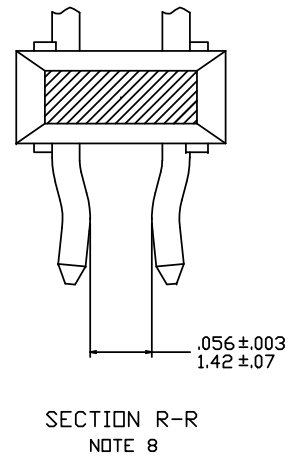
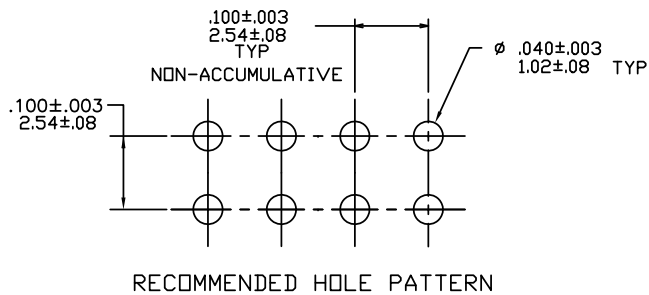
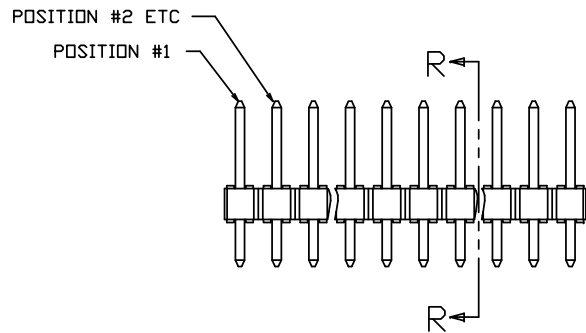
(11) PLATING OPTIONS:
PERFORMANCE PLATING WILL BE EITHER GOLD OR GXT ON POST OR TAIL, OPTIONALLY (78~295u"/2~7.5u) TIN ON TAIL.

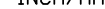
(12) "THIS PRODUCT HAS 100% TIN PLATING IN THE INTERFACE AND HAS NOT BEEN TESTED FOR WHISKER GROWTH IN ALL INTERCONNECT ENVIRONMENTS."

www.fciconnect.com			surface ISO 1302 ✓		tolerance std ISO 406 ISO 1101				INCH/MM ←————→	
			TOLERANCES UNLESS		OTHERWISE SPECIFIED					
Dr	T. BREWBAKER	7/29/94	ANGULAR	LINEAR	0.X	±0.3	size	A4	Scale	
Eng	T.HANNA	7/29/94			0.XX	±0.15	1.000			
Chr	J. MURPHY	7/29/94			0.XXX	±0.05	ECN N11-0118			
Appr	T.HANNA	7/29/94	Product family BERGSTIK				Spec ref			
	title				BERGSTIK® II HEADER				Rev	
	.100/2.54 DR SELF-RET				69192				AN	
	catalog no				CUSTOMER				sheet 2 of 4	



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www.fciconnect.com			surface ISO 1302 ✓		tolerance std ISO 406 ISO 1101		projection 		INCH/MM 					
			TOLERANCES UNLESS		OTHERWISE SPECIFIED									
Dr	T. BREWBAKER	7/29/94	ANGULAR		LINEAR		0.X		±0.3		size A4	Scale 1.000		
Eng	T.HANNA	7/29/94					0.XX		±0.15					
Chr	J. MURPHY	7/29/94	0° ±2°				0.XXX		±0.05		ECN	N11-0118		
Appr	T.HANNA	7/29/94	Product family				BERGSTIK		Spec ref					
		title					BERGSTIK® II HEADER					dwg no	69192	Rev. AN
							.100/2.54 DR SELF-RET							
		catalog no					CUSTOMER					sheet 3 of 4		

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PRODUCT NUMBER	TOTAL PIN LENGTH		TAIL LENGTH		MATING LENGTH			
	DIM F	DIM F	DIM G	DIM G	DIM H	DIM H		
	ENGLISH	METRIC	ENGLISH	METRIC	ENGLISH	METRIC	PACKAGING	NOTES
69192-XXY	0.450	11.43	0.120	3.05	0.230	5.84	POLY BAGS/TUBES	
78252-XXY	UNAVAILABLE							
78548-XXY	0.538	13.67	0.120	3.05	0.318	8.08	POLY BAGS	
78577-XXY	0.650	16.51	0.120	3.05	0.430	10.92	POLY BAGS	
79214-XXY	0.620	15.75	0.120	3.05	0.400	10.16	POLY BAGS	
79979-XXY	0.450	11.43	0.120	3.05	0.230	5.84	POLY BAGS/TUBES	7
86380-XXY	0.470	11.94	0.120	3.05	0.250	6.35	POLY BAGS	
86584-XXY	0.760	19.30	0.120	3.05	0.540	13.72	POLY BAGS	
87444-XXY	1.090	27.69	0.125	3.18	0.865	21.97	POLY BAGS	
87456-XXY	0.840	21.34	0.120	3.05	0.620	15.75	POLY BAGS	
87457-XXY	0.990	25.15	0.120	3.05	0.770	19.56	POLY BAGS	
87837-XXY	0.585	14.86	0.120	3.05	0.365	9.27	POLY BAGS	
87920-XXY	0.830	21.08	0.120	3.05	0.610	15.49	POLY BAGS	
88526-XXY	1.340	34.04	0.120	3.05	1.120	28.45	POLY BAGS	
88714-XXY	0.640	16.26	0.120	3.05	0.420	10.67	POLY BAGS	
89580-XXY	0.930	23.62	0.120	3.05	0.710	18.03	POLY BAGS	
90824-XXY	0.420	10.67	0.120	3.05	0.200	5.08	POLY BAGS	
94654-XXYH	0.415	10.54	0.085	2.16	0.230	5.84	POLY BAGS	
95066-XXYH	1.240	31.50	0.120	3.05	1.020	25.91	POLY BAGS	
95654-XXYH	0.880	22.35	0.120	3.05	0.660	16.76	POLY BAGS	
98845-XXYH	0.572	14.54	0.120	3.00	0.354	9.00	POLY BAGS/TUBES	
10002463-XXYH	0.503	12.78	0.085	2.16	0.318	8.08	POLY BAGS	---

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OPTION

NOTE 1,10

NOTE 1,10

www.fciconnect.com			surface ISO 1302 ✓		tolerance std ISO 406 ISO 1101		projection 		INCH/MM ←————→			
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Appr	T.HANNA	7/29/94	Product family		BERGSTIK		Spec ref					
	title				BERGSTIK® II HEADER .100/2.54 DR SELF-RET				dwg no		69192	Rev
	catalog no								CUSTOMER		sheet 4 of 4	

REV F - 2006-04-17

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