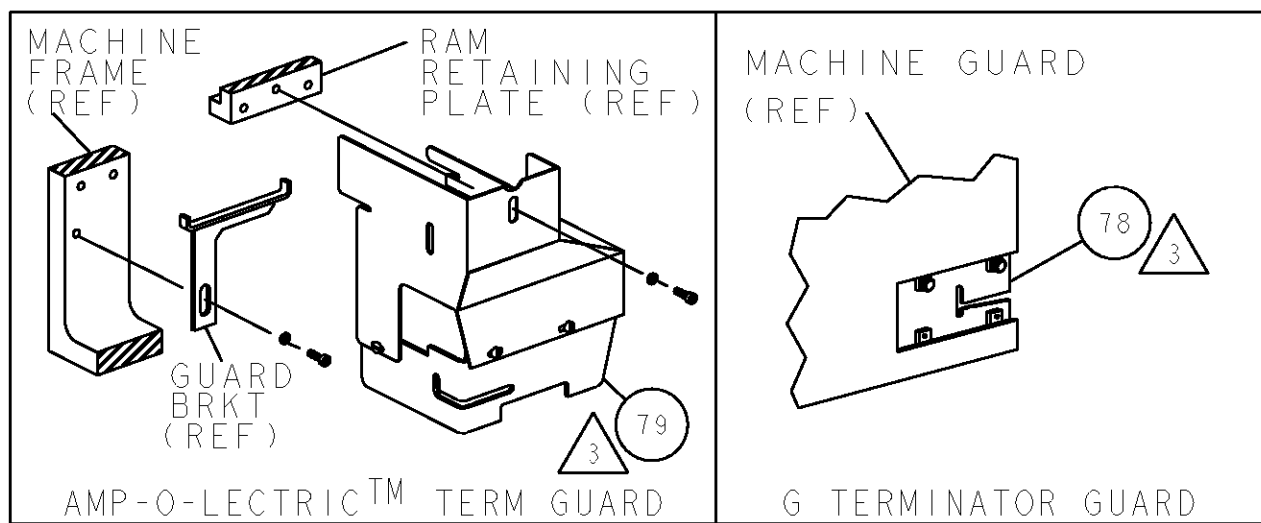
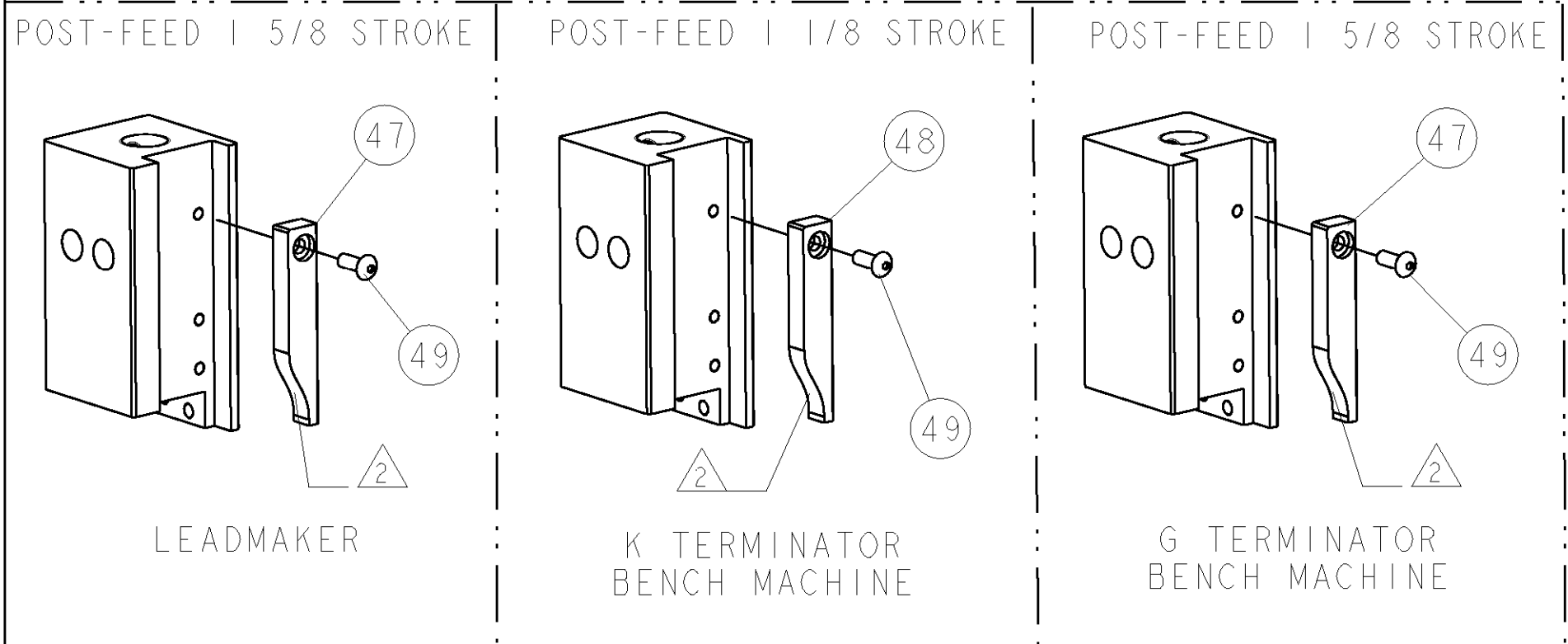
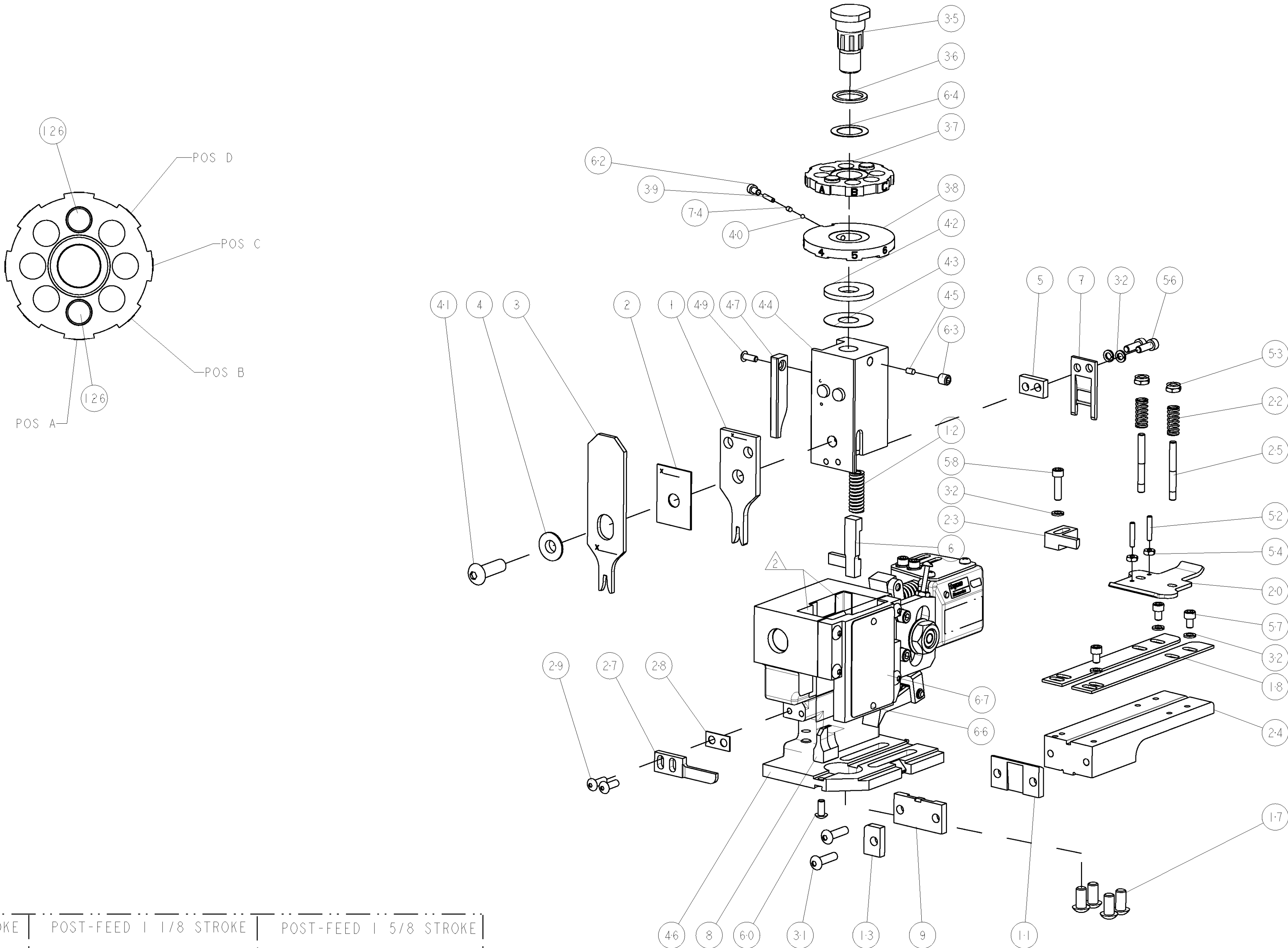


8			7		
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	
1852156-1	I	122500-1	LEADMAKER & BENCH MODEL G	POST FEED	
1852156-2	I	565435-5	BENCH MODEL K	POST FEED	
7-1852156-7	I	-	SPARE PARTS	-	

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



TERMINAL NAME: FEMALE TAB					
TYCO #	COMP #	INTER LOCK TERMINAL - AMP CRIMP SPECS			
1572861-1	JDJ-2030-2				
-	-	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
-	-	A	.054±.002[1.37±0.05mm]	20	
-	-	B	-	-	
-	-	C	-	-	
-	-	D	-	-	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	.080 [2.03mm]	F	20AWG
-	-	INSUL	.110 [2.79mm]	F	-
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTIONS	SET UP GAGE	
.187 - .202	NONE	.830	408-8040	458637-1	



-	2	2	-	2-354779-2	PIN, WIRE DISC, .3100	126
-	REF	-	-	455749-1	GUARD WINDOW	79
-	-	REF	-	679532-1	INSERT, GUARD	78
-	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	74
-	1	1	-	217238-1	GENERAL INSTRUCTION PKG	72
-	1	1	-	4088039	EF APPL INST 408-8039	71
-	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	-	23030-1	SCR, SKT HD CAP 6-32 X .25	62
-	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	58
-	3	3	-	2-21000-5	SCR, SKT HD CAP 8-32 X .250	57
-	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	56
-	2	2	-	21018-4	NUT, HEX, REG 4-40	54
-	2	2	-	21022-2	NUT, LOCK, HEX, TORQUE, 8-32	53
-	2	2	-	2-21006-6	SCR, SET, CUP POINT 4-40 X .625	52
-	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	49
-	1	-	-	690501-3	CAM, POST FEED, 1 1/8	48
-	-	1	-	690501-4	CAM, POST-FEED 1 5/8	47
-	1	1	-	458980-1	SUB ASSY, APPLICATOR FRAME	46
-	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	-	455674-1	RAM	44
-	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	-	23241-6	BALL, STEEL	40
-	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	-	690142-1	DISC, INSULATION	38
-	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	-	690212-1	POST, RAM	35
-	6	6	-	21024-4	WASHER, SPRG LOCK, REG NO 8	32
-	2	2	-	2-21002-9	SCR, BTN SKT HD CAP 10-32 X .750	31
-	2	2	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	29
-	1	1	-	1-690451-7	SPACER, STRIPPER	28
-	1	1	-	240639-1	STRIPPER (MACHINING)	27
-	2	2	-	22354-8	STUD, THREADED	25
-	1	1	-	458803-5	PLATE, STRIP GUIDE	24
-	1	1	-	240825-2	PLATE, STRIP HOLD DOWN	23
-	2	2	-	4-22281-1	SPRING, DRAG	22
-	1	1	-	454177-1	DRAG	20
-	2	2	-	454204-1	GUIDE, LOWER STRIP	18
-	4	4	-	3-21002-3	SCR, BTN SKT HD CAP 1/4-20 X .500	17
-	1	1	-	690481-2	SPACER, HOLD DOWN	13
-	1	1	-	23846-1	SPRING, DIE	12
-	1	1	-	240833-4	PLATE, REAR SHEAR	11
-	1	1	-	690482-1	PLATE, FRONT SHEAR	9
-	1	1	-	1633249-3	ANVIL, COMBINATION	8
-	1	1	-	690474-2	BLADE, SLUG	7
-	1	1	-	1-455892-4	HOLD DOWN, TERMINAL	6
-	1	1	-	5-240641-0	SPACER	5
-	1	1	-	1-238009-3	BLOCK, FL CRIMPER SPACER	4
-	1	1	-	1-1424909-1	CRIMPER, INSULATION F	3
-	1	1	-	455888-7	SPACER, CRIMPER	2
-	1	1	-	2-456405-7	CRIMPER, WIRE PREMIUM	1

-77	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
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DIMENSIONS: INCHES				CHK B. HIGMAN 09NOV2005	NAME	END FEED HDM APPLICATOR
TOLERANCES UNLESS OTHERWISE SPECIFIED:				APVD T. ELBIN 09NOV2005	PRODUCT SPEC	-
1 PLC ±.01				APPLICATION SPEC		
2 PLC ±.01				NONE		
3 PLC ±.001				NONE		
4 PLC ±.0001				NONE		
ANGLES ±.0001				NONE		
FINISH				NONE		
MATERIAL				NONE		
CUSTOMER DRAWING				SCALE 3:5 SHEET 1 OF 1 REV		

CUSTOMER VIEWABLE ASSEMBLY