

Speed Controller with One-touch Fittings In-line Type *Series AS*

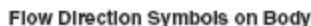
Reduce the mounting height and enables compact machinery design. Effective area is larger than the former model.

- **Metric size** (Release button: White color)
ø2, ø3.2, ø4, ø6, ø8, ø10, ø12
- **Inch size** (Release button: Orange color)
ø1/8", ø5/32", ø3/16", ø1/4", ø5/16", ø3/8", ø1/2"

Applicable tubing materials
Nylon, soft nylon, and polyurethane tubing are applicable.

Option
Hexagonal lock nut,
Nickel plated option

The increased number of needle rotations (8 to 10 turns) permits easy control at low speeds.



Model	Applicable tubing O.D.														Applicable cylinder bore size (mm)
	Metric size							Inch size							
	2	3.2	4	6	8	10	12	1/8"	5/32"	3/16"	1/4"	5/16"	3/8"	1/2"	
AS1001F	●	●	●	●				●		●	●				6, 10, 16, 20 (1)
AS2001F			●	●					●	●	●				20, 25, 32
AS2051F				●	●					●	●	●			20, 25, 32, 40
AS3001F				●	●	●	●				●	●	●		40, 50, 63
AS4001F						●	●						●	●	63, 80, 100

Specifications

Fluid	Air
Proof pressure	1.5 MPa (1.05 MPa ⁽¹⁾)
Max. operating pressure	1 MPa (0.7 MPa ⁽¹⁾)
Min. operating pressure	0.1 MPa
Ambient and fluid temperature	-5 to 60°C (No freezing)
Number of needle rotations	10 turns (8 turns ⁽²⁾)
Applicable tubing material ⁽³⁾	Nylon, Soft nylon, Polyurethane ⁽⁴⁾
Option	Hexagonal lock nut, Electroless nickel plated ⁽⁵⁾

Flow Rate and Effective Area

Model		AS1001F		AS2001F		AS2051F		AS3001F			AS4001F	
Tubing O.D.	Metric size	ø2	ø3.2, ø4, ø6	ø4	ø6	ø6	ø8	ø6	ø8	ø10, ø12	ø10	ø12
	Inch size	—	ø1/8", ø5/32" ø3/16", ø1/4"	ø5/32"	ø3/16", ø1/4"	ø3/16"	ø1/4", ø5/16"	ø1/4"	ø5/16"	ø3/8"	ø3/8"	ø1/2"
Controlled flow (Free flow)	Air flow (l/min) (ANR)	20	100	130	230	290	460	420	660	920	1050	1390
	Effective area (mm²)	0.3	1.5	2	3.5	4.5	7	6.5	10	14	16	21

How to Order

Body size

100	M5 standard
200	1/8 standard
205	1/4 standard
300	3/8 standard
400	1/2 standard

With One-touch fittings

↓ Option*

Nil	None
K	Hexagonal lock nut
N	Electroless nickel plated

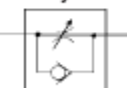
* If more than one option is required, write option part numbers in the order of 'K', 'N'.

• Applicable tubing O.D.

Metric size	Inch size
02 $\varnothing 2$	01 $\varnothing 1/8"$
23 $\varnothing 3.2^*$	03 $\varnothing 5/32"$
04 $\varnothing 4$	05 $\varnothing 3/16"$
06 $\varnothing 6$	07 $\varnothing 1/4"$
08 $\varnothing 8$	09 $\varnothing 5/16"$
10 $\varnothing 10$	11 $\varnothing 3/8"$
12 $\varnothing 12$	13 $\varnothing 1/2"$

* Use $\phi 1/8"$ tube.

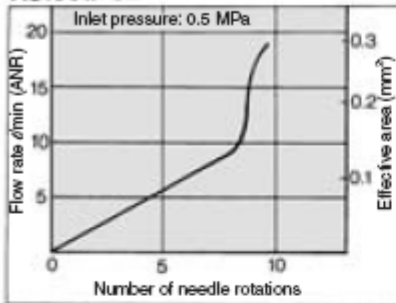
JIS Symbol



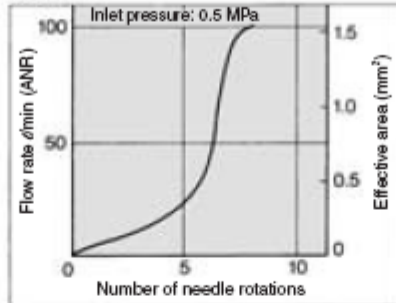
Made to Order
Refer to page 431 for details.

Needle Valve/Flow Characteristics

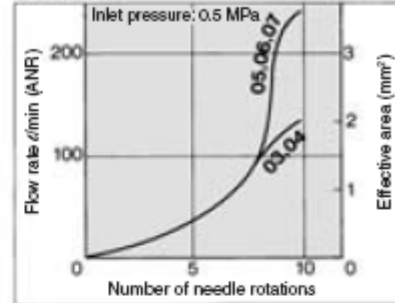
AS1001F-02



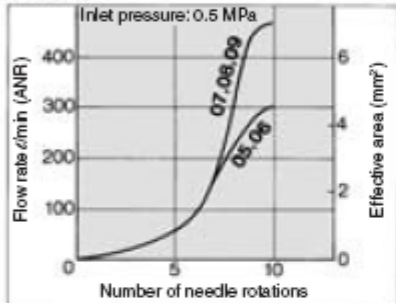
AS1001F



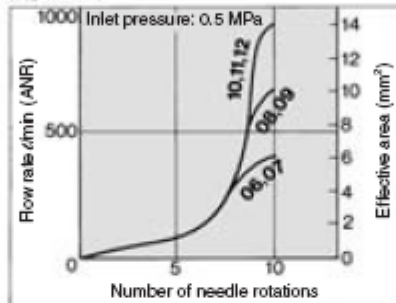
AS2001F



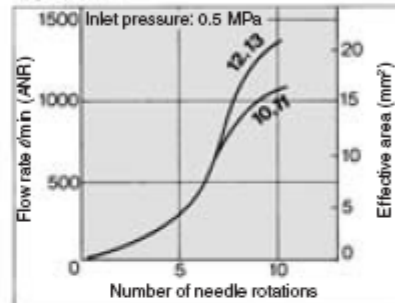
AS2051F



AS3001F



AS4001F



⚠ Caution

Be sure to read before handling.
Refer to front matters 58 and 59 for Safety Instructions and pages 412 to 414 for Flow Control Equipment Precautions.

Made to Order



Lubricant: Vaseline

X12

Grease-free (Seal: Fluorine Coating) +
Throttle Valve (Without Check Valve)

X21

Ex.) AS2001F-04-X12

Ex.) AS2001F-04-X21

Note) Not particle-free

Throttle Valve (Without Check Valve)

X214

Ex.) AS2001F-04-X214

AS

ASP

ASN

AQ

ASV

AK

VCHC

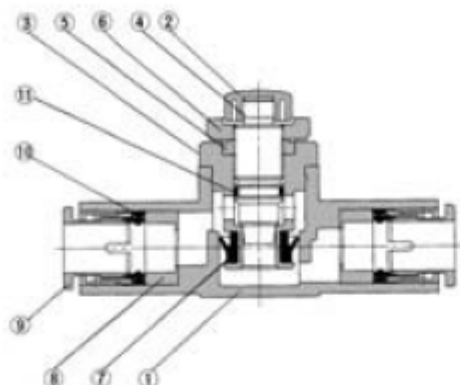
ASS

ASR
ASQ

KE

TMH

Construction



Component Parts

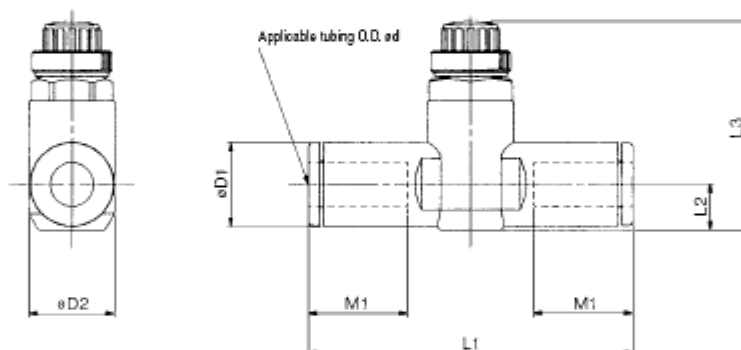
No.	Description	Material	Note
1	Body A	PBT	
2	Handle	PBT ⁽¹⁾	
3	Body B	Brass	Electroless nickel plated
4	Needle	Brass	Electroless nickel plated
5	Needle guide	Brass	Electroless nickel plated
6	Lock nut	Brass ⁽²⁾	Electroless nickel plated
7	U seal	HNBR	
8	Spacer	—	
9	Cassette	—	
10	Packing	NBR	
11	O-ring	NBR	

Note 1) AS1001F-02 is made of electroless nickel plated brass.

Note 2) AS□□1F type is made of steel.



In-line Type



Metric Size

Model	Applicable tubing O.D. ad	D1	D2	L1	L2	L3 ⁽¹⁾		M1	Mass (g)
						Max.	Min.		
AS1001F-02	2	6	6	25.4	3.4	20.9	18.4	8.8	3
AS1001F-23	3.2	8.4	10	38.0	4.5	23.5	20.7	12.7	6
AS1001F-04	4	9.3		39.2	5.2	24.2	21.4	7	
AS1001F-06	6	11.6		40.7	6.2	25.2	22.4	13.5	8
AS2001F-04	4	9.3	11.8	40.7	5.2	32.6	27.6	12.7	12
AS2001F-06	6	11.6		44.8	6.3	33.7	28.7	13.5	13
AS2051F-06	6	12.8	14.8	53.2	6.7	35.2	30.2	17	22
AS2051F-08	8	15.2		59.8	8.1	36.5	31.5	18	25
AS3001F-06	6	12.8	19.8	59	7.4	38.3	33.3	17	36
AS3001F-08	8	15.2		64.4	8.2	39.1	34.1	18	40
AS3001F-10	10	18.5		71.6	9.8	40.6	35.6	21	44
AS3001F-12	12	20.9	26.5	76	11	41.8	36.8	22	48
AS4001F-10	10	18.5		77.7	11.3	51.1	43.6	21	85
AS4001F-12	12	20.9		82.1		52.1	44.6	22	89

Note 1) Reference dimensions

Inch Size

Model	Applicable tubing O.D. ad	D1	D2	L1	L2	L3 ⁽¹⁾		M1	Mass (g)
						Max.	Min.		
AS1001F-01	1/8"	8.4	10	38	4.5	23.5	20.7	12.7	6
AS1001F-03	5/32"	9.3		39.2	5.2	24.2	21.4	7	
AS1001F-05	3/16"	11.4		48.7	6.2	25.2	22.4	16.5	12
AS1001F-07	1/4"	12	11.8	40.7	5.2	32.6	27.6	12.7	12
AS2001F-03	5/32"	9.3		40.7	5.2	32.6	27.6	12.7	12
AS2001F-05	3/16"	11.4		50	6.2	33.6	28.6	16.5	18
AS2001F-07	1/4"	13.2	14.8	52.2	7.1	34.5	29.5	17	16
AS2051F-05	3/16"	11.4		52.2	6.2	34.6	29.6	16.5	24
AS2051F-07	1/4"	13.2		54.4	7.1	35.5	30.5	17	22
AS2051F-09	5/16"	15.2	19.8	59.8	8.1	36.5	31.5	18	25
AS3001F-07	1/4"	13.2		59	7.4	38.3	33.3	17	36
AS3001F-09	5/16"	15.2		64.4	8.2	39.1	34.1	18	40
AS3001F-11	3/8"	17.9	26.5	70.8	9.5	40.3	35.3	21	52
AS4001F-11	3/8"	17.9		76.9	10.3	51	43.5	21	93
AS4001F-13	1/2"	21.7		83.1	11.6	52.4	44.9	22	106

Note 1) Reference dimensions