

D
Dimensioning and tolerancing per ASME Y14.5M-2009
C

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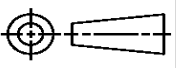
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4		3		2		1							
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									A1	ECR-13-008766	30MAY2013	XZ	LZ

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER 2151034-2

FOR REPLACEMENT PARTS FOR APPLICATOR 1385827
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.


THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1385827

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN X. ZHAO		 TE Connectivity			
DIMENSIONS:		CHK L. ZHANG					
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD L. ZHANG			
		0 PLC ±		NAME			
		1 PLC ±		PRODUCT SPEC			
MATERIAL		2 PLC ±		APPLICATION SPEC			
		3 PLC ±		SIZE			
		4 PLC ±		CAGE CODE			
FINISH		WEIGHT		DRAWING NO			
				RESTRICTED TO			
				C- 1385827			
				SCALE			
				SHEET 1 OF 3			
				REV A1			

g and tolerancing per A

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-1	LEADMAKER	AIRFEED 
-2	BENCH MODEL K	AIRFEED
-3	LEADMAKER	DOUBLE ACTING AIRFEED
-4	BENCH MODEL G	AIRFEED
-77	SPARE TOOLING KIT	

		-	-	-	1	-	-	-	C	692655-5	AIR FEED VALVE ASSY	69
		-	-	-	1	-	-	-	B	461065-4	AIR FEED ASSY	68
		-	-	-	REF	-	-	-	A	24042-2	VALVE, SHUT OFF	67
		-	-	-	REF	-	-	-	C	692655-1	AIR FEED VALVE ASSY	66
		-	1	-	1	1	-	-	B	461065-1	AIR FEED ASSEMBLY	65
		-	2	2	2	2	-	-	A	3-21000-9	SCR,SHC 10-32x1.00 AIR ASSY	64
		-	1	2	-	1	-	-	A	983427-6	ELBOW, TUBING 1/8 NPT	63
		-	1	2	-	1	-	-	A	23238-1	QUICK DISCONNECT	62
		-	24.00	36.00	-	24.00	IN	-	A	27319-4	TUBING, POLY-FL0 ø.25	61
		-	1	-	-	1	-	-	A	22374-7	VALVE, QUICK EXHAUST	60
		-	REF	REF	REF	REF	-	-	C	454220-1	CAP, RAM	59
		-	REF	REF	REF	REF	-	-	D	454485-1	HOUSING	58
		-	1	-	-	1	-	-	A	22304-1	NIPPLE, HEX	57
		-	1	1	1	1	-	-	B	462427-1	PAWL, FEED	56
												55
												54
		-	1	1	1	1	-	-	B	461062-2	FEED FINGER ASSY	53
												52
												51
		-	1	-	1	-	-	-	B	469366-2	PLATE, SHEAR (REAR)	50
		-	1	-	1	-	-	-	B	467590-1	HOLDER, SHEAR (REAR)	49
		-	1	-	1	-	-	-	B	816187-1	APPLICATOR, BASIC (SUBASSY)	48
		-	-	1	-	1	-	-	B	816187-2	APPLICATOR, BASIC (SUBASSY)	47
		-	1	1	1	1	-	-	A	690191-1	PLUG, NYLON	45
		-	1	1	1	1	-	-	C	455673-1	RAM	44
		-	1	1	1	1	-	-	A	690125-1	WASHER, LAMINATED	43
												42
		-	1	1	1	1	-	-	A	690686-2	BOLT, CRIMPER (5/16x1.00)	41
												40
												39
												38
		-	1	1	1	1	1	1	1	879103-3	FINE ADJUST HEAD SUBASSY	37
												36
												35
		-	REF	-	REF	-	-	-	D	455675-3	PLATE, BASE	34
		-	-	REF	-	REF	-	-	D	808835-1	PLATE, BASE	33
		-	1	1	1	1	-	-	A	690432-3	SCREW, ADJUSTMENT	32
												31
		-	1	1	1	1	-	-	B	455689-1	BLOCK, STRIP GUIDE ADJ	30
		-	1	1	1	1	-	-	C	684045-2	PLATE, STRIP GUIDE	29
												28
		-	2	2	2	2	-	-	A	22281-9	SPRING, DRAG	27
		-	1	1	1	1	-	-	B	240793-4	LEVER, DRAG RELEASE	26
		-	1	1	1	1	-	-	B	240792-6	DRAG, TERMINAL	25
		-	1	1	1	1	-	-	D	690438-1	GUIDE, STRIP (REAR)	24
		-	1	1	1	1	-	-	A	684042-2	GUIDE, STRIP (FRONT)	23
		-	1	-	1	-	-	-	C	462433-3	SUPPORT, INSULATION	22
		-	1	-	1	-	-	-	C	462433-1	SUPPORT, INSULATION	21
		-	-	1	-	1	-	-	C	462431-6	FUNNEL, WIRE	20
		-	1	1	1	1	-	-	B	690472-2	STRIPPER	19
		-	1	1	1	1	-	-	B	463460-3	HOLDER, TERMINAL	18
		-	2	2	2	2	-	-	A	5-22278-1	SPRING, DEPRESSION	17
		-	-	1	-	1	-	-	B	803925-1	GUIDE, CARRIER SCRAP	16
		-	-	1	-	1	-	-	B	803926-1	PLATE, SHEAR (REAR)	15
		-	-	1	-	1	-	-	B	467590-2	HOLDER, SHEAR (REAR)	14
		-	1	1	1	1	-	-	C	469542-3	SHEAR, FLOAT (REAR)	13
		-	1	1	1	1	-	-	A	5-22280-0	SPRING, SHEAR	12
		-	1	1	1	1	-	-	B	1-690461-1	STOP, SHEAR	11
		-	-	1	-	1	-	-	C	462843-3	SUPPORT, INSULATION	10
		-	-	1	-	1	-	-	C	462843-1	SUPPORT, INSULATION	9
		1	1	1	1	1	-	-	C	464291-1	ANVIL	8
		-	1	1	1	1	-	-	C	240641-6	SPACER, DEPRESSOR (REAR)	7
		-	1	1	1	1	-	-	A	690468-6	DEPRESSOR, SHEAR (REAR)	6
		-	-	1	-	1	-	-	C	462431-1	FUNNEL, WIRE	5
		-	1	1	1	1	-	-	B	238009-3	SPACER, BLOCK CRIMPER	4
		1	1	1	1	1	-	-	C	462432-5	STAB, INSULATION	3
		-	1	1	1	1	-	-	C	462842-1	SPACER, CRIMPER	2
		1	1	1	1	1	-	-	C	464290-1	CRIMPER, WIRE	1

[illegible]

			QTY READ PER ASSY		PARTS LIST			
			DIMENSIONS IN INCHES.		MATERIAL		FIN	
			DO NOT SCALE PRINT.		HT TR			
			TOLERANCES UNLESS OTHERWISE SPECIFIED:		DR 215SEP04 APP 215SEP04		AMP	
			2 PLC DEC $\pm .25$		B.HIGHMAN T.ELBIN		AMP Incorporated	
			3 PLC DEC $\pm .005$		CHK 215SEP04 REL -		Harrisburg, PA 17105-3608	
			4 PLC DEC \pm		B.HIGHMAN -			
			ANGLES \pm		NAME		MACHINE REF	
			SURF TEXTURE: ✓		SIDE FEED HDM APPLICATOR		MINI APPL	
			REMOVE BURRS, BREAK SHARP EDGES R.015 MAX		SCALE -		SHEET	
					D DWG NO 1385827		1 OF 2	
REVISION RECORD			APP	DATE	CUSTOMER AND ASSEMBLY DRAWING			
3			CAGE CODE 00779					RESTRICTED TO

DRAWING NUMBER - 1385827 SHEET 2 OF 3 REV. A1

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Mouser Electronics

Authorized Distributor

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