



# Flow

# Measurement & Control

W W W . M K S I N S T . C O M

## Type GV50A

### ELASTOMER SEALED, DIGITAL MASS FLOW CONTROLLER

The GV50A is a general purpose, elastomer sealed MFC well suited for a wide variety of applications requiring flow control capability from 10 sccm to 50 slm FS, N<sub>2</sub> equivalent. The GV50A incorporates the latest in digital flow control electronics along with a well proven, patented thermal sensor and mechanical design.

The GV50A digitally controlled MFC is available with either RS485 or DeviceNet I/O. The digital control electronics utilize the latest in MKS control algorithms providing fast and repeatable response to setpoint throughout the device control range. Typical response times are on the order of 600 to 800 milliseconds. Included is a digital calibration that yields 1% of setpoint accuracy on the calibration gas. The I/O protocols are designed so that the GV50A can easily replace the RS485 and DeviceNet versions of the 2179A with minor coding required.

The GV50A incorporates a normally closed, diaphragm type positive shut-off valve. This shut-off valve provides closure to  $4 \times 10^{-9}$  scc/sec of Helium. The design of the GV50A incorporates a minimal use of elastomers. There is only one external elastomer seal and elastomer valve plug. Otherwise, all wetted surfaces are of metal. The GV50A comes standard with Viton® seals along with options for Buna, Neoprene® or Kalrez® allowing for the device's use with gases requiring one of these alternatives.

### Features & Benefits

- Patented thermal sensor design provides exceptional zero stability
- Percent of setpoint accuracy (calibration gas) enables precise process control
- Embedded user interface provides the ability to
  - Easily change device range and user gas reducing inventory requirements
  - Monitor device functionality and collect performance data in-situ
- Compatible RS485 and DeviceNet™ profiles allow the GV50A to replace its 2179A counterparts
- Integral, normally closed diaphragm type shut-off valve provides positive shut-off to  $4 \times 10^{-9}$  scc/sec He
- CE Mark and RoHS Compliance – meeting requirements for the European Union



## Performance

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<b>Full Scale Flow Ranges</b> ( $N_2$ equivalent)	10 sccm to 50000 sccm
<b>Maximum Inlet Pressure</b>	150 psig (cannot exceed pressure differential requirement across MFC)
<b>Normal Operating Pressure Differential</b> ( $N_2$ F.S.) (with atmospheric pressure at the MFC outlet)	10 to 5000 sccm; 10 to 40 psid 10000 to 20000 sccm; 15 to 40 psid 30000 to 50000 sccm; 25 to 40 psid
<b>Proof Pressure</b>	1000 psig
<b>Burst Pressure</b>	1500 psig
<b>Control Range</b>	2% to 100% of F.S.
<b>Typical Accuracy</b> (with $N_2$ calibration gas)	$\pm 1\%$ of setpoint for 20 to 100% F.S. $\pm 0.2\%$ of F.S. for 2 to 20% F.S.
<b>Repeatability</b>	$\pm 0.3\%$ of Reading
<b>Resolution</b>	0.1% of Full Scale
<b>Temperature Coefficients</b>	
Zero	$< 0.05\%$ of F.S./ $^{\circ}\text{C}$
Span	$< 0.08\%$ of Rdg./ $^{\circ}\text{C}$
<b>Inlet Pressure Coefficient</b>	$< 0.02\%$ of Rdg./psi
<b>Typical Controller Settling Time</b> (per SEMI Guideline E-17-0600)	$< 500$ msec., typical above 5% F.S.
<b>Warm-up Time</b> (to within 0.2% of F.S. of steady state performance)	$< 30$ min
<b>Operating Temperature Range (Ambient)</b>	10 $^{\circ}\text{C}$ to 50 $^{\circ}\text{C}$
<b>Storage Humidity</b>	0 to 95% Relative Humidity, non-condensing
<b>Storage Temperature</b>	-20 $^{\circ}$ to 80 $^{\circ}\text{C}$ (-4 $^{\circ}$ to 149 $^{\circ}\text{F}$ )

## Mechanical

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<b>Fittings</b> (compatible with)	Swagelok® 4 VCR®, Swagelok VCO®, or Swagelok
<b>Leak Integrity</b>	
External (scc/sec He)	$< 1 \times 10^{-9}$
Through closed control valve	Up to 10K valve $< 0.1\%$ of FS at 40 psig to atmosphere 20K - 50K valve $< 1.0\%$ of FS at 40 psig to atmosphere (To assure no flow-through, a separate positive shut-off valve is required.)
Through shut-off valve (scc/sec/He)	$< 4 \times 10^{-9}$
<b>Wetted Materials</b>	
Standard	316L S.S. VAR (equivalent to 316 S.S. SCQ for semiconductor quality), 316 S.S., Elgiloy®, Nickel, Kel-F
Seals and Valve Seat	Viton, Buna-N, or Neoprene
<b>Surface Finish</b>	16 $\mu$ inch average Ra
<b>Weight</b>	less than 3 lbs (1.4kg)

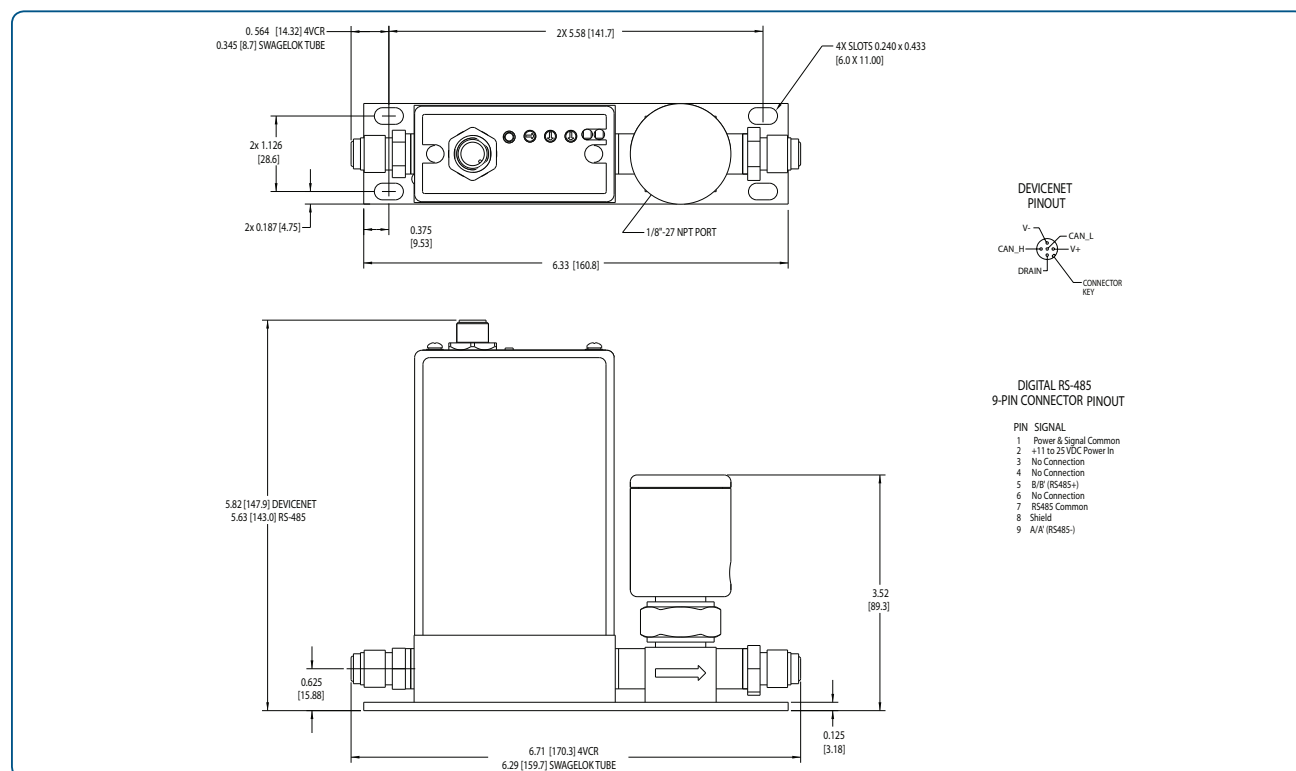


# Specifications (cont'd)

## Digital I/O CE Compliant to EMC Directive 2004/108/EC

Digital I/O	DeviceNet™	RS-485
Input Power Required	+11 to +25 VDC per DeviceNet specification (@ <3.5 watts)	+15 to +24 VDC @ 350mA max
Connector	5 pin microconnector (DeviceNet)	9 pin Type D male
Data Rate Switch	4 positions: 125, 250, 500K (Default), PGM (programmable over the network)	9.6, 19.2, 38.4K (Default) Set Data Rate via RS485
Data Rate/Network Length	Data Rate (User Selectable) 125 Kbps, 500 meters (1,640 feet) 250 Kbps, 250 meters (820 feet) 500 Kbps, 100 meters (328 feet)	Data Rate (User Selectable) 9.6 Kbps, 1200 meters (4,000 feet) 19.2 Kbps, 1200 meters (4,000 feet) 38.4 Kbps, 1200 meters (4,000 feet)
MAC ID Switches/Addresses	2 switches, 10 positions; 0,0 to 6,3 are hardware ID numbers; 7,0 to 9,9 are software ID numbers; (6,4 to 6,9 are unused and, if selected will default to hardware ID number 6,3)	Set address over RS485 Available MAC ID's are 3,2 to 9,9.
Network Size	Up to 64 nodes	Up to 32 nodes
Network Topology	Linear (trunkline/dropline) power and signal on same network cable	Master/slave
Visual Communication Indicators	LED network status (green/red) LED module status (green/red)	LED Comm (green/red) LED Error (green/red)

## Dimensional Drawing



### Dimensional Drawing — RS-485 and DeviceNet™ with VCR Fittings

Note: Unless specified, dimensions are nominal values in inches (mm referenced).



# Ordering Information

Ordering Code Example: GV50A013502R6V010		Code	Configuration
Type MFC Mass Flow Controller GV50A		GV50A	GV50A
Gas (Per Semi Standard E52-0703)			
For example:			
013 = Nitrogen = N <sub>2</sub>	013	013	013
029 = Ammonia = NH <sub>3</sub>	029	029	
110 = Sulfur Hexafluoride = SF <sub>6</sub>	110	110	
Flow Range Full Scale*			
10 sccm	101		502
20 sccm	201		
50 sccm	501		
100 sccm	102		
200 sccm	202		
500 sccm	502		
1000 sccm	103		
2000 sccm	203		
5000 sccm	503		
10000 sccm	104		
20000 sccm	204		
30000 sccm	304		
50000 sccm	504		
Fittings (compatible with)			
Swagelok 4 VCR male	R		R
Swagelok 4 VCO male	G		
¼" Swagelok	S		
Connector			
DeviceNet™	6		6
RS485 (uses 9 pin connector)	5		
Profibus™	4		
Seal Materials**			
Viton	V		V
Buna-N	B		
Neoprene	N		
Reserved for MKS Future Use			
Standard	0		0
Firmware			
Unless otherwise specified, MKS will ship firmware revision current to date	10		10

\* The Full Scale Flowrate is designated by a 3 digit number. The first two digits represent the significant digits of the FS flow rate separated by a decimal point. The third digit is the exponent of the power of ten.

Example Flowrate code:

254 is 2.5 x 10<sup>4</sup> or 25000 sccm

153 is 1.5 x 10<sup>3</sup> or 1500 sccm

601 is 6.0 x 10<sup>1</sup> or 60 sccm

\*\* The user should consult with their gas supplier on the appropriate elastomer which is compatible with the selected gas.



## Global Headquarters

2 Tech Drive, Suite 201  
Andover, MA 01810

Tel: 978.645.5500

Tel: 800.227.8766 (in U.S.A.)

Web: www.mksinst.com