

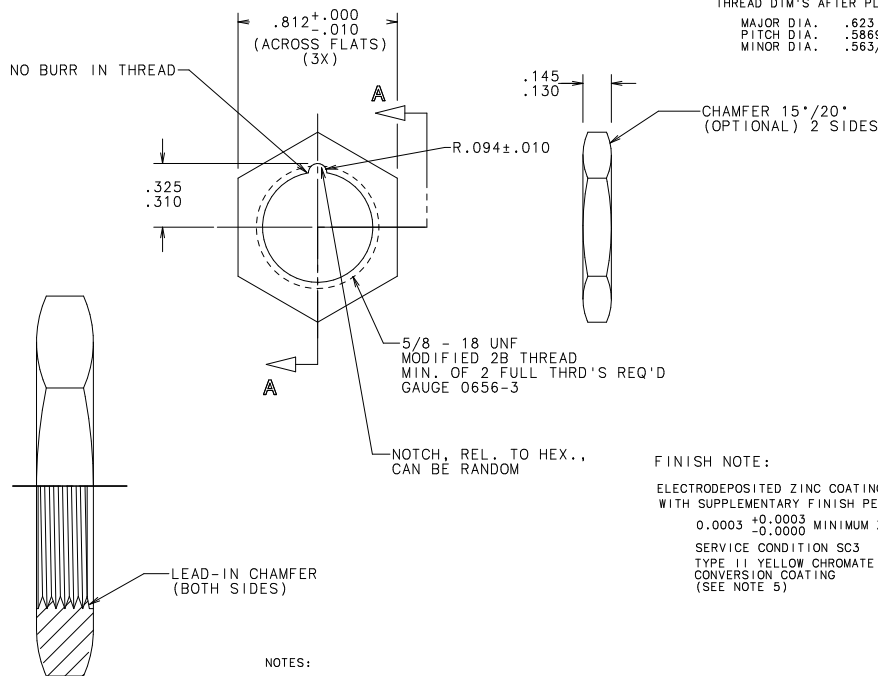
PART NO.	PLATING	HEX NUT
903-048	SEE FINISH NOTE	903-048-1
903-048-1	PLAIN	N/A

THREAD DIM'S BEFORE PLATING:

MAJOR DIA. .625 MIN.
PITCH DIA. .5889 / .5949
MINOR DIA. .565 / .570

THREAD DIM'S AFTER PLATING:

MAJOR DIA. .623 MIN.
PITCH DIA. .5869 / .5929
MINOR DIA. .563 / .568



NOTES:

1. AXIS OF THREAD TO BE $\perp$ WITHIN 2° TO FACE OF NUT.
2. ESSENTRICITY OF P.D. & MAJOR DIA. NOT TO EXCEED .010 T.I.R.
3. ECCENTRICITY OF MIN. DIA. TO FLATS NOT TO EXCEED .010 T.I.R.
4. UNPLATED PARTS TO BE PROTECTED AGAINST OXIDATION UNTIL PLATED. PLATING TO BE DONE AS SOON AS POSSIBLE AFTER FABRICATION.
5. PLATED PARTS SHALL MEET THE SALT SPRAY REQUIREMENTS OF ASTM-B117 96 HR. SALT SPRAY TEST (CERTIFICATION REQUIRED).

FINISH NOTE:

ELECTRODEPOSITED ZINC COATING
WITH SUPPLEMENTARY FINISH PER:
0.0003 ^{+0.0003}_{-0.0000} MINIMUM ZINC PLATING
SERVICE CONDITION SC3
TYPE II YELLOW CHROMATE
CONVERSION COATING
(SEE NOTE 5)

BILL OF MATERIAL

COPIES TO	MATERIAL SPEC	SINTERED STEEL POWDER (S.S.)	FINISH	DATE	SCALE	FULL	SUPER DRW	RAW SIX RT	LBS/M
1	9	18	DRW	KAM	12/8/97				
2	10	19	CHK	DATE					
3	12	20	APPD	DATE					
4	13	21							
5	14	22							
6	15	23							
7	16	24							
8	17	25							

HEX NUT-SINTERED

Littefuse®

REVISION

SERIES

903-048

V

DES PLAINES, ILLINOIS 60016

CHK

APD

UNLESS OTHERWISE SPECIFIED, DIMENSIONS DO NOT INCLUDE PLATING.

DENOTES CRITICAL CHARACTERISTICS.

DENOTES CPK DIMENSIONS - MINIMUM CPK VALUE

DENOTES A CHARACTERISTIC THAT PROVIDES AN INDICATION OF THE PROCESS VARIATION AND THE PROCEDURE FOR MEASUREMENT (SEE FINISH NOTE 5 FOR MEASUREMENT INSTRUCTIONS).

DENOTES CP DIMENSIONS - MINIMUM CP VALUE

CAN BE WITHIN THE DIMENSIONAL LIMITATIONS

FOR MAXIMUM TOOL LIFE.

UNLESS OTHERWISE SPECIFIED, DIMENSIONS DO NOT INCLUDE PLATING.

DENOTES CRITICAL CHARACTERISTICS.

DENOTES CPK DIMENSIONS - MINIMUM CPK VALUE

DENOTES A CHARACTERISTIC THAT PROVIDES AN INDICATION OF THE PROCESS VARIATION AND THE PROCEDURE FOR MEASUREMENT (SEE FINISH NOTE 5 FOR MEASUREMENT INSTRUCTIONS).

DENOTES CP DIMENSIONS - MINIMUM CP VALUE

CAN BE WITHIN THE DIMENSIONAL LIMITATIONS

FOR MAXIMUM TOOL LIFE.