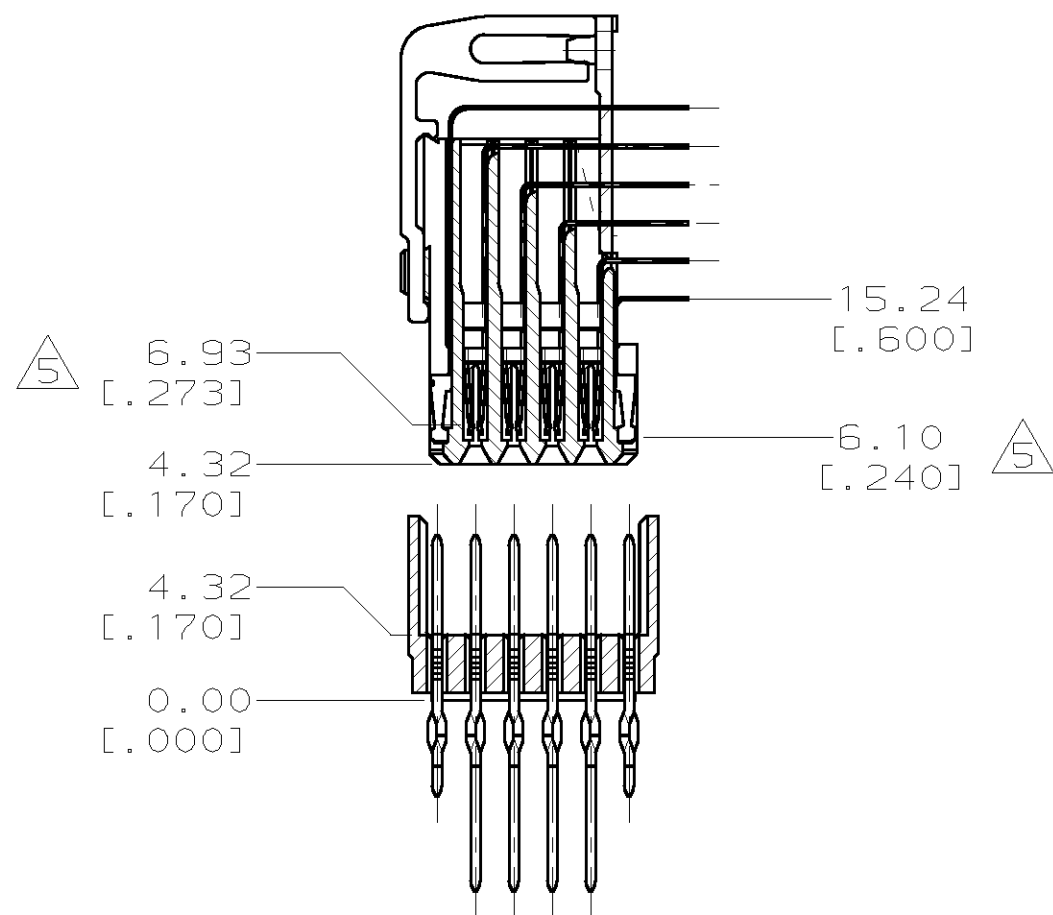
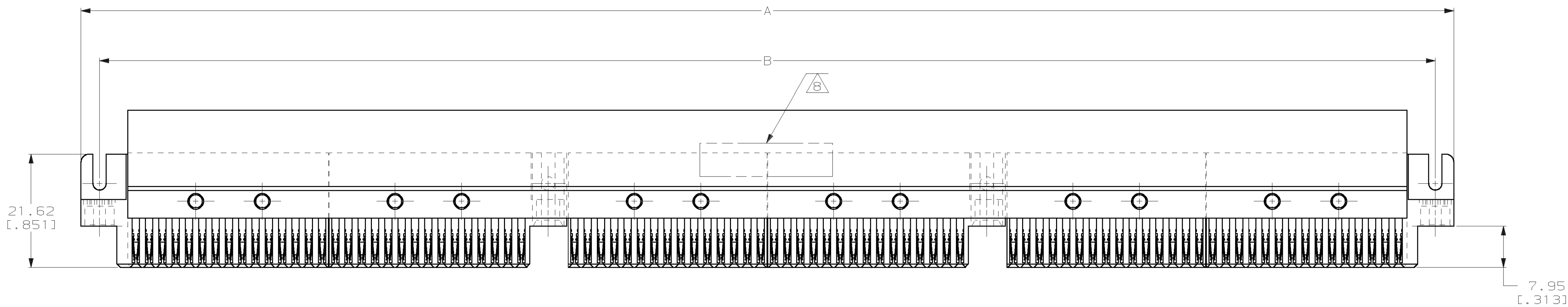
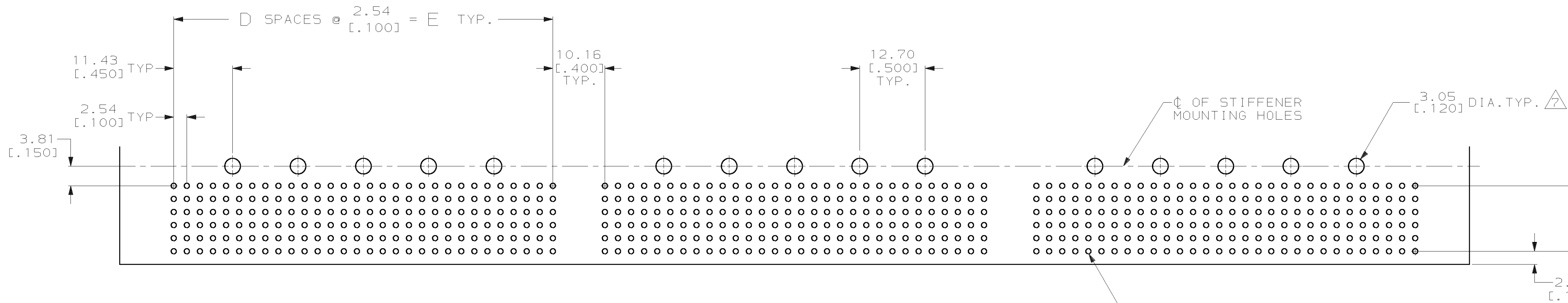
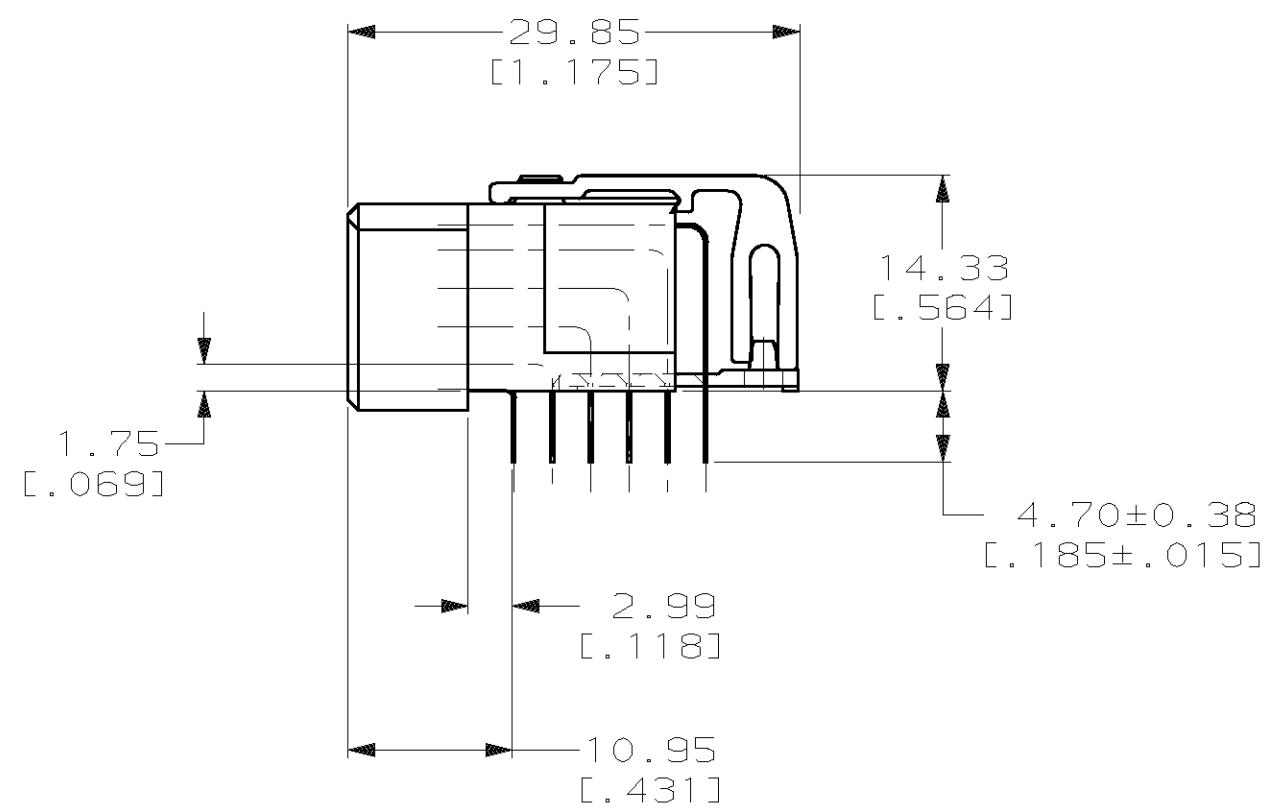
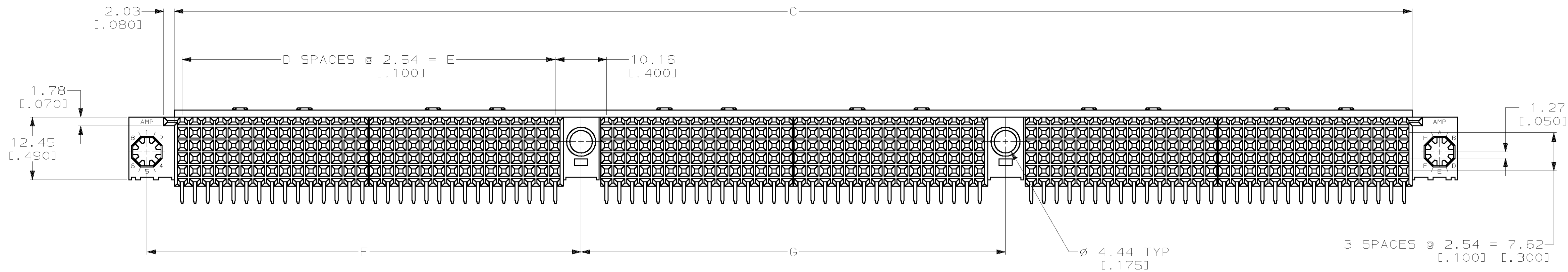


LOC		DIST		P		F		ZONE		LTR		REVISIONS		DATE		APPD	
AD		25										DESCRIPTION		T.S.		G5	
												E		PER EC 0010-1534-95		6-19-97	
												F		REV PER EC 001B-0015-01		25 JAN 01	



MATING DIMENSIONS
REFERENCE



RECOMMENDED P.C. BOARD LAYOUT

- 1 HOUSING MATERIAL: GLASS FILLED POLYESTER, COLOR: BLACK.
- 2 CONTACT MATERIAL: COPPER ALLOY.
- 3 STIFFENER MATERIAL: ALUMINUM.
- 4 CONTACT FINISH: 0.00127 [1.000050] NICKEL UNDERPLATE ALL OVER. 0.00076 [1.000030] GOLD PLATE IN CONTACT AREAS. TIN-LEAD PLATE ON TAILS.
- 5 FINAL MATING POSITION OF RECEPTACLE CONTACT TINES.
- 6. GUIDE PINS AND KEYS SOLD SEPERATELY.
- 7 RECOMMENDED MOUNTING SCREW IS A BINDING HEAD #2 THREAD FORMING TYPE AB THREADS; STAINLESS STEEL. MAXIMUM SPACING OF 38.10 [1.500] INCHES.
- 8 AMP, AMP PART NUMBER AND DATE CODE MARKED IN THIS APPROXIMATE AREA.

121.92 [4.800]	123.82 [4.875]	111.76 [4.400]	44	358.75 [14.124]	369.57 [14.550]	377.19 [14.850]	810	650363-2
109.22 [4.300]	111.12 [4.375]	99.06 [3.900]	39	320.65 [12.624]	331.47 [13.050]	339.09 [13.350]	720	650363-1
L	K	E	D	C	B	A	POSN	PART NUMBER
DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN mm [INCHES] TOLERANCES ON : 2 PLC DEC ± - 3 PLC DEC ± 0.13 (1.005) ANGLES ± -			DR 05/29/91 R.K. SEIFRIED/UTA		AMP AMP Incorporated Harrisburg, PA 17105-3608			
MATERIAL ① ② ③			CHK 11-9-92 T. SHUEY					
			APPD 11-9-92 T. SHUEY					
FINISH ④			APPD 11-9-92 T. SHUEY		NAME TBC PLUS MODULAR, 6 ROW, TWO GUIDE PINS, RECEPTACLE ASSEMBLY			
			PRODUCT SPEC -					
			APPLICATION SPEC -					
			WEIGHT -		SIZE D	CAGE CODE 00779	DRAWING NO 650363	
					SCALE 2:1		SHEET 1 OF 1	