

3Phase spindle motor driver for CD-RW

BD6670FM

BD6670FM is a 3-phase spindle motor driver adopting 180° PWM direct driving system. Noise occurred from the motor driver when the disc is driver can be reduced. Low power consumption and low heat operation are achieved by using DMOS FET in output and driving directly.

●Applications

CD-RW

●Features

- 1) 180 degree Direct-PWM driving system.
- 2) Built in power save circuit.
- 3) Built in current limit circuit.
- 4) Built in FG-output.
- 5) Built in 3phase synthesized FG-output.
- 6) Built in hall bias circuit.
- 7) Built in reverse protection circuit.
- 8) Built in short brake circuit.
- 9) Low consumption by MOS-FET.
- 10) Built in capacitor for oscillator.
- 11) Built in gain switch and current limit switch.

●Absolute maximum ratings (Ta=25°C)

Parameter	Symbol	Limits	Unit
Power supply voltage	V _{CC}	7	V
Supply voltage for motor	V _M	15	V
V _G pin voltage	V _G	20	V
Output current	I _{OMAX}	2500 * ¹	mA
Power dissipation	P _d	2200 * ²	mW
Junction temperature	T _{JMAX}	150	°C
Operating temperature range	T _{opr}	-20~+75	°C
Storage temperature range	T _{stg}	-55~+150	°C

*1 However, do not exceed P_d, A_{SO} and T_J=150°C.

The current is guaranteed 3.0A in case of the current is turn on / off in a duty-ratio of less than 1/10 with a maximum on-time of 5msec.

*2 70mm×70mm×1.6mm glass epoxy board.

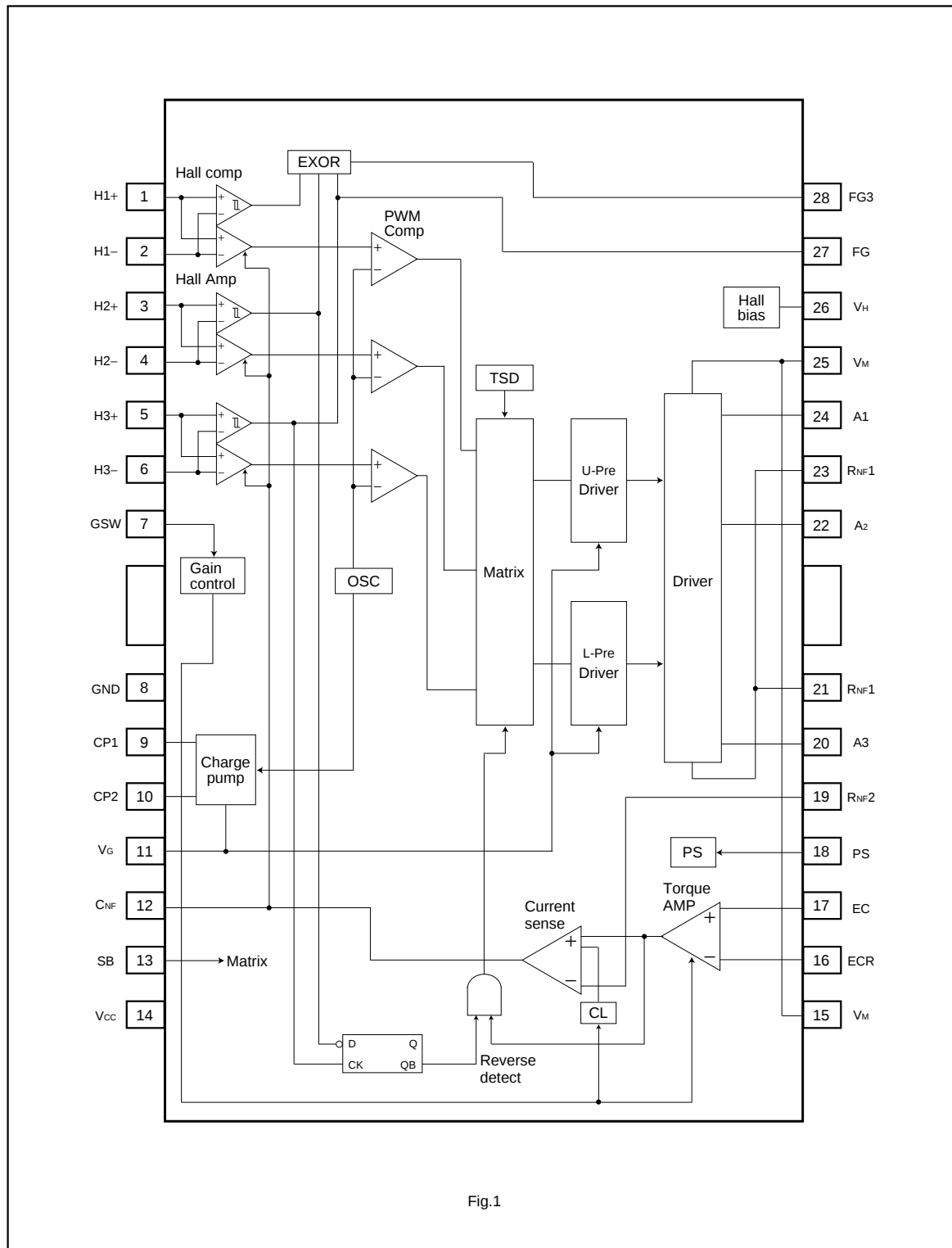
Debating in done at 17.6mW / °C for operating above Ta=25°C.

●Recommended operating conditions

Parameter	Symbol	Min.	Typ.	Max.	Unit
Power supply voltage	V _{CC}	4.5	—	5.5	V
Supply voltage for motor	V _M	4.0	—	13.2	V
V _G pin voltage	V _G	8.5	—	19	V

Motor driver ICs

●Block diagram



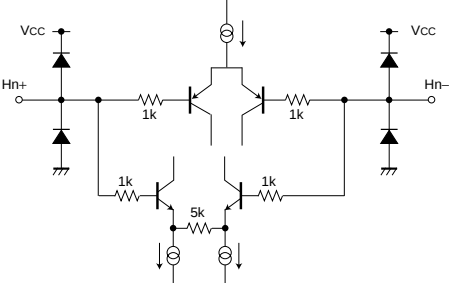
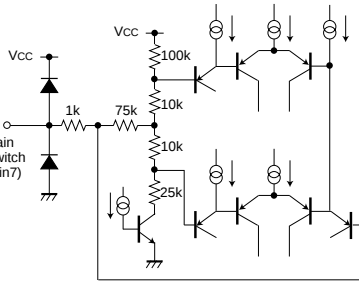
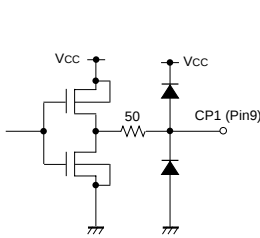
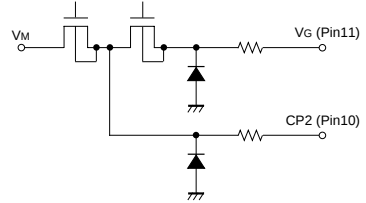
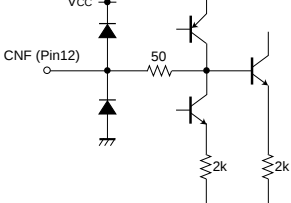
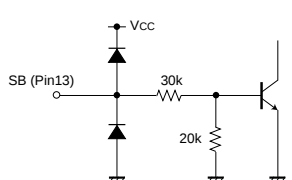
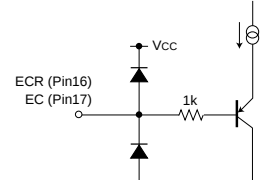
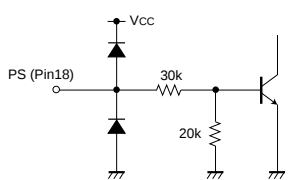
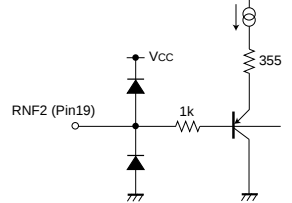
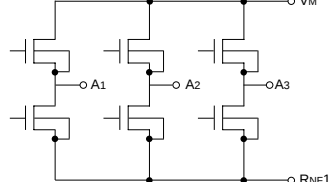
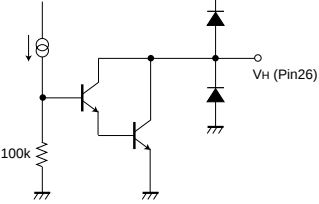
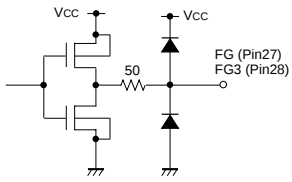
Motor driver ICs

●Pin descriptions

Pin No.	Pin name	Function
1	H1 ⁺	Hall input AMP 1 positive input
2	H1 ⁻	Hall input AMP 1 negative input
3	H2 ⁺	Hall input AMP 2 positive input
4	H2 ⁻	Hall input AMP 2 negative input
5	H3 ⁺	Hall input AMP 3 positive input
6	H3 ⁻	Hall input AMP 3 negative input
7	GSW	Gain switch pin
8	GND	GND
9	CP1	Capacitor pin 1 for charge pump
10	CP2	Capacitor pin 2 for charge pump
11	V _G	Capacitor connection pin for charge pump
12	CNF	Capacitor connection pin for phase compensation
13	SB	Short brake pin
14	V _{CC}	Power supply for signal division
15	V _M	Power supply for driver
16	ECR	Torque control standard voltage input terminal
17	EC	Torque control voltage input terminal
18	PS	Power save pin
19	RNF2	Resistor connection pin for current sense
20	A3	Output 3 for motor
21	RNF1	Resistor connection pin for current sense
22	A2	Output 2 for motor
23	RNF1	Resistor connection pin for current sense
24	A1	Output 1 for motor
25	V _M	Power supply for driver
26	V _H	Hall bias pin
27	FG	FG output pin
28	FG3	FG3 output pin

Motor driver ICs

●Input output circuits

Hall input H1+ : Pin1, H1- : Pin2, H2+ : Pin3, H2- : Pin4, H3+ : Pin5, H3- : Pin6 	Gain switch Pin7 	CP1 output Pin9 
CP2 / Vg output CP2 : Pin10, Vg : Pin11 	CNF Pin12 	Short brake Pin13 
Torque amplifier ECR : Pin16, EC : Pin17 	Power save Pin18 	RNF2 Pin19 
Output pins A1 : Pin24, A2 : Pin22, A3 : Pin20 	Hall bias Pin26 	FG / FG3 output FG : Pin27, FG3 : Pin28 

Motor driver ICs

●Electrical characteristics (unless otherwise noted, Ta=25°C, VCC=5V, VM=12V)

Parameter	Symbol	Min.	Typ.	Max.	Unit	Conditions	Test Circuit
<Total>							
Circuit current 1	I _{CC1}	–	1	10	μA	Stand by mode	Fig.2
Circuit current 2	I _{CC2}	7	12	17	mA		Fig.2
<Power save>							
ON voltage range	V _{PSON}	–	–	1.0	V	Stand by mode	Fig.2
OFF voltage range	V _{PSOFF}	2.5	–	–	V		Fig.2
<Hall bias>							
Hall bias voltage	V _{HB}	0.7	1.0	1.3	V	I _{HB} =10mA	Fig.2
<Hall AMP>							
In-phase input voltage range	V _{HAR}	1.4	–	3.6	V		Fig.3
Minimum input level	V _{INH}	80	–	–	mV _{PP}	Oneside input level	Fig.3
Hall hysteresis level (+)	V _{HYS+}	5	20	40	mV		Fig.3
Hall hysteresis level (–)	V _{HYS–}	–40	–20	–5	mV		Fig.3
<Gain switch>							
Low voltage range	V _{GSWL}	–	–	0.6	V		Fig.4
High voltage range	V _{GSWH}	2.0	–	–	V		Fig.4
Open voltage range	V _{GSWOP}	–	1.3	–	V		Fig.4
<Torque control>							
Input voltage range	E _C , E _{CR}	0	–	5	V	Linear range : 0.5V~3.0V	Fig.6
Offset voltage (+)	E _{COFS+}	5	50	100	mV		Fig.6
Offset voltage (–)	E _{COFS–}	–100	–50	5	mV		Fig.6
Input current	E _{CIN}	–11	–2.5	0	μA	E _C =E _{CR} =1.65V	Fig.6
Input / Output gain L	G _{ECL}	0.28	0.35	0.42	A/V	G _{SL} =L, R _{NF} =0.5Ω	Fig.7
Input / Output gain M	G _{ECM}	0.56	0.70	0.84	A/V	G _{SL} =M, R _{NF} =0.5Ω	Fig.7
Input / Output gain H	G _{ECH}	1.12	1.40	1.68	A/V	G _{SL} =H, R _{NF} =0.5Ω	Fig.7
<Output>							
Output ON-resistance	R _{ON}	–	1.0	1.35	Ω	I _O =±600mA (Upper+Lower)	Fig.8
Torque limit current L	I _{TLL}	340	400	460	mA	G _{SW} =L, R _{NF} =0.5Ω	Fig.4
Torque limit current M	I _{TLM}	680	800	920	mA	G _{SW} =M, R _{NF} =0.5Ω	Fig.4
Torque limit current H	I _{TLH}	1020	1200	1380	mA	G _{SW} =H, R _{NF} =0.5Ω	Fig.4
<FG / FG3 output>							
High voltage	V _{FGH}	4.6	–	–	V	I _{FG} =–100μA	Fig.5
Low voltage	V _{FGL}	–	–	0.4	V	I _{FG} =+100μA	Fig.5
<Charge pump voltage>							
Charge pump output voltage	V _{PUMP}	12.5	17	19	V	V _{CC} =5V, V _M =12V, CP1=CP2=0.1μF	Fig.9
<CP1 output>							
Upper saturation voltage	V _{CP1H}	0.25	0.45	0.65	V	I _{CP1} =–4mA	Fig.10
Lower saturation voltage	V _{CP1L}	0.2	0.4	0.6	V	I _{CP1} =+4mA	Fig.10
<CP2 output>							
Upper saturation voltage	V _{CP2H}	0.4	0.6	0.8	V	I _{CP2} =–4mA	Fig.11
Lower saturation voltage	V _{CP2L}	0.15	0.35	0.55	V	I _{CP2} =+4mA	Fig.11

Motor driver ICs

●Measuring circuit

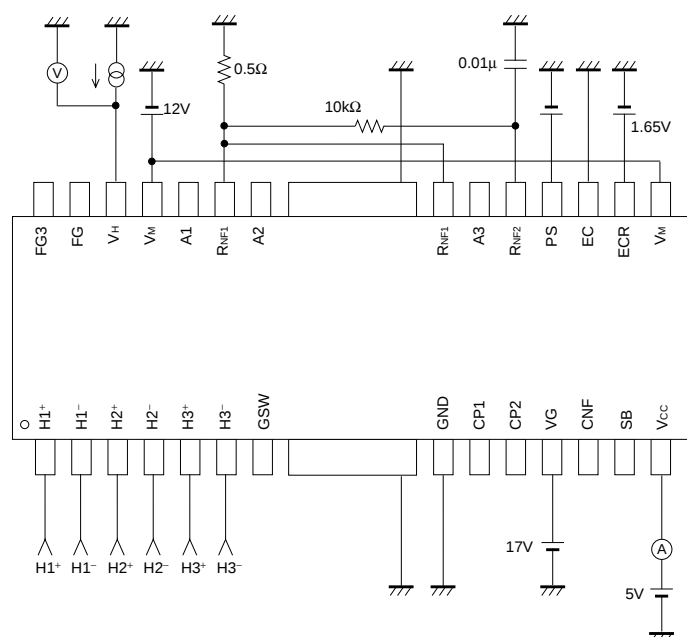


Fig.2

I_{cc1} : Value of A
V_{PS}=Low

I_{cc2} : Value of A
V_{PS}=High

V_{PSON} : Range of V_{PS} that output pins become
Input-output table

V_{PSOFF} : Range of V_{PS} that output become
open

V_{HB} : Value of A
V_{PS}=5V
I_{VH}=10mA

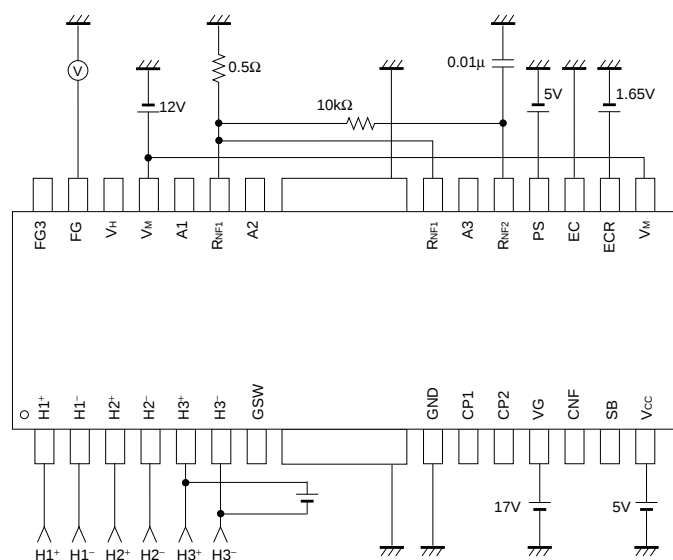


Fig.3

V_{HAR} : Hall in-phase input voltage range that
output pins become Input-output table

V_{INH} : Hall minimum input level that output
pins become Input-output table

V_{HYS+/-} : Voltage difference H3+ from H3-
at the point that FG voltage changes

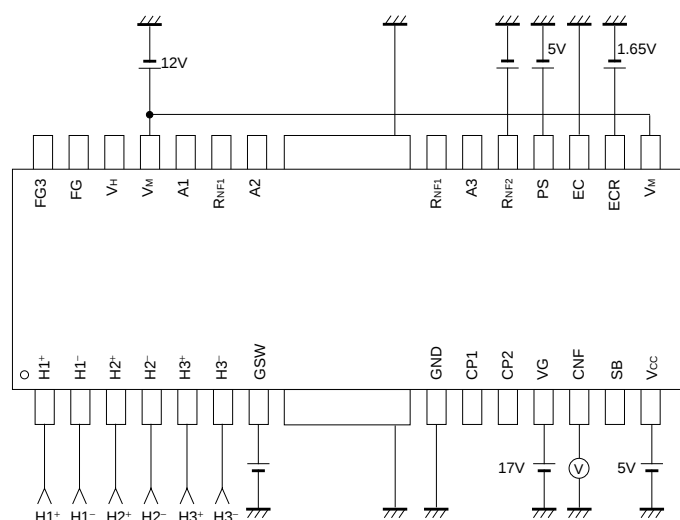


Fig.4

I_{TLL} : Defining V_{RNF2} as the voltage that CNF becomes low,
 $I_{TLL} = V_{RNF2} / 0.5$
 $V_{GSW} = \text{Low}$

I_{TLM} : Defining V_{RNF2} as the voltage that CNF becomes low,
 $I_{TLM} = V_{RNF2} / 0.5$
 $V_{GSW} = \text{Open}$

I_{TLH} : Defining V_{RNF2} as the voltage that CNF becomes low,
 $I_{TLH} = V_{RNF2} / 0.5$
 $V_{GSW} = \text{High}$

V_{GSWL} : Range of V_{GSW} that $I_{TLL} < I_{TLM}$

V_{GSWH} : Range of V_{GSW} that $I_{TLH} > I_{TLM}$

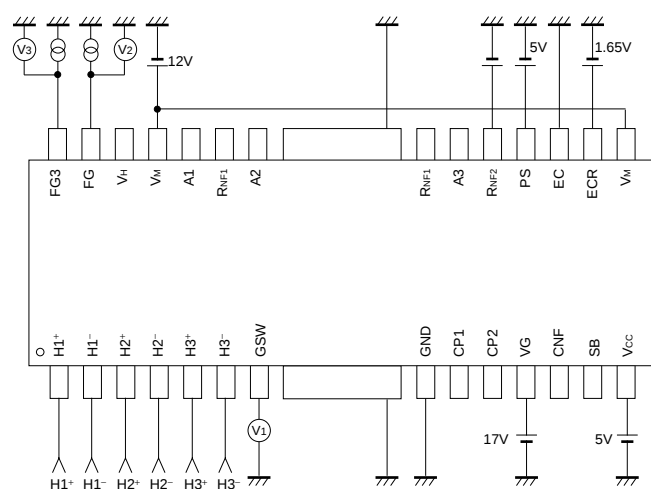


Fig.5

V_{GSWOP} : Value of V

V_{FGH} : $I_{FG} (I_{FG3}) = \text{Value of } V2(V3) \text{ at } I_{FG} (I_{FG3}) = -100\mu A$
 $H1+=L, H2+=M, H3+=H$
 $H1-=M, H2-=M, H3-=M \text{ (for FG)}$
 $H1+=L, H2+=H, H3+=H$
 $H1-=M, H2-=M, H3-=M \text{ (for FG3)}$

V_{FGL} : $I_{FG} (I_{FG3}) = \text{Value of } V2(V3) \text{ at } I_{FG} (I_{FG3}) = 100\mu A$
 $H1+=M, H2+=H, H3+=L$
 $H1-=M, H2-=M, H3-=M \text{ (for FG)}$
 $H1+=L, H2+=H, H3+=L$
 $H1-=M, H2-=M, H3-=M \text{ (for FG3)}$

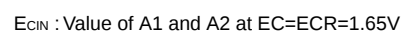


Fig.6

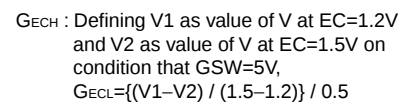


Fig.7

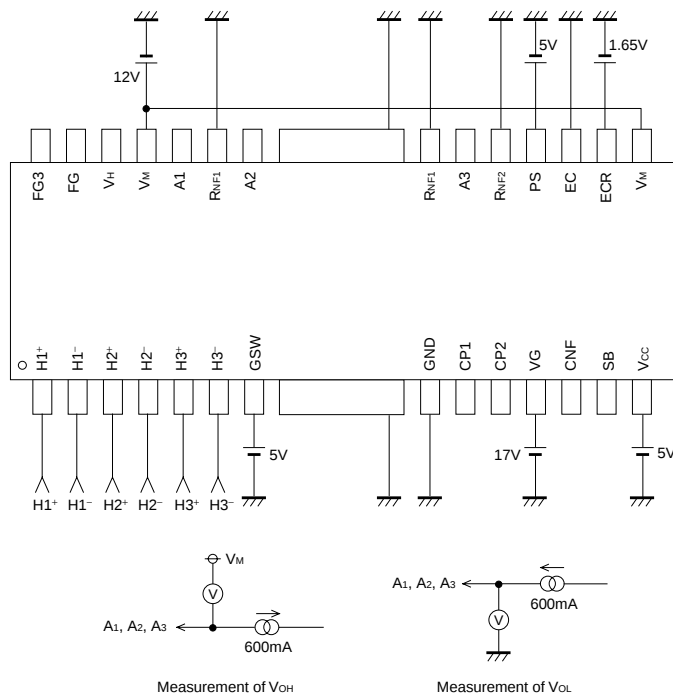


Fig.8

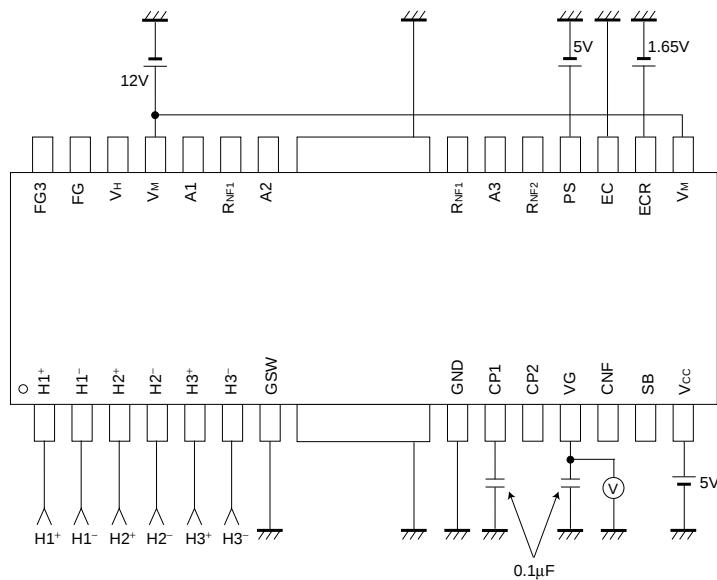


Fig.9

V_{OH} : Value of V on condition that output pin is H and $I_O = -600mA$

V_{OL} : Value of V on condition that output pin is L and $I_O = 600mA$

$R_{ON} : R_{ON} = (V_{OH} + V_{OL}) / 0.6$

V_{PUMP} : Value of V

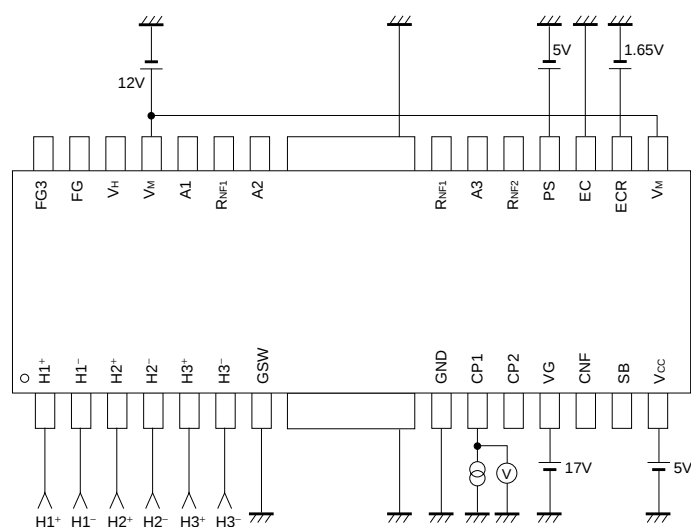


Fig.10

V_{CP1H} : Value of V on condition that CP1 is H and $I_{CP1} = -4\text{mA}$

V_{CP1L} : Value of V on condition that CP1 is L and $I_{CP1} = 4\text{mA}$

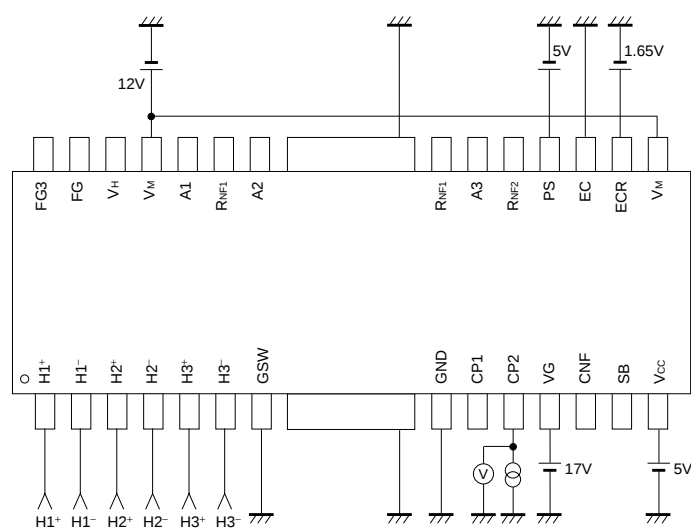


Fig.11

V_{CP2H} : Value of V on condition that CP2 is H and $I_{CP2} = -4\text{mA}$

V_{CP2L} : Value of V on condition that CP2 is L and $I_{CP2} = 4\text{mA}$

Motor driver ICs

●Circuit operation

1. Application

(1) Input-output table

Pin No.	Input condition						Output condition					
							$E_C < E_{CR}$			$E_C > E_{CR}$		
	1 H ₁ ⁺	2 H ₁ ⁻	3 H ₂ ⁺	4 H ₂ ⁻	5 H ₃ ⁺	6 H ₃ ⁻	24 A ₁	22 A ₂	20 A ₃	24 A ₁	22 A ₂	20 A ₃
Condition 1	L	M	H	M	M	M	H	L	L	L	H	H
Condition 2	H	M	L	M	M	M	L	H	H	H	L	L
Condition 3	M	M	L	M	H	M	L	H	L	H	L	H
Condition 4	M	M	H	M	L	M	H	L	H	L	H	L
Condition 5	H	M	M	M	L	M	L	L	H	H	H	L
Condition 6	L	M	M	M	H	M	H	H	L	L	L	H

(2) Hall input

Hall element can be used with both series and parallel connection. Determining R1 and R2, make sure to leave an adequate margin for temperature and dispersion in order to satisfy in-phase input voltage range and minimum input level.

A motor doesn't reach the regular number of rotation, if hall input decrease under high temperature.

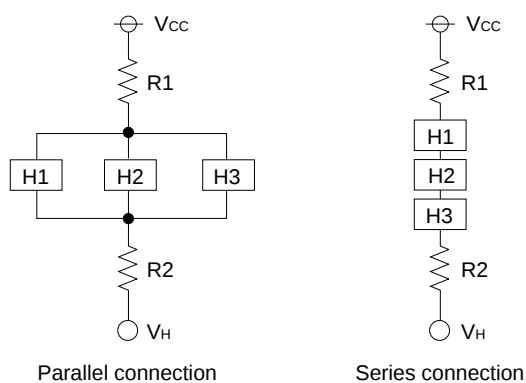


Fig.12

Motor driver ICs

(3) Torque voltage

By the voltage difference between EC and ECR, the current driving motor changes as shown in Fig.13 below.

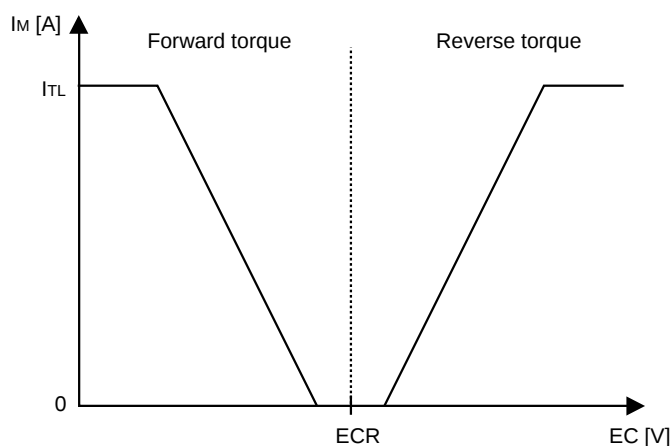


Fig.13

The gain of the current driving motor for the voltage of EC can be changed by the resistance of RNF and the voltage of GSW.

$$GE_{CL}=0.175 / RNF \text{ [A / V]} \text{ (GSW=L)}$$

$$GE_{CM}=0.35 / RNF \text{ [A / V]} \text{ (GSW=M)}$$

$$GE_{CH}=0.70 / RNF \text{ [A / V]} \text{ (GSW=H)}$$

(4) Current limit

The maximum value of the current driving motor can be changed by the resistance of RNF and the voltage of GSW.

$$I_{TL} = 0.2 / RNF \text{ [A]} \text{ (GSW=L)}$$

$$I_{TL} = 0.4 / RNF \text{ [A]} \text{ (GSW=M)}$$

$$I_{TL} = 0.6 / RNF \text{ [A]} \text{ (GSW=H)}$$

Motor driver ICs

(5) Short brake

The short brake is switched by SB pin and its operation is shown in table below.

SB	$EC < ECR$	$EC > ECR$
L	Rotating forward	Reverse brake
H	Short brake	Short brake

Output upper (3phase) FET turn off and lower (3phase) FET turn on in short brake mode, as shown Fig.14.

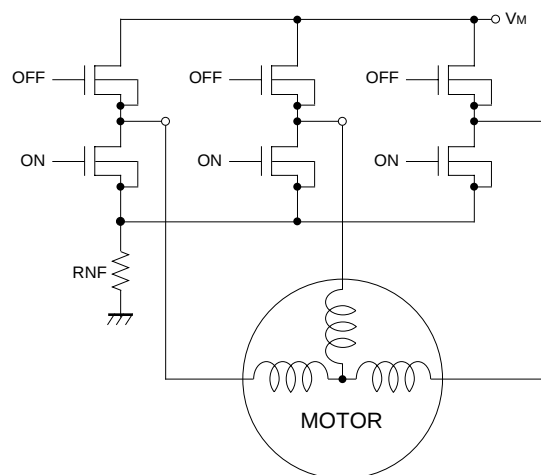


Fig.14

(6) Reverse detection

Reverse detection is constructed as shown in Fig.15. Output is opened when $EC > ECR$ and the motor is rotating reverse.

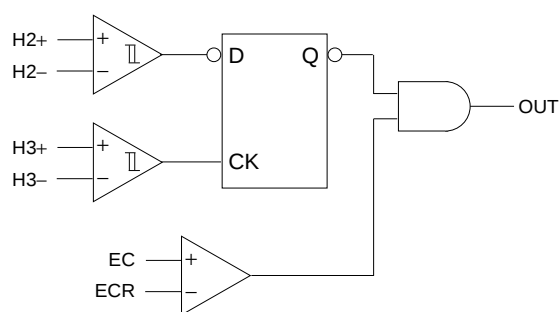
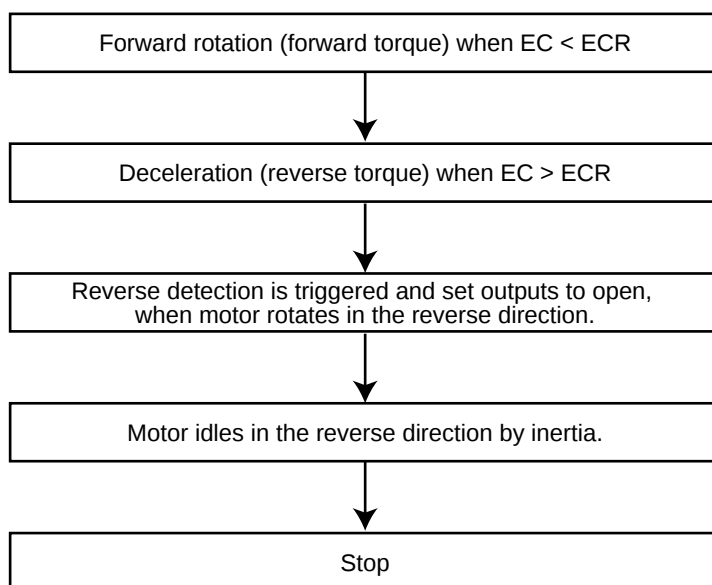


Fig.15

Motor rotation at reverse detection

Motor driver ICs

(7) Timing chart

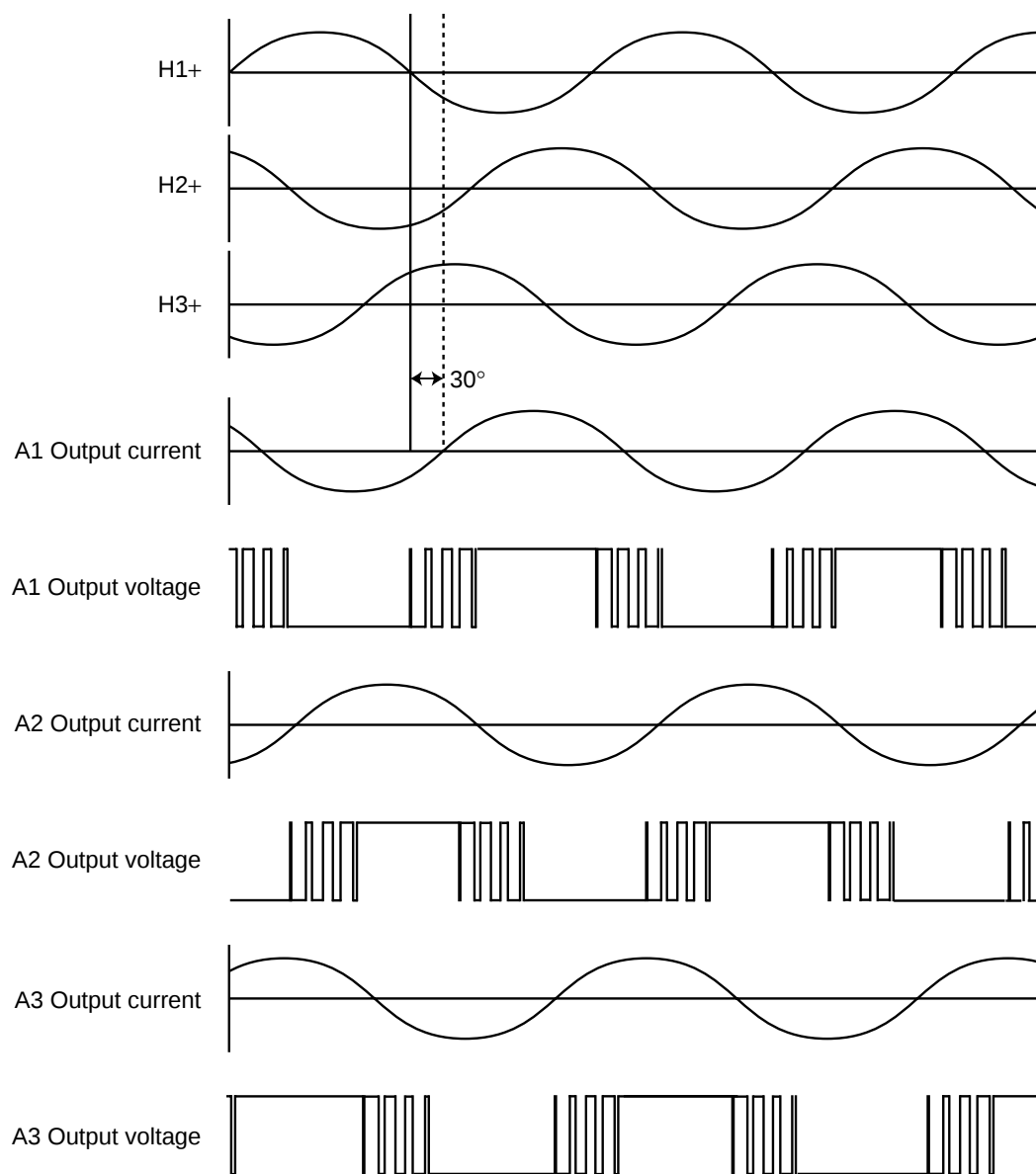
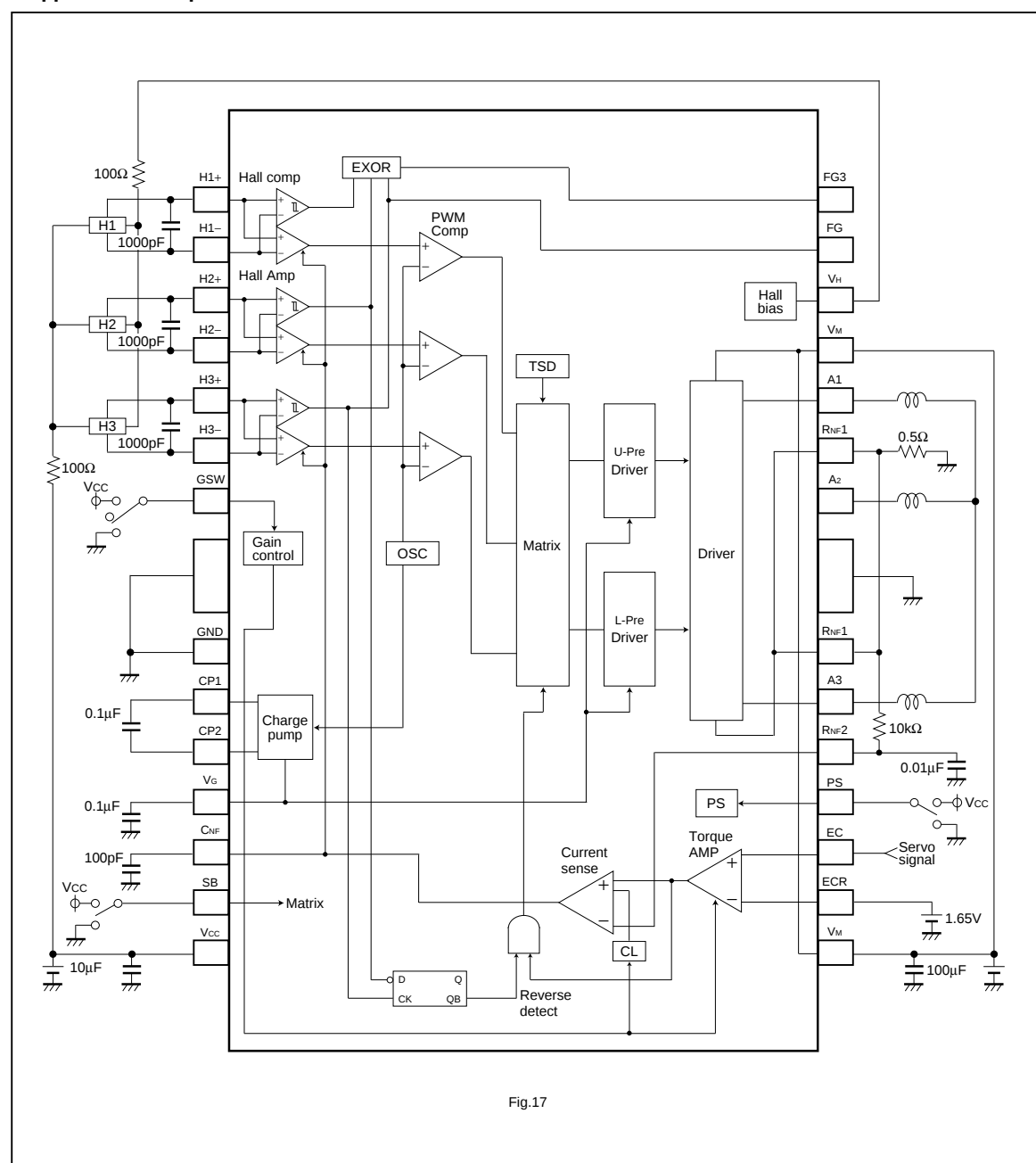


Fig.16

Motor driver ICs

●Application example



●Operation notes

1. Absolute maximum ratings

Absolute maximum ratings are those values which, if exceeded, may cause the life of a device to become significantly shortened. Moreover, the exact failure mode cannot be defined, such as a short or an open. Physical countermeasures, such as fuse, need to be considered when using a device beyond its maximum ratings.

2. GND potential

The GND terminal should be the location of the lowest voltage on the chip. All other terminals should never go under this GND level, even in transition.

Motor driver ICs

3. Thermal design

The thermal design should allow enough margin for actual power dissipation.

4. Mounting failures

Mounting failures, such as misdirection or mismounts, may destroy the device.

5. Electromagnetic fields

A strong electromagnetic field may cause malfunctions.

6. Coil current flowing into V_M

A coil current flows from motor into V_M when torque control input changes from $EC < ECR$ into $EC > ECR$, and V_M voltage rises if V_M voltage source doesn't have an ability of current drain. A protect circuit turns on and a current (40mA (typ.)) flows from V_M to GND when V_M voltage reaches to 15V (Typ.).

Make sure that surrounding circuits work correctly and aren't destroyed, when V_M voltage rises.

Physical countermeasures, such as a diode for voltage clamp, need to be considered under these conditions.

7. CNF pin

An appropriate capacitor (100pF (typ.)) at CNF pin make motor current smooth. Make sure the motor current doesn't oscillate, even in transition.

●Electrical characteristics curve

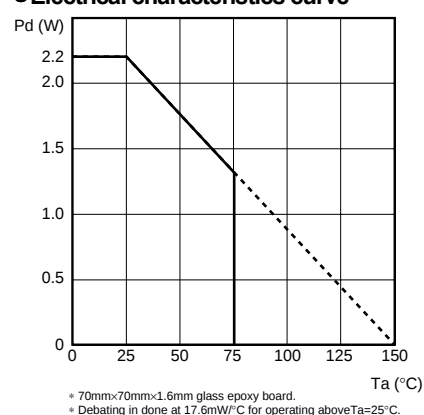


Fig.18 Power dissipation curve

●External dimensions (Units : mm)

