

# E1SEB20-40.444M



## ELECTRICAL SPECIFICATIONS

|                               |                                            |
|-------------------------------|--------------------------------------------|
| Nominal Frequency             | 40.444MHz                                  |
| Frequency Tolerance/Stability | ±30ppm at 25°C, ±50ppm over -20°C to +70°C |
| Aging at 25°C                 | ±5ppm/year Maximum                         |
| Load Capacitance              | 20pF Parallel Resonant                     |
| Shunt Capacitance             | 7pF Maximum                                |
| Equivalent Series Resistance  | 100 Ohms Maximum                           |
| Mode of Operation             | AT-Cut Third Overtone                      |
| Drive Level                   | 1mWatt Maximum                             |
| Storage Temperature Range     | -40°C to +125°C                            |
| Insulation Resistance         | 500 Megaohms Minimum (Measured at 100Vdc)  |

## ENVIRONMENTAL & MECHANICAL SPECIFICATIONS

|                              |                                               |
|------------------------------|-----------------------------------------------|
| ESD Susceptibility           | MIL-STD-883, Method 3015, Class 1, HBM: 1500V |
| Fine Leak Test               | MIL-STD-883, Method 1014, Condition A         |
| Flammability                 | UL94-V0                                       |
| Gross Leak Test              | MIL-STD-883, Method 1014, Condition C         |
| Mechanical Shock             | MIL-STD-202, Method 213, Condition C          |
| Moisture Resistance          | MIL-STD-883, Method 1004                      |
| Moisture Sensitivity         | J-STD-020, MSL1                               |
| Resistance to Soldering Heat | MIL-STD-202, Method 210, Condition K          |
| Resistance to Solvents       | MIL-STD-202, Method 215                       |
| Solderability                | MIL-STD-883, Method 2003                      |
| Temperature Cycling          | MIL-STD-883, Method 1010, Condition B         |
| Vibration                    | MIL-STD-883, Method 2007, Condition A         |

3.20 MAX

13.30 MAX

4.85 MAX

4.88 ±0.20

0.50 MIN (x2)

0.80 ±0.30 (x2)

11.60 MAX

NOTE: Coplanarity 0.360 MAX

1-800-ECLIPTEK or 714.433.1200

## Recommended Solder Reflow Methods



### High Temperature Infrared/Convection

**$T_s$  MAX to  $T_L$  (Ramp-up Rate)** 3°C/Second Maximum

#### Preheat

- Temperature Minimum ( $T_s$  MIN) 150°C
- Temperature Typical ( $T_s$  TYP) 175°C
- Temperature Maximum ( $T_s$  MAX) 200°C
- Time ( $t_s$  MIN) 60 - 180 Seconds

**Ramp-up Rate ( $T_L$  to  $T_p$ )** 3°C/Second Maximum

#### Time Maintained Above:

- Temperature ( $T_L$ ) 217°C
- Time ( $t_L$ ) 60 - 150 Seconds

**Peak Temperature ( $T_p$ )** 260°C Maximum for 10 Seconds Maximum

**Target Peak Temperature ( $T_p$  Target)** 250°C +0/-5°C

**Time within 5°C of actual peak ( $t_p$ )** 20 - 40 Seconds

**Ramp-down Rate** 6°C/Second Maximum

**Time 25°C to Peak Temperature (t)** 8 Minutes Maximum

**Moisture Sensitivity Level** Level 1

## Recommended Solder Reflow Methods



### Low Temperature Infrared/Convection 245°C

**$T_s$  MAX to  $T_L$  (Ramp-up Rate)** 5°C/Second Maximum

#### Preheat

- Temperature Minimum ( $T_s$  MIN) N/A
- Temperature Typical ( $T_s$  TYP) 150°C
- Temperature Maximum ( $T_s$  MAX) N/A
- Time ( $t_s$  MIN) 30 - 60 Seconds

**Ramp-up Rate ( $T_L$  to  $T_P$ )** 5°C/Second Maximum

#### Time Maintained Above:

- Temperature ( $T_L$ ) 150°C
- Time ( $t_L$ ) 200 Seconds Maximum

**Peak Temperature ( $T_P$ )** 245°C Maximum

**Target Peak Temperature ( $T_P$  Target)** 245°C Maximum 2 Times / 230°C Maximum 1 Time

**Time within 5°C of actual peak ( $t_P$ )** 10 Seconds Maximum 2 Times / 80 Seconds Maximum 1 Time

**Ramp-down Rate** 5°C/Second Maximum

**Time 25°C to Peak Temperature (t)** N/A

**Moisture Sensitivity Level** Level 1

### Low Temperature Manual Soldering

185°C Maximum for 10 Seconds Maximum, 2 times Maximum.

### High Temperature Manual Soldering

260°C Maximum for 5 Seconds Maximum, 2 times Maximum.