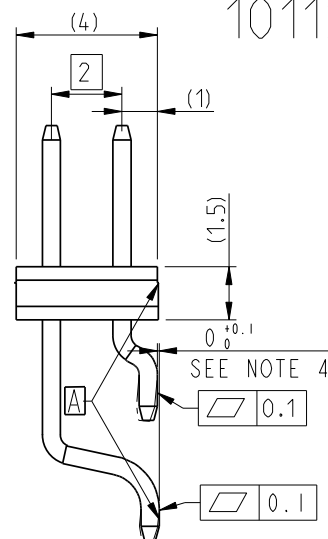




L INDICATES THAT PRODUCT IS RoHS COMPATIBLE SEE NOTE 3

- A = Tape and reel with Pick-up cap
See GS-14-1516 As available

U = Tube without Pick-up cap. Only
for rows contacts qty from 4 to 25
See GS-12-1551

Blank = Bli box for rows contacts qty
2 and 3 see note 5

- NBR CONTACTS PER ROW : 02 TO 25 = N

XX	01	02	03	04
DIM C POST LENGTH	3.2	2.0	4.0	7.0

- PLATING : G= 0.76 μ Gold/GXT on mating area

2-6 μ Pure Tin on solder area

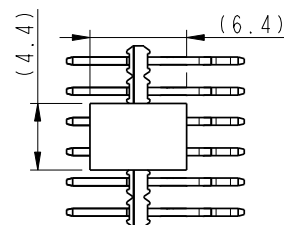
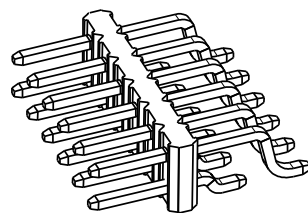
F= Gold flash on mating area

2-6 μ pure Tin on solder area

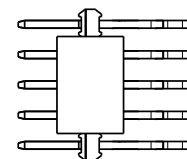
T= 2-6 μ pure Tin on mating area

2-6 μ pure Tin on solder area

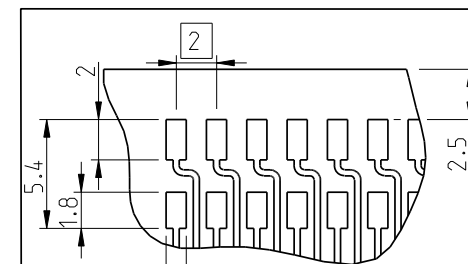
All with 1.27 Ni underplating



SCALE 3:1
VIEW WITH
PICK-UP CAP
EVEN PRODUCTS



SCALE 3:1
VIEW WITH
PICK-UP CAP
ODD PRODUCTS



RECOMMENDED PAD LAYOUT

BODY : High Temp thermoplastic 30% GF, COLOR BLACK UL94 V-0
PIN : COPPER ALLOY

2- 7N MIN PIN RETENTION IN EITHER DIRECTION

3- RoHS COMPATIBLE PRODUCT SPECIFICATION :

a- PLATING : LF means the product is Lead Free,
2 μ MIN matte Tin over 1.27 μ Nickel underplating.

b- MANUFACTURING PRODUCT SPECIFICATION :

Housing will withstand exposure to 260°C peak temperature for 30 seconds in a convection infra-red or vapor phase oven.

4- PLANE REFERENCE -A- IS GENERATED BY LONG PINS TAIL ROW
WITH LOWEST AREA OF BODY.

SHORT PINS ROW TO BE FLUSH OR HIGHER 0.1 MAX ABOVE REF -A-.

5- MINIMUM QUANTITY IN BLI BOX : 500

rev	ecn no	dr	date
A	F10-0082	LSA	10/07/29
B	F10-0227	APA	10/10/01
C	F10-0238	APA	10/10/21
D	F12-0055	APA	12/05/11
-	-	-	-
-	-	-	-
-	-	-	-

www.fciconnect.com			surface - ☒		tolerance std ISO 1302 ISO 406 ISO 1101		projection 		mm 	
			TOLERANCES UNLESS OTHERWISE SPECIFIED							
Dr	L. SAILLARD	10/02/04	ANGULAR	LINEAR	0.X	±/	size	Scale		
Eng	L. SAILLARD	10/02/04			0.XX	±/	A3	8:1		
Chr	JM COMPAGNON	10/02/04			0.XXX	±/	ECN	F12-0055		
Appr	/	/	Product family				Spec ref		GS-12-65	
		title	DOUBLE ROW ASSEMBLY			dwg no	10112690		Rev	D
			MINITEK HEADER SMT R/A							
		catalog no				CUSTOMER		sheet 1 of 1		