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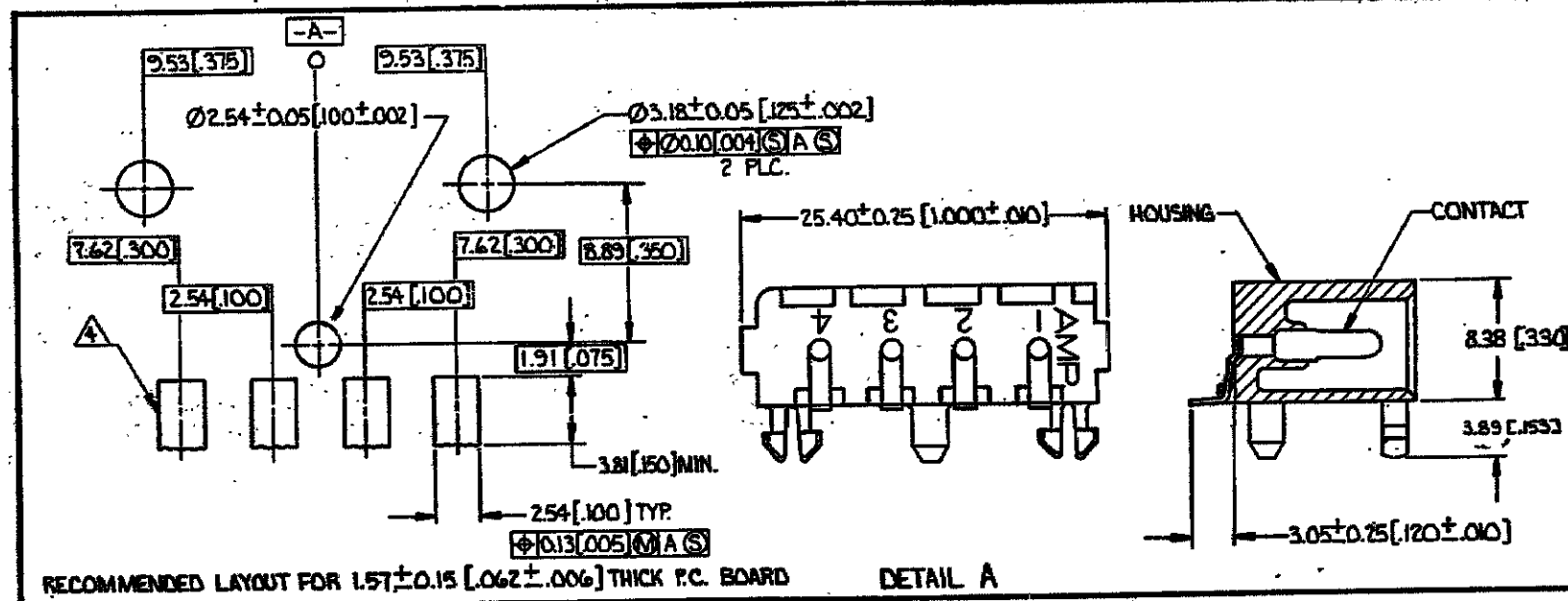
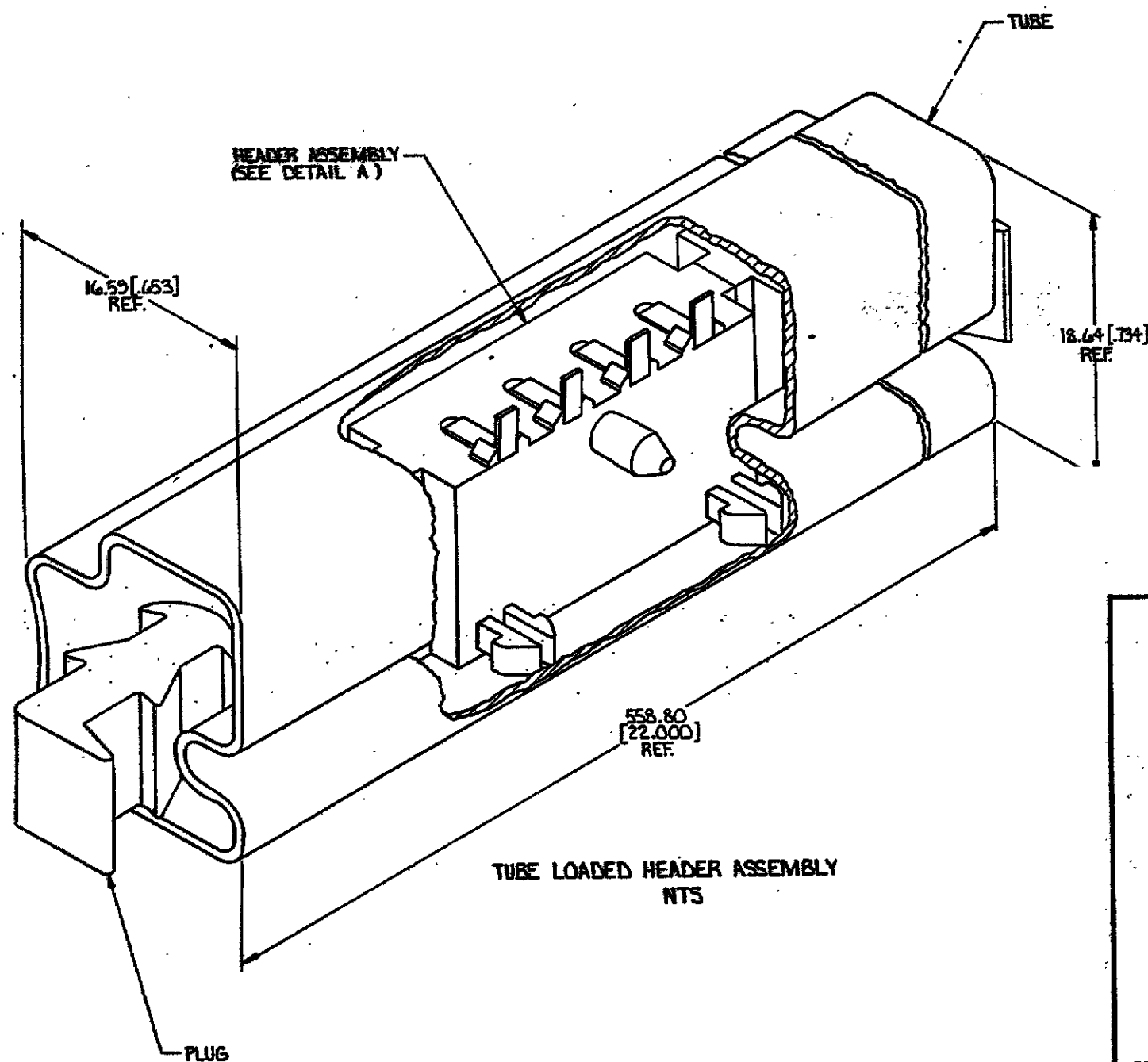
REVISIONS				
REV	ZONE	LYR	DESCRIPTION	DATE
✓	C	REV PER ECN CM-3500	9-2-91	DS
✓	D	REV PER ECN CM-3560	11-8-91	DS
✓	E	REV PER ECN CM-3757	4-15-92	DS

1. PARTS COMPLY WITH AMP SPEC. 109-11-3.

2. MATERIAL: HOUSING-NYLON, UL94V-2 (BLACK)
100% VIRGIN (NO REGRIND)
CONTACT-COPPER ALLOY, PRE-TIN
PLATED.

3. DIMENSIONS IN BRACKETS ARE IN INCHES.

4. 0.25[0.10] MIN THICK SOLDER PASTE, 63/27
TIN-LEAD.

**METRIC**

20	2	4	770829 -1
HEADER ASSEMBLY	PLUG	NUMBER OF POSITIONS	PART NUMBER
QTY PER TUBE		HEADER ASSEMBLY	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MM TOLERANCES ON: DECIMALS ±0.13[.005] ANGLES ±	CONTRACT NO. OR P. Coll. 3-14-91 CHK P. Coll. 3-15-91 APPRO P. Coll. 3-18-91 APPRO	AMP INCORPORATED Harrisburg, Pa. 17105
MATERIAL △	DESIGN APPRO OTHER APPRO	NAME HEADER ASSEMBLY, RIGHT ANGLE, 4 CIRCUIT TUBE LOADED, COMMERCIAL MATE-N-LOCK
FINISH △	SIZE D	FORM NO 00779
	DRAWING NO 770829	SCALE 4:1
		SHEET 1 OF 1

CUSTOMER DRAWING