



INTELLIHEAT COMPATIBLE HANDPIECES

TIP-HEATER CARTRIDGE HANDPIECES

PERFECT FOR LEAD FREE

TD-100 THERMO-DRIVE® SOLDERING IRON



The **TD-100 Thermo-Drive®** Soldering Iron is the only iron crafted by a team of surgical instrument engineers and is uniquely designed to eliminate operator fatigue, improve control and enhance productivity in demanding soldering applications. The TD-100 uses a patented Tip-Heater Cartridge that is the best performing and lowest priced Tip-Heater Cartridge on the market today! Almost 100 soldering tip geometries are available as well as over 30 surface mount removal tips.

See Pages 18-21 for tip selection.



Shown with optional comfort grip 6993-0241-P1

MT-100 MINITWEEZ™



The only high capacity, micro tweezer (**MT-100 MiniTweez™**) on the market today features soft comfort grips, the smallest stroke available, and its tweezing action mimics the natural motion of the human hand to eliminate hand fatigue. With 10 styles of component removal tips available the MT-100 is one of the most versatile component removal tweezers and our tips cost less than half of our competitors! **See Page 22** for tip selection.



THERMOPIK® 100



The newest tool for SMT component removal the **ThermoPik® 100**. The TP-100 is designed to reflow and remove QFPs in seconds. The integrated vacuum pik lifts the component from the PCB upon reflow. Based on our unique MT-100 handpiece, there isn't another SMT removal tool that is more comfortable in your hand. Over 10 styles of tips are available. **See Page 22** for tip selection.

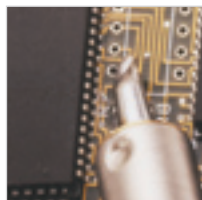


INTELLIHEAT COMPATIBLE HANDPIECES

VERSATILITY, PERFORMANCE AND VALUE

SENSATEMP HANDPIECES

PS-90 UNIVERSAL SOLDERING IRON



The Universal Soldering Iron (**PS-90**) is ideal for most soldering applications and SMT rework operations where high thermal capacity and flexibility are required. The PS-90 features a rugged plug in heater with gold contacts. There are 15 single point soldering tips and over 10 surface mount removal tips available for the PS-90.

See Pages 23-24 for tip selection

SX-90 SODR-X-TRACTOR®



The best performing, in-line, vacuum desoldering tool (**SX-90 Sodr-X-Tractor®**) is ideal for Thru-Hole desoldering when fitted with SX-90 Desoldering tips and for SMT land clean-up when fitted with SX-90 Flo-D-Sodr® tips. SX-90 Desoldering tips are the longest lasting, best performing soldering tips on the market! The SX-90 features a unique solder collection system that can utilize disposable Flux/Solder traps or a reusable glass collection chamber. An operator replaceable plug-in heater cartridge that can be changed in seconds is standard. There is a wide range of standard and precision SX-90 Desoldering tips for when access is tight!

See Page 25 for tip selection.

TT-65 THERMOTWEEZ®



The most versatile and only patented SMT removal tool (**TT-65 ThermoTweez®**) provides safe, one-handed, rapid reflow and component removal of PLCCs and other 4 or 2 sided SMT components. Unlike other methods, its high thermal capacity and targeted heat delivery remove even the largest SMDs in just seconds without damaging the PCB or risking of adjacent component reflow; even on heavy assemblies. The patented vertically oriented handpiece and a wide variety of quick-change, slim-line tips easily reach into the tightest spaces for fast, safe component removal. The TT-65 also features a patented "stroke" adjustment to reduce hand fatigue for repetitive operations. **See Page 26** for tip selection.

TJ-85 THERMOJET®



When the precise application of hot air is required, our slim line air pencil (**TJ-85 ThermoJet®**) is ideal for delivering heat for the installation and removal of chip components, SOTs, and SOICs. Multiple quick-change nozzle sizes are available. The handpiece's slim line, pencil grip design maximizes operator comfort and control. The TJ-85's airflow is actuated with a foot pedal. Ideal for the precise application of hot air for large SMDs down to 0201s.

See Page 26 for nozzle selection.



HANDPIECE & POWER SOURCE CHARTS

Part Number includes handpiece and standard cubby

HANDPIECE	DESCRIPTION	PART NUMBERS
TD-100 Thermo-Drive Iron	The most responsive soldering iron available. Uses tip-heater cartridges.	6993-0263-P1
TD-100 N	A nitrogen compatible version of the TD-100. Requires 6993-0271-P1.	6993-0272-P1
TD-100 with Instant SetBack Cubby	A kit containing the TD-100 and Instant SetBack Cubby	6993-0281-P1
MT-100 MiniTweez	Tip-heater cartridge based tweezer for 2 sided SMD removal.	6993-0264-P1
TP-100 ThermoPik	QFP removal tool with integrated component vacuum pick to lift reflowed component.	6993-0280-P1
PS-90 Universal Soldering Iron	Our famous High Capacity Soldering Iron for the most demanding applications.	6993-0267-P1
PS-90 N	A nitrogen compatible version of the PS-90.	6993-0274-P1
SX-90 Sodr-X-Tractor	The latest innovation in desoldering. Features disposable or reuseable solder traps.	6993-0266-P1
TT-65 ThermoTweez	High capacity tweezer for large or small SMDs.	6993-0268-P1
TJ-85 ThermoJet	A foot-pedal activated precision air pencil for the installation or removal of SMDs.	6993-0270-P1
SX-90 Heat Sleeve	Maintains comfortable temperature in heavy use applications.	6993-0229-P1
Instant Setback Cubby for TD-100*	Reduces tip temperature when iron is not in use.	6019-0071-P1
Nitrogen Regulator Accessory	Controls the flow of nitrogen to tip.	6993-0271-P1
N ₂ Manifold Kit	Connect up to 10 N ₂ irons to a single N ₂ source.	6993-0277-P1

* Does not include Handpiece

CHOOSE THE RIGHT INTELLIHEAT HANDPIECE FOR YOUR APPLICATION

	Tip Heater Cartridge Technology Handpieces			SensaTemp Technology Handpieces			
	TD-100	MT-100	TP-100	PS-90	SX-90	TT-65	TJ-85
Handpiece Kits (includes handpiece and tool stand)	6993-0263-P1 6993-0281-P1	6993-0264-P1	6993-0280-P1	6993-0267-P1	6993-0266-P1	6993-0268-P1	6993-0270-P1
Handpiece Only Part Number	6010-0147-P1	6010-0148-P1	6010-0158-P1	6010-0150-P1	6010-0149-P1	6010-0151-P1	6010-0153-P1
High Cycle Soldering	✓			✓			
Standard Soldering	✓			✓			
High Mass Soldering				✓			
Micro Soldering	✓						
Chip Installation	✓	✓		✓		✓	✓
Solder Wicking	✓			✓			✓
Thru-Hole Desoldering					✓		
SMT Land Preparation	✓			✓	✓		✓
Solder Removal from Lands					✓		
Large SMD Removal			✓			✓	
Standard SMD Removal	✓	✓	✓	✓		✓	
Micro SMD Removal	✓	✓		✓		✓	✓
Large Component Installations*	✓			✓			✓
Standard Component Installations*	✓			✓			✓
Micro Component Installations*	✓			✓			✓

*with Solder Paste

INTELLIHEAT POWER SOURCE & HANDPIECE COMPATABILITY

& HANDPIECE COMPATABILITY	Power Source Options - ST and MBT Systems								
TIP-HEATER CARTRIDGE HANDPIECES	ST 30	ST 50	ST 65	ST 70	ST 75	ST 100	ST 115	MBT 301	MBT 350
• TD-100	★	★	✓	★	✓	★	✓	★	★
• MT-100	✓	✓	✓	✓	✓	✓	✓	✓	★
• TP-100			✓		✓		✓	✓	✓
SENSATEMP HANDPIECES	ST 30	ST 50	ST 65	ST 70	ST 75	ST 100	ST 115	MBT 301	MBT 350
• PS-90	✓	✓	✓	✓	✓	✓	✓	✓	✓
• SX-90			★		★		★	★	★
• TT-65	✓	✓	✓	✓	✓	✓	✓	✓	✓
• TJ-85					✓		✓	✓	✓

✓ = Optional Handpiece

★ = Standard handpiece packaged with System