

[illegible]

	LEAD STYLE —	
-05.0:	.199[5.05]	HEIGHT
-06.0:	.238[6.05]	HEIGHT
-06.5:	.258[6.55]	HEIGHT
-07.5:	.297[7.54]	HEIGHT

(SEE TABLE 1)

-S: SELECTIVE GOLD (30µ") IN CONTACT AREA,
MATTE TIN ON TAIL (USE NEW-SUB-C-209-XX.X-S-X)

-L: LIGHT GOLD (10µ") IN CONTACT AREA,
MATTE TIN ON TAIL (USE NEW-SUB-C-209-XX.X-L-X)

-SM: SELECTIVE GOLD (30µ") IN CONTACT AREA,
MATTE TIN ON TAIL (USE NEW-SUB-C-209-XX.X-S-X)

-04: 4 ROWS (SEE SHT 5, FIG 11)
 -05: 5 ROWS (SEE SHT 3, FIG 5) (SEE NOTE 18)
 -06: 6 ROWS (SEE SHT 3, FIG 4)
 -08: 8 ROWS (SEE SHT 1, FIG 1)
 -10: 10 ROWS (SEE SHT 2, FIG 2)

* = NOT TOOLED
☐ = 10 POSITION ONLY AVAILABLE IN 4 ROW.
☒ = ONLY AVAILABLE WITH -05.0 BODY HEIGHT, -10 ROW.
 = ONLY AVAILABLE WITH -05.0 AND -06.5 BODY HEIGHT AND 4 ROW.
 ** = ONLY AVAILABLE WITH -06.5 BODY HEIGHT, AND -06 ROW.
 *** = ONLY AVAILABLE WITH 30 POS & 4 ROW.
 **** = ONLY AVAILABLE WITH -05.0 BODY HEIGHT, -04, -06, -08 & -10 ROW.
 ***** = NOT RELEASED FOR PRODUCTION.

****-LP: LATCH POST OPTION
(SEE SHT 4, FIG 8)
(ONLY AVAILABLE WITH -05.0
LEAD STYLE, -04, -06, -08 & -10 ROW)
(-K OPTION NOT AVAILABLE ON -10
OR -15 POSITION)

*****-RP: RETENTION PIN
(SEE SHT 4, FIG 9)
(ONLY AVAILABLE WITH -05.0
LEAD STYLE, 6, 8 & 10 ROWS)

-PP: POLARIZATION PIN
(SEE SHT 4, FIG 10)
(ONLY AVAILABLE WITH -05.0
LEAD STYLE, 6, 8 & 10 ROWS)

SOLDER COMPOSITION & STYLE

-1: 63% TIN / 37% LEAD
CHARGE TAIL
(USE NEW-SUB-C-209-XX.X-X-1)
-2: 95.5% TIN/3.8% SILVER/.7%
COPPER CHARGE TAIL
(USE NEW-SUB-C-209-XX.X-X-2)

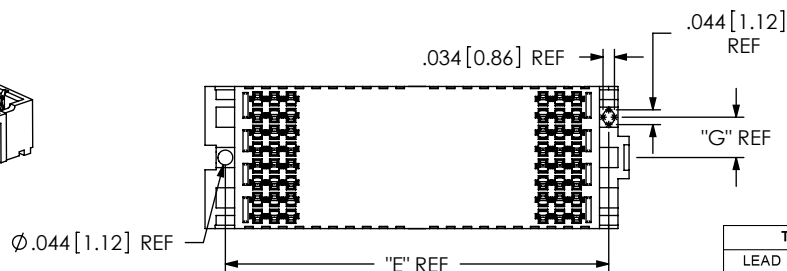
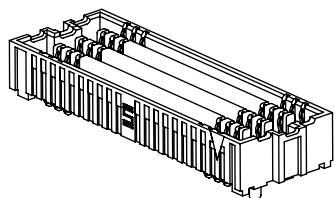
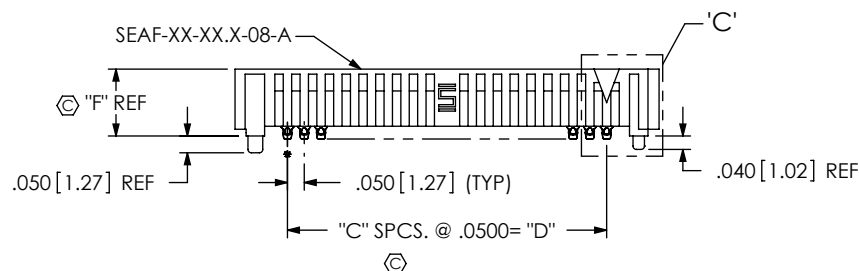


FIG 1
-08:8 ROW
(SEAF-20-05.0-XX-08-1-A-XX-K-TR SHOWN)
(SOME CENTER FEATURES REMOVED FOR CLARITY)

LEAD STYLE	"F"	
-05.0	.199	[5.05]
-06.0	.238	[6.05]
-06.5	.258	[6.55]
***-07.5	.297	[7.54]

No OF ROWS	"G"	
-04	.079	[2.01]
-05	.120	[3.05]
-06	.120	[3.05]
-08	.120	[3.05]
-10	.120	[3.05]

TABLE 4		
LEAD STYLE	BODY CALLOUT	CONTACT
		SOLDER CHARGE TAIL
-05.0	SEAF-XX.05.0-XX.X	NEW-SUB-C-209-05.0-X
-06.0	SEAF-XX.06.0-XX.X	NEW-SUB-C-209-06.0-X
-06.5	SEAF-XX.06.5-XX.X	NEW-SUB-C-209-06.5-X
***-07.5	SEAF-XX.07.5-XX.X	NEW-SUB-C-209-07.5-X

No OF POS.	"A"	"B"	"C"	"D"	"E"
☐ -10	.729 [18.52]	.670 [17.02]	9	.4500 [11.430]	.6410 [16.281]
☒ -15	.979 [24.87]	.920 [23.37]	14	.7000 [17.780]	.8910 [22.631]
** -19	1.179 [29.95]	1.120 [28.45]	18	.9000 [22.860]	1.0910 [27.711]
-20	1.229 [31.22]	1.170 [29.72]	19	.9500 [24.130]	1.1410 [28.981]
☐ -25	1.479 [37.57]	1.420 [36.07]	24	1.2000 [30.480]	1.3910 [35.331]
-30	1.729 [43.92]	1.670 [42.42]	29	1.4500 [36.830]	1.6410 [41.681]
-40	2.229 [56.62]	2.170 [55.12]	39	1.9500 [49.530]	2.1410 [54.381]
-50	2.729 [69.32]	2.670 [67.82]	49	2.4500 [62.230]	2.6410 [67.081]

STACK HEIGHT	
SEAF LEAD STYLE	SEAM LEAD STYLE
-02.0	-03.0 -03.5 -06.5 -07.0 -09.0 -11.0 -13.0
-05.0	7mm 8mm 8.5mm 11.5mm 12mm 14mm 16mm 18mm
-06.0	8mm 8mm 9mm 9.5mm 12.5mm 13mm 15mm 17mm 19mm
-06.5	8.5mm 9.5mm 10mm 13mm 13.5mm 15.5mm 17.5mm 19.5mm
***-07.5	9.5mm 10.5mm 11mm 14mm 14.5mm 16.5mm 18.5mm 20.5mm

(***= NOT TOOLED)

1.  REPRESENTS A CRITICAL DIMENSION.
2. MINIMUM PUSHOUT FORCE: 0.50 LBS.
3. NOTE DELETED.
4. 5 ROW SOLDER TAILS ARE NOT SYMMETRICAL WITH BODY WIDTH - DIM .321 [8.15], (SEE SHEET 3, FIG. 5).
5. WHEN APPLICABLE, DIMENSION C12 MUST BE MEASURED USING INSPECTION FIXTURE AT-1817-836-1 FOR -.04 ROW, OR AT-1817-836-2 FOR -.06, -.08 & -10 ROW. USE CO-AU-WI-2003-M FOR PROCESS.
6. WITHOUT -A AVAILABLE FOR EXISTING CUSTOMERS ONLY AS OF REVISION Y.
7. K-DOT WILL BE SUPPLIED WHETHER OR NOT -K IS SPECIFIED.
8. TAPE & REEL WILL BE SUPPLIED WHETHER OR NOT -TR IS SPECIFIED.
9. FOR QUANTITIES UP TO 49 PIECES, NO LEADER, TRAILER, OR REEL WILL BE SUPPLIED.
FOR QUANTITIES OF 50 - 124 PIECES, NO LEADER OR TRAILER WILL BE SUPPLIED.
SPLICES MAY BE PRESENT.
10. ATTACH LABEL "SEAX-0001" TO EACH TAPE & REEL PACKAGE.
11. SOLDER CHARGE VOLUME IS .00000891 CUBIC INCHES (REF).
12. FOR VITA REQUIREMENTS, -A PIN SHOULD NOT BE ORDERED.
13. SLOT ORIENTATION MUST BE AS SHOWN.
14. A-PINS STANDARD ON ALL BODIES, EXCEPT 6 x 19, SEE SHEET 1, FIG. 1
A-PINS ARE OPTIONAL ON 6 x 19, SEE SHEET 1, FIG. 1.
15. MAXIMUM ROW TO ROW VARIATION .003[0.08], MEASURED FIRST & LAST POSITIONS ONLY, ALL ROWS.
16. NOTE DELETED.
17. NON-FUNCTIONAL VOIDING IN PLASTIC BODY TO BE AT SAMTEC'S DISCRETION.
18. THESE OPTIONS AVAILABLE AS ASO (APPLICATION SPECIFIC OPTIONS) ONLY. PLEASE CONTACT SAMTEC FOR MORE INFORMATION.

DECIMALS	ANGLES
.XX: $\pm .01$ [.3]	2°
.XXX: $\pm .005$ [.13]	
.XXXX: $\pm .0020$ [.051]	

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PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail info@SAMTEC.com code 55322

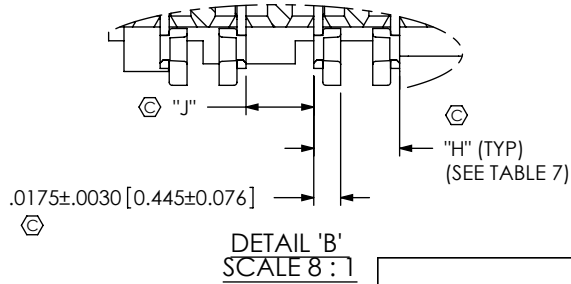
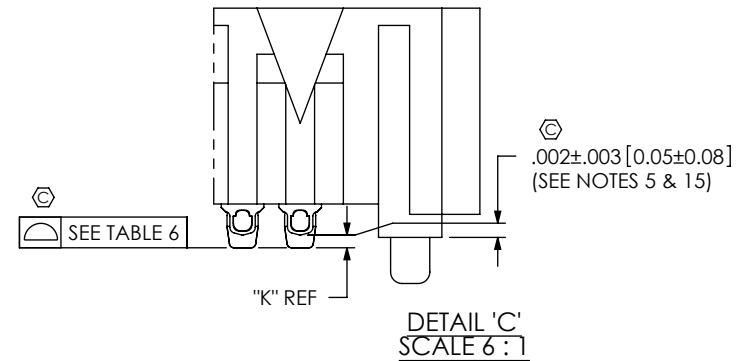
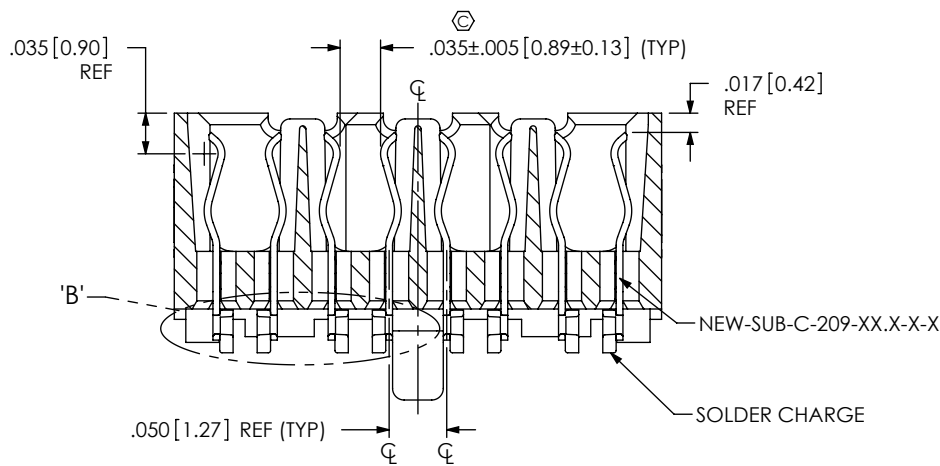
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SHEET SCALE: 2:1

.050 PITCH SOCKET ARRAY ASSEMBLY

SEAF-XX-XX.X-XX-XX-X-A-XX-K-TR

BY: BRATCHER 05/27/2004	SHEET 1 OF 5
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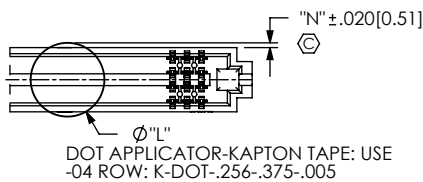
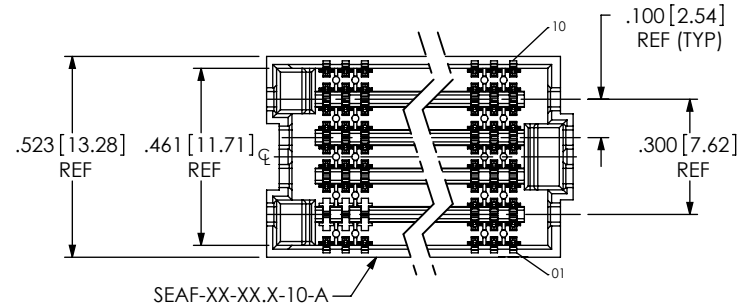
SECTION "A"-"A"
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TABLE 6	
POSITION	COPLANARITY
-10 TO -30	.006 [0.15]
-40	.009 [0.23]
-50	.009 [0.23]

TABLE 7						
LEAD STYLE	"H"		"J"		"K"	
-05.0	.0530 - .0590	[1.346] - [1.499]	.0410 - .0470	[1.041] - [1.194]	.011 [0.28]	
-06.0	.0530 - .0620	[1.346] - [1.575]	.0380 - .0470	[.965] - [1.194]	.011 [0.28]	
-06.5	.0530 - .0645	[1.346] - [1.638]	.0355 - .0470	[.902] - [1.194]	.011 [0.28]	
*** -07.5	.0530 - .0645	[1.346] - [1.638]	.0355 - .0470	[.902] - [1.194]	.011 [0.28]	

(***= NOT TOOLED)

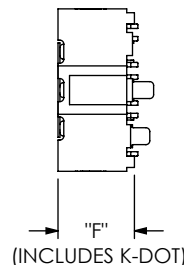
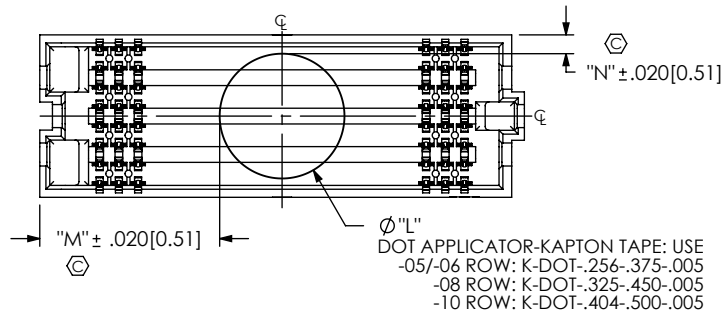
FIG 2
-10: 10 ROW
(SAME AS FIG 1, EXCEPT AS SHOWN)
(SEAF-20-05.0-XX-10-1-A-XX-K-TR SHOWN)
(SOME CENTER FEATURES REMOVED FOR CLARITY)



-04 ROW ONLY
(SAME AS FIG 3, EXCEPT AS SHOWN)

TABLE 8										
ROWS	"L"	"M"								
		□ 10 POS	⊠ 15 POS	** 19 POS	20 POS	25 POS	30 POS	40 POS	50 POS	"N"
-04	.256 [6.50]	.254 [6.44]	.379 [9.62]	.479 [12.16]	.504 [12.79]	.629 [15.97]	.754 [19.14]	1.004 [25.49]	1.254 [31.84]	.017 [.43]
-05, -06	.256 [6.50]	.254 [6.44]	.379 [9.62]	.479 [12.16]	.504 [12.79]	.629 [15.97]	.754 [19.14]	1.004 [25.49]	1.254 [31.84]	.034 [.86]
-08	.325 [8.25]	.219 [5.57]	.344 [8.74]	.444 [11.28]	.469 [11.92]	.594 [15.09]	.719 [18.27]	.969 [24.62]	1.219 [30.97]	.049 [1.24]
-10	.404 [10.25]	.180 [4.57]	.305 [7.74]	.405 [10.28]	.430 [10.92]	.555 [14.09]	.680 [17.27]	.930 [23.62]	1.180 [29.97]	.060 [1.52]

FIG 3
-K: POLYIMIDE PAD
(SEAF-20-05.0-XX-08-1-A-XX-K-TR SHOWN)
(SAME AS FIG. 1, EXCEPT AS SHOWN)
(SOME CENTER FEATURES REMOVED FOR CLARITY)



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.050 PITCH SOCKET ARRAY ASSEMBLY
DWG. NO.
SEAF-XX-XX.X-XX-XX-X-A-XX-K-TR
BY: BRATCHER 05/27/2004 SHEET 2 OF 5

FIG 4
-06: 6 ROW
(SAME AS FIG 1, EXCEPT AS SHOWN)
(SEAF-20-05.0-XX-06-1-A-XX-K-TR SHOWN)
(SOME CENTER FEATURES REMOVED FOR CLARITY)

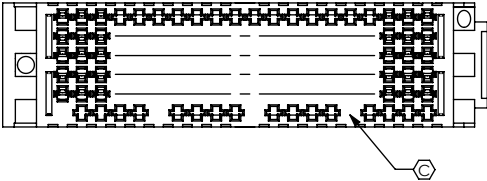
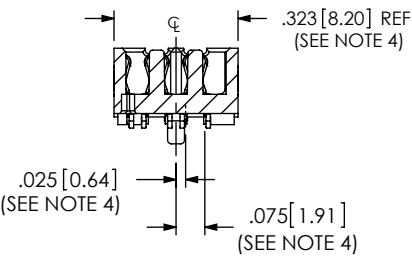
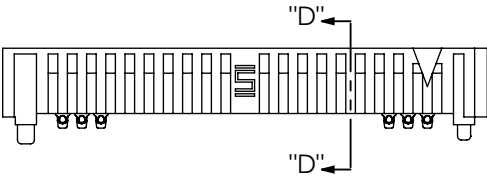
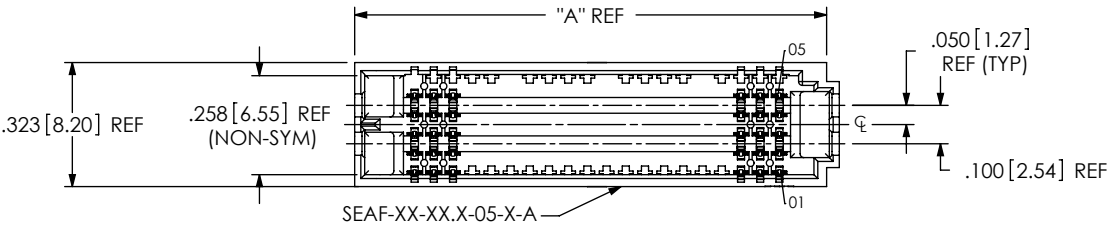
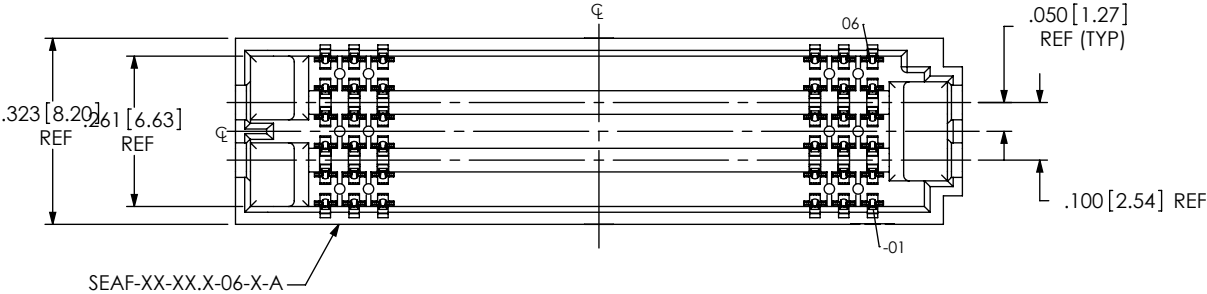


FIG 5
-05: 5 ROW
(SAME AS FIG 4, EXCEPT AS SHOWN)
(SEAF-20-05.0-XX-05-1-A-XX-K-TR SHOWN)
(SOME CENTER FEATURES REMOVED FOR CLARITY)

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	DWG. NO. SEAF-XX-XX.X-XX-XX-X-A-XX-K-TR	
BY: BRATCHER 05/27/2004		SHEET 3 OF 5

FIG 7
06 ROW x 19 POS.
(SEE NOTE 12)
(ONLY AVAILABLE -06.5 LEADSTYLE & -06 ROW)
(SEAF-20-06.5-XX-06-1-XX-K-TR SHOWN)
(SAME AS FIGS 1 & 4 EXCEPT AS SHOWN)
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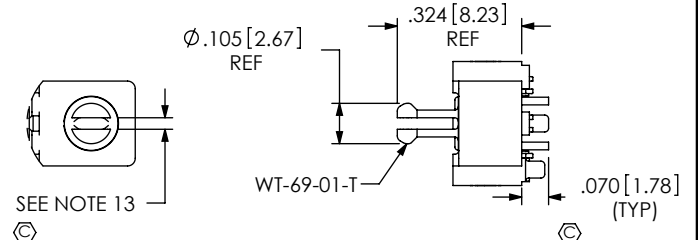
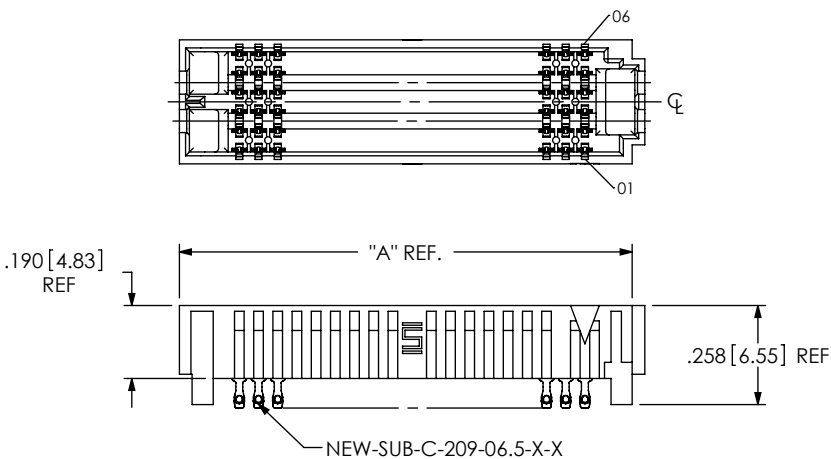


FIG 9
*****RP OPTION
(SEAF-20-05.0-XX-06-1-A-RP-K-TR SHOWN)
(SOME CENTER FEATURES REMOVED FOR CLARITY)
(SAME AS FIG 7 EXCEPT AS SHOWN)
(-RP OPTION VALID FOR SEAR MATE ONLY)
(ONLY AVAILABLE WITH -05.0 LEAD STYLE 6, 8 & 10 ROW)

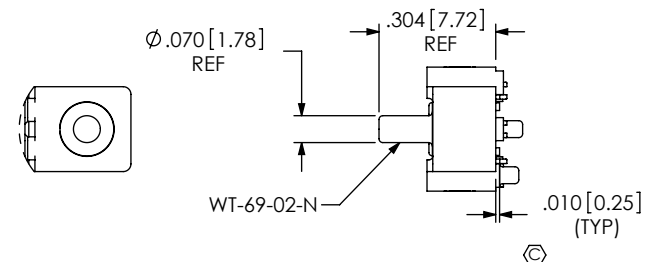


FIG 10
-PP OPTION
(SEAF-20-05.0-XX-06-1-A-PP-K-TR SHOWN)
(SOME CENTER FEATURES REMOVED FOR CLARITY)
(SAME AS FIG 7 EXCEPT AS SHOWN)
(-PP OPTION VALID FOR SEAR MATE ONLY)
(ONLY AVAILABLE WITH -05.0 LEAD STYLE 6, 8 & 10 ROW)

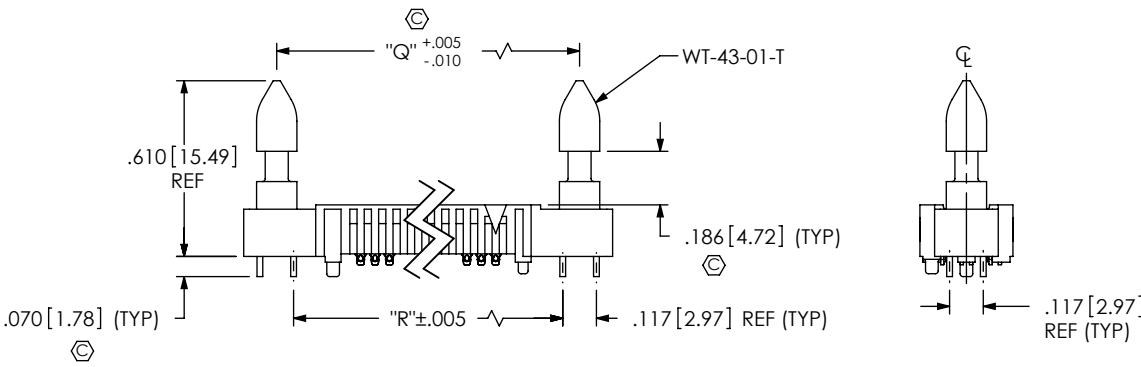
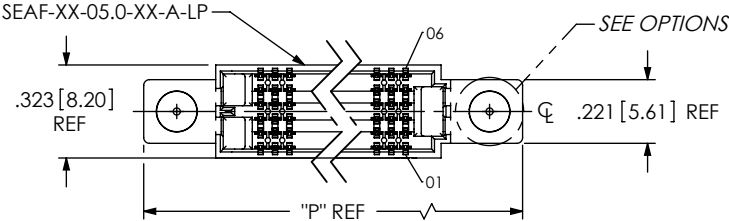


FIG 8
-LP OPTION
(SEAF-20-05.0-XX-06-1-A-LP-K-TR SHOWN)
(SOME CENTER FEATURES REMOVED FOR CLARITY)
(SAME AS FIG 6 EXCEPT AS SHOWN)
(-LP OPTION REQUIRED FOR SEAC MATE ONLY)
(ONLY AVAILABLE WITH -05.0 LEAD STYLE -04, -06, -08 & -10 ROW)

TABLE 9			
No OF POS.	"P"	"Q"	"R"
□ -10	1.262 [32.05]	1.033 [26.24]	.9160 [23.266]
▣ -15	1.512 [38.40]	1.283 [32.59]	1.1660 [29.616]
** -19	1.712 [43.48]	1.483 [37.67]	1.3660 [34.696]
-20	1.762 [44.75]	1.533 [38.94]	1.4160 [35.966]
▤ -25	2.012 [51.10]	1.783 [45.29]	1.6660 [42.316]
-30	2.262 [57.45]	2.033 [51.64]	1.9160 [48.666]
-40	2.762 [70.15]	2.533 [64.34]	2.4160 [61.366]
-50	3.262 [82.85]	3.033 [77.04]	2.9160 [74.066]

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DWG. NO.
SEAF-XX-XX.X-XX-XX-X-A-XX-K-TR

BY: BRATCHER 05/27/2004 SHEET 4 OF 5

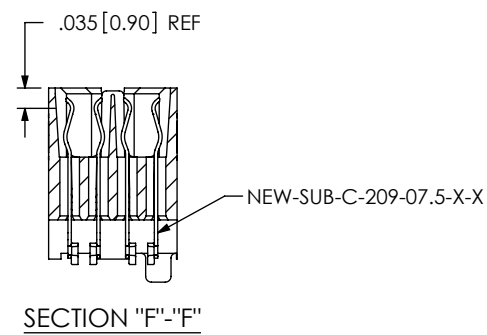
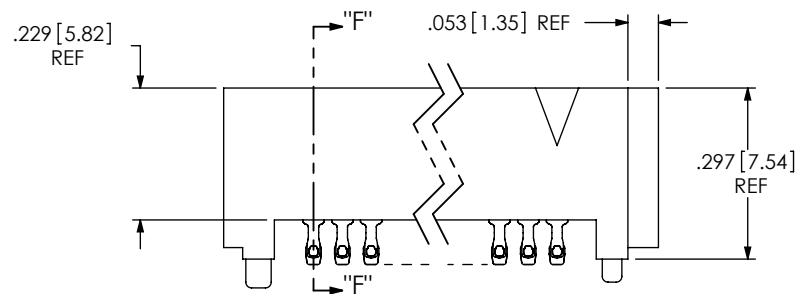
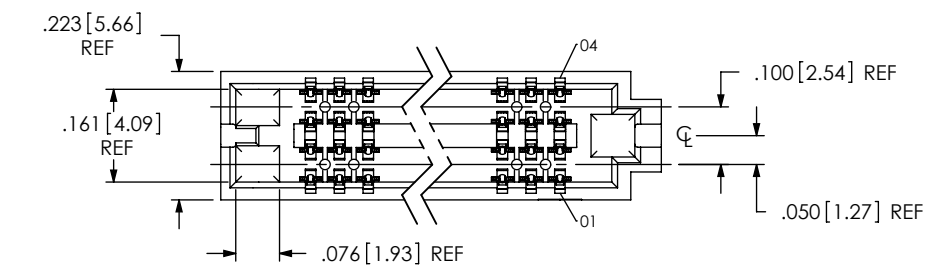


FIG 11
-04: 4 ROW
(SEAF-30-07.5-XX-04-1-A-XX-K-TR SHOWN)
(SOME CENTER FEATURES REMOVED FOR CLARITY)
(SAME AS FIG 1 EXCEPT AS SHOWN)

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BY: BRATCHER 05/27/2004		SHEET 5 OF 5