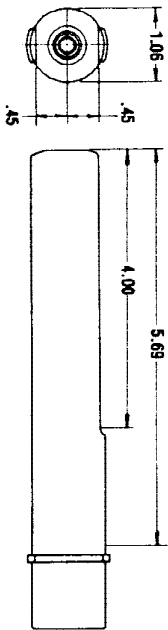


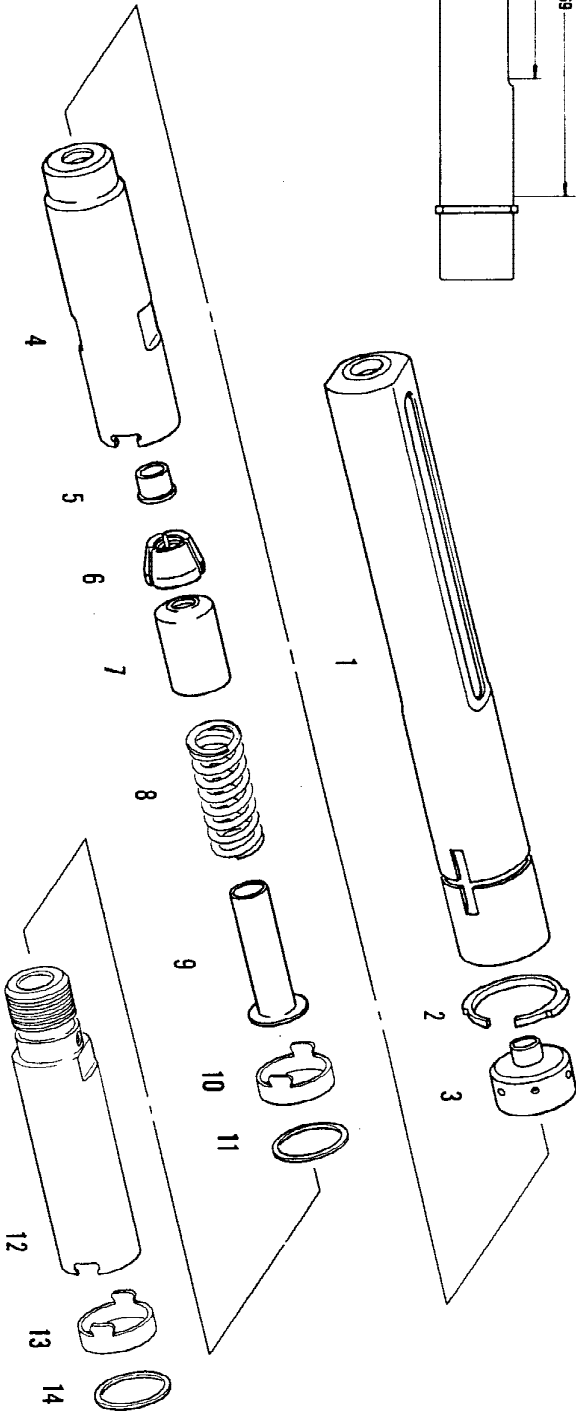


Alcoa Fastening
Systems

DATA SHEET



.45 in. = 11 mm
1.06 in. = 27 mm
4.00 in. = 101 mm
5.69 in. = 145 mm



Nose assembly is non self-releasing
when release is left out.

Alcoa Fastening Systems

Commercial Products
1 Corporate Drive - Kingston, NY 12401

TYPE: Rotatable; Long Length
FOR: HUCKBOLT -08
TOOL: 353**

99-927

NOSE ASSEMBLY

OTHER	PRODUCT REVISION: 11-74 REVISED: 9/19/01
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**225BE 226
245 246
2500 247
2502 4801
2503 4802
4803

REPLACEMENT PARTS			
REF	PART NO.	REQ	DESCRIPTION
1	109935	1	Anvil (inc. 2)
2	106798	1	Retainer
3	109383	1	Ejector Collar
4	109381	1	Collet
5	109384	1	Release - Jaw
6	102550	1	Jaws (3) marked Z
7	109382	1	Follower
8	109737	1	Spring
9	84454	1	Sleeve
10	89795	1	Lock collar
11	89298	1	Shim
12	109385	1	Extension - Spindle
13	89795	1	Lock Collar
14	89298	1	Shim
	109395	1	Collet Assembly (inc. 4 - 11)
	110237	1	Key - Installation

SEE OTHER SIDE FOR NOTES AND ASSEMBLY INSTRUCTIONS