

PACKAGING PROCESS SHEET

STANDARD PACKAGING PROCESS FOR CATALOG NBR 1488991-4 00 CURRENT

UM PC ORG CODE 0K00 PROD CDE M104

SUPPLIER MFG DATE 10/19/06

COUNTRY CODE US

TRADEMARK NM

STANDARD QUANTITY - 750

DESCRIPTION

STANDARD LEVEL - 400

PRODUCT DESC 3P FML ASSY, SEAL, STD, D KEY, NOC
MARKING NONE

PRODUCT & APPROVAL LAST CHANGED: 10/13/11 REASON FOR CHG PALI MASS CHANGE

SPEC/PKG CODE INFO LAST CHANGED: 10/19/06 PACKAGING REV J

SPEC. TO REF. REV. DESCRIPTION

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102-00060	K	CAGE Codes and Date Coding
107-00115	AF	Packaging and Marking Requirements for Global Tyco Electronics Compani
107-00142-5	D	PALLET REQUIREMENTS
107-00205	C	Stretch Wrapping, Procedure for
107-00216	M	AIAG Packaging Requirements

SHIPPER PACKAGING DESCRIBED BELOW:

PLC 400

LAST CHANGED: 10/19/06

PACKAGE QUANTITY	750
INSTRUCTION	LBL FORMATS
SHEET REQD.	REQUIRED
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999102-1	
PKG MTL REQUIRED	PKG MTL DESCRIPTION
=====	=====
995265-3	BAG, GUSSETED
995575-1	TAPE, PACKAGING, TRANSPARENT
999077-5	LABEL STOCK
1- 999713-0	BOX, SHIPPING, RSC, AIAG

OPERATION DESCRIPTION

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PLACE BAG IN BOX.
PLACE SPECIFIED QUANTITY OF PARTS IN BAG.
FOLD BAG IN MANNER SO THAT PARTS CANNOT SPILL.
SEAL BOX WITH TAPE.
APPLY LABEL PER BOX GRAPHICS.

PALLETTIZATION PACKAGING DESCRIBED BELOW:

PLC 500

LAST CHANGED: 10/19/06

PACKAGE QUANTITY AS REQD

PKG MTL REQUIRED	PKG MTL DESCRIPTION	PKG MTL QUANTITY	PKG MTL U/M
=====	=====	=====	=====
698313-1	FILM, STRETCH	AS REQD	FT
999689-1	PALLET, 4 WAY ENTRY, 30 X 32	1.0000000	PC

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PLC 500

LAST CHANGED: 10/19/06

PACKAGE QUANTITY AS REQD

OPERATION DESCRIPTION

=====

PLACE 8 BOXES PER LAYER ON PALLET.

PLACE 6 LAYERS PER PALLET.

MAXIMUM BOXES PER PALLET TO BE 48.

*** NO OVERHANG ALLOWED ***

SECURE LOAD WITH STRECTHWRAP BEFORE SHIPPING.