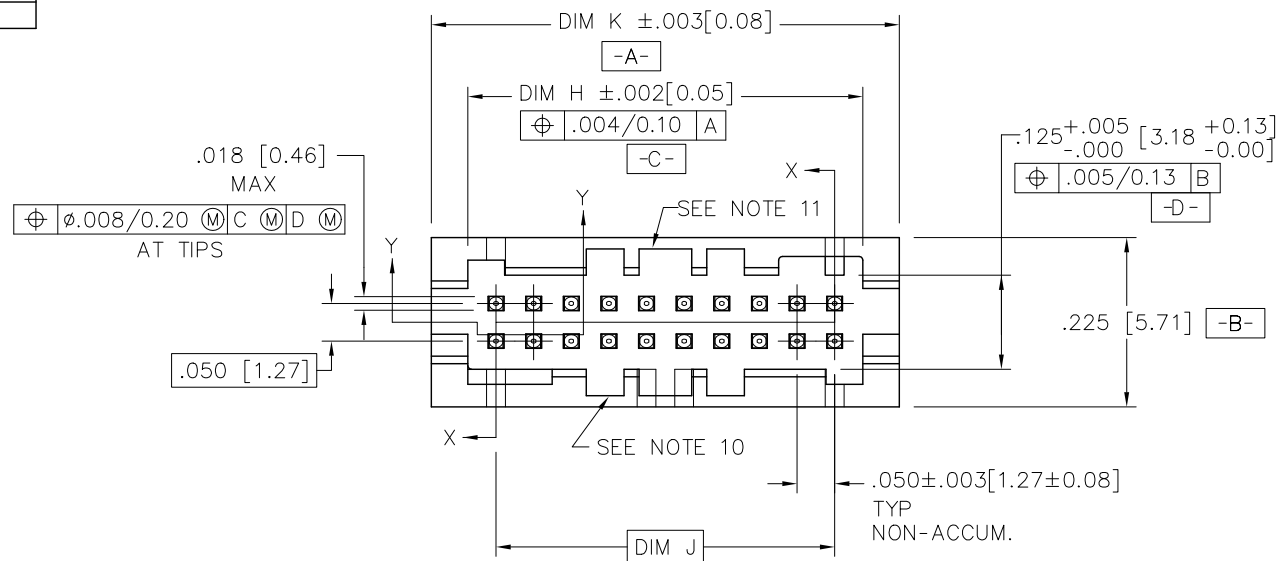
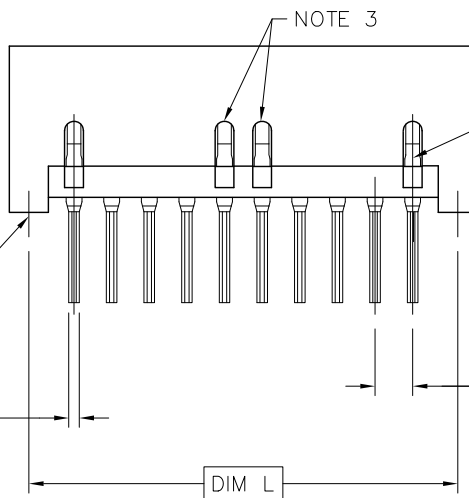


PRODUCT NUMBER
SEE TABLE



SEE SHEET 3 FOR
LOCATOR/HOLDDOWN
VARIATIONS

.014 [0.36]
AT TIPS



mat'l. code -				surface ISO 1302 ✓		tolerance ISO 406 ISO 1101		projection 		product family RIBCAGE			
ltr	ecn no	dr	date	tolerances unless otherwise specified						title			
L	J10329	CRG	6/6/01	angles	linear	.XX±.01/0.3				RIBCAGE III T/M			
M	M05-0123	MHT	6/6/05			.XXX±.005/0.13			VERT. HEADER ASS'Y				
N	M06-0225	ERE	06/12/06			0°±2°			scale 4:1				
P	M06-0370	MHT	9/26/06	dr	M. CORNMAN	6/6/95				dwg no		sheet 1 of 6	size
R	M09-0058	MHT	4/04/09	enrg	D. WHITING	6/6/95				95776		A3	
S	N10-0122	YO	5/10/10	chr	D. WHITING	6/6/95							
T	ELX-N-009749	YO	1/31/12	appd	D. WHITING	6/6/95							
sheet	revision	T	T	T	T	T	T	T	type Product Customer Drawing				
index	sheet	1	2	3	4	5	6						

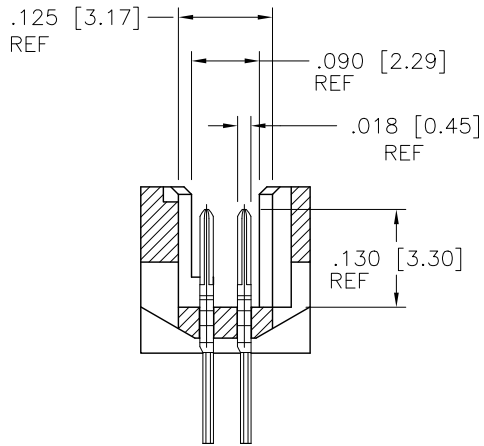


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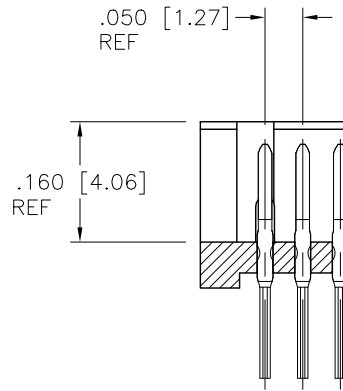
Copyright FCI

PRODUCT NUMBER
SEE TABLE

SIZE	DIM H	DIM J	DIM K	DIM L
2X5	.275/6.99	.200/5.08	.372/9.45	.320/8.13
2X10	.525/13.34	.450/11.43	.622/15.80	.570/14.48
2X15	.775/19.68	.700/17.78	.872/22.15	.820/20.83
2X20	1.025/26.03	.950/24.13	1.122/28.50	1.070/27.18
2X25	1.275/32.38	1.200/30.48	1.372/34.85	1.320/33.53
2X30	1.525/38.74	1.450/36.83	1.622/41.20	1.570/39.88
2X35	1.775/45.08	1.700/43.18	1.872/47.55	1.820/46.23
2X40	2.025/51.43	1.950/49.53	2.122/53.90	2.070/52.58
2X45	2.275/57.78	2.200/55.88	2.372/60.25	2.320/58.93
2X50	2.525/64.14	2.450/62.23	2.622/66.60	2.570/65.28



SECTION X-X
ROTATED 90° CW



SECTION Y-Y

mat'l. code -				surface ISO 1302 ✓	tolerance ISO 406 ISO 1101	projection INCH/MM	product family RIBCAGE			
ltr	ecn	no	dr	date	tolerances unless otherwise specified		scale 4:1	title		
T					angles	linear		RIBCAGE III T/M		
					0.002	.XXX±.005/0.13		VERT. HEADER ASS'Y		
						.XXX±.0020/0.051				
				dr	M. CORNMAN	6/6/95	FCI	dwg no		sheet 2 of 6
				enr	D. WHITING	6/6/95		95776		size A3
				chr	D. WHITING	6/6/95				
				appd	D. WHITING	6/6/95		type Product Customer Drawing		
sheet index	revision sheet									

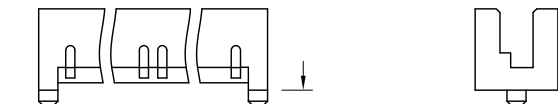
PRODUCT NUMBER
SEE TABLE

LOCATOR/HOLDDOWN VARIATIONS

STYLE
1

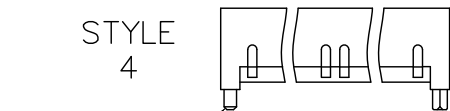


STYLE
2



$\phi .0520 [1.321]$
 $\phi .004/0.10 \text{ (M)} \text{ A B}$ (ALL PEG CONFIGURATIONS)
 $.040 [1.02]$

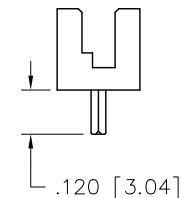
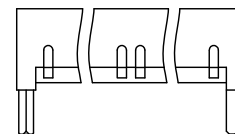
STYLE
4



$.008 [0.20] \times 45^\circ$

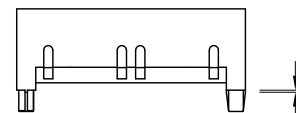
$\phi .034 \pm .001 [0.86 \pm 0.03]$
 $.0520^{+.0005}_{-.0010} [1.321^{+0.013}_{-0.025}]$
 $.0030 [0.076]$
 $.040^{+.001}_{-.002} [1.02^{+0.03}_{-0.05}]$
 $.008 \pm .003 [0.20 \pm 0.08]$

STYLE
6



$.0520^{+.0005}_{-.0010} [1.321^{+0.013}_{-0.025}]$
 $.040^{+.001}_{-.002} [1.02^{+0.03}_{-0.05}]$
 $.0520^{+.0005}_{-.0010} [1.321^{+0.013}_{-0.025}]$
 $.040^{+.001}_{-.002} [1.02^{+0.03}_{-0.05}]$

STYLE
7



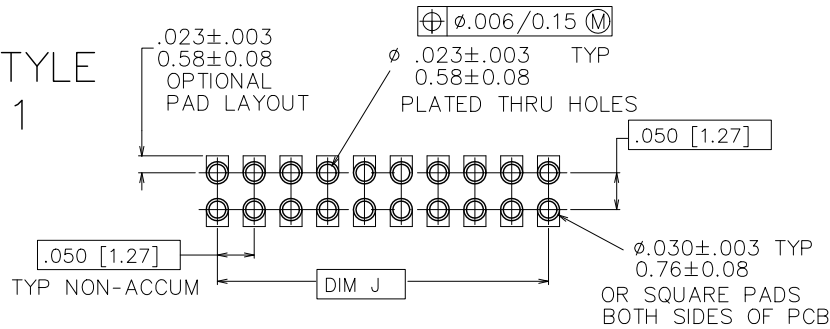
$.006 \pm 0.002 [0.15 \pm 0.05]$
 $.0065 \pm .001 [0.165 \pm 0.025]$
 $\phi .040 [1.016]$
 $.052 \pm .001 [1.32 \pm 0.02]$
R.002 [0.05] MAX

mat'l. code -				surface ISO 1302 ☒	tolerance ISO 406 ISO 1101	projection 	product family RIBCAGE		
ltr	ecn	no	dr	date	tolerances unless otherwise specified		title		
T					angles	linear	RIBCAGE III T/M		
					0.002		VERT. HEADER ASS'Y		
					dr	M. CORNMAN	6/6/95	dwg no	sheet 3 of 6
					enr	D. WHITING	6/6/95	95776	size A3
					chr	D. WHITING	6/6/95	type Product Customer Drawing	
					appd	D. WHITING	6/6/95		
sheet index	revision sheet								

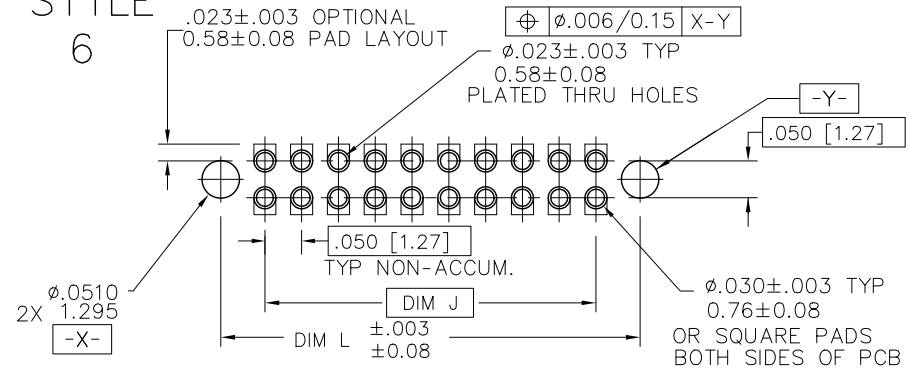
PRODUCT NUMBER
SEE TABLE

RECOMMENDED P. C. B. LAYOUT

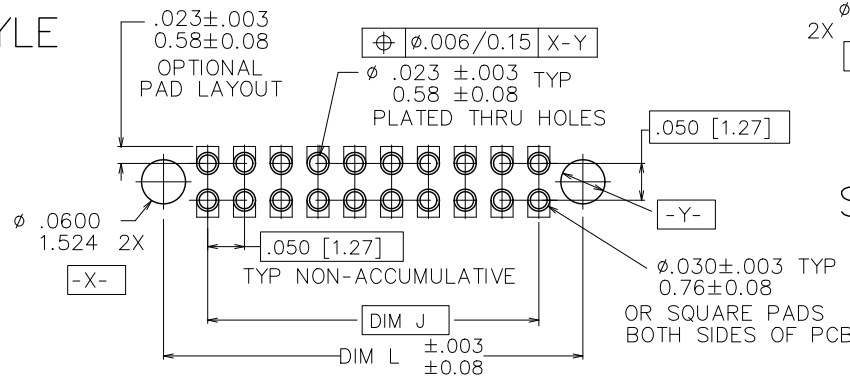
STYLE
1



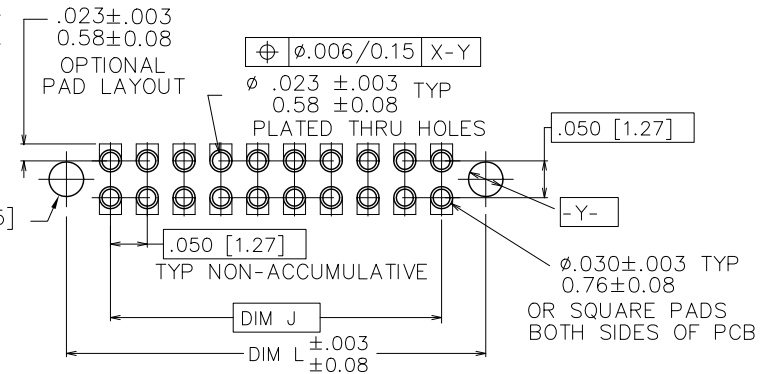
STYLE
6



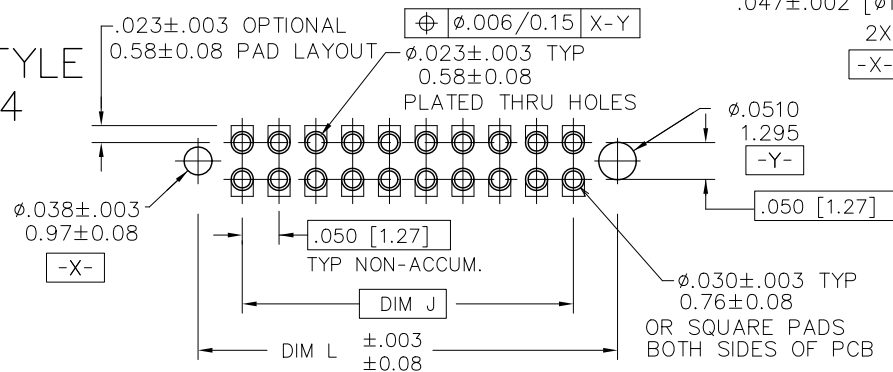
STYLE
2



STYLE
7



STYLE
4

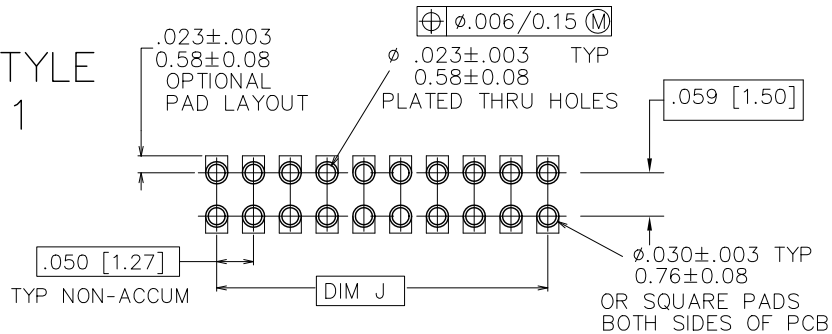


mat'l. code -				surface ISO 1302 ✓	tolerance ISO 406 ISO 1101	projection ISO 406 ISO 1101	product family RIBCAGE		
ltr	ecn	no	dr	date	tolerances unless otherwise specified		title		
T					angles	linear	RIBCAGE III T/M		
					0.002?		VERT. HEADER ASS'Y		
					dr	M. CORNMAN	6/6/95	dwg no	sheet 4 of 6
					enr	D. WHITING	6/6/95	95776	A3
					chr	D. WHITING	6/6/95	type Product Customer Drawing	
					appd	D. WHITING	6/6/95		
sheet index	revision sheet								

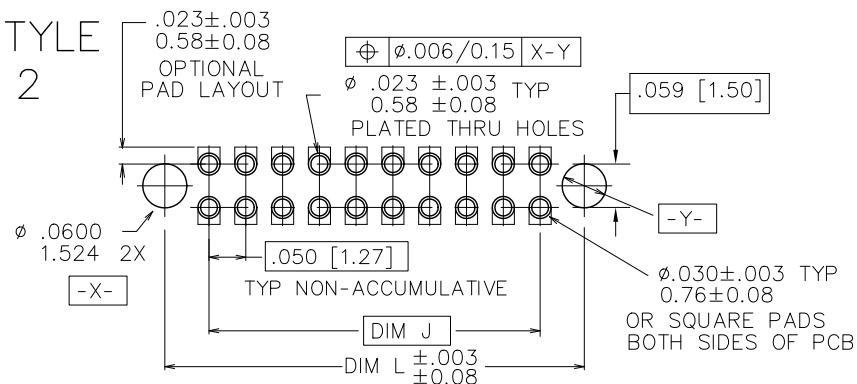
PRODUCT NUMBER
SEE TABLE

RECOMMENDED P. C. B. LAYOUT

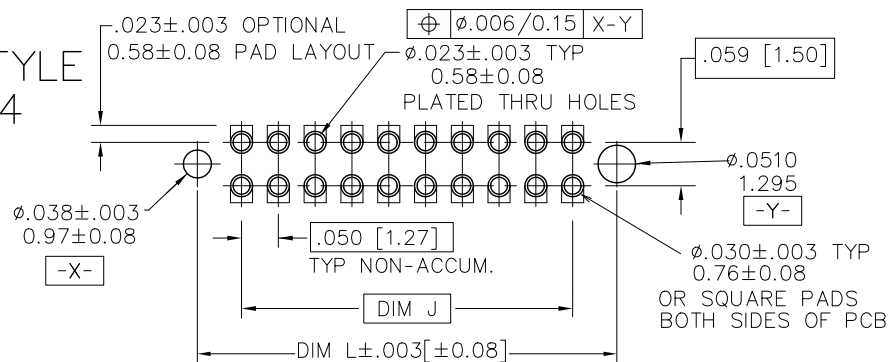
STYLE
1



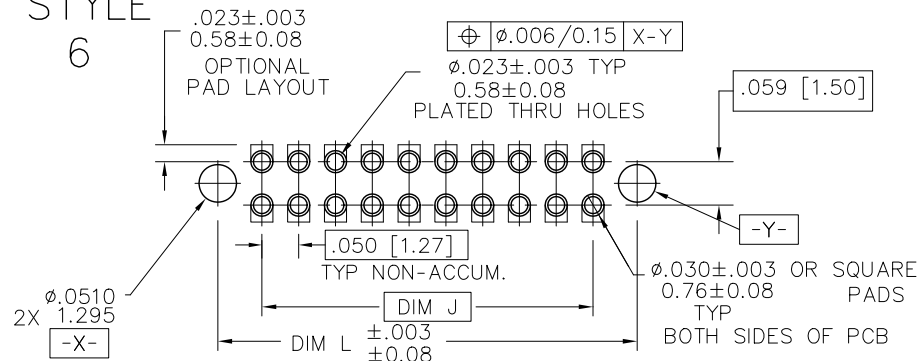
STYLE
2



STYLE
4



STYLE
6



mat'l. code -				surface ISO 1302 ☒		tolerance ISO 406 ISO 1101		projection 	product family RIBCAGE		
ltr	ecn	no	dr	date	tolerances unless otherwise specified				title		
T					angles	linear	.XX $\pm$.01/0.3	INCH/MM	RIBCAGE III T/M VERT. HEADER ASS'Y		
					0氣2?		.XXX $\pm$.005/0.13				
							.XXXX $\pm$.0020/0.051	scale 4:1	dwg no		
					dr	M. CORNMAN	6/6/95		sheet 5 of 6		
					enrg	D. WHITING	6/6/95		95776		
					chr	D. WHITING	6/6/95		A3		
					appd	D. WHITING	6/6/95		type Product Customer Drawing		
sheet index	revision sheet										

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