

## Features

- 0402 and 0603 package options
- Rated for IEC 61000-4-2, level 4
- Withstands multiple ESD strikes
- Low capacitance and leakage currents for invisible load protection
- Tape and reel packaging
- Lead free

## ChipGuard® MLD Series Varistor ESD Clamp Protectors

### Description

The Chip Guard® CG0402MLD and CG0603MLD Series have been specifically designed to protect sensitive electronic components from electrostatic discharge damage. The MLD family has been designed to protect equipment to IEC61000-4-2, level 4 ESD specifications targeted for high speed data applications. The Chip Guard® MLD Series has been manufactured to provide very low capacitance with excellent clamp qualities, making the family almost transparent under normal working conditions.

### Electrical Characteristics @ 25 °C (unless otherwise noted)

Model	Continuous Operating Voltage	Breakdown Voltage	Clamping Voltage	Off-state Current	Capacitance
	V <sub>DC</sub> (V)	V <sub>B</sub> @ 1 mA (V)	V <sub>C</sub> @ 1 A 8/20 μs (V)	I <sub>L</sub> (μA)	C <sub>OFF</sub> (pF)
	Max.	Typ.	Max.	Max.	Max.
CG0402MLD-12G	12	50	150	1	5
CG0603MLD-12E	12	50	150	1	5

### Environmental Characteristics

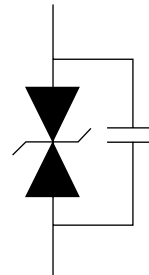
Operating Temperature ..... -30 °C to +85 °C  
 Storage Temperature..... -30 °C to +85 °C  
 Standard..... IEC 61000-4-2 Level 4

These products are RoHS compliant. There is some lead contained within the glass of the ceramic. This is acceptable under exemption no. 5 of the RoHS directive (DIRECTIVE 2002/95/EC OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 27 January 2003 on the restriction of the use of certain hazardous substances in electrical and electronic equipment).

### ESD Withstand Ratings

Parameter	Peak Voltage	Repetitions (Min.)
ESD Voltage Capability, Contact Discharge	8 kV	100 at 8 kV
ESD Voltage Capability, Air Discharge	15 kV	100 at 15 kV
Standard	IEC61000-4-2 Level 4	

### Schematic



### How to Order

**CG 0n0n MLD - 12 x**

ChipGuard®  
 Product Designator ————  
 Package Option ————  
     0402 = 0402 Package  
     0603 = 0603 Package  
 Multilayer Series Designator ————  
 Operating Voltage ————  
     12 = 12 V  
 Tape & Reel Packaging ————  
     E = 4,000 pcs. per reel (CG0603MLD Series)  
     G = 10,000 pcs. per reel (CG0402MLD Series)  
 Ni barrier terminations are standard on all ChipGuard® part numbers.

**BOURNS®**

**Asia-Pacific:** Tel: +886-2 2562-4117 • Email: asiacus@bourns.com

**EMEA:** Tel: +36 88 520 390 • Email: eurocus@bourns.com

**The Americas:** Tel: +1-951 781-5500 • Email: americus@bourns.com

**www.bourns.com**

\*RoHS Directive 2002/95/EC Jan. 27, 2003 including annex and RoHS Recast 2011/65/EU June 8, 2011.

Specifications are subject to change without notice.

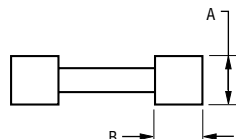
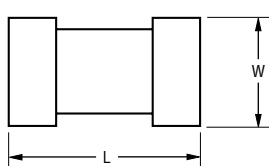
The device characteristics and parameters in this data sheet can and do vary in different applications and actual device performance may vary over time.

Users should verify actual device performance in their specific applications.

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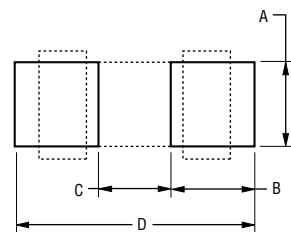
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## Product Dimensions



DIMENSIONS:  $\frac{\text{MM}}{(\text{INCHES})}$

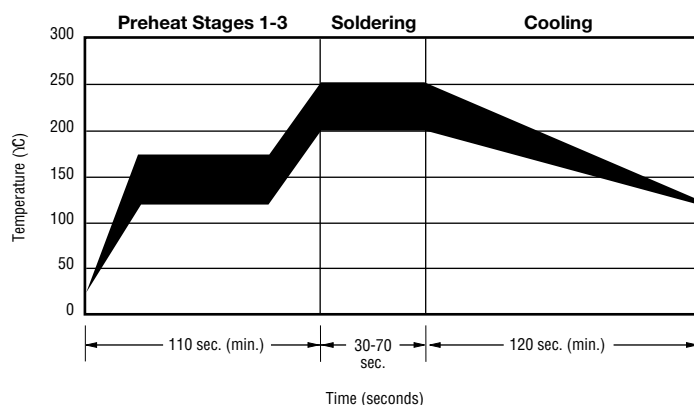
## Recommended Pad Layout



Dimension	CG0402MLD Series	CG0603MLD Series
L	$\frac{1.00 \pm 0.15}{(0.04 \pm 0.006)}$	$\frac{1.60 \pm 0.20}{(0.064 \pm 0.008)}$
W	$\frac{0.50 \pm 0.10}{(0.02 \pm 0.004)}$	$\frac{0.80 \pm 0.20}{(0.032 \pm 0.008)}$
A	$\frac{0.50 \pm 0.10}{(0.02 \pm 0.004)}$	$\frac{0.80 \pm 0.20}{(0.032 \pm 0.008)}$
B	$\frac{0.25 \pm 0.15}{(0.01 \pm 0.006)}$	$\frac{0.30 \pm 0.20}{(0.012 \pm 0.008)}$

Dim.	CG0402MLD Series	CG0603MLD Series
A	$\frac{0.51}{(0.020)}$	$\frac{0.76}{(0.030)}$
B	$\frac{0.61}{(0.024)}$	$\frac{1.02}{(0.040)}$
C	$\frac{0.51}{(0.020)}$	$\frac{0.50}{(0.020)}$
D	$\frac{1.70}{(0.067)}$	$\frac{2.54}{(0.100)}$

## Solder Reflow Recommendations



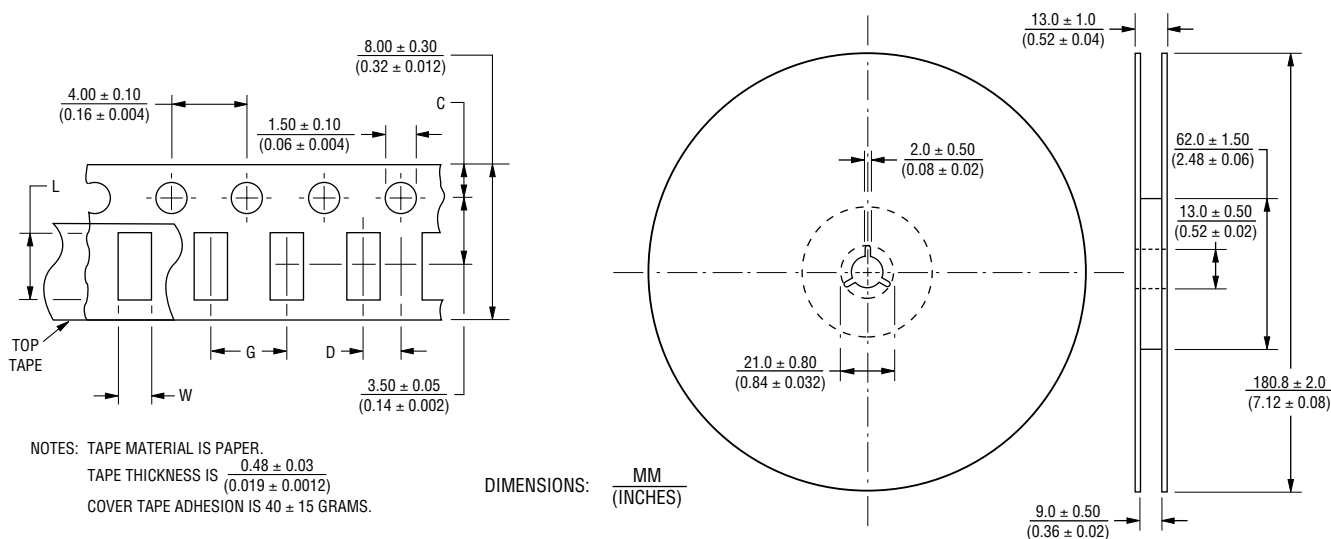
A	Stage 1 Preheat	Ambient to Preheating Temperature	30 s to 60 s
B	Stage 2 Preheat	140 °C to 160 °C	60 s to 120 s
C	Stage 3 Preheat	Preheat to 200 °C	20 s to 40 s
D	Main Heating	200 °C 210 °C 220 °C 230 °C 240 °C	60 s to 70 s 55 s to 65 s 50 s to 60 s 40 s to 50 s 30 s to 40 s
E	Cooling	200 °C to 100 °C	1 °C/s to 4 °C/s

- This product can be damaged by rapid heating, cooling or localized heating.
- Heat shocks should be avoided. Preheating and gradual cooling recommended.
- Excessive solder can damage the device. Print solder thickness of 150 to 200 um recommended.
- Solder gun tip temperature should be kept below 280 °C and should not touch the device directly. Contact should be less than 3 seconds. A solder gun under 30 watts is recommended.

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## Packaging Dimensions



Dimension	CG0402MLD Series	CG0603MLD Series
C	$\frac{1.75 \pm 0.05}{(0.04 \pm 0.002)}$	$\frac{1.75 \pm 0.10}{(0.04 \pm 0.004)}$
D	$\frac{2.00 \pm 0.02}{(0.08 \pm 0.0008)}$	$\frac{2.00 \pm 0.05}{(0.08 \pm 0.002)}$
L	$\frac{1.19 \pm 0.05}{(0.047 \pm 0.002)}$	$\frac{1.80 \pm 0.20}{(0.072 \pm 0.008)}$
W	$\frac{0.69 \pm 0.05}{(0.027 \pm 0.002)}$	$\frac{0.90 \pm 0.20}{(0.036 \pm 0.008)}$
G	$\frac{2.0 \pm 0.05}{(0.08 \pm 0.002)}$	$\frac{4.0 \pm 0.05}{(0.16 \pm 0.002)}$

REV. I 05/16

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