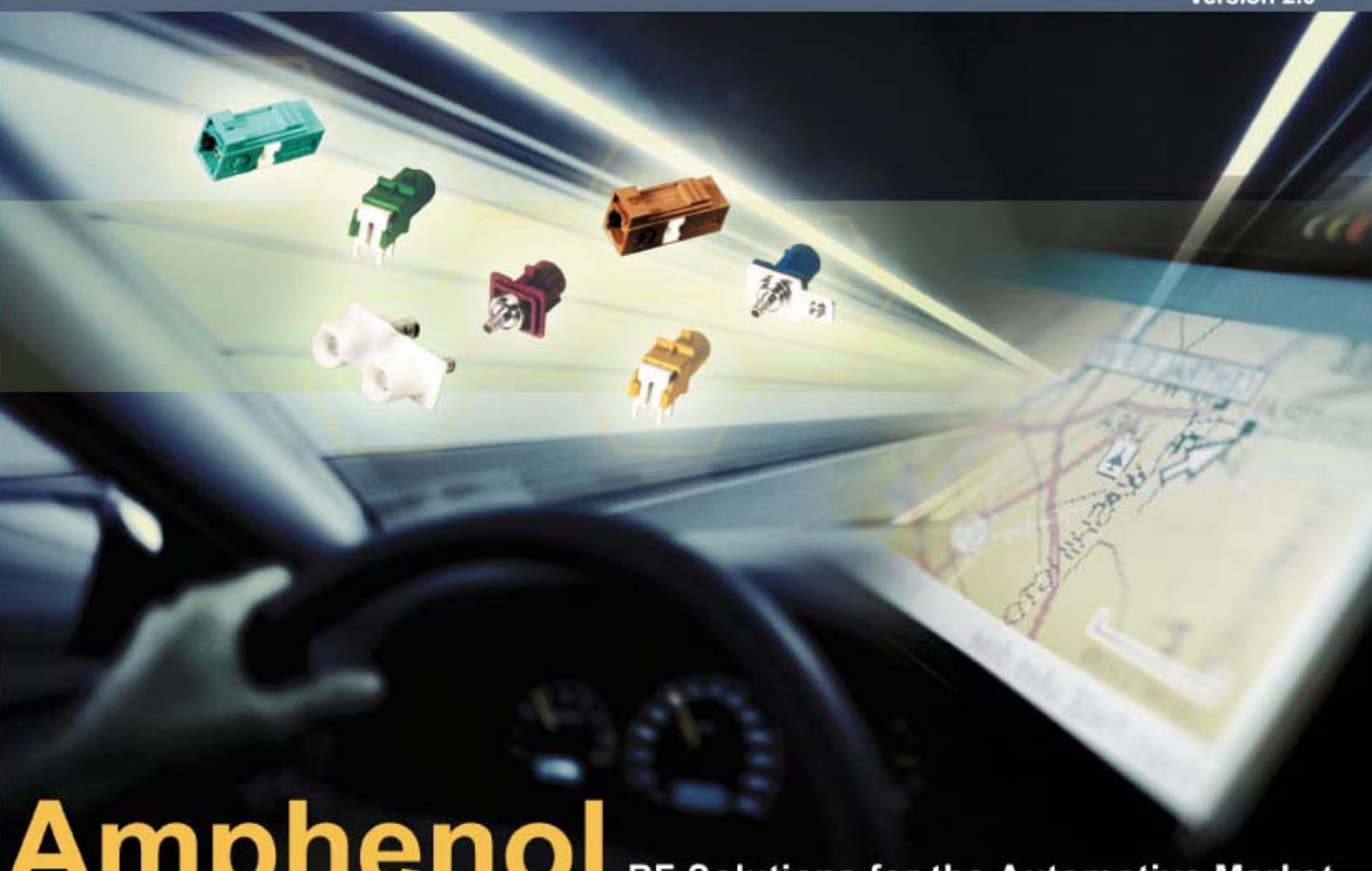




Amphenol

RF Solutions for the Automotive Market



**FAKRA SMB Connectors
Coaxial Cable**



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RF Solutions

for the Automotive Market

With recent advancements in communications technology and increased consumer demand for a diverse array of on-board telematics services, RF communications systems have become indispensable components of the modern automobile.

To keep RF interconnection costs low and ensure high levels of electrical and mechanical performance for telematics applications such as Global Positioning Satellite, Satellite Radio, Vehicular Internet Access, Remote vehicle diagnostics and Bluetooth, the German and American automotive industries have standardized a high-performing, cost-effective RF connector based on the FAKRA and USCAR standards.

Utilizing a standard metal SMB connector embedded within a plastic housing that can be designed with multiple colored codes for easy identification, FAKRA connectors are designed to perform up to 4 GHz and meet the particular mechanical and environmental requirements of the automobile industry.

Amphenol RF's industry leading product line meets both the FAKRA and USCAR standards with the following features:

- 12 different mechanical and color codes
- Plastic housing with locking feature and audible clicking noise
- Minimum of 100 mating cycles
- Frequency range of DC - 4 GHz
- Usable on multiple coaxial cables (RG-58, RG-174, RG-316, RG-178 and other micro-cables)
- Available in numerous connector configurations (straight and right angle solutions for cable applications, as well as edge-launch and PCB designs)

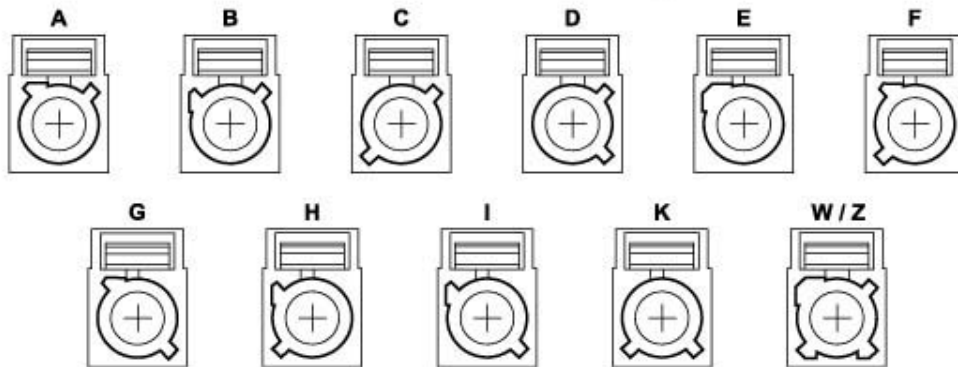
Along with the growth of RF connection devices in the car, the need for coaxial cable has grown to a level which could require twice the amount of cable which goes into a home (over 100+ feet per car). To meet this demand, Amphenol's Times Fiber Communications division has developed a portfolio of cable products to meet the needs of the automotive industry. TFC's automotive cables are manufactured utilizing the highest quality materials and workmanship available:

- Lowest Signal Loss
- Multiple Shielding Options Available
- 100 % Quality Testing - Electricals, Physicals
- Superior TFC/Amphenol Product Development

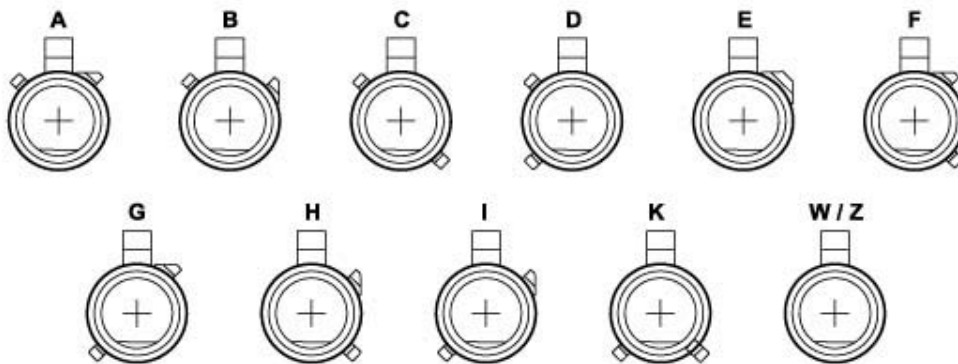
Mechanical and Color Coding

Coding	Rib Combination	Color	Similar RAL No.
A	A - B1	Deep Black 	9005
B	A - B2	Signal White 	9003
C	A - C	Signal Blue 	5005
D	A - D	Bordeaux Violet 	4004
E	B1 - B2	Leaf Green 	6002
F	B1 - C	Brown 	8011
G	B1 - D	Blue Grey 	7031
H	B2 - C	Heather Violet 	4003
I	B2 - D	Beige 	1001
K	C - D	Curry Yellow 	1027
W	Neutral Coding	Signal White 	9003
Z	Neutral Coding	Water Blue 	5021

Female FAKRA Housings



Male FAKRA Housings



Amphenol RF FAKRA Part Numbering System Overview

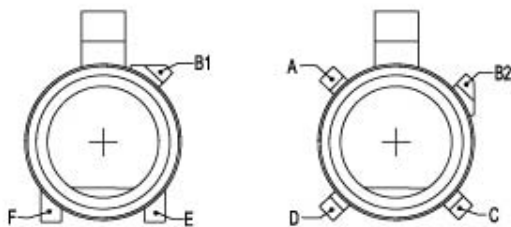
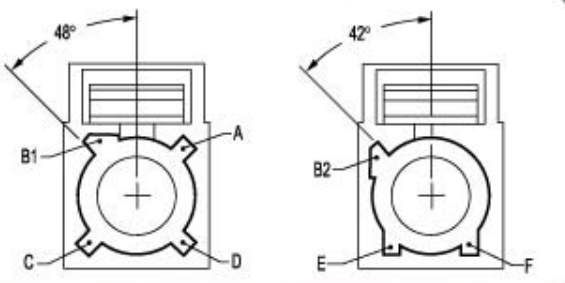
Single Series - FA1

F	A	1	-	N	X	S	P	-	C	*	*	-	#
Series				Tab Location North South East West	Keying Codes	Style Straight Right Angle	Gender P(Male) J(Female)		Attachment				Special
									C	*	*		
									P	C	B		

Dual Series - FA2

F	A	2	-	N	X	S	P	-	C	*	*	-	#
Series				Tab Location North South East West	Keying Codes	Style Straight Right Angle	Gender P(Male) J(Female)		Attachment				Special
									C	*	*		
									P	C	B		

**	Cable Group Codes
00	RG-58/RG-174 Combo Design
01	RG 174, 188, 316
04	RG 58, 141
09	Cables with .057 OD
10	RG-178, .071 OD Cables
13	RG-174 LL Cable



#	Special Codes (Female)
0	Standard
3	360° Design (R/A only)
6	Clip provision at 180°

#	Special Codes (Male)
0	Standard Bracket
1	Standard (Single)
9	Standard (Dual)
X	Special Bracket

#	Special Codes (Male PCB)
0	Edge Card
1	Edge Card W/ Support Legs
2	Vertical Mount
6	R/A Extended Nose (Gold)
8	R/A Extended Nose (Tin)
9	R/A Extended Nose (Nickel)
M	Die Cast R/A
S	Stamped & Formed R/A

FAKRA SMB Product Specifications

ELECTRICAL

Impedance		50 Ω
Frequency Range		DC - 4 GHz
Performance Spec		SAE/USCAR-17, 18
V.S.W.R.		DC - 2 GHz 2 GHz - 4 GHz
	<i>spec requirement</i>	1.40 max. 1.50 max.
	<i>straight SMB male and female(cable group 1)</i>	1.15 max. 1.25 max.
	<i>R/A SMB male and straight female(cable group 1)</i>	1.20 max. 1.35 max.
	<i>straight SMB male and female(cable group 4)</i>	1.10 max. 1.15 max.
Insertion Loss	<i>spec requirement</i>	< .3 dB max from DC - 3 GHz
	<i>up to 1 GHz</i>	< .1 dB
	<i>up to 2 GHz</i>	< .2 dB
	<i>up to 4 GHz</i>	< .3 dB
Insulation Resistance		1000 M Ω min
Center Contact Resistance	<i>center contact</i>	< 20 m Ω
	<i>outer contact</i>	< 10 m Ω
Dielectric Withstanding Voltage	<i>at sea level</i>	> 1000 VRMS

MECHANICAL

Durability (matings)		100 min
Plastic Housing - Engagement Force		$\leq$ 20 N
Plastic Housing - Disengagement Force		$\geq$ 25 N
Cable Retention Force	<i>cable group 1</i>	$\geq$ 110 N
	<i>cable group 4</i>	$\geq$ 180 N
Coding		12 mechanical and colored codings

ENVIRONMENTAL

Temperature Range	<i>operating</i>	-40 / +115° C
Thermal Shock		MIL-STD-202, Method 107, Cond. B (-55 / +125° C)
Vibration		MIL-STD-202, Method 204, Cond. B (15g)
Shock		MIL-STD-202, Method 213, Cond. B (75g, 6 ms, 1/2 sine)

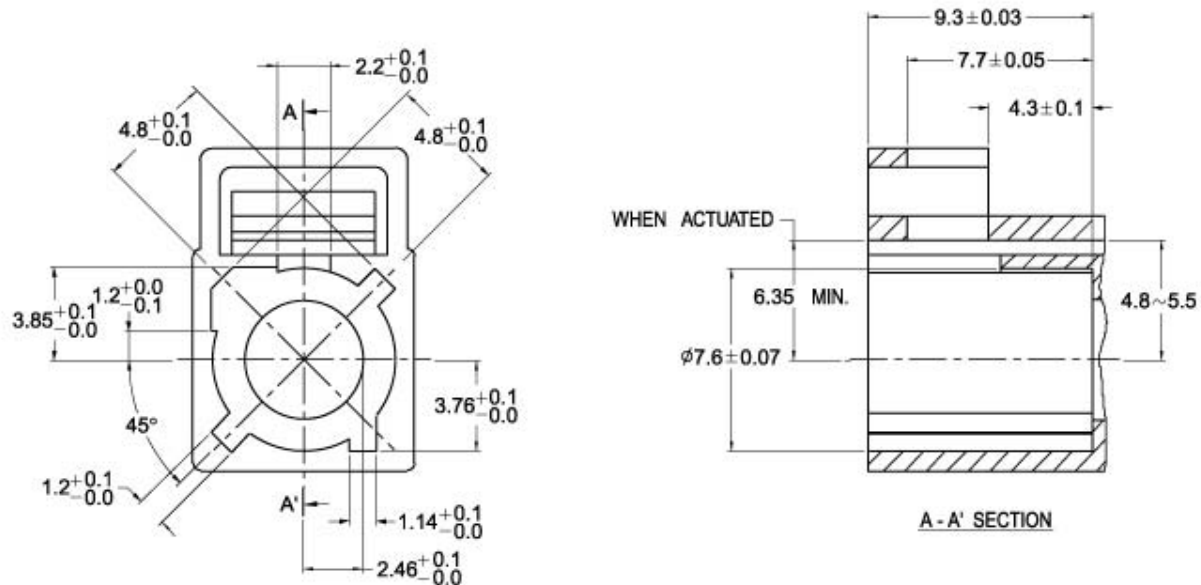
MATERIALS

Plastic Housing	<i>jacks</i>	Nylon 6 / 6
	<i>in-line plugs</i>	PBT+15%GF
	<i>PCB plugs</i>	Nylon 6 / 6
Secondary Locking Clip		PBT w/ 15% Glass Fiber
Center Contact	<i>female</i>	Beryllium Copper
	<i>male</i>	Brass
Body		Brass
Barrel		Brass
Retainer Ring		Beryllium Copper
Ferrule		Copper
Insulator		TFE

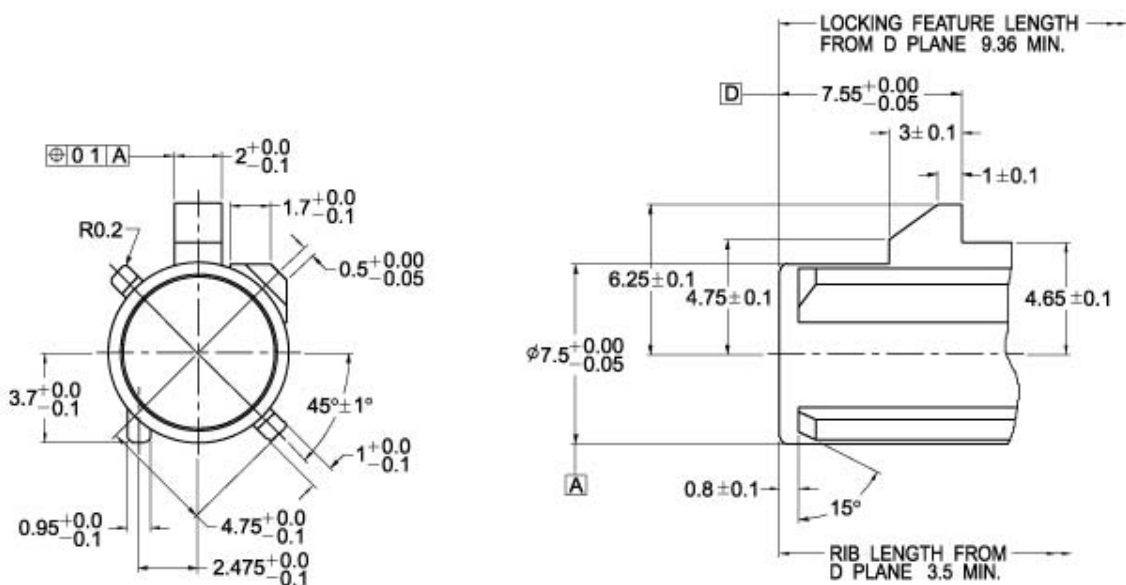
PLATING

Center Contact		Gold
Body	<i>cable types</i>	Nickel
	<i>solder types</i>	Nickel, Gold, Tin
Barrel		Nickel
Ferrule		Nickel

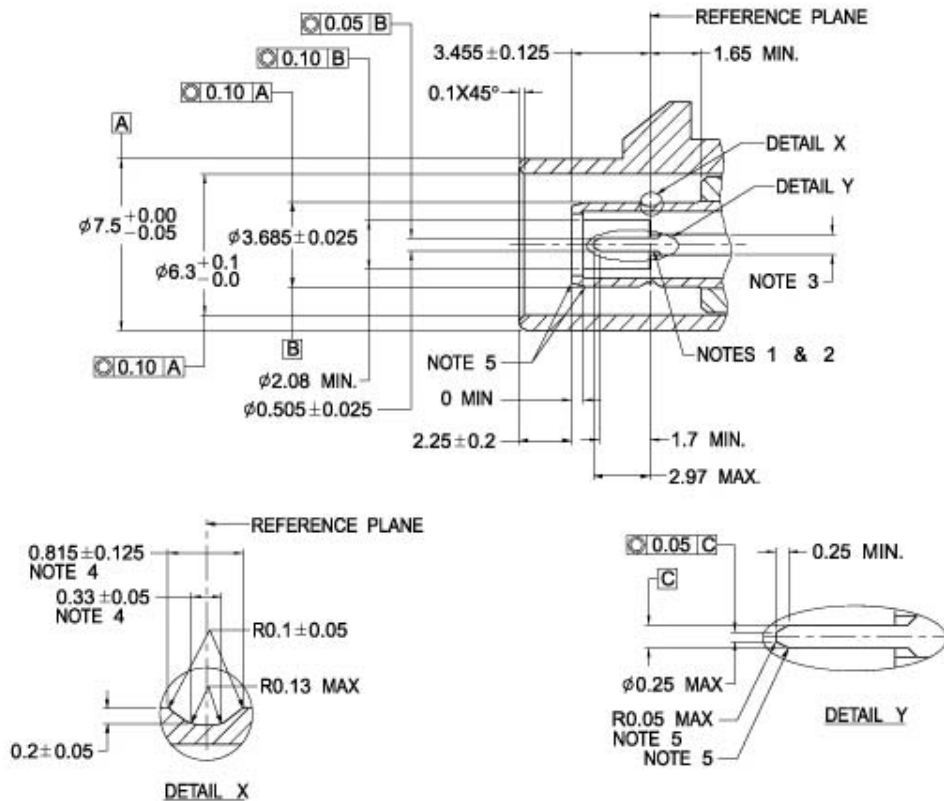
Female(J) FAKRA Interface Specifications



Male(P) FAKRA Interface Specifications



Male(P) FAKRA Detailed Interface Specifications



NOTES:

1. CONTACT TO BE 0.18 MAX BELOW INSULATOR SHOULDER
2. INSULATOR SHOULDER TO BE 0.18 MAX IN FRONT OF REF. PLANE
3. THE Ø OF THE CENTER CONDUCTOR PIN, AND OF THE UNIFORM TRANSMISSION LINE TO GIVE REQUIRED CHARACTERISTIC IMPEDANCE OF 50 OHM
4. GROOVE SYMMETRICAL TO REFERENCE PLANE
5. NO SHARP EDGES ALLOWED



Recommended Tooling (Daniels Manufacturing)

	RG-174, RG-316 Cables			RG-58		
	Center Pin	Ferrule(Single)	Ferrule(Dual)	Center Pin	Ferrule(Single)	Ferrule(Dual)
Hand Crimp Tool	AFM8	HX4	HX4	AFM8	HX4	HX4
Pneumatic Crimp Tool	WA22	HX23	HX23	WA22	HX23	HX23
Die Set (Positioner)	K727	Y119 or Y1831	Y1831	K1470	Y188 or Y1832	Y1832
Depth Setting	4 or 5*	-	-	6 or 7*	-	-

Please note: The dual ferrule die sets can be used on the single ferrule designs.

- * Depth setting should be used at minimum setting which will yield wire minimum 5 lbs pull-off force.
- * Depth setting requirements depend upon several factors including wire manufacturer + grade.

	Single Male FAKRA for Cable Group 1 Global Part Number: FA1-NXSP-C01-1 ARFA Part Number: FK1121XX-007-NT30G-50 Cable Sizes: RG-174, 316 type Assembly Instructions: FAKRA C1
	Single Male FAKRA for Cable Group 4 Global Part Number: FA1-NXSP-C04-1 ARFA Part Number: FK1121XX-008-NT30G-50 Cable Sizes: RG-58 type Assembly Instructions: FAKRA C1
	Single Male FAKRA for Cable Group 1, Second Generation Global Part Number: 2FA1-NXSP-C01-1 ARFA Part Number: Cable Sizes: RG-174, 316 type Assembly Instructions: FAKRA C1
	Single Male FAKRA for Cable Group 4, Second Generation Global Part Number: 2FA1-NXSP-C04-1 ARFA Part Number: Cable Sizes: RG-58 type Assembly Instructions: FAKRA C1
	Single Male FAKRA with Bracket for Cable Group 1 Global Part Number: FA1-NXSP-C01-0 ARFA Part Number: FK1321XX-007-NT30G-50 Cable Sizes: RG-174, 316 type Assembly Instructions: FAKRA C1
	Single Male FAKRA with Bracket for Cable Group 4 Global Part Number: FA1-NXSP-C04-0 ARFA Part Number: FK1321XX-008-NT30G-50 Cable Sizes: RG-58 type Assembly Instructions: FAKRA C1



Single Male Panel Front Mount FAKRA for Cable Group 1

Global Part Number: FA1-NXSP-C01-5

ARFA Part Number: FK1321XX-023-NT30G-50

Cable Sizes: RG-174, 316 type

Assembly Instructions: FAKRA C4



Single Male Panel Front Mount FAKRA for Cable Group 1

Global Part Number: FA1-NXSP-C01-6

ARFA Part Number: FK1321XX-026-NT30G-50

Cable Sizes: RG-174, 316 type

Assembly Instructions: FAKRA C4

Remark: With gasket



FAKRA Edgecard Male with two lockpins

Global Part Number: FA1-NXSP-PCB-0

ARFA Part Number: FK1251XX-3GT30G-50

Cable Sizes: N/A

Assembly Instructions: N/A



FAKRA Edgecard Male

Global Part Number: FA1-NXSP-PCB-1

ARFA Part Number: FK1251XX-001-3GT30G-50

Cable Sizes: N/A

Assembly Instructions: N/A



FAKRA PCB Mount Male

Global Part Number: FA1-NXSP-PCB-2

ARFA Part Number: FK1251XX-002-3GT30G-50

Cable Sizes: N/A

Assembly Instructions: N/A



FAKRA R/A PCB Mount Male with Bracket

Global Part Number: FC2-NKERP-PCB-S

ARFA Part Number: FK1252 KEW-NT30G-50

Cable Sizes: N/A

Assembly Instructions: N/A

Remark: Two in One



FAKRA R/A PCB Mount Male, Extended Nose

Global Part Number: FA1-NXRP-PCB-X

ARFA Part Number:

Cable Sizes: N/A

Assembly Instructions: N/A

Remark: Global part number with - 6 (gold), - 8 (tin), - 9 (nickel), - A(completely assembled)



FAKRA R/A PCB Mount Male

Global Part Number: PSE-LP-PC-8-XX

ARFA Part Number: 10058-XX

Cable Sizes: N/A

Assembly Instructions: N/A



FAKRA R/A PCB Mount Male

Global Part Number: FA1-NXRP-PCB-10

ARFA Part Number: FK1252XX-005-NT30G-50

Cable Sizes: N/A

Assembly Instructions: N/A



FAKRA R/A SMT PCB Mount Male

Global Part Number: FA1-NXRP-PCB-11

ARFA Part Number: FK1252XX-010-NT30G-50

Cable Sizes: N/A

Assembly Instructions: N/A



FAKRA R/A PCB Mount Male

Global Part Number: FA1-NXRP-PCB-M

ARFA Part Number:

Cable Sizes: N/A

Assembly Instructions: N/A

Remark: Tape & Reel Packaging



FAKRA Straight SMT PCB Male, Die Cast body

Global Part Number: FA1-NXSP-PCB-X

ARFA Part Number:

Cable Sizes: N/A

Assembly Instructions: N/A

Remark: Tape & Reel Packaging



Dual Male FAKRA for Cable Group 4

Global Part Number: FA2-NXSP-C04-9

ARFA Part Number: FKT1121XX-008-NT30G-50

Cable Sizes: RG-58 type

Assembly Instructions: FAKRA C1



Dual Male FAKRA for Cable Group 1

Global Part Number: FA2-NXSP-C01-9

ARFA Part Number: FKT1121XX-007-NT30G-50

Cable Sizes: RG-174, 316 type

Assembly Instructions: FAKRA C1



Dual Male FAKRA for Cable Group 0

Global Part Number: FA2-NXSP-C00-9

ARFA Part Number: FKT1121XX-009-NT30G-50

Cable Sizes: RG-58/RG-174 Combo type

Assembly Instructions: FAKRA C1



Dual Male FAKRA for Cable Group 4, Second Generation

Global Part Number: 2FA2-NXSP-C04-9

ARFA Part Number:

Cable Sizes: RG-58 type

Assembly Instructions: FAKRA C1



Dual Male FAKRA for Cable Group 1, Second Generation

Global Part Number: 2FA2-NXSP-C01-9

ARFA Part Number:

Cable Sizes: RG-174, 316 type

Assembly Instructions: FAKRA C1



Dual Male FAKRA for Cable Group 0, Second Generation

Global Part Number: 2FA2-NXSP-C00-9

ARFA Part Number:

Cable Sizes: RG-58/RG-174 Combo type

Assembly Instructions: FAKRA C1



Dual Male FAKRA with Bracket for Cable Group 1

Global Part Number: FC2-NEKSP-C01-X

ARFA Part Number: FKT1121EKW-007-NT30G-50

Cable Sizes: RG-174, 316 type

Assembly Instructions: FAKRA C1

Remark: Two in One



Dual Male FAKRA with Bracket for Cable Group 10

Global Part Number: FA2-NXSP-C10-0

ARFA Part Number: FKT1321XX-002-NT30G-50

Cable Sizes: RG-178, 196 type

Assembly Instructions: FAKRA C1



Dual Male FAKRA with Bracket for Cable Group 4

Global Part Number: FA2-NXSP-C04-0

ARFA Part Number: FKT1321XX-008-NT30G-50

Cable Sizes: RG-58 type

Assembly Instructions: FAKRA C1



Dual Male FAKRA with Bracket for Cable Group 0

Global Part Number: FA2-NXSP-C00-0

ARFA Part Number: FKT1321XX-009-NT30G-50

Cable Sizes: RG-58/RG-174 Combo type

Assembly Instructions: FAKRA C1



Dual Male FAKRA with Bracket for Cable Group 0

Global Part Number: FC2-NCDSP-C00-0

ARFA Part Number: FKT1321CDW-009-NT30G-50

Cable Sizes: RG-58/RG-174 Combo type

Assembly Instructions: FAKRA C1

Remark: Two in One



Single R/A Female FAKRA for Cable Group 1

Global Part Number: FA1-NXRJ-C01-0

ARFA Part Number: FK6112XX-007-NT30G-50

Cable Sizes: RG-174, 316 type

Assembly Instructions: FAKRA C3



Single R/A Female FAKRA for Cable Group 4

Global Part Number: FA1-NXRJ-C04-0

ARFA Part Number: FK6112XX-008-NT30G-50

Cable Sizes: RG-58 type

Assembly Instructions: FAKRA C3



Single R/A Female FAKRA for Cable Group 1

Global Part Number: 2FA1-NXRJ-C01-0

ARFA Part Number: FK6112XX-027-NT30G-50

Cable Sizes: RG-174, 316 type

Assembly Instructions: FAKRA C3



Single R/A Female FAKRA for Cable Group 4

Global Part Number: 2FA1-NXRJ-C04-0

ARFA Part Number: FK6112XX-028-NT30G-50

Cable Sizes: RG-58 type

Assembly Instructions: FAKRA C3



360° Rotating Single R/A Female FAKRA for Cable Group 1

Global Part Number: FA1-NXRJ-C01-3

ARFA Part Number: FK6112XX-037-NT30G-50

Cable Sizes: RG-174, 316 type

Assembly Instructions: FAKRA C3



360° Rotating Single R/A Female FAKRA for Cable Group 4

Global Part Number: FA1-NXRJ-C04-3

ARFA Part Number: FK6112XX-038-NT30G-50

Cable Sizes: RG-58 type

Assembly Instructions: FAKRA C3



Single Female FAKRA for Cable Group 1, Second Generation

Global Part Number: 2FA1-NXSJ-C01-0

ARFA Part Number: FK6121XX-012-NT30G-50

Cable Sizes: RG-174, 316 type

Assembly Instructions: FAKRA C1



Single Female FAKRA for Cable Group 4

Global Part Number: FA1-NXSJ-C04-0
 ARFA Part Number: FK6121XX-008-NT30G-50
 Cable Sizes: RG-58 type
 Assembly Instructions: FAKRA C2



Single Female FAKRA for Cable Group 1

Global Part Number: FA1-NXSJ-C01-0
 ARFA Part Number: FK6121XX-007-NT30G-50
 Cable Sizes: RG-174, 316 type
 Assembly Instructions: FAKRA C2



Single Female FAKRA for Cable Group 9

Global Part Number: FA1-NXSJ-C09-0
 ARFA Part Number: FK6121XX-003-NT30G-50
 Cable Sizes: .057 OD cable type
 Assembly Instructions: FAKRA C2



Single Female FAKRA for Cable Group 10

Global Part Number: FA1-NXSJ-C10-0
 ARFA Part Number: FK6121XX-002-NT30G-50
 Cable Sizes: RG-178, 196, .071 OD cable type
 Assembly Instructions: FAKRA C2



Single Female FAKRA with Clip Provision at 6 o'clock for Cable Group 4

Global Part Number: FA1-NXSJ-C04-6
 ARFA Part Number: FK6121XX-010-NT30G-50
 Cable Sizes: RG-58 type
 Assembly Instructions: FAKRA C2



Single Female FAKRA with Clip Provision at 6 o'clock for Cable Group 1

Global Part Number: FA1-NXSJ-C01-6
 ARFA Part Number: FK6121XX-005-NT30G-50
 Cable Sizes: RG-174, 316 type
 Assembly Instructions: FAKRA C2



Dual Female FAKRA for Cable Group 4

Global Part Number: FA2-NXSJ-C04-0

ARFA Part Number: FKT6121XX-008-NT30G-50

Cable Sizes: RG-58 type

Assembly Instructions: FAKRA C2



Dual Female FAKRA for Cable Group 1

Global Part Number: FA2-NXSJ-C01-0

ARFA Part Number: FKT6121XX-007-NT30G-50

Cable Sizes: RG-174, 316 type

Assembly Instructions: FAKRA C2



Dual Female FAKRA with Clip Provision at 6 o'clock for Cable Group 1

Global Part Number: FA2-NXSJ-C01-6

ARFA Part Number: FKT6121XX-005-NT30G-50

Cable Sizes: RG-174, 316 type

Assembly Instructions: FAKRA C2



Dual Female FAKRA with Clip Provision at 6 o'clock for Cable Group 4

Global Part Number: FA2-NXSJ-C04-6

ARFA Part Number: FKT6121XX-010-NT30G-50

Cable Sizes: RG-58 type

Assembly Instructions: FAKRA C2



Dual Female FAKRA with Clip Provision at 6 o'clock for Cable Group 0

Global Part Number: FA2-NXSJ-C00-6

ARFA Part Number: FKT6121XX-011-NT30G-50

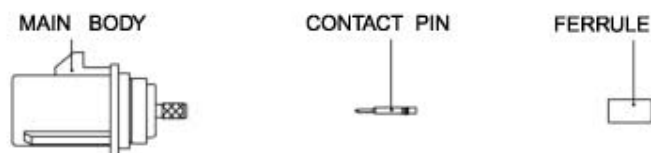
Cable Sizes: RG-58/RG-174 Combo type

Assembly Instructions: FAKRA C2

	RG 58 Type, Stranded Solid Copper Center Conductor Material Identification Number: 021A1 Product Description: T58SCPN96T-VB
	RG 58 Type-Low Loss, Stranded Solid Copper Center Conductor Material Identification Number: 021A8 Product Description: T58SC85T-VB
	RG 58 Type, Stranded Solid Copper Clad Steel Center Conductor Material Identification Number: 021G4 Product Description: T58STTCPN96T-VB
	RG 174 Type, Stranded Solid Copper Center Conductor Material Identification Number: 025FO Product Description: T174STCSPN85T-VB
	RG 174 Type-Low Loss, Solid Copper Center Conductor Material Identification Number: 025F7 Product Description: T174PD93T-VB
	RG 62 Type-Low Loss, Solid Copper Center Conductor Material Identification Number: 021G1 Product Description: T62N94C-VB

Straight Male(P) FAKRA Cable Assembly Instructions (FAKRA C1)

STEP 1. All parts of the connector are shown.



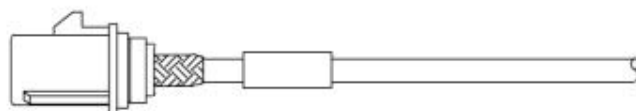
STEP 2. Strip the cable inner conductor, dielectric, braid and jacket as shown.



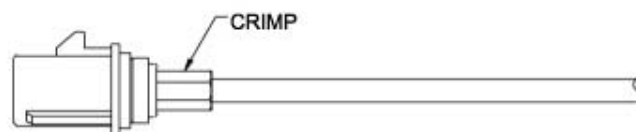
STEP 3. Insert the inner conductor into the CONTACT PIN. Crimp the center contact with the crimping tool. Slide the FERRULE onto the cable.



STEP 4. Insert the MAIN BODY into the braid and dielectric until it bottoms against the insulator.



STEP 5. Slide the FERRULE over the braid and crimp. Verify pin height from end of SMB metal body to top of contact (.53-1.15mm).

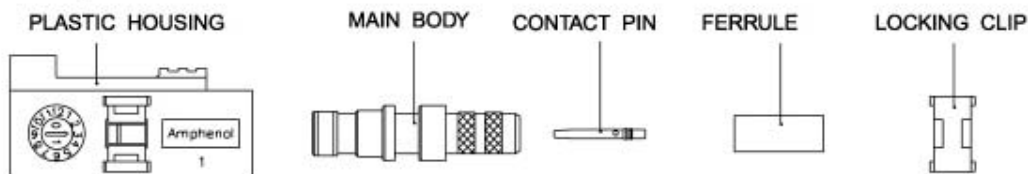


Cable Group	Stripping Length(mm)			Center Contact Crimp Tool	Ferrule Crimp Size
	A	B	C		
1	.118"(3 mm)	.110"(2.8 mm)	.205"(5.2 mm)	AFM8	Hex .128"(3.25 mm)
4	.118"(3 mm)	.067"(1.7 mm)	.327"(8.3 mm)	AFM8	Hex .213"(5.41 mm)
10	.118"(3 mm)	.102"(2.6 mm)	.205"(5.2 mm)	AFM8	Hex .128"(3.25 mm)

Please refer to FAKRA catalog for recommended tools.

Straight Female(J) FAKRA Cable Assembly Instructions (FAKRA C2)

STEP 1. All parts of the connector are shown.



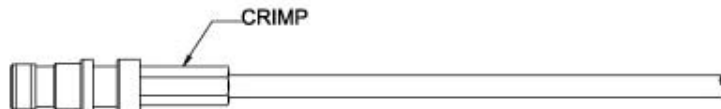
STEP 2. Strip the cable inner conductor, dielectric, braid and jacket as shown.



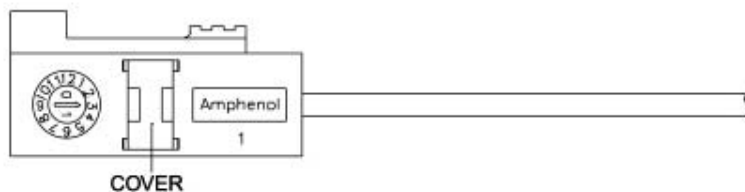
STEP 3. Insert the inner conductor into the CONTACT PIN. Crimp the center contact with the crimping tool. Slide the FERRULE onto the cable.



STEP 4. Insert the MAIN BODY into the braid and dielectric until it bottoms against the insulator. Slide the FERRULE over the braid and crimp.



STEP 5. Insert MAIN BODY into the PLASTIC HOUSING, and press the LOCKING CLIP into it. Verify pin height from end of SMB metal body to top of contact (1.18-1.81mm).

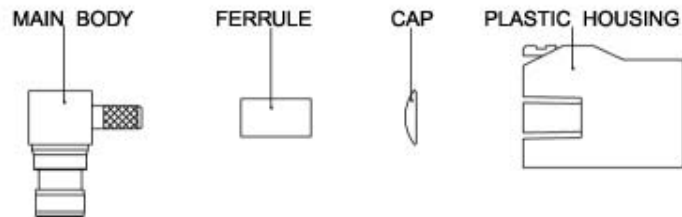


Cable Group	Stripping Length(mm)			Center Contact Crimp Tool	Ferrule Crimp Size
	A	B	C		
1	.118"(3 mm)	.110"(2.8 mm)	.205"(5.2 mm)	AFM8	Hex .128"(3.25 mm)
4	.118"(3 mm)	.067"(1.7 mm)	.327"(8.3 mm)	AFM8	Hex .213"(5.41 mm)
9	.095"(2.4 mm)	.228"(5.8 mm)	.224"(5.7 mm)	AFM8	Hex .128"(3.25 mm)
10	.118"(3 mm)	.102"(2.6 mm)	.205"(5.2 mm)	AFM8	Hex .128"(3.25 mm)

Please refer to FAKRA catalog for recommended tools.

Right Angle Female(J) FAKRA Cable Assembly Instructions (FAKRA C3)

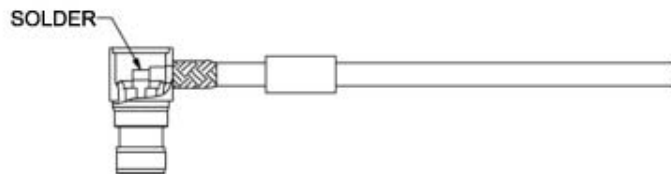
STEP 1. All parts of the connector are shown.



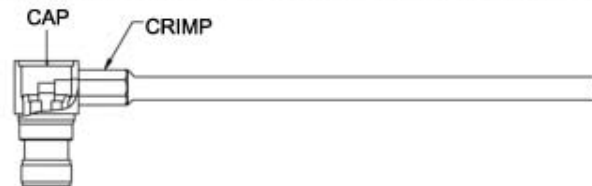
STEP 2. Strip the cable inner conductor, dielectric, braid and jacket as shown.



STEP 3. Slide the FERRULE onto the cable. Solder the inner conductor to the contact pin of the MAIN BODY. Insert the MAIN BODY into the braid and dielectric.



STEP 4. Slide the FERRULE over the braid and crimp. Press the cap into the MAIN BODY.



STEP 5. Insert the MAIN BODY into the PLASTIC HOUSING.

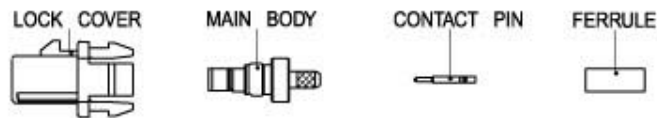


Cable Group	Stripping Length(mm)			Center Contact Termination	Ferrule Crimp Size
	A	B	C		
1	.106"(2.7 mm)	.028"(0.7 mm)	.217"(5.5 mm)	Solder	Hex .128"(3.25 mm)
4	.118"(3 mm)	.130"(3.3 mm)	.327"(8.3 mm)	Solder	Hex .213"(5.41 mm)
9	.106"(2.7 mm)	.028"(0.7 mm)	.217"(5.5 mm)	Solder	Hex .128"(3.25 mm)

Please refer to FAKRA catalog for recommended tools.

Straight Male(P) FAKRA Cable Assembly Instructions (FAKRA C4)

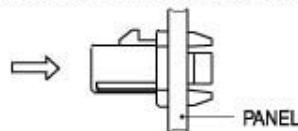
STEP 1. All parts of the connector are shown.



STEP 2. Strip the cable as shown.



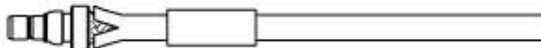
STEP 3. Press the LOCK COVER into the PANEL.



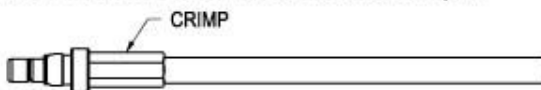
STEP 4. Insert inner conductor into the CONTACT PIN and crimp it.



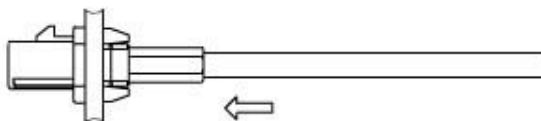
STEP 5. Slide the FERRULE onto the cable, and insert the MAIN BODY into the braid and dielectric.



STEP 6. Slide the FERRULE over the braid and crimp it.



STEP 7. Insert the MAIN BODY into the LOCK COVER until a "Click" is obtained.



Cable Group	Stripping Length(mm)			Center Contact Crimp Tool	Ferrule Crimp Size
	A	B	C		
1	.118"(3 mm)	.110"(2.8 mm)	.205"(5.2 mm)	AFM8	Hex .128"(3.25 mm)
4	.118"(3 mm)	.067"(1.7 mm)	.327"(8.3 mm)	AFM8	Hex .213"(5.41 mm)
10	.118"(3 mm)	.110"(2.8 mm)	.205"(5.2 mm)	AFM8	Hex .128"(3.25 mm)

Please refer to FAKRA catalog for recommended tools.



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