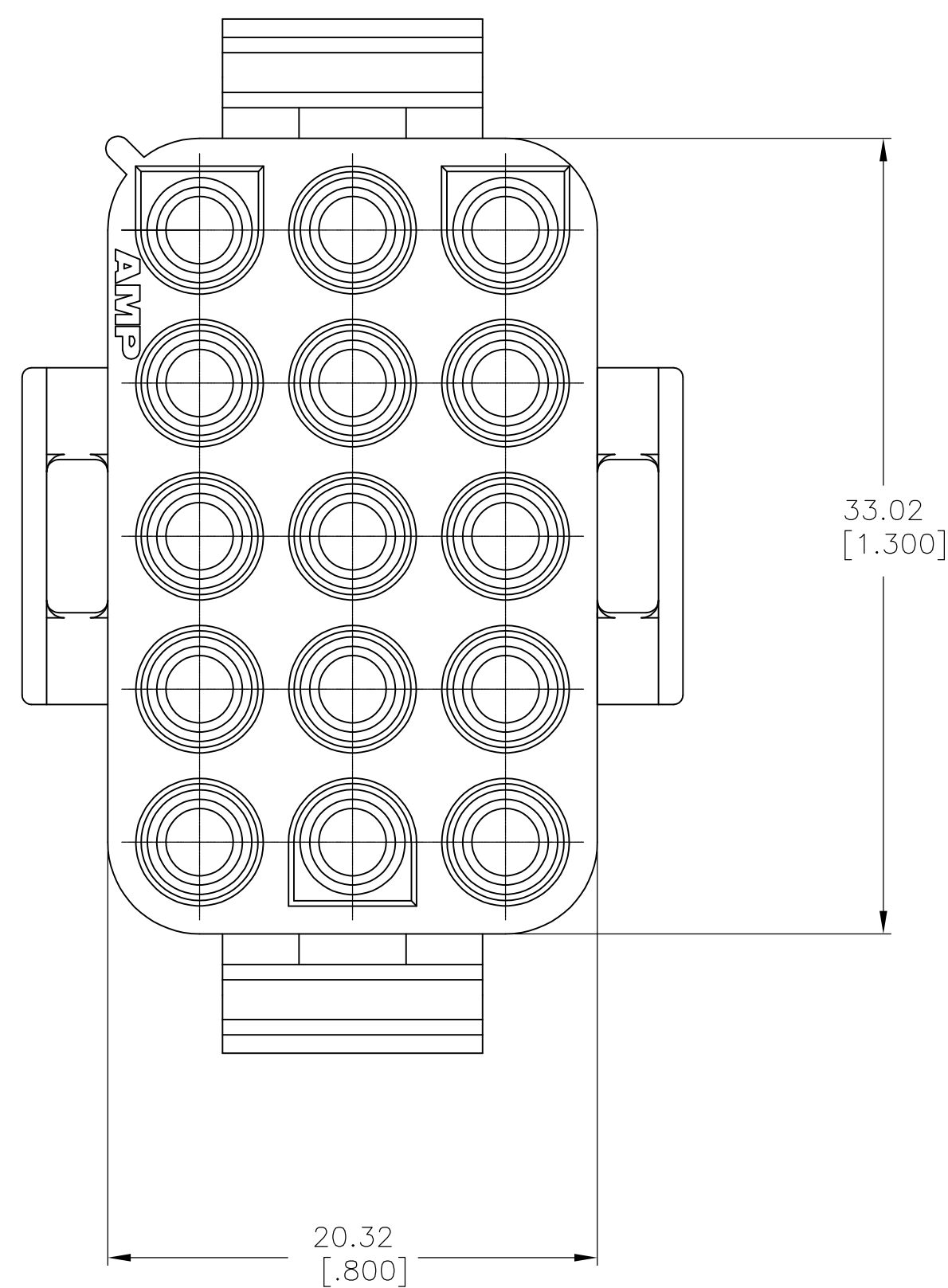
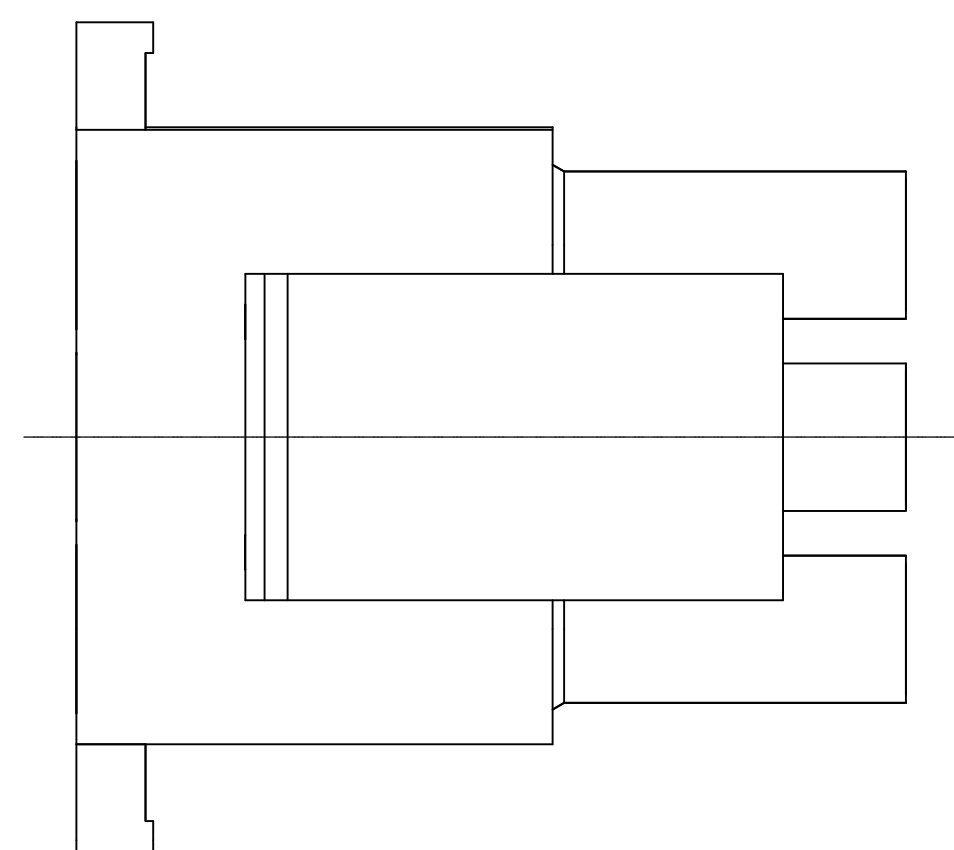
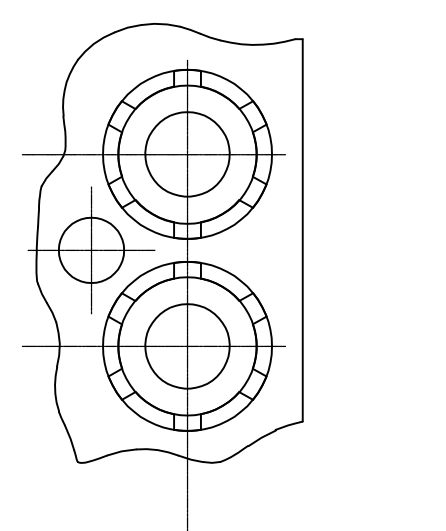




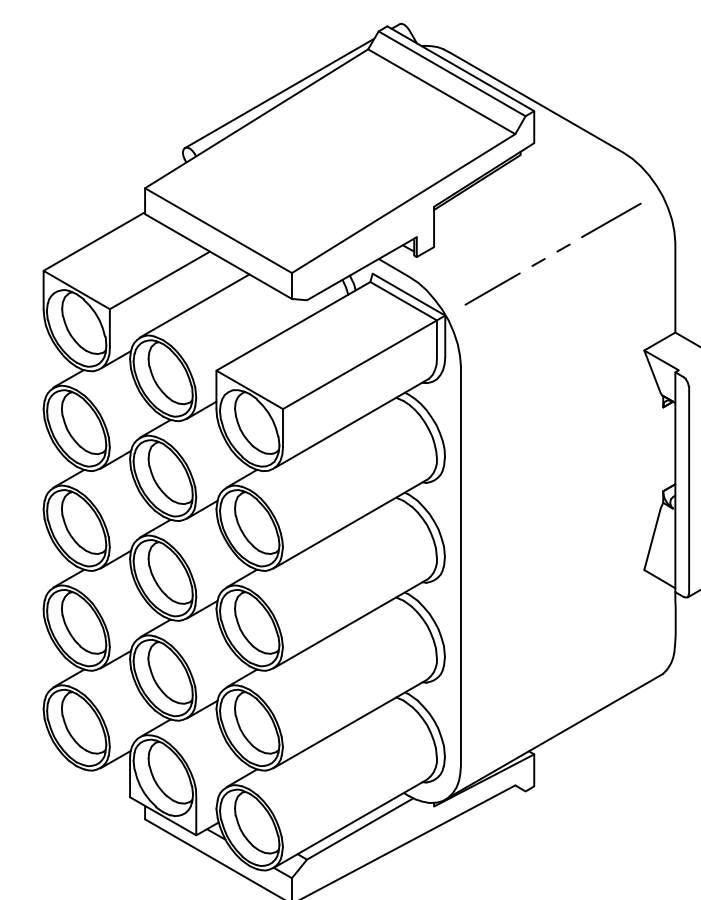
1. MATES WITH APPROPRIATE UNIVERSAL
MATE-N-LOK CAP OR HEADER.
 2. SMALL NICKS ARE PERMITTED ON THE CIRCUIT
TOWERS WHICH COULD INCREASE THE INITIAL
HOUSING MATING FORCE BY UP TO 4.4 NEWTONS
[1.0 LBS]. NO INDIVIDUAL NICKED TOWER
SHALL INCREASE THIS FORCE BY OVER
2.2 NEWTONS [.5 LBS].
 3. DIMENSIONS SHOWN REPRESENT PRODUCT IN DRY,
AS MOLDED, CONDITION. ADDITIONAL 2% GROWTH DUE TO
SUBSEQUENT MOISTURE ABSORPTION MAY OCCUR AND
SHOULD BE ACCOUNTED FOR.
4. FOUR RIBS EQUALLY SPACED, NO SPECIFIC
ORIENTATION. OR SIX RIBS
EQUALLY SPACED, NO SPECIFIC
ORIENTATION, OPTIONAL.
5. UNDERWRITERS RECOGNIZED COMPONENT LOGO
AND CSA CERTIFICATION LOGO TO BE LOCATED
ONCE EACH ON SIDE OF HOUSING.
6. OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER
D.RENAUD/D.SINISI



PARTIAL SECTION C-C

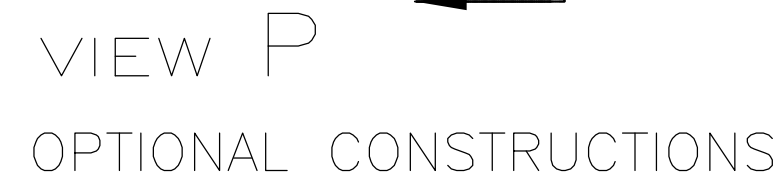


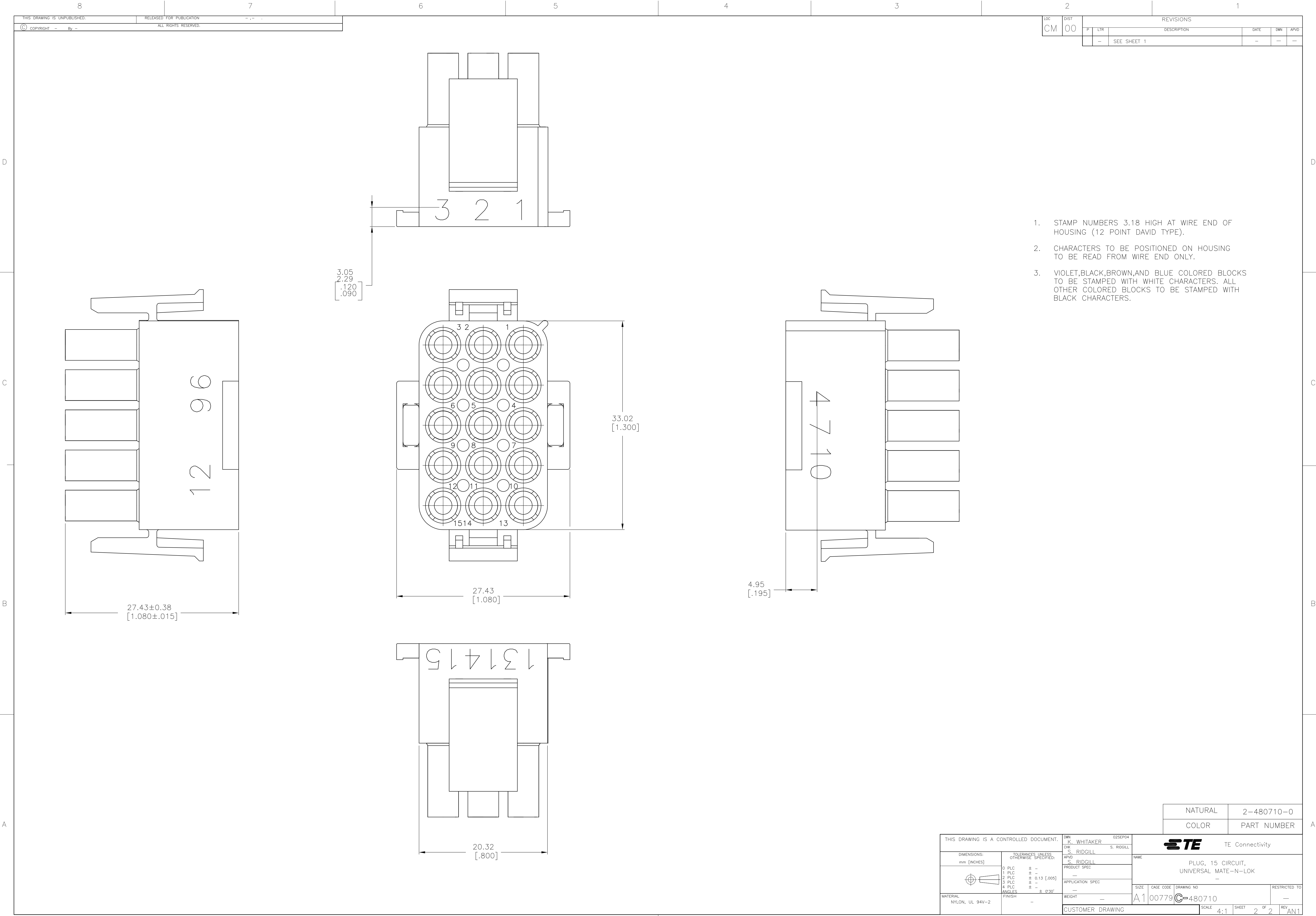
PARTIAL DETAIL A 
OPTIONAL CONSTRUCTIONS



3-DIMENSIONAL MODELS

			BLACK	1-480710-9
		 OBSOLETE	GRAY	1-480710-8
			BLUE	1-480710-6
			GREEN	1-480710-5
	SUPERSEDED BY	1-480710-0	YELLOW	1-480710-4
		 OBSOLETE	ORANGE	1-480710-3
			RED	1-480710-2
			BROWN	1-480710-1
			NATURAL	1-480710-0
			COLOR	PART NUMBER





LOC		DIST		REVISIONS					
CM		00		REV	DATE	BY	CHK	APP	REV
				1	---	---	---	---	---

1. STAMP NUMBERS 3.18 HIGH AT WIRE END OF HOUSING (12 POINT DAVID TYPE).
2. CHARACTERS TO BE POSITIONED ON HOUSING TO BE READ FROM WIRE END ONLY.
3. VIOLET,BLACK,BROWN,AND BLUE COLORED BLOCKS TO BE STAMPED WITH WHITE CHARACTERS. ALL OTHER COLORED BLOCKS TO BE STAMPED WITH BLACK CHARACTERS.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN K. WHITAKER CHK S. RIDGILL APP'D S. RIDGILL		02SEP04 S. RIDGILL	
DIMENSIONS: mm [INCHES]		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	
		0 PLC ± - 1 PLC ± - 2 PLC ± 0.13 [.005] 3 PLC ± - 4 PLC ± - ANGLES ± 0°30'		PRODUCT SPEC	
				APPLICATION SPEC	
MATERIAL NYLON, UL 94V-2		FINISH -		SIZE A1	
				CAGE CODE 00779	
				DRAWING NO 480710	
				RESTRICTED TO -	
				SCALE 4:1	
				SHEET 2	
				OF 2	
				REV AN1	

NATURAL	2-480710-0
COLOR	PART NUMBER

TE Connectivity

PLUG, 15 CIRCUIT,
UNIVERSAL MATE-N-LOK
-