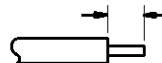
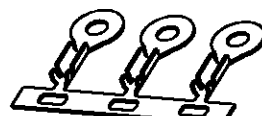
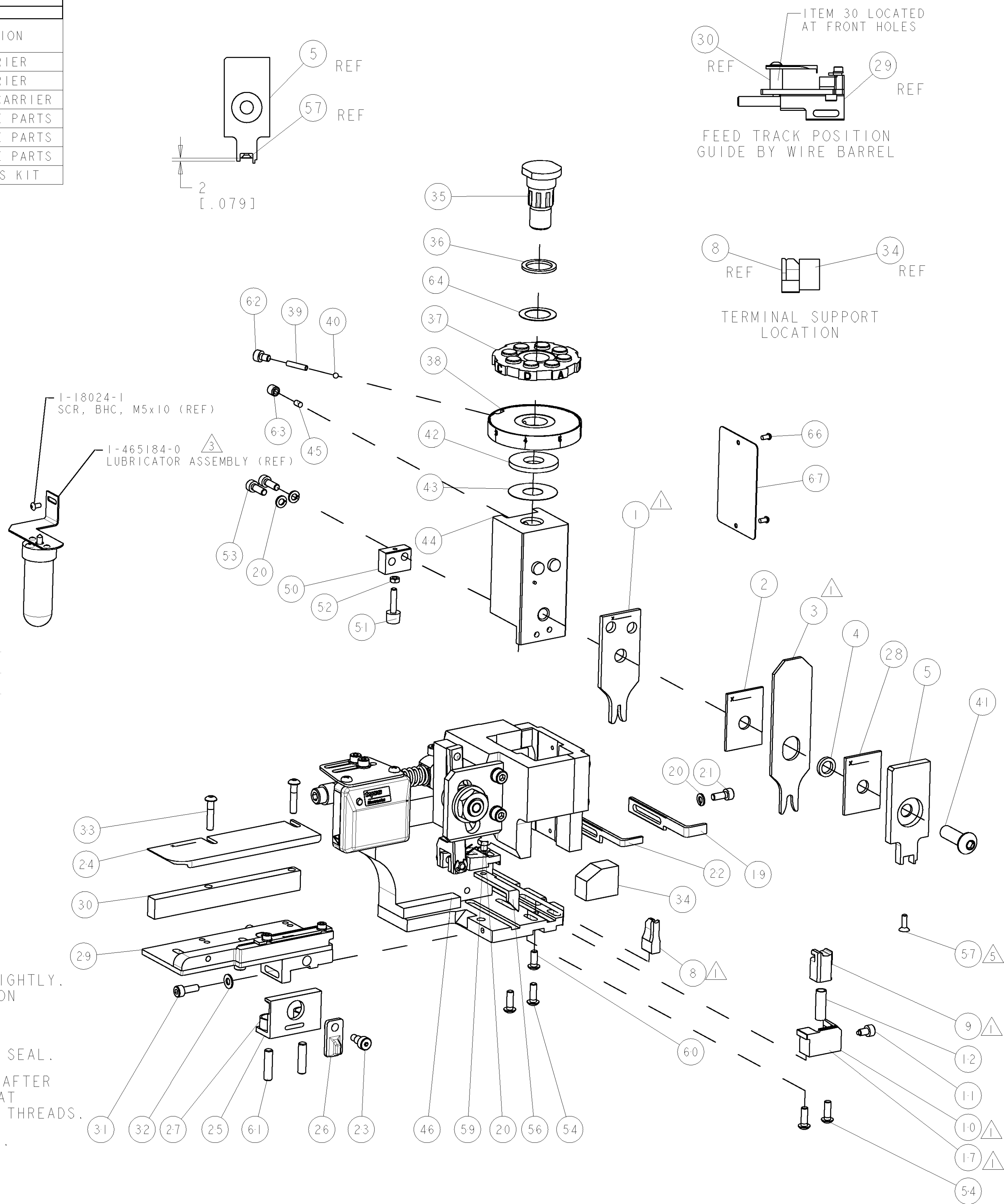


8			7			
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PART NUMBER			REV	TERMINATOR	FEED TYPE	DESCRIPTION
1426572-1			A	LEADMAKER	MECH POST FEED	CUTS CARRIER
1426572-2			A	BENCH	MECH PRE FEED	CUTS CARRIER
1426572-6			A	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1426572-1			A	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1426572-2			A	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1426572-6			A	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1426572-7			A	-	-	SPARE PARTS KIT

CRIMP DATA				ESCUBEDO TERMINAL		TYCO CRIMP SPECS		6			
TERMINAL NAME: TERMINAL HEMBRA Serie 2.3											
CRIMP		SIZE		TYPE		RANGE					
WIRE		1.78 [.070 IN]		F		0.50mm ² -1.25mm ²					
INSUL		4.32 [.170 IN]		O		3.40 [.134 IN]					
WIRE STRIP LENGTH 4.30-4.70 [.170-.185 IN]						APPL INSTRUCTIONS 408-8322					
TERMINAL APPL SPEC				-		-				FEED 9.65 [.380 IN]	
TERMINALS APPLIED											
TYCO PN			MANUF'S PN			TYCO SEAL PN			MANU'S SEAL PN		
1572839-1			4452.01			1572859-1			51212		
1572839-2			4452.31			1572860-1			7165-0473		
1572839-3			4452.30			-			-		
1572839-4			4452.00			-			-		
WIRE SIZE				CRIMP HEIGHT				PIN PN & LENGTH [IN]			
1.25mm ²				1.47 ±0.05 [.058 ±.002 IN]				9-354778-9 [.2990]			
1.00mm ²				1.37 ±0.05 [.054 ±.002 IN]				354779-9 [.3035]			
0.75mm ²				1.24 ±0.05 [.049 ±.002 IN]				2-354779-0 [.3090]			
0.50mm ²				1.14 ±0.05 [.045 ±.002 IN]				2-354779-8 [.3130]			
-				-				-			
-				-				-			
-				-				-			
-				-				-			
-				-				-			
-				-				-			
-				-				-			

- RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- THIS APPLICATOR APPLIES TERMINAL WITH A SEAL. INSULATION DIA QUOTED IS OUTSIDE DIAMETER OF SEAL.
- APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
- ALL CRIMP DATA CALCULATED BY TYCO ELECTRONICS.

VIEW B ROTATED 180°			
POST-FEED 40mm STROKE	POST-FEED 30mm STROKE	PRE-FEED 30mm STROKE	PRE-FEED 40mm STROKE



-	-	-	-	-	-	-	-	-	83
-	-	-	-	-	-	-	-	-	82
-	-	-	-	-	-	-	-	-	81
-	-	-	-	-	-	-	-	-	80
-	-	-	-	-	-	-	-	-	79
-	-	-	-	-	-	-	-	-	78
-	-	-	-	-	-	-	-	-	77
-	-	-	-	-	-	-	-	-	76
-	-	-	-	-	-	-	-	-	75
-	-	-	-	-	-	-	-	-	74
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO

SET UP GAGE
458637-3

LOC	DIST	REVISONS			
A	66	P	LTR	DESCRIPTION	DATE
		A		SEE ECO-05-015626	03JAN2006

-	-	-	-	-	-	-	-	-	73
-	-	-	-	-	-	-	-	-	72
-	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	71
-	-	-	-	-	-	-	-	-	70
-	-	-	-	-	-	-	-	-	69
-	-	-	-	-	-	-	-	-	68
-	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	21017-2	SCREW, DRIVE	66
-	-	-	-	-	-	-	-	-	65
-	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	1	1	3-18031-0	SCR, SET, CUP POINT M6 X 6.0	63
-	1	1	1	1	1	1	18023-9	SCR, SKT HD CAP M4 X 6.0	62
-	2	2	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0	61
-	1	1	1	1	1	1	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)	60
-	1	1	1	1	1	1	5-18022-2	SCR, HEX HD CAP M4 X 8.0	59
-	-	-	-	-	-	-	-	-	58
-	1	1	1	1	1	1	985575-3	SCR, FLT SKT HD CAP M3 X 10.0	57
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
-	-	-	-	-	-	-	-	-	55
-	4	4	4	4	4	4	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)	54
-	2	2	2	2	2	2	1-18023-2	SCR, SKT HD CAP M4 X 12.0	53
-	1	1	1	1	1	1	18030-1	NUT, HEX, REG M3	52
-	1	1	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51
-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	1	1	1	1	1	1	18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)	49
-	-	1	-	-	1	-	1338675-1	CAM, UNIVERSAL PRE FEED	48
-	1	-	1	-	1	-	1338676-1	CAM, UNIVERSAL POST-FEED	47
-	1	1	1	1	1	1	1320999-3	APPLICATOR SUBASSEMBLY, HDI	46
-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	1	1338660-1	RAM	44
-	1	1	1	1	1	1	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	1	1	690124-1	WASHER, RAM (.115)	42
-	1	1	1	1	1	1	2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)	41
-	1	1	1	1	1	1	23241-1	BALL, STEEL	40
-	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	39
-	1	1	1	1	1	1	1320922-1	DISC, ADJUST, INSULATION CRIMP	38
-	1	1	1	1	1	1	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	1	1	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	1	1	690212-1	POST, RAM	35
-	1	1	1	1	1	1	1320934-3	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	1-18024-0	SCR, BTN SKT HD CAP (M4 X 20.0)	33
-	1	1	1	1	1	1	18027-2	WASHER, FLAT, REG M4	32
-	1	1	1	1	1	1	1-18023-2	SCR, SKT HD CAP M4 X 12.0	31
-	1	1	1	1	1	1	1320908-8	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1633073-1	STRIP GUIDE ASSEMBLY	29
-	1	1	1	1	1	1	1-455888-7	SPACER, CRIMPER	28
-	2	2	2	2	2	2	1-22284-0	SPRING, COMPRESSION	27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	23
-	1	-	1	1	-	1	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1-18023-1	SCR, SKT HD CAP M4 X 10.0	21
-	4	4	4	4	4	4	18025-2	WASHER, SPRG LOCK, REG M4	20
-	-	1	-	-	1	-	690472-1	STRIPPER	19
-	-	-	-	-	-	-	-	-	18
-	1	-	-	1	-	-	1338684-2	SHEAR HOLDER, FRONT	17
-	-	-	-	-	-	-	-	-	16
-	-	-	-	-	-	-	-	-	15
-	-	-	-	-	-	-	-	-	14
-	-	-	-	-	-	-	-	-	13
-	1	1	1	1	1	1	5-22280-0	SPRING, COMPRESSION	12
-	1	1	1	1	1	1	356885-5	STOP, SHEAR	11
-	-	1	1	-	1	1	1-1320921-0	SHEAR HOLDER, FRONT, CUT	10
-	1	1	1	1	1	1	318707-1	FLOATING SHEAR, FRONT	9
1	2	2	2	1	1	1	1633130-5	ANVIL, COMBINATION .070	8
-	-	-	-	-	-	-	-	-	7
-	-	-	-	-	-	-	-	-	6
-	1	1	1	1	1	1	1338680-1	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	1	238011-8	BLOCK, CRIMPER SPACER	4
1	2	2	2	1	1	1	1-318712-2	CRIMPER, INSULATION	3
-	1	1	1	1	1	1	1-455888-5	SPACER, CRIMPER	2
1	2	2	2	1	1	1	1-456404-8	CRIMPER, WIRE PREMIUM	1

THIS IS DRAWING TO CHANGE THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.		DWN D PROUSE	31OCT2005	Tyco Electronics Harrisburg, PA 17105-3608	
DIMENSIONS: mm [IN]		CHK M CLIFFORD	31OCT2005	NAME SIDE FEED HDI APPLICATOR	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD M CLIFFORD	31OCT2005	SIZE CAGE CODE DRAWING NO	
9 PLC ±		PRODUCT SPEC		RESTRICTED TO	
3 PLC ±		APPLICATION SPEC		A 00779	
5 PLC ±		See Table		C=1426572	
4 PLC ±		FINISH		SCALE 3:5	
MATERIAL		WEIGHT		SHEET 1 OF 1	
CUSTOMER DRAWING		REV		A	