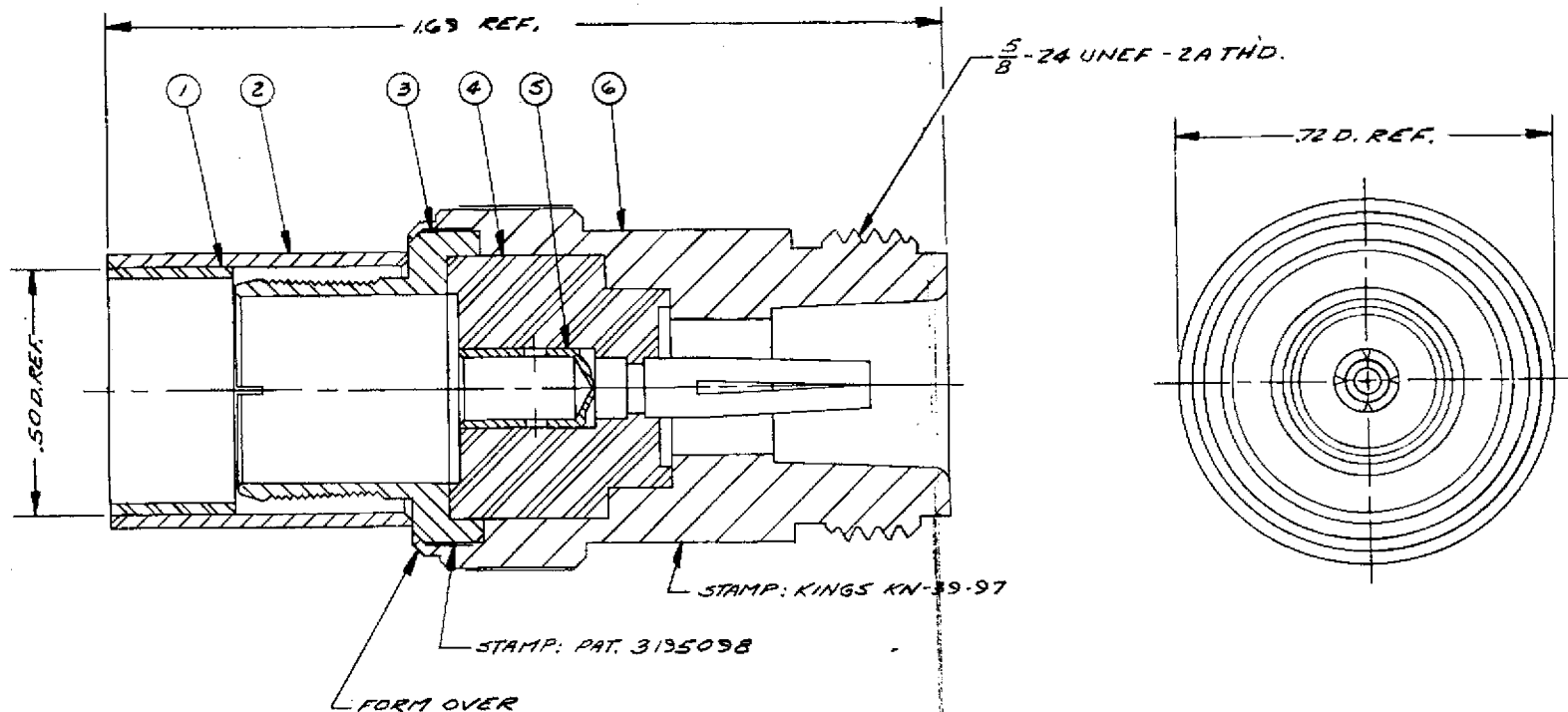


DASH NO.	DESCRIPTION	MADE FROM
----------	-------------	-----------



NOTES:

1. FOR USE WITH NORTHROP NAI-1253 CABLE.
2. FOR CABLING INSTRUCTIONS SEE CP-480.
3. FOR CABLE TRIMMING USE KTJ-151 & KTD-204.
4. FOR FORMING USE CRIMP DIE SIZE 4B.
5. ITEM ⑤ TO BE SUPPLIED UNASSEMBLED.
6. ITEM ③ MUST BE CAPABLE OF WITHSTANDING A 36 IN. LB. TORQUE RELATIVE TO ITEM ⑥.

UNLESS OTHERWISE SPECIFIED:

1. TOLERANCES: FRACTIONS & 2 PLACE DECIMALS $\pm .010$
3 PLACE DECIMALS $\pm .004$ ANGLES $\pm 0^\circ 30'$
T. I. R. CONCENTRICITY OF ANY 2 DIAMETERS MAY NOT EXCEED HALF THE SUM OF THEIR TOLERANCES.
2. REMOVE ALL BURRS. BREAK SHARP EDGES .005 MAX.
3. NO FILLETS PERMITTED.
4. SURFACE ROUGHNESS 63 MICROINCHES RMS MAX.
5. ALL DIMENSIONS PRIOR TO PLATING.

REVISIONS

ISSUE	CHANGES
0.	ER 14172 JL 5 FEB 75
1	CN 144488 GA 29 APR 75

KN-39-97

USED ON:

REP:

FINISH

SPEC.

MATL

SPEC.

N JACK

DRAWN JL DATE 31 JAN 75
APPR. LI DATE 5 FEB 75

KINGS ELECTRONICS
40 MARBLEDALE ROAD
TUCKAHOE, N. Y. 10707

KN-39-97