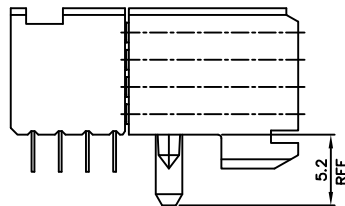


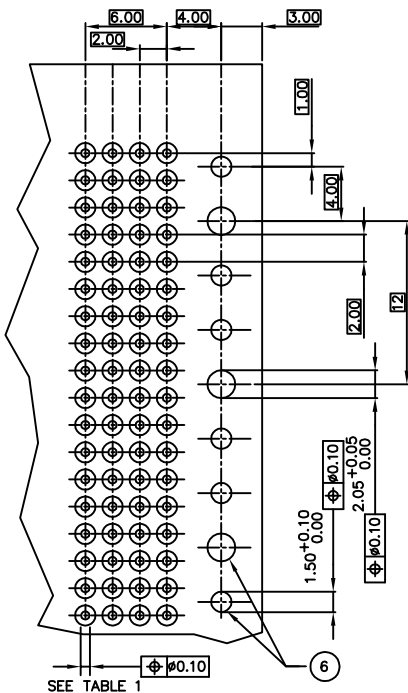


PRODUCT NUMBER	PEG TYPE	TAIL TYPE	TAIL LGTH. DIM "A"	PCB THICKNESS ±0.20	LOADING CONFIGURATION
70474-X001 *	PRESS	PRESS-FIT	2.90	1.6	FULLY LOADED
70474-X002 *	PRESS	PRESS-FIT	3.53	2.4	
70474-X003 *	HEAT-STAKE	PRESS-FIT	2.90	1.6	
70474-X004 *	HEAT-STAKE	PRESS-FIT	3.53	2.4	
70474-X005 *	PRESS	SOLDER	2.90	1.6	
70474-X006 *	PRESS	SOLDER	3.53	2.4	
70474-X007 *	HEAT-STAKE	SOLDER	2.90	1.6	
70474-X008 *	HEAT-STAKE	SOLDER	3.53	2.4	

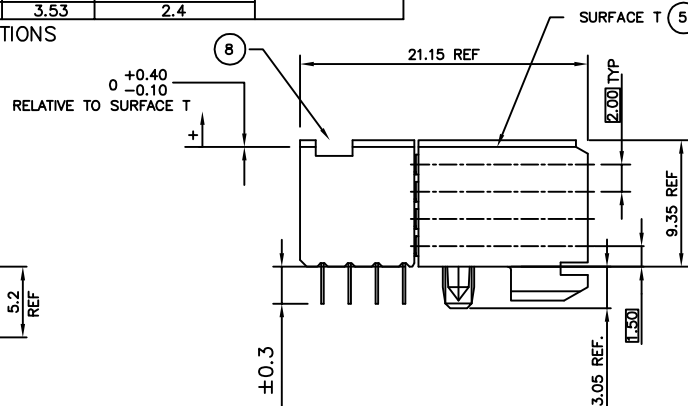
* SEE NOTE 11 FOR LEAD FREE OPTIONS



ASSY. WITH HEAT-STAKE PEG



RECOMMENDED PC BOARD LAYOUT, COMPONENT SIDE.



DIM "A" ±0.3

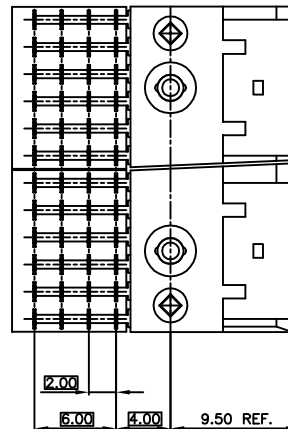
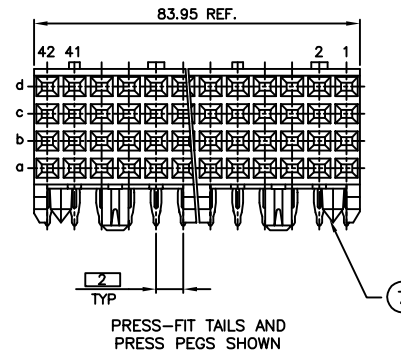


TABLE 1 PLATED THRU HOLE REQUIREMENTS	
HOLE DIAMETER AFTER PLATING	0.65-0.80
DRILLED HOLE	0.81-0.86 (0.85 DRILL)
COPPER PLATING	0.025 - 0.05
SnPb PLATING	0.005-0.015

SEE DRAWING 58351 FOR OTHER OPTIONS



PRESS-FIT TAILS AND PRESS PEGS SHOWN

mat'l. code NOTE 1				tolerances unless otherwise specified		CUSTOMER COPY		www.fciconnect.com	
ltr	ecn no	dr	date	linear	.XX±.13	projection	title	B SERIES R/A SIGNAL RECEPT ASSY, 4 ROW, 7 MOD, PF/STB	
L	DG08-0171	TER	8/26/08		.XXX±.051				
M	DG09-0068	Cenh	06/06/09	angles	0° ±2°			product family METRAL (tm)	
G	V12595	CGD	11/01/01	dr	STU STONER 960110	MM	size	dwg no	code
H	V03-0721	DAI	08/18/03	enr	R. DOUTRICH 960110	scale			213
J	V05-1033	JRV	11/15/05	appd	STU STONER 960110	1:1	A	70474	sheet 1 of 2
sheet index	revision sheet	M	M						
		1	2						

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22526

