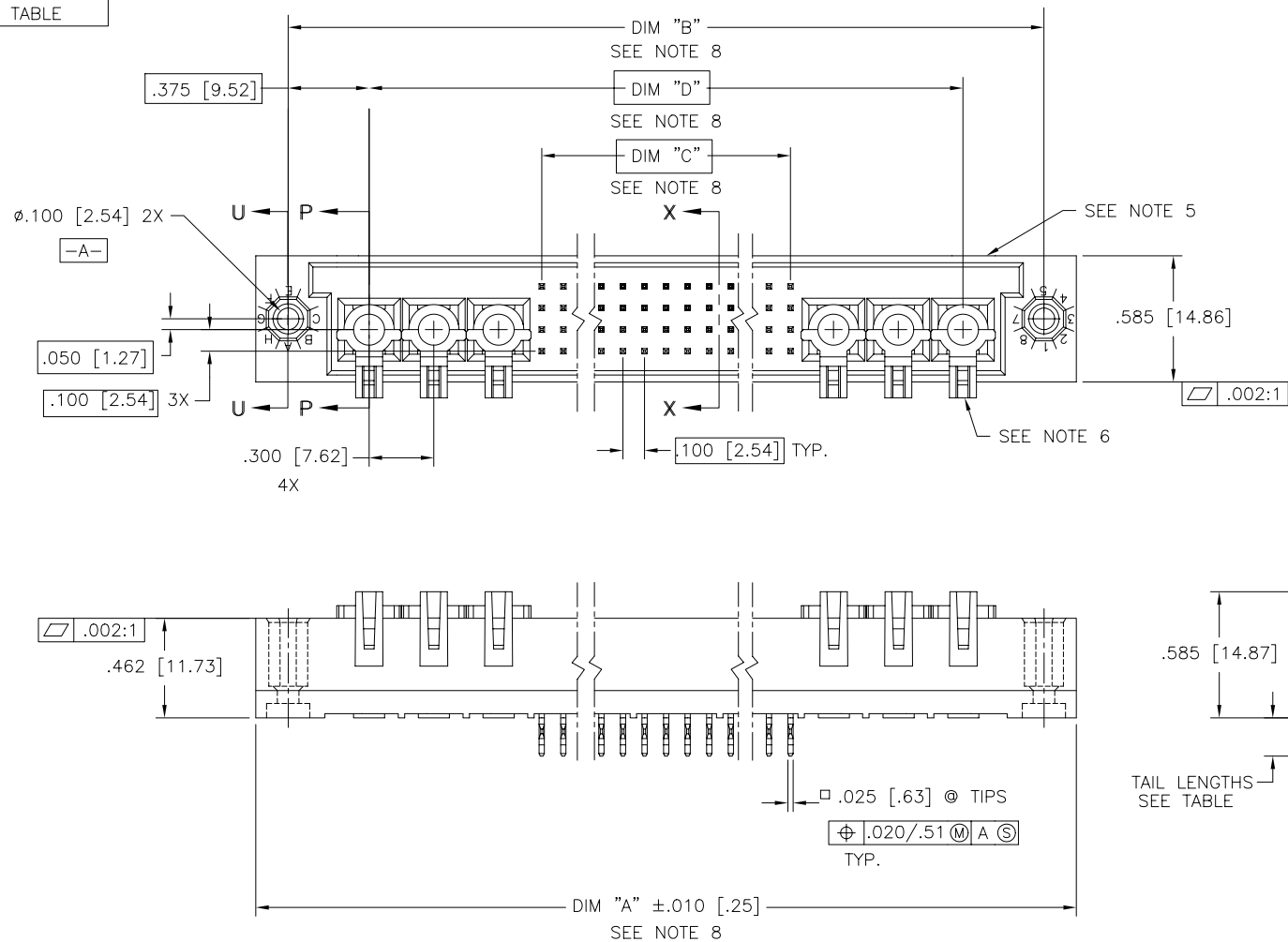




FCIconnect.com

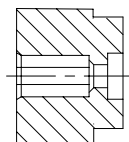
Copyright FCI



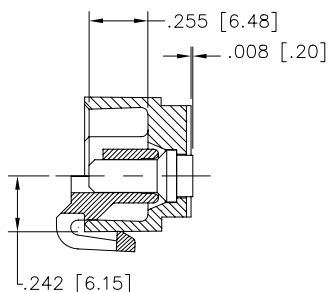
mat'l. code SEE NOTE 3				surface ISO 1302 ✓		tolerance ISO 406 ISO 1101		projection 		product family HPC			
ltr	ecn	no	dr	date	tolerances unless otherwise specified						title		
E	v92856	HTB		8/30/99	angles	linear	.XX ±.01/.3		INCH/MM	4 ROW VERTICAL HEADER PRESS FIT, 0 G. P., 6 P.P.			
F	v00273	JWS		2/01/00			.XXX ±.005/.13						
G	v05-0418	DAI		5/12/05			.XXXX ±.0020/.051						
					0±2°		scale 1:1						
H	v05-0626	HTB		7/06/05	enr	D. SHEAFFER	5/07/92		dwg no		sheet 1 of 5		size
J	v05-0857	DCH		9/06/05	dr	S. CLARK	5/11/92				50514		A3
K	v05-1048	DAI		11/15/05	chr	S. CLARK	5/11/92						
L	M06-0261	AEA		7/08/06	appd	S. CLARK	5/11/92						
sheet index	revision	L	L	L	L	L							
	sheet	1	2	3	4	5							

form: A3

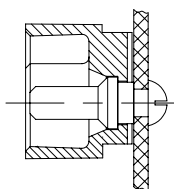
PRODUCT NUMBER
SEE TABLE



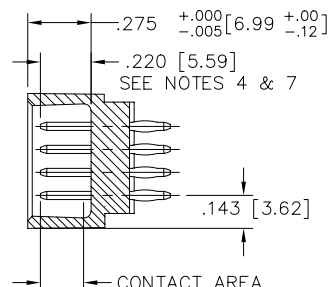
SECTION U-U



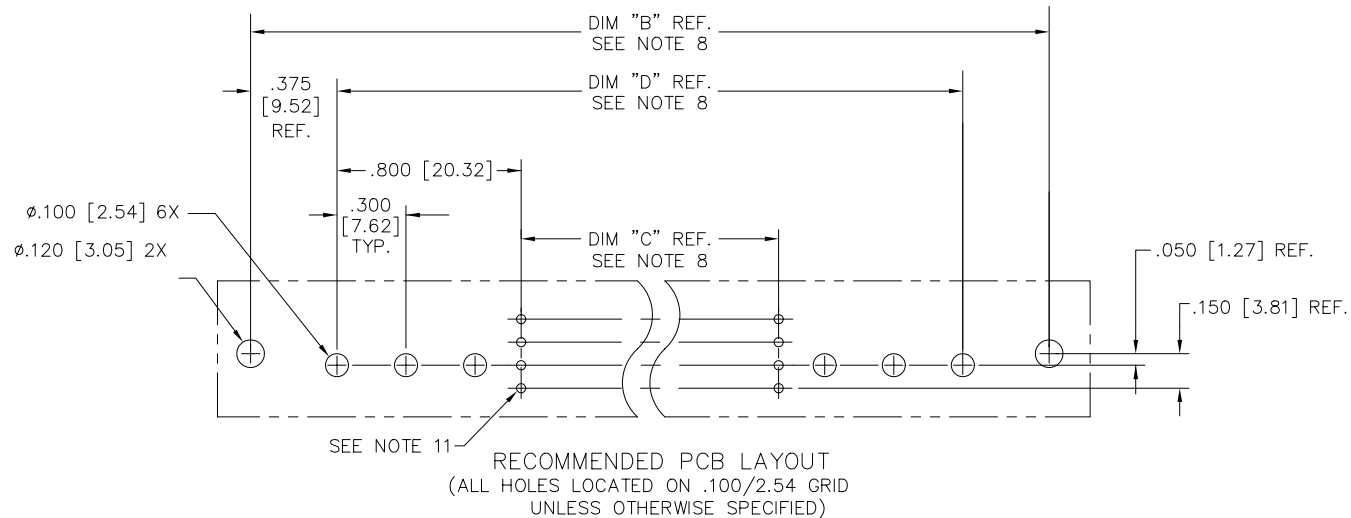
SECTION P-P
(W/LOCATOR,
SEE DETAIL P)



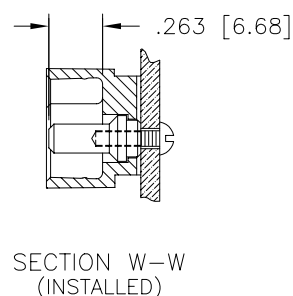
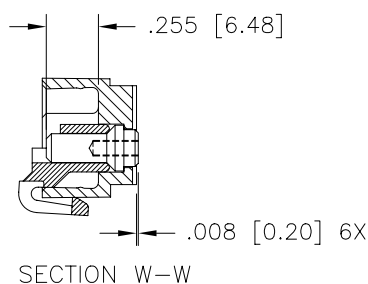
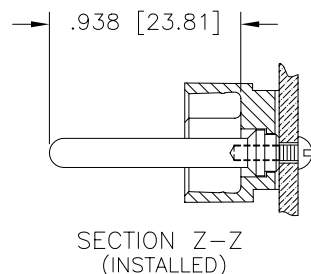
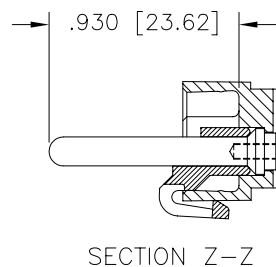
DETAIL P
(INSTALLED IN
PCB, SEE NOTE 6)



SECTION X-X



mat'l. code SEE NOTE 3		surface ISO 1302 ✓	tolerance ISO 406 ISO 1101	projection INCH/MM	product family HPC
ltr	ecm no	dr	date	tolerances unless otherwise specified	title
L				angles linear .XX ±.01/.3 .XXX ±.005/.13 0°±2° .XXXX ±.0020/.051	4 ROW VERTICAL HEADER PRESS FIT, 0 G. P., 6 P.P.
				dr D. SHEAFFER 5/07/92	dwg no 50514 sheet 2 of 5 size A3
				enr S. CLARK 5/11/92	
				chr S. CLARK 5/11/92	
				appd S. CLARK 5/11/92	
sheet index	revision sheet				type Product Customer Drawing



1. (58) POSITIONS SHOWN BLANK ARE LOADED WITH ITEM "1", FROM TABLE BELOW.
2. COLUMN 1 ROW A IS DESIGNATED AS PIN 1, VIEWED FROM THE MATING FACE.

X PC(S) OF 50514-XX001
PACKAGED PER BUS-14-143 AND
SPECIAL PACKAGING REQUIREMENTS:

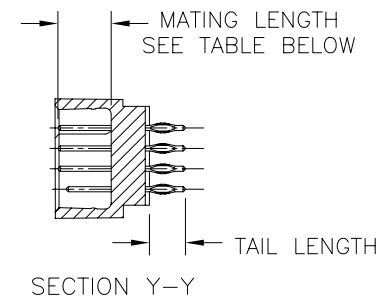
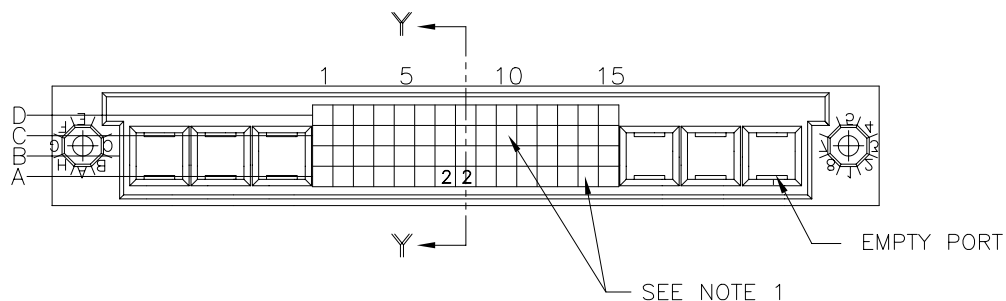
2X PCS OF 77549-004
PLASTIC ORIENTATION KEY-
TOTAL QTY. BAGGED SEPARATELY
W/ALL OF THE ABOVE TO BE
PACKED IN THE SAME BOX.

4. POWER PIN LOCATOR (REF. 50234) TO BE REMOVED AFTER BOARD INSTALLATION.

LOAD PATTERN FOR 50514-XX001, -XX001LF,
50514-XX001B, AND -XX001BLF

mat'l. code SEE NOTE 3				surface ISO 1302 ✓		tolerance ISO 406 ISO 1101		projection 		product family HPC			
itr ecn no dr date				tolerances unless otherwise specified				INCH/MM 		title 4 ROW VERTICAL HEADER PRESS FIT, 0 G. P., 6 P.P.			
L				angles linear		.xx ±.01/.3 .xxx ±.005/.13 .xxxx ±.0020/.051							
				0°±2'				scale 1:1		dwg no sheet 3 of 5 size			
				dr D. SHEAFFER		5/07/92				50514 A.			
				enr S. CLARK		5/11/92							
				chr S. CLARK		5/11/92							
				appd S. CLARK		5/11/92							
sheet index		revision								type Product Customer Drawing			
sheet		sheet											

PRODUCT NUMBER
50514-XX008
50514-XX008LF



NOTES FOR LOAD PATTERN 50514-XX008 AND 50514-XX008LF ONLY:

- (58) POSITIONS SHOWN BLANK ARE LOADED WITH ITEM "1", EXCEPT WHERE NOTED.
- COLUMN 1 ROW A IS DESIGNATED AS PIN 1, VIEWED FROM THE MATING FACE.

SELECT LOAD

LOAD PATTERN FOR 50514-XX008
AND 50514-XX008LF

ITEM	SIZE-4X15+6P	NUMBER OF POSITIONS-60S+6P	POSITIONS LOADED-60S+0P	
	QTY.	PART NAME	MATING LENGTH	TAIL LENGTH
1	58	SIGNAL PIN	.260/6.60	.250/6.35
2	2	SIGNAL PIN	.220/5.59	.250/6.35

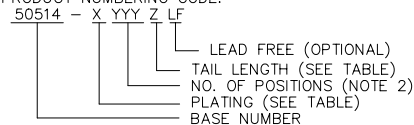
mat'l. code SEE NOTE 3				surface ISO 1302 ✓	tolerance ISO 406 ISO 1101	projection INCH/MM	product family HPC
ltr	ec	no	dr	date	tolerances unless otherwise specified		title
L					angles linear	.XX ±.01/.3 .XXX ±.005/.13 .XXXX ±.0020/.051	4 ROW VERTICAL HEADER PRESS FIT, 0 G. P., 6 P.P.
					dr	D. SHEAFFER 5/07/92	dwg no
					enfr	S. CLARK 5/11/92	sheet 4 of 5 size
					chr	S. CLARK 5/11/92	50514 A3
					appd	S. CLARK 5/11/92	type Product Customer Drawing
sheet index	revision sheet						

form: A3

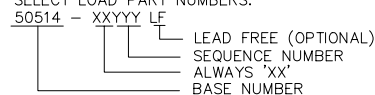
PRODUCT NUMBER SEE NOTE 1 & 9	NUMBER OF POSITIONS SEE NOTE 2	TAIL LENGTH REF.	CONTACT PLATING
50514-1YYYA	YYY	.177/4.50	30u"/0.76μ Au
50514-1YYYG	YYY	.250/6.35	30u"/0.76μ Au
50514-5YYYA	YYY	.177/4.50	30u"/0.76μ GXT
50514-5YYYALF	YYY	.177/4.50	30u"/0.76μ GXT
50514-5YYYG	YYY	.250/6.35	30u"/0.76μ GXT
50514-5YYYGLF	YYY	.250/6.35	30u"/0.76μ GXT
50514-XX001	SEE SHEET 3	SEE SHEET 3	30u"/0.76μ Au
50514-XX001LF	SEE SHEET 3	SEE SHEET 3	30u"/0.76μ GXT
50514-XX001B	SEE SHEET 3	SEE SHEET 3	30u"/0.76μ Au
50514-XX001BLF	SEE SHEET 3	SEE SHEET 3	30u"/0.76μ GXT
50514-XX008	SEE SHEET 4	SEE SHEET 4	30u"/0.76μ Au
50514-XX008LF	SEE SHEET 4	SEE SHEET 4	30u"/0.76μ GXT

NOTES:

- ①. PRODUCT NUMBERING CODE:



PRODUCT NUMBERING CODE FOR
SELECT LOAD PART NUMBERS:



- ②. THIS PRODUCT IS CONFIGURED IN SIZES OF 6 THRU 80 COLUMNS IN INCREMENTS OF ONE i.e: 6, 7, 8, 9.....79, 80.
- ③. MATERIAL:
HOUSING: GLASS FILLED AND MINERAL FILLED HIGH TEMP THERMOPLASTIC,
FLAME RETARDANT PER UL-94V-0
COLOR: BLACK
TERMINALS: PHOS BRONZE
- ④. TO ASSURE PROPER INSTALLATION, TOOLING AS SPECIFIED IN INSTRUCTION MANUAL 155918-001 MUST BE USED. PIN MATING LENGTH WILL BE $\pm 0.002(0.05)$ AFTER INSTALLATION.
- ⑤. MANUFACTURERS NAME, PART NUMBER, AND LOT CODE TO APPEAR ON THIS SURFACE PER BUS-12-108.
- ⑥. POWER PIN LOCATOR (REF 50234) IS TO BE REMOVED AFTER INSTALLATION.
- ⑦. REFER TO 50804 FOR F.M.L.B. OPTIONS AND WORKSHEETS.
- ⑧. LENGTH CALCULATIONS:
DIM "A" CALCULATION = $.100(2.54) \times \text{NO. OF COLUMNS} + 2.55 (64.8)$
DIM "B" CALCULATION = $.100(2.54) \times \text{NO. OF COLUMNS} + 2.250 (57.15)$
DIM "C" CALCULATION = $.100(2.54) \times \text{NO. OF COLUMNS} - .100 (2.54)$
DIM "D" CALCULATION = $.100(2.54) \times \text{NO. OF COLUMNS} + 1.500 (38.10)$

- ⑨. THIS PRODUCT (WITH "LF" SUFFIX) MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008.
10. THIS HOUSING WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE FOR 10-30 SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW OVEN.
- ⑪. PCB HOLES FOR PRESS FIT TERMINALS SHOULD BE DRILLED TO $.0453(1.151)$ DIA. AND PLATED WITH $.0003(.007)$ MIN Sn OR SnPb OVER $.001(.03)$ TO $.003(0.76)$ Cu PLATING TO ACHIEVE A $.040 \pm .003(1.02 \pm .08)$ FINISHED HOLE.

mat'l. code SEE NOTE 3			surface ISO 1302 ✓	tolerance ISO 406 ISO 1101	projection 	product family HPC		
ltr	ec	no	dr	date	tolerances unless otherwise specified	INCH/MM scale 1:1 	title 4 ROW VERTICAL HEADER PRESS FIT, 0 G. P., 6 P.P.	
L					angles linear .XX ±.01/.3			
					.XXX ±.005/.13			
					0°±2' .XXXX ±.0020/.051			
				dr	D. SHEAFFER 5/07/92	FCI	dwg no	sheet 5 of 5 size
				enr	S. CLARK 5/11/92		50514	A3
				chr	S. CLARK 5/11/92			
				appd	S. CLARK 5/11/92			
sheet index	revision sheet						type	Product Customer Drawing

form: A3