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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1852201-1	C	122500-1	LEADMAKER	POST FEED	CUTS CARRIER
1852201-2	C	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1852201-3	C	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
1852201-6	C	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER
7-1852201-7	C	-	-	-	SPARE PARTS

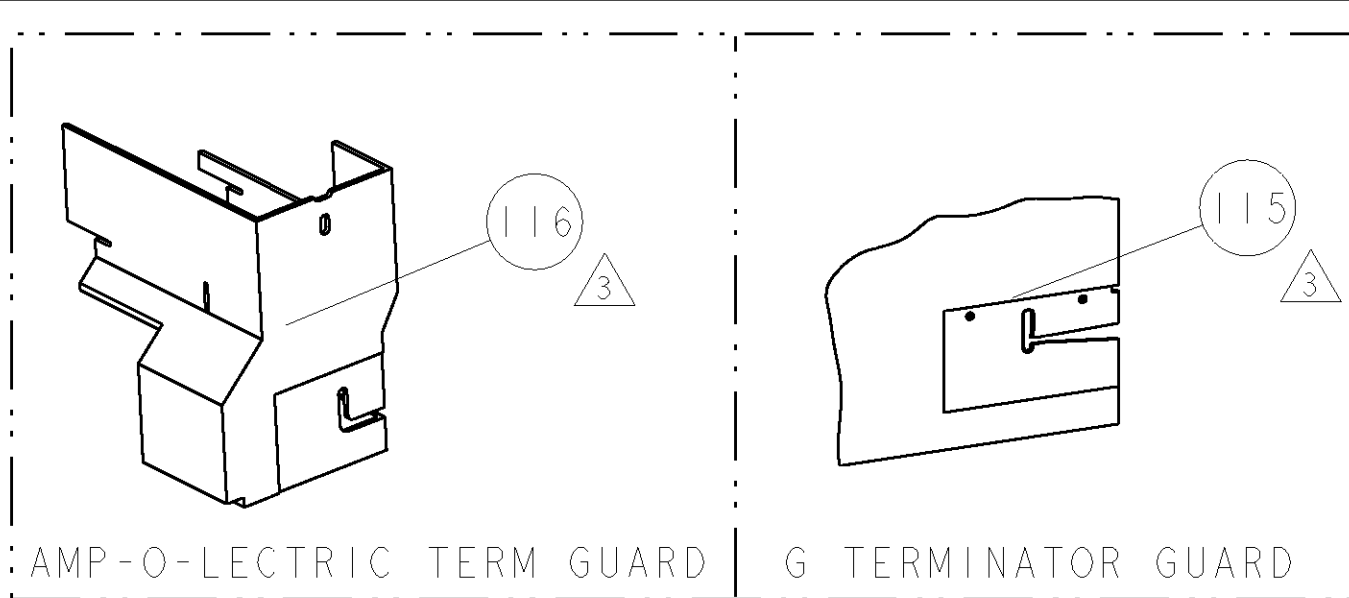
1 RECOMMENDED SPARE PARTS

2 GREASE LIGHTLY

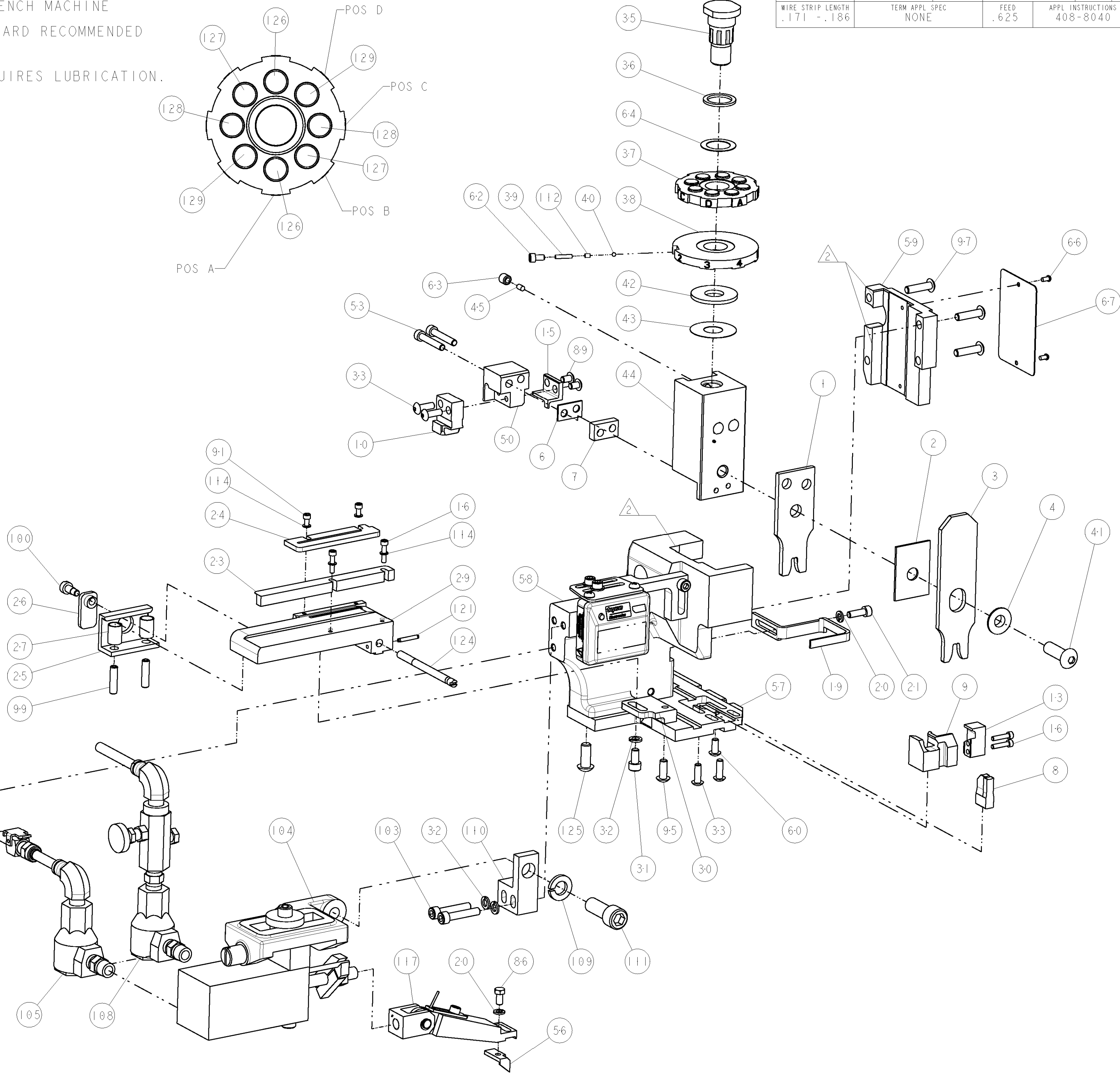
3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

4 THIS IS NOT A PACKARD RECOMMENDED WIRE SIZE.

5. THIS TERMINAL REQUIRES LUBRICATION.



TERMINAL NAME: TERMINAL, MALE, .56 SERIES					
TYCO PN	MANUF PN	PACKARD TERM - AMP CRIMP SPECS			
1572958	2971859				
-	-	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
-	-	A	.119±.002[3.02±0.05mm]	12 AWG	
-	-	B	.116±.002[2.94±0.05mm]	14 & 16 AWG	
-	-	C	.112±.002[2.84±0.05mm]	(2) 16 AWG	
-	-	D	.106±.002[2.69±0.05mm]	(2) 18 AWG	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	.177 [4.50mm]	F	(2)18 - 12 AWG
-	-	INSUL	.210 [5.33mm]	F	Ø3.05mm-2.48mm
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTIONS	SET UP GAGE	
.171 - .186	NONE	.625	408-8040	458637-1	



-	2	2	2	2	-	8-354778-1	PIN, WIRE DISC, .2900	129
-	2	2	2	2	-	6-354778-9	PIN, WIRE DISC, .2840	128
-	2	2	2	2	-	6-354778-1	PIN, WIRE DISC, .2800	127
-	2	2	2	2	-	5-354778-4	PIN, WIRE DISC, .2765	126
-	3	3	3	3	-	2-22733-8	SCR, BHSC, SELF-LOCKING, 1/4-20 X .625	125
-	1	1	1	1	-	690432-3	ADJUSTMENT SCREW	124
-77	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO

LOC	DIST	REVISONS							
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD		
		B		ECR 06-018444	31JUL2006	MEH	GB		
		C		ECR 06-021158	01SEP2006	MEH	GB		
-	1	1	1	1	-	3-21028-8	PIN, SLOTTED SPRING .094 X .625	121	
-	1	1	1	1	-	461062-1	ASSEMBLY, FEED FINGER	117	
-	-	-	REF	-	-	455749-1	GUARD WINDOW	116	
-	-	REF	-	-	-	679532-1	INSERT, GUARD	115	
-	4	4	4	4	-	21024-2	WASHER, SPRG LOCK, REG NO 4	114	
-	-	-	1	-	-	1-465184-0	LUBRICATOR ASSY	113	
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112	
-	1	1	1	1	-	3-21001-5	SCR, SKT HD CAP 3/8-16 X 1.000	111	
-	-	-	-	-	-	459610-1	MOUNT, FEED BRACKET	110	
-	1	1	1	1	-	21024-8	WASHER, SPRG LOCK, REG 3/8	109	
-	1	1	1	1	-	692655-5	AIR FEED VALVE ASSEMBLY	108	
-	1	1	1	1	-	692655-7	AIR FEED VALVE ASSEMBLY	105	
-	1	1	1	1	-	461065-1	ASSEMBLY, AIR FEED	104	
-	2	2	2	2	-	3-21000-9	SCR, SKT HD CAP 10-32 X 1.000	103	
-	1	1	1	1	-	22353-8	SCR, SHLD, SLOT HD, 3/16 DIA	100	
-	2	2	2	2	-	5-21006-6	SCR, SET, CUP POINT 10-32 X .750	99	
-	4	4	4	4	-	2-21002-9	SCR, BTN SKT HD CAP 10-32 X .750	97	
-	1	1	1	1	-	2-21002-7	SCR, BTN SKT HD CAP 10-32 X .500	95	
-	-	-	1	-	-	2-21002-6	SCR, BTN SKT HD CAP 10-32 X .375	93	
-	2	2	2	2	-	1-21000-3	SCR, SKT HD CAP 4-40 X .250	91	
-	2	2	2	2	-	2-21002-0	SCR, BTN SKT HD CAP 8-32 X .250	89	
-	1	1	1	1	-	2-22603-0	SCREW, MACH, HEX HD, 8-32 x .312	86	
-	2	2	2	2	-	1-21000-5	SCR, SKT HD CAP 4-40 X .500	85	
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72	
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71	
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67	
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66	
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64	
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63	
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 x .25	62	
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60	
-	1	1	1	1	-	454220-1	CAP, RAM	59	
-	1	1	1	1	-	454485-1	HOUSING, SIDE FEED	58	
-	1	1	1	1	-	1633145-1	PLATE, BASE	57	
-	1	1	1	1	-	3-694433-9	FEED PAWL	56	
-	2	2	2	2	-	3-21000-1	SCR, SKT HD CAP 8-32 X 1.000	53	
-	1	1	1	1	-	1633487-1	HOLDER, SLUG BLADE	50	
-	1	1	1	1	-	690191-1	PLUG, NYLON	45	
-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44	
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43	
-	1	1	1	1	-	690124-7	WASHER, RAM (.090)	42	
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41	
-	1	1	1	1	-	23241-6	BALL, STEEL	40	
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39	
-	1	1	1	1	-	690142-1	DISC, INSULATION	38	
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37	
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36	
-	1	1	1	1	-	690212-1	POST, RAM	35	
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	33	
-	3	3	3	3	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32	
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31	
-	1	1	1	1	-	455689-1	BLOCK, STRIP GUIDE ADJUST	30	
-	1	1	1	1	-	2-844048-4	PLATE, REAR STRIP GUIDE	29	
-	2	2	2	2	-	22282-1	SPRING, COMPRESSION	27	
-	1	1	1	1	-	240793-1	LEVER, DRAG RELEASE	26	
-	1	1	1	1	-	240792-1	DRAG, TERMINAL	25	
-	1	1	1	1	-	1633497-1	REAR STRIP GUIDE	24	
-	1	1	1	1	-	2-189124-1	GUIDE, FRONT STRIP	23	
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21	
-	2	2	2	2	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20	
-	1	1	1	1	-	1-456468-1	STRIPPER, SPECIAL	19	
-	2	2	2	2	-	1-21000-5	SCR, SKT HD CAP 4-40 X .500	16	
-	1	1	1	1	-	1633489-1	BLADE, SLUG	15	
-	1	1	1	1	-	1633490-1	PLATE, SHEAR	13	
-	-	1	1	1	-	1725849-2	BLADE, SLUG	10	
-	1	1	1	1	-	1633488-1	SHEAR, LOWER	9	
1	1	1	1	1	-	5-1633116-6	ANVIL, COMBINATION	8	
-	1	1	1	1	-	1-240641-8	SPACER	7	
-	1	1	1	1	-	5-240641-9	SPACER	6	
-	1	1	1	1	-	2-238009-5	BLOCK, FL CRIMPER SPACER	4	
1	1	1	1	1	-	9-1424909-1	CRIMPER, INSULATION F	3	
-	1	1	1	1	-	1-455888-1	SPACER, CRIMPER	2	
1	1	1	1	1	-	5-1633305-1	CRIMPER, WIRE PREMIUM	1	
-77	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO	

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DIMENSIONS: INCHES				CHK R. KNEPPER 14MAR2006	NAME			
TOLERANCES UNLESS OTHERWISE SPECIFIED:				APVD T. FIRIN 14MAR2006	SIDE FEED HDM APPLICATOR			
				PRODUCT SPEC				
FINISH				APPLICATION SPEC				
MATERIAL				SIZE CAGE CODE DRAWING NO. RESTRICTED TO				
-				A 00779 C=1852201				
-				CUSTOMER DRAWING				
-				SCALE 3:5 SHEET 1 OF 1 REV C				

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