

NOTES:

DO NOT
SCALE FROM
THIS PRINT

1.  REPRESENTS A CRITICAL DIMENSION.
2. MAXIMUM ALLOWABLE BOW: 0.005[.13] IN/IN AFTER ASSEMBLY.
3. MAXIMUM PIN ROTATION IN BODY: 2°
4. MINIMUM PUSHOUT FORCE: 1LB
5. CUT PARTS WITH METAL WASHERS TOWARDS OPERATOR ALLOWING FLASH TO BE ON POST AWAY FROM CRITICAL AREA (METAL WASHERS).
6. INSERT PINS SO THAT BANDOLIER MARKS ARE LIMITED IN THE POST AREA (SEE TABLE 3).

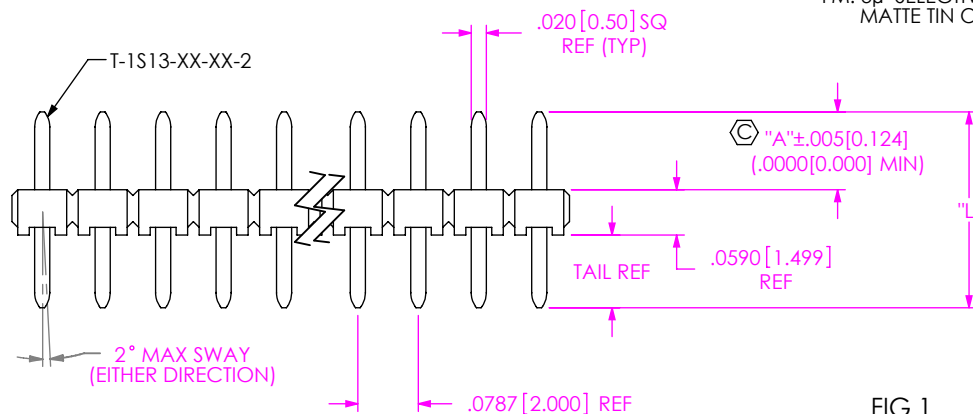
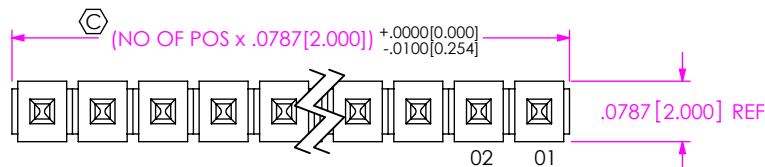


FIG 1
-S: SINGLE ROW OPTION
MTMM-1XX-02-XX-S-100 SHOWN

TABLE 1			
LEAD STYLE	"A" MAX	PIN LENGTH "L"	TERMINAL
-02	0.196 [4.98]	0.255 [6.48]	T-1S13-04-XX-2
-03	0.243 [6.17]	0.302 [7.67]	T-1S13-07-XX-2
-04	0.264 [6.71]	0.323 [8.20]	T-1S13-20-XX-2
-05	0.318 [8.08]	0.377 [9.58]	T-1S13-02-XX-2
-06	0.338 [8.59]	0.397 [10.08]	T-1S13-05-XX-2
*-07	0.397 [10.08]	0.456 [11.58]	T-1S13-13-XX-2
-08	0.417 [10.59]	0.476 [12.09]	T-1S13-08-XX-2
-09	0.476 [12.09]	0.535 [13.59]	T-1S13-03-XX-2
-10	0.496 [12.60]	0.555 [14.10]	T-1S13-06-XX-2
-11	0.535 [13.59]	0.594 [15.09]	T-1S13-09-XX-2
-12	0.555 [14.10]	0.614 [15.60]	T-1S13-14-XX-2
-13	0.614 [15.60]	0.673 [17.09]	T-1S13-10-XX-2
-14	0.692 [17.58]	0.751 [19.08]	T-1S13-11-XX-2
-15	0.771 [19.58]	0.830 [21.08]	T-1S13-12-XX-2

"A" MAX = "L"-.059[1.50] (BODY) TAIL CAN BE .000

*FOR MTMM-1XX-07-X-X-275, USE T-1S13-32-XXX-2

MTMM-1XX-XX-XX-X-XXX-XX-XXX

No OF POSITIONS

-01 THRU -50

TERMINAL SPEC

LEAD STYLE (SEE TABLE 1)

PLATING SPECIFICATION

-G: 20μ" SELECTIVE GOLD IN CONTACT AREA,
3μ" SELECTIVE GOLD ON TAIL.

-S: 30 μ m SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL.

-L: 10 μ m SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL.

-F: 3 μ " SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL.

-H: 30μ" SELECTIVE GOLD IN CONTACT AREA,
3μ" SELECTIVE GOLD ON TAIL.

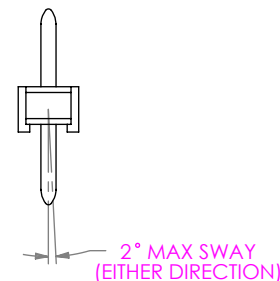
-SM: 30μ" SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL.

-TM: MATTE TIN ON CONTACT AND TAIL.

-LM: 10μ" SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL.

-FM: 3μ" SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL.

** -MW OPTION, DO NOT DESIGN IN. SAMTEC WILL ONLY SUPPORT EXISTING BUSINESS 02/08/2002



UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES.

TOLERANCES ARE:

DECIMALS	ANGLES
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.XX: $\pm .01$ [0.3]

.XXX: $\pm .005$ [0.13]

.XXX: $\pm .0020$ [0.051]

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MATERIAL: DO NOT SCALE DRAWING
INSULATOR: LCP, UL 94 VO, COLOR: BLACK
TERMINAL: PHOS BRONZE

SHEET SCALE: 4:1

samtec

520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail info@SAMTEC.com code 55322

DESCRIPTION:	
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DWG. NO.

MTMM-1XX-XX-XX-X-XXX-XX-XXX

BY: REIDINGER 12/01/1993	SHEET 1 OF 2
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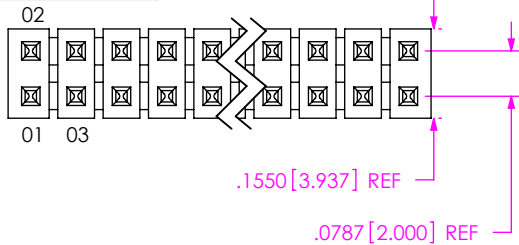


FIG 2
-D: DOUBLE ROW OPTION
MTMM-1XX-02-XX-D-100 SHOWN
(SAME AS FIG 1, DIFFERENT AS SHOWN)

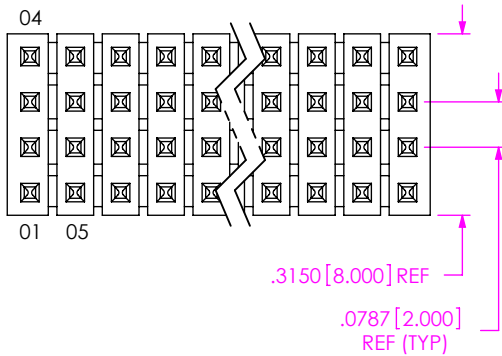


FIG 3
-Q: QUAD ROW OPTION
MTMM-1XX-02-XX-Q-100 SHOWN
(SAME AS FIG 1, DIFFERENT AS SHOWN)

PACKAGING TABLE 2 FOR -MW OPTION ONLY			
BODY SPECIFICATION	LEAD STYLE	PKG TUBE	TUBE PLUG
-D	-02, -03, -04, -05, -06	PT-1-24-02-17	TP-09
	-07, -08, -09, -10,	PT-1-24-03-75	TP-03
	-11, -12, -13, -14	PT-1-24-02-48	TP-03
	-15	PT-1-24-02-47	TP-03
-Q	-02, -03, -04, -05, -06	PT-1-24-02-17	TP-09
	07, -08, -09	PT-1-24-01-40	TP-24
	-10, -11	PT-1-24-02-29	TP-24
	-12, -13, -14, -15	PT-1-24-02-51	TP-07

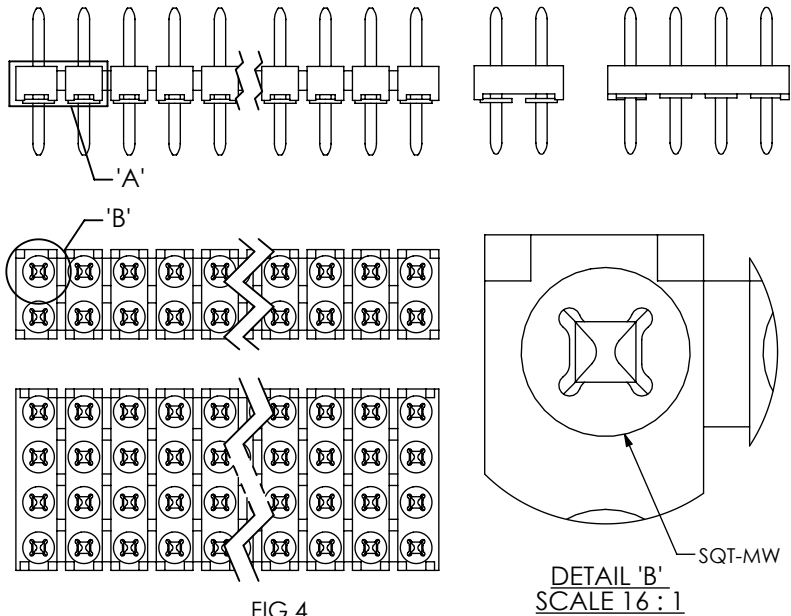


FIG 4
-MW: METAL WASHER OPTION
MTMM-1XX-02-XX-X-100-MW SHOWN
(ONE PER POSITION)
(-D & -Q BODY SPEC ONLY, SEE NOTE 5)
(SAME AS FIG 1, DIFFERENT AS SHOWN)
** -MW OPTION, DO NOT DESIGN IN. SAMTEC WILL
ONLY SUPPORT EXISTING BUSINESS 02/08/2002

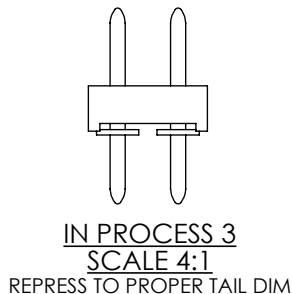
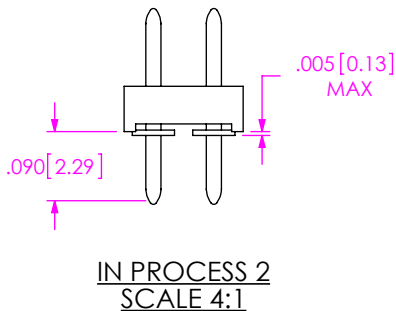
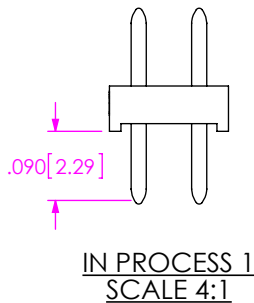
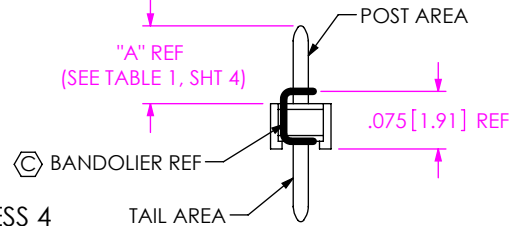


TABLE 3 (-T PLATING ONLY)				
MAX NUMBER OF BAND MARKS ALLOWED IN THE POST AREA				
LEAD STYLE	PIN A	PIN B	PIN C	PIN D
-02	1	1	1	1
-03	2	2	2	2
-04	2	2	2	2
-05	2	2	2	2
-06	2	2	2	2
-07	2	2	2	2
-08	2	2	2	2
-09	2	2	2	2
-10	2	2	2	2
-11	2	2	2	2
-12	2	2	2	2
*-13	2	2	2	2
*-14	2	2	2	2
-15	2	2	2	2

* = PINS TO BE FLIPPED OPPOSITE OF
SELECTIVE PLATING BEFORE BEING INSERTED



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SHEET SCALE: 3:1



520 PARK EAST BLVD, NEW ALBANY, IN 47150
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e-Mail info@SAMTEC.com code 55322

DESCRIPTION: 2MM TERMINAL STRIP ASSEMBLY

DWG. NO. MTMM-1XX-XX-XX-X-XXX-XX-XXX

BY: REIDINGER 12/01/1993 SHEET 2 OF 2