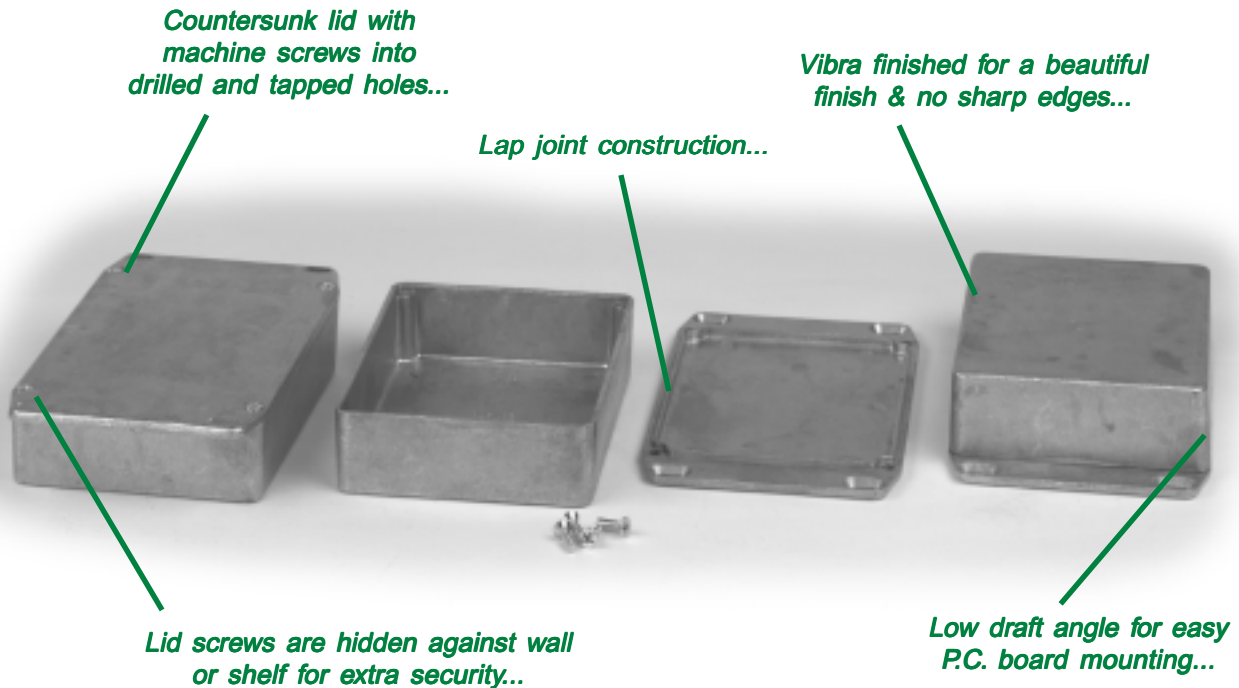


Natural & Painted Flanged Lid (1590 Series)

Diecast Aluminum

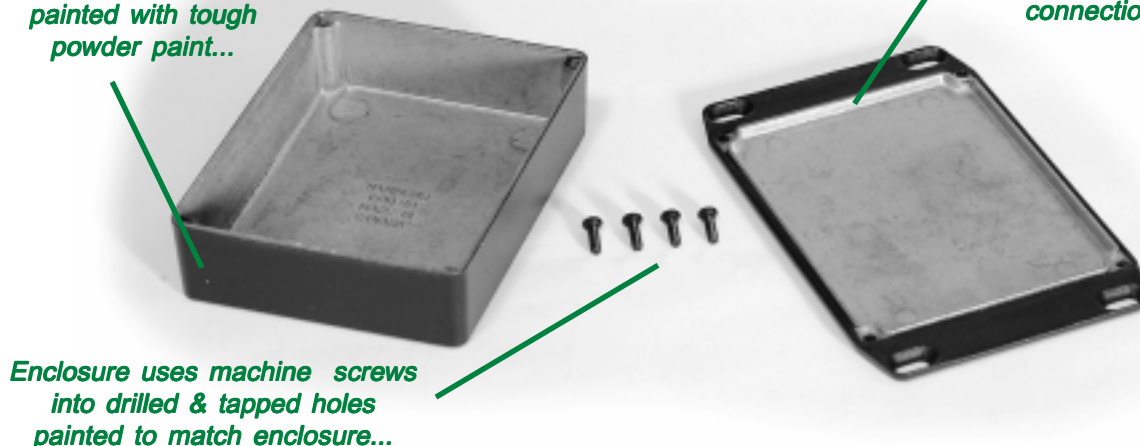


KEY FEATURES

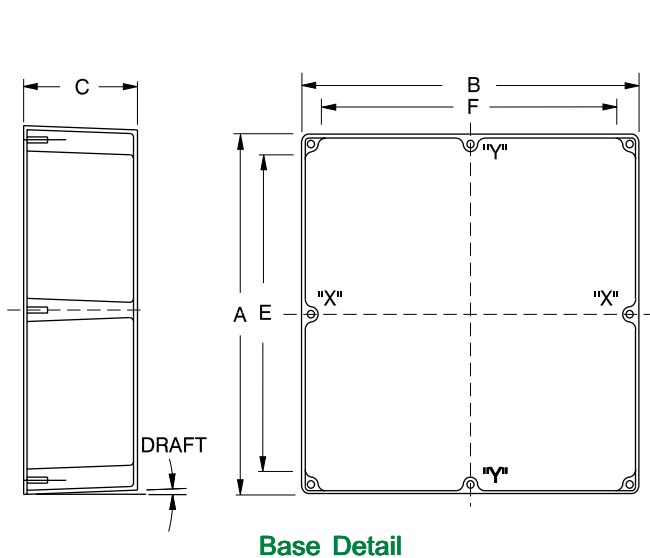
- Rugged, diecast aluminum alloy (tough yet easy to machine), electronic instrument enclosure.
- Two piece lap joint construction provides protection against dust accumulation and splashing water. Also provides for improved EMI/RFI shielding.
- Flanged lid allows for easy mounting to walls or shelves.
- These enclosures share the same body and features as our regular type 1590 enclosure except the lid is extended and four countersunk holes are cast into the flanges.
- The flanged lid allows for added security as the lid screws are hidden against the wall or shelf.
- Painted version is painted with tough powder paint for a lasting finish, even after machining.
- Four (or 6 in 1590D, 1590DD & 1590E, 8 in 1590F) 6-32 x 1/2" machine screws secure lid - into tapped holes.
- Designed to meet IP5
- Replacement screws for natural finish series, machine type, nickel plated, 6-32 x 1/2" - **1590MS100** - Package of 100
- Replacement screws for black painted series, 6-32 x 1/2" - **1590MS50BK** - Package of 50

Vibra finished for a beautiful finish & no sharp edges, then painted with tough powder paint...

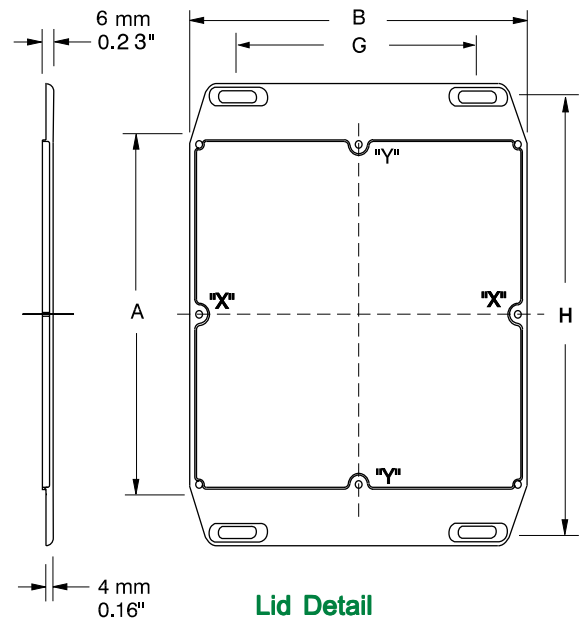
Lap joint construction - lip masked to ensure good EMI/RFI connection to base...



Natural & Painted Flanged Lid (1590 Series)



Base Detail



Lid Detail

- Notes:**
- Assembled height = dimension "C" + .16" (4.0 mm)
 - Wall & lid thickness is roughly .08" (2 mm) and varies with draft due to part being cast.
 - Posts "X" exist on parts 1590D, 1590DD & 1590E
 - Posts "X" & "Y" exist on part 1590F
 - For detailed drawings, CAD files or technical bulletins visit our website at: www.hammondmgf.com

Part Number		Units	Dimensions							Apx. Draft
Unpainted	Black		A	B	C (No Lid)	E	F	G	H	
1590LBFL	1590LBFLBK	inch mm	1.99 50.5	1.99 50.5	1.06 27	1.36 34.5	1.36 34.5	1.04 26	2.57 65	1°15'
1590AFL	1590AFLBK	inch mm	3.64 92.5	1.52 38.5	1.06 27	3.01 76.5	.89 22.5	.54 14	4.32 110	1°15'
1590BFL	1590BFLBK	inch mm	4.39 111.5	2.34 59.5	1.06 27	3.76 95.5	1.71 43.5	1.40 35.6	4.99 127	1°15'
1590BBFL	1590BBFLBK	inch mm	4.67 118.5	3.68 93.5	1.18 30	4.04 102.5	3.05 77.5	2.73 69	5.38 137	1°15'
1590DDFL	1590DDFLBK	inch mm	7.40 188	4.70 119.5	1.30 33	6.77 172	4.07 103.5	3.73 95	8.08 205	1°15'
1590N1FL	1590N1FLBK	inch mm	4.77 121.1	2.60 66	1.39 35.3	4.09 103.8	1.92 48.7	1.52 38.5	5.35 135.8	1°15'
1590SFL	1590SFLBK	inch mm	4.35 110.5	3.21 81.5	1.57 40	3.72 94.5	2.58 65.5	2.26 57	5.03 128	1°15'
1590P1FL	1590P1FLBK	inch mm	6.01 153	3.24 82	1.81 46	5.38 137	2.87 73	2.20 56	6.62 168	2°
1590DFL	1590DFLBK	inch mm	7.38 187.5	4.70 119.5	2.05 52	6.75 171.5	4.07 103.5	3.73 96	8.08 205	2°
1590CFL	1590CFLBK	inch mm	4.72 120	3.70 94	2.07 52.5	4.09 104	3.07 78	2.73 69	5.38 137	2°
1590TFL	1590TFLBK	inch mm	4.74 120.5	3.13 79.5	2.17 55	4.11 104.5	2.50 63.5	2.19 56	5.42 138	1°15'
1590UFL	1590UFLBK	inch mm	4.70 119.5	4.70 119.5	2.17 55	4.07 103.5	4.07 103.5	3.77 96	5.42 138	1°15'
1590FFL	1590FFLBK	inch mm	7.38 187.5	7.38 187.5	2.48 63	6.75 171.5	6.75 171.5	6.43 163	8.08 205	2°
1590EFL	1590EFLBK	inch mm	7.38 187.5	4.70 119.5	3.07 78	6.75 171.5	4.07 103.5	3.73 96	8.08 205	2°
1590VFL	1590VFLBK	inch mm	4.70 119.5	4.70 119.5	3.54 90	4.07 103.5	4.07 103.5	3.73 96	5.42 138	1°15'

Diecast Aluminum



Hammond Manufacturing Co. Ltd.
394 Edinburgh Rd. North
Guelph, Ontario N1H 1E5 CANADA
Phone: 519-822-2960 Fax: 519-822-0715



Hammond Manufacturing Co. Inc.
4700 Genesee St.
Cheektowaga, NY 14225 USA
Phone: 716-631-5700 Fax: 716-631-1156